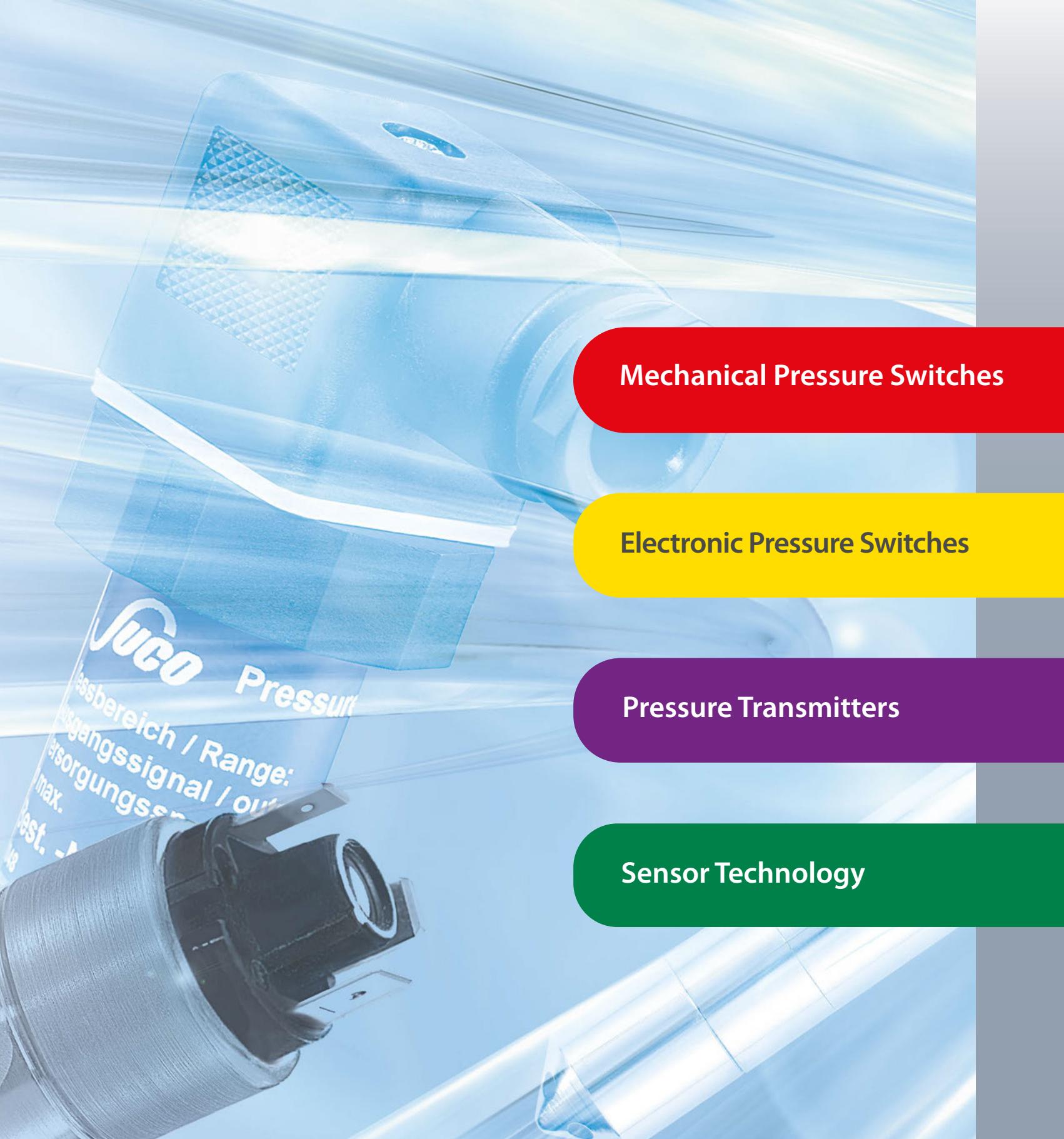


SUCO

Pressure Monitoring



Mechanical Pressure Switches

Electronic Pressure Switches

Pressure Transmitters

Sensor Technology

Welcome to SUCO

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SUCO

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SUCO Robert Scheuffele GmbH & Co. KG

A pressure monitoring specialist setting standards on the global stage



SUCO Robert Scheuffele GmbH & Co. KG was founded in 1938 and has established itself across the globe under the trade name SUCO. The two main product groups, pressure monitoring (mechanical pressure switches, vacuum switches, electronic pressure switches and pressure transmitters) and transmission technology (centrifugal clutches and brakes, electromagnetic clutches and brakes), as well as descent devices with centrifugal technology, are developed, designed and manufactured at the Bietigheim-Bissingen site, approximately 20 km north of Stuttgart in Germany.



Peter Stabel, Director



Marcell Kempf, Director

Highest quality in all areas

The development and continual expansion of the company premises are indications of a thriving company.

Work on global presence has been rigorous, and today SUCO is actively represented by distribution companies in France (SUCO VSE France – a 50/50 joint venture with VSE Volumentechnik GmbH) and in the USA (SUCO Technologies Inc.), by associate company ESI Technology Ltd in Wrexham, North Wales, and by more than 50 mostly exclusive sales partners in over 60 countries.

Certified according to DIN EN ISO 9001:2015, SUCO has retained its consistently high quality standards for many years, something substantiated by numerous audits by reputable companies from a broad diversity of industry sectors.

This worldwide acknowledged product quality is guaranteed with CNC-controlled machining centres, automated assembly machines, sophisticated test systems and the latest in measuring equipment. Outstanding products, high level of customer service and excellent price/performance ratio guarantee SUCO good market positioning within the product sectors mentioned.

A sophisticated level of personnel qualification, a high identification of the employees with the company, process-oriented structures and efficient organisation are guarantees for continued company growth into the future.

Observance of ethical principles and comprehensive environmental awareness are standard at SUCO and guarantee business relationships on the highest level for our customers all over the world.

This catalogue does not only give a clear and structured overview of our capabilities all around our comprehensive range of pressure monitoring products but also offers detailed technical explanations supporting you in many challenges occurring in your specific applications.

Please trust in a company with more than 80 years of experience.

SUCO – A success story

From a mechanical workshop to an industrial company operating on the global stage

1938

Robert Scheuffele starts up a mechanics workshop

1945

Start of the partnership between Robert Scheuffele and Georg Fuhrmann



* 16.10.1909 † 20.02.1966 * 15.01.1912 † 04.02.1982

1946

Start of production of centrifugal clutches and brakes

1953

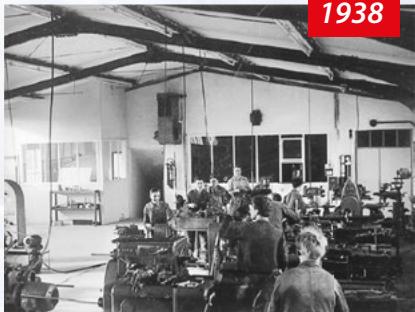
Move into the new premises in Bietigheim-Bissingen, Keplerstrasse (still headquarter today)

1956

Registration of trade name SUCO with worldwide trademark protection

1960

Start of production of mechanical pressure switches for the automotive industry



A view into production



Administration building,
Bietigheim-Bissingen



Aerial shot of premises,
Bietigheim-Bissingen

1997

First DIN ISO 9001 company certification

1998

Start of market penetration in Asia with set-up of a company pool

Broadening of product expertise to electronic pressure monitoring

Start of the „fully automatic pressure switch adjusting“ development project with the Fraunhofer Institute

1999

Founding of subsidiary SUCO VSE France

2001

Certification to DIN ISO 9001:2000

2002

Penetration of the markets in South America and Eastern Europe

2004

Start of development of fully automatic assembly systems for pressure switch modules

2005

New company name:
SUCO Robert Scheuffele GmbH & Co. KG

Development of the SUCO zero clutch

1969	Start of production of electromagnet clutches and brakes Set-up of a pan-European sales network		1979	Further development of SUCO pressure switches especially for hydraulic and pneumatic applications Strategic alignment to the industry	1984	Development of the hex 27 pressure switch series for broad industrial applications	
			1980	Development of the hex 24 pressure switch series for broad industrial applications	1987	Broadening of the product range to include custom pre-wired pressure switches	
					1988	Start of sales in the US	
					1993	Development of pressure dampers for ABS brake systems in the automotive industry	
1999		2007		2009		2018	
SUCO VSE France Le Mans, France		SUCO Technologies Boca Raton, USA		ESI Technology, Wrexham, UK		Aerial shot of premises, Bietigheim-Bissingen	
2006	Development and production start of descenders with centrifugal technology Enhancement of the laboratory test facility for simulating several million test cycles under different test conditions Development of the world's smallest pressure switch with adjustable switching point to 400 bar (patented)	2007	Founding of subsidiary SUCO Technologies Inc., USA	2009	Acquisition of ESI Technology Ltd. (UK)	2011	Development of the SUCO thermal brake
				2010	Across-the-board use of enhanced automatic pressure switch adjusters Development of a transmitter series based on SoS technology	2013	75-year company anniversary celebrations
						2014	Development of the PLUS series with additional intelligent functions
						2017	Certification to DIN ISO 9001:2015

Tradition and Innovation

The preservation of proven traditions and continuous efforts in innovation enable visions to become successful reality



Design and development of new products using the latest CAD tools.



Products are subjected to comprehensive testing and measurements to simulate realistic ambient conditions and loads.



Assembly and test of pressure switches on semi and fully automated installations.



Fully automated switching point adjustment with computer-aided documentation of readings.



Ultra-modern production facilities with integrated, fully automated component handling for high efficiency.



Encapsulating system for custom ready-wired pressure switches for strictest requirements of IP protection class.



State of the art measuring and test methods for assembly and alignment of our electronic products.



Product final inspection with ultra-modern computer- aided test systems.

General technical explanations

User information

Our pressure monitoring products may only be installed and started up by authorised specialists. The safety regulations of country-specific authorities must be observed, especially when working with mains voltages and oxygen, and in potentially explosive areas.

Product information

The technical information in this catalogue is based upon fundamental testing during product development and empirical values. The information cannot be used for all application scenarios.

Testing of the suitability of our products for a specific application (such as the checking of material compatibilities) remains the responsibility of the user. It may be the case that suitability can only be verified by appropriate field testing.

Mounting position

For mechanical and electronic pressure switches as well as transmitters there is no limitation due to the mounting position with regard to the accuracy of the pressure measurement.

However, other boundary conditions of the application may require a certain mounting position, e. g. horizontal installation to avoid waterlogging on the electrical connection or vertical installation to prevent debris from accumulating in the bore of the pressure connection.

IP protection class

The IP protection class is a defined protection level code (sealing) of electrical equipment housings in line with IEC 60529 (formerly DIN 40050 – Part 2). Protection of a housing against the following is tested here:

- The penetration of solid extraneous particles, such as dust
- Access of hazardous parts
- Penetration of water

IP protection tests are performed as type tests.

The IP protection type code, made up of two digits, specifies the protection of a housing against the penetration of solid extraneous particles and water.

The numeric code therefore provides conclusions to be drawn on the level of personal safety as well as the functional protection / mid to longterm functional reliability of electrical equipment.

Protection types IP00, IP65, IP67 and IP6K9K

IP00:

No protection against penetration of solid particles or water, no protection against contact.

IP6X:

Protection against penetration of dust (dust proof). Full contact protection.

IPX5:

A jet of water from a nozzle, aimed at equipment (such as a pressure switch) from all directions, must not have any harmful effect.

IPX7:

Protection from water, when equipment (such as a pressure switch) is immersed in water under defined pressure and time conditions. Water must not penetrate into the equipment in harmful quantities.

IP6K9K:

Devices satisfying these requirements must be dust-proof and be able to withstand loads during the use of high-pressure cleaners and steam jets. The standard stipulates a water pressure from 80 to 100 bar at a temperature of 80 °C for testing.

IP6KX:

Dust must not penetrate. Letter K: Specific to the electrical equipment of road vehicles.

IPX9K:

Protection against penetration of water at high pressure / for steam jet cleaning. Water aimed at the housing from every direction at greatly increased pressure may not have any damaging effects.

We are able to offer IP67 / IP6K9K for many of our mechanical and electronic pressure switches (pre-wired or with integrated connector) and for our transmitters.

IP67 / IP6K9K is the recommended protection for mobile hydraulics and any equipment exposed to the outdoor environment.

Cylindrical threads

Cylindrical threads are either sealed on the front by underlaying an appropriate sealing ring (such as a copper sealing ring) or by already having integrated O-rings or gaskets.

If the corresponding thread types do not provide specifications regarding the roughness of the counter sealing surface, we recommend the following values:

$$R_{\text{amax}} \leq 1.6 \quad | \quad R_{\text{max}} \leq 6.3 \quad | \quad R_{\text{mr}}(-0.10) > 5 \% C_{\text{ref}} \leq 5 \%$$

Conical threads (cone-shaped threads)

Conical threads guarantee tolerance compensation of the two threaded parts. The sealing function is realised with thread flanks which deform permanently and enter into a metallic frictional fit. Conical threads are not screwed in down to the screw-in depth, but fixed with the tightening torque required for the leak tightness.

Remember not to exceed the permitted tightening torque of the pressure switch or transmitter presented in the following table (to prevent damaging the threaded pin beforehand, causing it to become untight during operation or to snap off when tightened).

Tightening torques of steel threads

The specifications below are to be understood upper material thresholds for the housing of pressure switches or transmitters. Remember during installation that the type and material of the seal, the condition of mating surfaces (e.g. dry or oily) and the material of the counter-piece all have a bearing on the tightening torque.

Threads M10, G 1/8, R 1/8 and NPT 1/8 are limited to overpressure strengths of up to 600 bar.

Values 30% lower than in the following table must be used for brass housings.

Thread	Tightening torque
NPT 1/8; M 10 x 1 conical	max. 18 Nm
M 10 x 1 cyl.; G 1/8	max. 20 Nm
M 12 x 1.5; 7/16 – 20 UNF	max. 30 Nm
G 1/4; 9/16 – 18 UNF	max. 40 Nm
NPT 1/4; M 14 x 1.5	max. 40 Nm

Gaseous applications

In particular using additional sealant to attain the required leak tightness may be necessary for gas applications.

Plasma cleaning for oxygen applications

When pressure switches/transmitters are used with oxygen, the surfaces must be free of oil and grease residues to prevent spontaneous combustion. Special requirements must also be observed for oxygen applications with regard to the material selection of housings and seals as well as the permitted operating pressure (see also page 17). We would be pleased to advise you if necessary.

For these operating conditions, we offer plasma cleaning of the components in order to achieve the required elimination of oil and grease. The components are packed and sealed in plastic bags. The packaging is marked with safety instructions for use in oxygen applications.

Plasma cleaning LABS-free (PWIS-free)

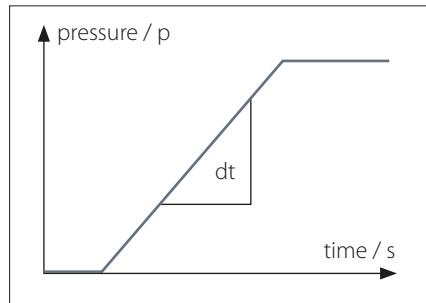
Our products are always manufactured without the use of substances that interfere with the wetting of the paint throughout the entire manufacturing process. For use in LABS-free applications, we offer plasma cleaning of the components. The components are packed and sealed in plastic bags. The packaging is marked with safety instructions for use in LABS applications.

Vacuum

The values given in the technical details for the vacuum range are specified in millibars (mbar) below atmospheric pressure.

Pressure change rate (~rise / ~fall)

The pressure change rate denotes the pressure over time for the rising/falling pressure. It is specified in bar/s.



The maximum pressure change rate for mechanical pressure switches is 1,000 bar/s. For SUCO electronic pressure monitoring products the maximum pressure change rate can be up to 5,000 bar/s.

Overpressure protection

The specified overpressure protection in the catalogue is based on a static pressure. The values refer to the hydraulic or pneumatic part of the switch.

It is best practice to use 30 - 50% lower values for dynamic pressure compared to static pressure. These empirical values are based on the knowledge that, in pressure systems, unexpected pressure peaks which are higher than the working pressure are generated as a result of activation of valves, sudden falling or rising load or simply the change of cross-sections in the pipes. With conventional measurement techniques (such as manometers), these pressure peaks are hardly measurable. Faster measurement systems must therefore be used for this data acquisition. Attempts are being made to take this into account by using empirical or corrective factors.

If the pressure conditions are known and the pressure change rates are 100 bar/s, our pressure switches and transmitters can be used up to the permitted overpressure protection as per data sheet / catalogue. Only 50 % of the specified overpressure protection is permitted when operating at the maximum permitted pressure change rate of $\leq 1,000$ bar/s for mechanical pressure switches, and at $\leq 5,000$ bar/s for transmitters.

RoHS-Compliance

= Restriction of Hazardous Substances
(Directives 2011/65/EU and 2020/863/EU)



CE-Mark

= Communauté Européenne



European Parliament and Council directives must be observed when products are launched onto the market. If a directive exists for a product, it must be applied. Only products for which a directive exists may bear the CE mark.

Only products which have been tested according to CE directive or corresponding standards may carry the CE mark.

Mechanical pressure switches with a supply voltage above 50 VAC or 75 VDC are covered by the 2014/35/EU Low Voltage Directive. Variants for potentially explosive areas are covered in addition by the 2014/34/EU ATEX Product Directive.

Our electronic products satisfy EMC (Electromagnetic Compatibility) Directive 2014/30/EC. Mechanical pressure switches do not fall under the EMC Directive.

The Machinery Directive 2006/42/EC is not applicable, because our products are classed as components.

Our product designs are based upon „good engineering practise“ in line with Article 4, Paragraph 3 of the Pressure Equipment Directive (2014/68/EU), meaning neither a declaration of conformity may be issued nor a CE mark affixed.

The current product-specific EU declaration is available in the download area of our homepage:

www.suco.de/en/downloads

Subject to technical changes

M. Mechanical Pressure Switches



M. Overview of mechanical pressure switches



Technical explanations for mechanical pressure switches

from page 14

Selection matrix

Help in selecting a suitable pressure switch

from page 18

M.1 Pressure and vacuum switches with integrated connector NC/NO, hex 24

from page 22

- Max. voltage up to 42 V
- Switching points: 0.1 – 150 bar or vacuum
- IP protection up to IP67 (IP6K9K)
- Available connectors:
Deutsch DT04-2P, AMP Superseal 1.5®, Packard MetriPack 280®,
Deutsch DT04-3P, AMP Junior Timer®, Bayonet DIN 72585 A1–2.1,
M12x1 DIN EN 61076-2-D
- Housing materials: zinc-plated steel (CrVI-free), stainless steel or brass
- Types: 0110, 0111, 0112, 0113, 0114, 0115, 0116, 0117, 0118, 0119, 0120, 0121, 0122, 0123, 0124, 0125

M.2 Pressure switches with integrated connector Changeover contacts, hex 27

from page 32

- Adjustable hysteresis
- Max. voltage up to 250 V
- Switching points: 0.3 – 200 bar
- IP protection up to IP67 (IP6K9K)
- Available connectors:
TE AMP Superseal 1.5®, M12x1 DIN EN 61076-2-101A,
Deutsch DT04-3P, DIN connector EN 175301
- Housing material: zinc-plated steel (CrVI-free), others on request
- Types: 0132, 0133, 0134, 0135, 0136, 0137, 0184, 0185, 0194, 0195

M.3 Pressure switches NC/NO, hex 24

from page 40

- Max. voltage up to 42 V
- Switching points: 0.1 – 200 bar
- IP protection up to IP65 (IP00 terminals)
- Housing materials: zinc-plated steel (CrVI-free), stainless steel or brass
- Types: 0163, 0164, 0166, 0167, 0168, 0169

M.4 Pressure switches Changeover contacts, hex 27

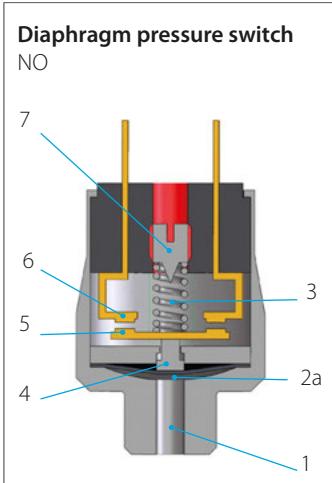
from page 52

- Adjustable hysteresis (apart from 0140 and 0141)
- Max. voltage up to 250 V
- Switching points: 0.3 – 400 bar
- IP protection up to IP65
- Housing materials: zinc-plated steel (CrVI-free) or stainless steel
- Types: 0140, 0141, 0170, 0171, 0180, 0181, 0183, 0186, 0187, 0190, 0191, 0196, 0197

M.5	Ready-wired pressure switches, cabled and encapsulated individually to customer requirements	from page 62
	<ul style="list-style-type: none"> Numerous cable and connector variants IP protection up to IP67 (IP6K9K) Housing materials: zinc-plated steel (CrVI-free), stainless steel or brass Types: 0240, 0241 special feature: switching point adjustable on site even after assembly Technical characteristics for hex 24: see chapter M.3 Technical characteristics for hex 27: see chapter M.4 	
M.6	„PLUS“ – Pressure switches with integrated connector and intelligent supplementary functions, hex 24	from page 66
	<ul style="list-style-type: none"> Max. voltage dependent on custom function up to 42 V Numerous additional safety functions, such as: diagnostic function ('fail-safe') according to NAMUR (resistor) LED for visual check of switching status Overtoltage / overload protection (varistor) Types: 0410, 0411, 0412, 0413, 0414, 0415, 0416, 0417, 0418, 0419, 0424, 0425 	
M.7	Pressure switches Changeover contacts, 30 A/F	from page 74
	<ul style="list-style-type: none"> Square or block style Some with adjustable hysteresis Max. voltage up to 250 V Switching point adjustable 0.1 – 400 bar Housing material: aluminium Types: 0159, 0161, 0162, 0175 special feature: 0159 with knurled screw for simple adjustment of the switching point 	
M.8	Pressure switches according to ATEX directive and IECEx scheme	from page 80
	<ul style="list-style-type: none"> Hex 27 for gas protection zones 1 + 2, dust protection zones 21 + 22 and mining M2 30 A/F for gas protection zones 1 + 2 Housing material: zinc-plated steel (CrVI-free) or aluminium Types: 0165, 0340, 0341, 0342, 0343 	
M.9	Vacuum switches NC/NO or Changeover contacts, hex 24 or 30 A/F	from page 86
	<ul style="list-style-type: none"> Max. voltage up to 250 V Overpressure protection up to 35 bar Housing material: brass or aluminium Types: 0150, 0151 	
M.10	Accessoires for mechanical pressure switches	from page 90
	<ul style="list-style-type: none"> Protective caps Socket devices Thread adapters Plugs with ready-to-use cables (for pressure switches with integrated connector) 	



Technical explanations for mechanical pressure switches



What is a mechanical pressure switch?

Mechanical pressure switches from SUCO monitor the pressure of liquid or gaseous media, and close or open an electrical circuit on reaching a set threshold.

Diaphragm pressure switches

SUCO diaphragm pressure switches are used in pressure ranges from 0.1 bar to 100 bar, meaning overpressure safety of 35, 100, 300 / 400 and 600 / 700 bar, depending on the used diaphragm type.

Piston pressure switches

Pressure ranges from 10 bar to 400 bar can be monitored with SUCO piston pressure switches (dependent on size); overpressure safety of up to 600 / 700 bar can be attained.

Sizes of pressure switches

Mechanical pressure switches from SUCO can be divided into sizes hex 24, hex 27 and 30 A/F. Each particular size has specific hydraulic, pneumatic and electric properties (specified on the relevant catalogue page in the technical details).

How does a pressure switch work?

Function description for **normally open (NO)**: Pressure is applied to the diaphragm (2a) / pistons (2b) through the pressure connector (1).

If the generated pressure force is greater than the force of the pre-tensioned pressure spring (3), the plunger (4) moves towards the counter-contact (6), carrying along the contact disc (5), and closes the circuit.

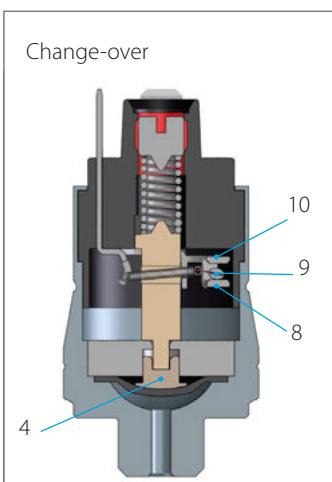
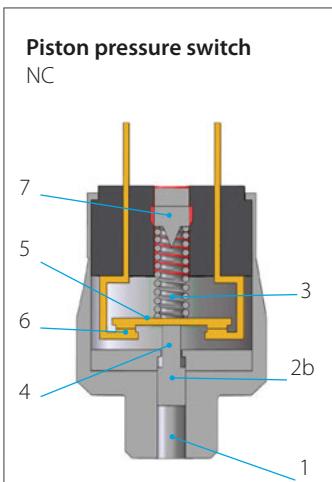
The switch opens again when the pressure is reduced by the hysteresis value.

Function description for **normally closed (NC)**: Engaging happens in the reverse order.

The adjustment screw (7) enables the switching point to be changed within the adjustment range.

The micro switch of a **change-over contact system** (snap-action) offers both, a NC and a NO contact.

The swivel contact (9) is activated by the plunger (4). The circuit is closed by the NC (8) as long as no pressure is applied.



When the applied pressure exceeds the set switching point, the swivel contact changes over and closes the circuit via the NO (10).

Utilisation category

The utilisation category specifies for example voltages and currents, and the type of load, our pressure switches are designed for (according to DIN EN 60947-5-1).

AC voltage

- AC12: Control of ohmic loads and semiconductor loads in input circuits of opto-couplers (such as PLC inputs).
- AC14: Control of electromagnetic loads, 72 VA.

DC voltage

- DC12: Control of ohmic loads and semiconductor loads in input circuits of opto-couplers (such as PLC inputs).
- DC13: Control of electromagnets.

B10d value

According to DIN EN ISO 13849-1, the B10d value specifies the anticipated service life (with a 10% probability of failure). The B10d value is therefore directly dependent on the respective application of the pressure switch. For ohmic loads and currents < 1 A, we specify the B10d value as 1 million cycles of electrical life.

The specification of a MTTF time (mean time to failure) is not possible without knowing the specific conditions in the application. However, the MTTF time can be determined easily from the B10d value:

$$MTTF_d = \frac{B_{10d}}{0,1 n_{op}}$$

n_{op} : number of cycles per year

B_{10d} : number of cycles until 10 % of components have failed.

Minimum current / minimum working voltage

The minimum working current and minimum working voltage depend greatly on operating and ambient conditions. Physically, the build-up of impurity layers on the contact rivets must be countered with mechanical friction and/or electrical erosion.

Classification of electrical switch functions

			Contact form DIN EN- 60947-5-1	Symbol IEC 60617
NO	NO, normally open	SPST single pole, single throw	X	
NC	NC, normally closed	SPST single pole, single throw	Y	
Change-over contacts	CO, change over (snap action)	SPDT single pole, double throw	C	

It has proven useful in many applications to deploy our pressure switches with silver contact rivets ensuring that they are fail safe to 10 mA and 10 V. Variants with gold contacts are available in our catalogue for even lower currents and voltages.

Potential-free – galvanically isolated

Mechanical pressure switches from SUCO are potential-free, i.e. no auxiliary energy is required. Also, there is no electrical contact between the individual, live parts and the housing.

Adjustment range of switching point

The pressure range, within which the switching point of a pressure switch can be set, is called adjustment range. The switching point corresponds to the pressure value at which the electric circuit is opened or closed by the pressure applied.

If no switching point is specified on order, the pressure switches are adjusted by approximately half the adjustment range at factory.

The setting ranges specified for the respective device series apply to increasing pressure. For switching points that are specified for falling pressure and are within the maximum value of the setting range minus the hysteresis, the next higher setting range must be selected (see also section „Hysteresis“).

Switching point tolerances

The switching point tolerances specified by us pertain to room temperature (RT) and condition as new.

Also, the effect of the maximum (system) pressure on the switchback point (for falling pressure ramp) must be factored in for tolerance-critical applications. The higher the (system) pressure, the lower the resulting switch-back value.

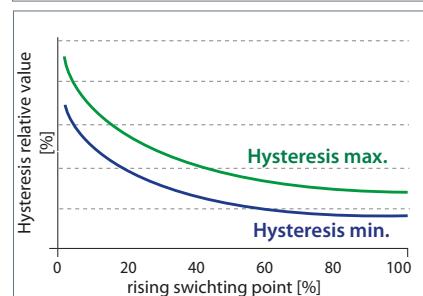
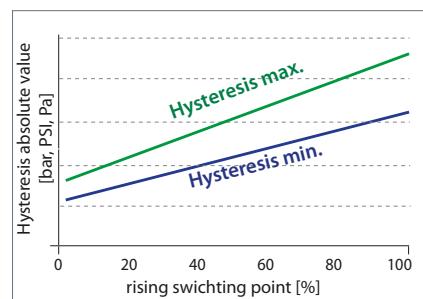
Hysteresis

Rising / falling switching point

The pressure difference between the rising (upper) and falling (lower) switching points (refer to the figure, e.g. NO) is known as hysteresis (switch-back difference).

Hysteresis has no constant value due to the structural layout of a mechanical pressure switch. In absolute values, the hysteresis is also the smallest with the smallest adjustment range. The hysteresis increases with increasing adjustment range.

Hysteresis over rising switching point



The values can change as a result of temperature, ageing and deployment conditions.

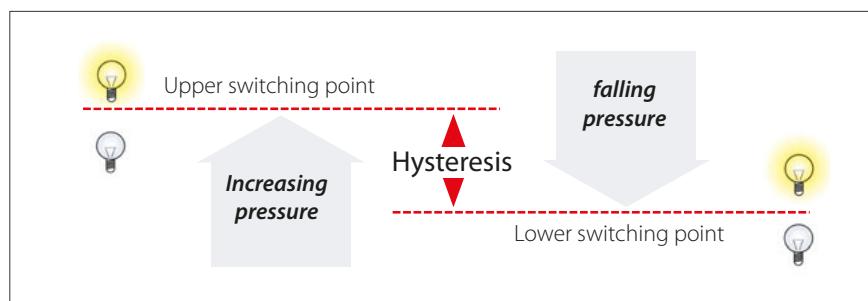
It is not possible to specify generally applicable value for switching point tolerances over temperature as the medium has a significant influence on the sealing materials in the pressure switch.

Double the tolerance stated for RT and condition as new can be assumed as a typical magnitude for the tolerance over the entire temperature range.

Based on their design, piston switches may exhibit an increase in switching points due to storage (dry run, stick-slip effect). Following a short start phase, the switching points return to the value set at the factory.

Pressure change rates of > 1bar/s may have an effect on the switching point for diaphragm pressure switches.

The switching point (for rising pressure) and hysteresis increase, whilst the switch-back point (for falling pressure) sinks.



Technical explanations for mechanical pressure switches

Hysteresis can be set at SUCO in range from approx. 10% (at end of adjustment range) to 30% or higher (at start of adjustment range), related to the respective switching point for hex 27 and 30 A/F pressure switches with adjustable hysteresis.

Due to their design, pressure switches with an overpressure resistance of 100 bar have smaller hystereses than the series with 300 bar or 400 bar overpressure resistance. Piston pressure switches have a slightly larger hysteresis than diaphragm pressure switches.

The specifications in the catalogue only represent typical average values. Please ask about the possible setting ranges you may require. Our electronic pressure switches are excellently suited to extremely low or high hysteresis. The lowest possible hysteresis is set if nothing is specified in the order.

Switching frequency

The switching frequency provides information on the possible number of cycles in one minute. The value of 200/min specified by us is a guideline value. Higher switching frequencies can be attained depending on switch type and conditions of use.

Sealing materials

The priority in sealing material selection is the chemical resistance. The temperature range only becomes a selection criterion when different sealing materials are suitable for the medium.

NBR (Buna-N)

This is the standard material most commonly used. It is a special SUCO material mix with high level of cold flexibility so that the sealing properties of the pressure switch are also retained at low temperatures.

NBR is denoted by number „1“ in our order number.

EPDM

This material is the solution of choice for applications with brake fluids. It is particularly suitable for applications with (process) water. Approval from the BAM (Federal Institute for Material Testing) is in place for oxygen applications.

The safety regulations from country-specific authorities must be observed for oxygen applications. EPDM may not come into contact with oil because this would entail swelling and softening of the material, and so failure of the pressure switch.

EPDM is denoted by number „2“ in our order number.

EPDM-TW with drinking water approval

This EPDM material is intended for drinking water applications (up to max. 35 bar overpressure safety) according to Elastomer Guideline, WRAS (Water Regulation Advisory Scheme), ACS (Attestation de Conformité Sanitaire) and NSF 61 (National Sanitation Foundation) and for use in medical and pharmaceutical applications.

EPDM-TW may not come into contact with oil because this would entail swelling and softening of the material, and so failure of the pressure switch. Sealing is only available upon request, so please consult us before ordering.

EPDM-TW is denoted by number „5“ in our order number.

FKM / FPM (Viton®)

This is a diaphragm material suitable for high temperature exposure and exhibits special chemical resistance. It has been tested in the hydraulic sector and has been proven to work successfully with critical oils. FKM / FPM is denoted by number „3“ in our order number.

FFKM

This diaphragm material is suitable for temperature exposure up to 120°C and can withstand very aggressive conditions such as chemical species including organic or inorganic acids, diluted alkalies, ketones, esters, alcohols, fuels and hot water. FFKM is denoted by number „6“ in our order number.

TPE (Thermoplastic elastomers)

This sealing material is available only for our electronical products of the Performance Series.

TPE offers similar media compatibility like NBR, e.g. suitable for mineral oil and hydraulic fluids.

Additionally the material can be used with diluted acids and bases and cold water, too.

TPE is denoted by number „7“ in our order number.

ECO (epichlorhydrin)

ECO is only used in our vacuum switches. This material has similar properties to NBR in terms of chemical resistance, and can be used in gas applications as well as oil and fuel applications.

ECO is denoted by number „4“ in our order number.

Silicone

Silicone is suitable for use within a wide temperature range. The SUCO silicone diaphragm is FDA-approved (Food & Drug Administration) for the food sector.

Silicone is a soft material reserved for sensitive applications in the low pressure range (below 10 bar) with maximum overpressure safety to 35 bar. Piston switches are therefore not offered with silicone seals. Silicone is also not suitable for oil applications.

Silicone is denoted by number „8“ in our order number.

H-NBR

This is a special SUCO material mixture optimised for ester-based bio-oils. The multitude of bio-oils on the market means suitability of the material for the respective oil must be determined. This diaphragm material can also be used for a number of mineral and synthetic oils.

H-NBR is denoted by number „9“ in our order number.

Medium compatibility

The specifications on medium compatibility in this catalogue cannot be generalised as they pertain to the sealing materials used in our pressure switches.

Saturated and superheated steam applications

The sealing materials mentioned are not suitable for saturated or superheated steam applications.

Conversion table for pressure units

Unit symbol	Unit name	Pa = N/m ²	bar	Torr	lbf/in ² , PSI
1 Pa = N/m ²	Pascal	1	0.00001	0.0075	0.00014
1 bar	Bar	100 000	1	750.062	14.5
1 Torr = 1 mmHg	Millimetres, mercury column	133.322	0.00133	1	0.01934
1 lbf/in ² = 1 PSI	Pound-force per square inch	6 894	0.06894	51.71	1

Conversion table for temperature units

	K	°C	F
K	1	K - 273.15	9/5 K - 459.67
°C	°C + 273.15	1	9/5 °C + 32
F	5/9 (F + 459.67)	5/9 (F - 32)	1

Water applications

Standard piston switches are not suitable for water applications.

Pressure switches in stainless steel with EPDM seal have a special sealing system and can therefore also be used for water with corrosion protection, water mixtures or emulsions. The use of other fluid mixtures should be clarified with SUCO (e.g. swelling of EPDM sealing could happen by water – oil mixture).

Pressure switches with stainless steel housings with EPDM-TW diaphragm, SUCO type „5“ are designed for the use of drinking water.

Gas applications

Our pressure switches are suitable for liquid and gaseous media. Gaseous media place particular demands on leak-tightness however. The leakage rate is dependent on the respective gaseous medium, the working pressure and the permeability of the seal material used in the pressure switch.

Their lower leakage rates mean diaphragm pressure switches are better suited for gas pressures than piston pressure switches. The latter can also be used however if certain measures are taken (such as venting of the housing).

For gaseous applications below 10 bar (145 PSI) in combination with pressure switches with high IP class, i.e. IP 67 and IP6K9K, in general we recommend to use ventilation. Please consult us; we are able to offer suitable solutions.

Oxygen applications

Our mechanical pressure switches are suitable for use with oxygen. We recommend the use of our EPDM diaphragm. The resistance to internal burnout of the diaphragm has been tested by the BAM (Federal Institute for Material Testing).

Pressure switches with steel housings with zinc-nickel coating are, in conjunction with oxygen, only approved to a maximum working pressure of 10 bar.

Pressure switches with brass housings are, in conjunction with oxygen, only approved to a maximum working pressure of 35 bar.

Pressure switches with stainless steel housings are, in conjunction with oxygen, only approved to a maximum working pressure of 50 bar.

DGUV accident prevention regulations (such as DGUV 500, Section 2.32 and BGI 617) must be observed for first operation.

Please specify when ordering „oil and grease-free, for use with oxygen“.

Underpressure safety of pressure switches

Our pressure switches are underpressure safe down to 300 mbar (relative).

Overpressure safety of vacuum switches

Our vacuum switches are overpressure safe up to 20 or 35 bar depending on type.

cCSAus approval

Almost all of our mechanical pressure switches (sizes hex 24 and hex 27), and vacuum switch 0151, have cCSAus approval. The CSA mark together with „c“ and „us“ combines the control stamps for introduction onto the Canadian and American markets. The cCSAus certificate also includes the test of the relevant UL standard.

Checked by an official institution and verified with regular company visits by CSA inspectors, this approval guarantees the highest levels of quality and operational reliability for our products.

You can download the current cCSAus certificate on the download area of our homepage: <https://www.suco.de/en/downloads>

Product information

The technical information in this catalogue is based upon fundamental testing during product development, as well as upon empirical values. The information cannot be used for all application scenarios.

Testing of the suitability of our products for a specific application (e.g. also the checking of material compatibilities) rests under the responsibility of the user. It may be the case that suitability can only be guaranteed with appropriate field testing.

Please consult us about gas, water and oxygen applications.

Subject to technical changes.

At-a-glance overview of mechanical pressure switches

		M.1												M.2											
		hex 24 with integrated connector												hex 27 with integrated connector											
	Page	0110	0111	0112	0113	0114	0115	0116	0117	0118	0119	0120	0121	0122	0123	0124	0125	0132	0133	0134	0135	0136			
Function	Overpressure	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
	Vacuum																								
	NO / NC	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■								
	Changeover contacts																		■	■	■	■	■	■	■
Voltage	max. 42 V	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■								
	max. 48 V																	■	■	■	■	■	■	■	■
	max. 250 V																								
	max. 24 V / 50 mA																								
Adjustment range	100 – 950 mbar																								
	200 – 950 mbar																								
	0,1 – 1 bar	■		■		■		■		■		■		■		■									
	0,2 – 2 bar																								
	0,3 – 1,5 bar																		■	■	■	■	■	■	
	0,5 – 1 bar																								
	0,5 – 3 bar	■		■		■		■		■		■		■		■									
	0,5 – 5 bar																								
	1,0 – 6 bar																								
	1,0 – 10 bar	■		■		■		■		■		■		■		■									
	2,0 – 20 bar																								
	5,0 – 50 bar																								
	10 – 20 bar	■		■		■		■		■		■		■		■									
	10 – 50 bar																		■	■	■	■	■	■	
	10 – 100 bar																		■	■	■	■	■	■	
	20 – 50 bar	■		■		■		■		■		■		■		■									
	20 – 100 bar																								
	25 – 250 bar																								
	40 – 400 bar																								
	50 – 100 bar																								
	50 – 150 bar		■		■		■		■		■		■		■		■								
	50 – 200 bar																		■	■	■	■	■	■	
	100 – 200 (300) bar	■		■		■		■		■		■		■		■									
	100 (200) – 400 bar																								
Overpressure safety up to	35 bar																								
	100 bar																								
	200 bar																								
	300 (400) bar	■		■		■		■		■		■		■		■			■	■	■	■	■	■	
	600 (700) bar		■		■		■		■		■		■		■		■		■	■	■	■	■	■	
Size	hex 24	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	
	hex 27																		■	■	■	■	■	■	
	30 A/F																								
Housing material	Zinc-plated steel	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	
	stainless steel																								
	Brass																								
	Aluminium																								
Custom variant	ATEX																								
	Configurable																								
	additional functions																								
	cCSAus approval	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	

	M.2					M.3					M.4					M.5																
	hex 27 with int. connector					hex 24 NO / NC					hex 27 CO					hex 27 Configured																
Page	34	36	37	38	39	0137	0184	0185	0194	0195	0163	0164	0166	0167	0168	0169	0140	0141	0170	0171	0180	0181	0183	0186	0187	0190	0191	0196	0197	0240	0241	
Overpressure	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■			
Vacuum																																
NO / NC						■	■	■	■	■	■	■	■	■	■	■																
Changeover contacts	■	■	■	■	■												■	■	■	■	■	■	■	■	■	■	■	■	■	■		
max. 42 V						■	■	■	■	■	■	■	■	■	■	■			■	■												
max. 48 V	■																															
max. 250 V	■	■	■														■	■			■	■	■	■	■	■	■	■	■	■		
max. 24 V / 50 mA						■	■														■	■	■	■	■	■	■	■	■	■		
100 – 950 mbar																																
200 – 950 mbar																																
0,1 – 1 bar						■	■	■	■	■	■	■	■	■	■	■																
0,2 – 2 bar																																
0,3 – 1,5 bar	■																	■		■		■										
0,5 – 1 bar																																
0,5 – 3 bar						■	■	■	■	■	■	■	■	■	■	■																
0,5 – 5 bar																																
1,0 – 6 bar																																
1,0 – 10 bar	■					■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■	■	■	■	■			
2,0 – 20 bar																																
5,0 – 50 bar																																
10 – 20 bar						■	■	■	■	■	■	■	■	■	■	■		■														
10 – 50 bar	■																		■		■		■		■		■		■			
10 – 100 bar	■																		■		■		■		■		■		■			
20 – 50 bar						■	■	■	■	■	■	■	■	■	■	■		■														
20 – 100 bar																																
25 – 250 bar																																
40 – 400 bar																																
50 – 100 bar																																
50 – 150 bar																	■															
50 – 200 bar	■																			■		■		■		■		■		■		
100 – 200 (300) bar																	■				■											
100 (200) – 400 bar																					■											
35 bar																	■															
100 bar		■																	■		■		■		■		■		■			
200 bar																																
300 (400) bar		■															■		■		■		■		■		■		■			
600 (700) bar	■																■		■		■		■		■		■		■			
hex 24																	■															
hex 27	■	■	■	■	■						■	■	■	■	■	■		■	■	■	■	■	■	■	■	■	■	■	■			
30 A/F																																
Zinc-plated steel	■	■	■	■	■						■	■	■	■	■	■		■	■	■	■	■	■	■	■	■	■	■	■			
stainless steel												■									■	■	■	■	■	■	■	■	■			
Brass																	■															
Aluminium																																
ATEX																																
Configurable																	■		■		■		■		■		■		■			
additional functions																	■		■		■		■		■		■		■			
cCSAus approval	■	■	■	■	■						■	■	■	■	■	■		■		■		■		■		■		■				

M.6

Pressure Switches *PLUS*
hex 24 with intelligent electronic functions

Pressure switches hex 24 with integrated connector

NC or NO, maximum operating voltage up to 42 V

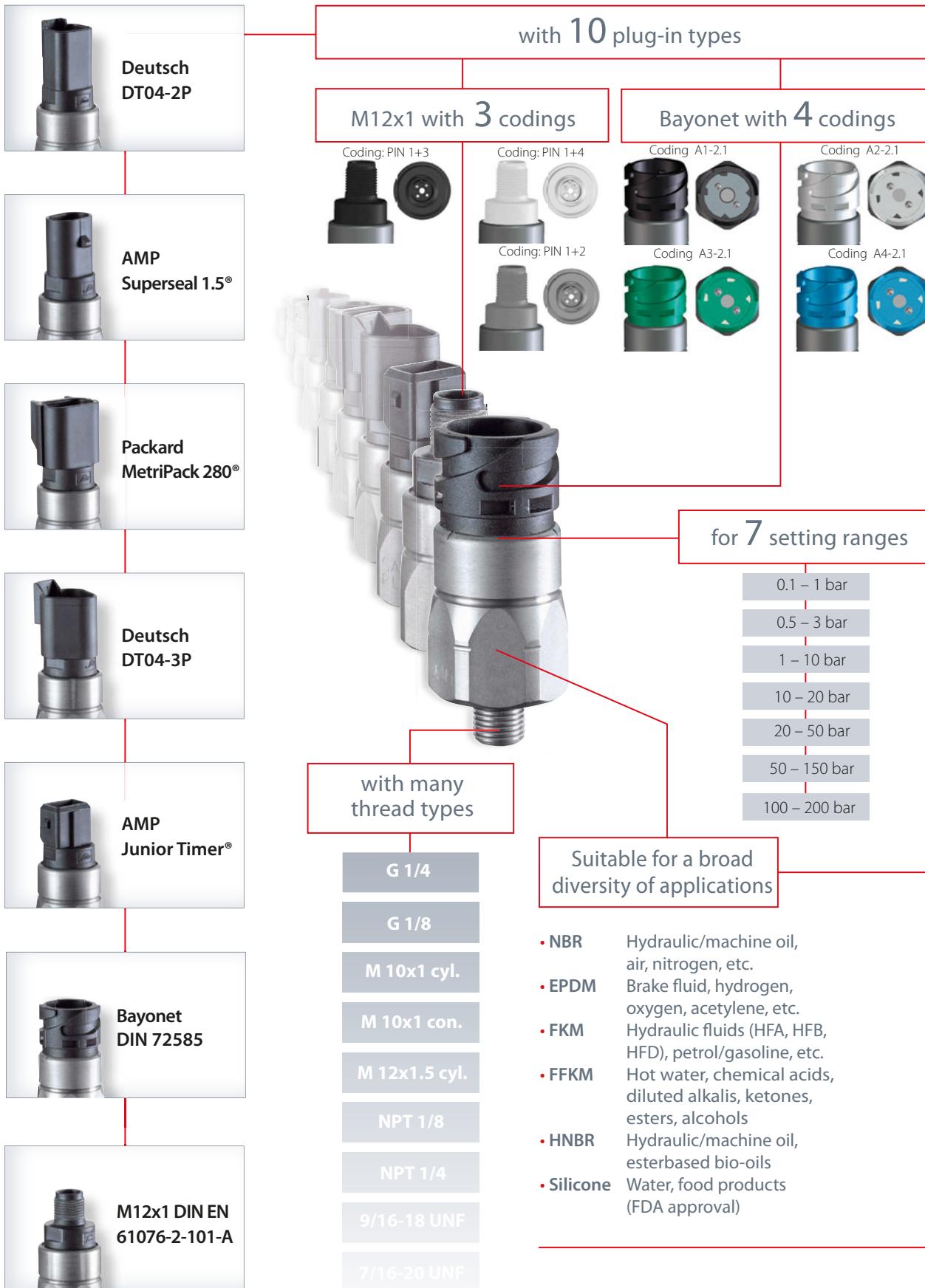


- Large selection of electrical plug-in types for quick attachment and reliable connection
- High protection class (to IP67 or IP6K9K)
- Compact and rugged design in industrial environments like construction and agricultural machinery or commercial vehicles
- Switching point can be set on site with adjusting screw in the connector¹⁾
- High overpressure resistance, compact, small switches, available as normally open or normally closed
- Vacuum switches with integrated connector available on request

¹⁾ Pressure switches can also be supplied preset at factory.
The switching point is embossed onto pressure switches preset at factory.

The all-rounder with the broad selection of options

NC or NO, maximum operating voltage up to 42 V



M.1

hex 24 integrated

Pressure switches hex 24 with integrated connector

Technical details

	0110 / 0111
Deutsch DT04-2P	
IP67, IP6K9K	

	0112 / 0113
AMP Superseal 1.5°	
IP67	

	0114 / 0115
Packard MetriPack 280°	
IP67	

	0116 / 0117
Deutsch DT04-3P	
IP67, IP6K9K	

	0118 / 0119
AMP Junior Timer®	
IP65, IPx4K	

	0120 / 0121
Bayonet DIN 72585	
IP67, IP6K9K	

	0122 / 0123
M12x1 DIN EN 61076-2-101-A	
IP67	

	0124 / 0125
M12x1 DIN EN 60947-5-2	
IP67	

Rated working voltage:	10 ... 42 VAC/DC
Rated current range (resistive load, DC12 / AC12):	10 mA ... 4 A
Switching power DC12 / AC12:	100 W / 100 VA
Temperature resistance of sealing materials:	NBR (diaphragm pressure switch) -40 °C ... +100 °C NBR (piston pressure switch) -30 °C ... +100 °C EPDM -30 °C ... +120 °C FKM (diaphragm pressure switch) -5 °C ... +120 °C FKM (piston pressure switch) -15 °C ... +120 °C FFKM -20 °C ... +120 °C Silicone -40 °C ... +120 °C HNBR -30 °C ... +120 °C
Burst pressure (diaphragm pressure switch):	400 bar
Burst pressure (piston pressure switch)	700 bar (for threads M10, G 1/8, R 1/8 and NPT 1/8 up to max. 600 bar)
Switching frequency:	200 / min
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)
Pressure rise rate:	≤ 1,000 bar/s
Hysteresis:	Average value 5...30 % depending on type, not adjustable
Vibration resistance:	10 g; 5...200 Hz sine wave, DIN EN 60068-2-6
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27
Protection class:	Up to IP67 / IP6K9K according to manufacturer's specifications for the respective plug-in system only when plugged in, otherwise IP00
Weight:	approx. 90 g

Contact assignment for bayonet connectors

Coding A1-2.1	Coding A2-2.1	Coding A3-2.1	Coding A4-2.1

0110/0112/0114/0116/0118/0122/0124

Diaphragm pressure switches with integrated connector

- Setting ranges to up to 50 bar (higher settings refer to page 26)
- NC or NO, maximum voltage 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 300 bar¹⁾

Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	0110 - XXX XX - X - XXX
AMP Superseal 1.5®	0112 - XXX XX - X - XXX
Packard MetriPack 280®	0114 - XXX XX - X - XXX
Deutsch DT04-3P	0116 - XXX XX - X - XXX
AMP Junior Timer®	0118 - XXX XX - X - XXX
M12x1 DIN EN 61076-2-101-A (PIN 1+3)	0122 - XXX XX - X - XXX
M12x1 DIN EN 60947-5-2 (PIN 1+2 / PIN 1+4)	0124 - XXX XX - X - XXX

Adjustment range (Tolerance at room temperature)	Male thread	Article number NO → :	Article number NC → :
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Diaphragm pressure switches with integrated connector

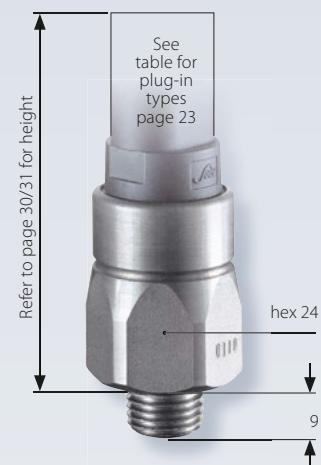
0.1 - 1 (± 0.2) bar	G 1/4	XXXX - 403 03 - X - 011	XXXX - 404 03 - X - 015
	G 1/8	XXXX - 403 28 - X - 603	XXXX - 404 28 - X - 604
	M 10x1 cyl.	XXXX - 403 13 - X - 003	XXXX - 404 13 - X - 004
	M 10x1 con.	XXXX - 403 01 - X - 009	XXXX - 404 01 - X - 013
	M 12x1.5 cyl.	XXXX - 403 02 - X - 010	XXXX - 404 02 - X - 014
	NPT 1/8	XXXX - 403 04 - X - 012	XXXX - 404 04 - X - 016
0.5 - 3 (± 0.3) bar	G 1/4	XXXX - 423 03 - X - 070	XXXX - 424 03 - X - 070
	G 1/8	XXXX - 423 28 - X - 070	XXXX - 424 28 - X - 070
	M 10x1 cyl.	XXXX - 423 13 - X - 070	XXXX - 424 13 - X - 070
	M 10x1 con.	XXXX - 423 01 - X - 070	XXXX - 424 01 - X - 070
	M 12x1.5 cyl.	XXXX - 423 02 - X - 070	XXXX - 424 02 - X - 070
	NPT 1/8	XXXX - 423 04 - X - 070	XXXX - 424 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4	XXXX - 407 03 - X - 027	XXXX - 408 03 - X - 031
	G 1/8	XXXX - 407 28 - X - 607	XXXX - 408 28 - X - 608
	M 10x1 cyl.	XXXX - 407 13 - X - 007	XXXX - 408 13 - X - 008
	M 10x1 con.	XXXX - 407 01 - X - 025	XXXX - 408 01 - X - 029
	M 12x1.5 cyl.	XXXX - 407 02 - X - 026	XXXX - 408 02 - X - 030
	NPT 1/8	XXXX - 407 04 - X - 028	XXXX - 408 04 - X - 032

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

M.1
hex 24 integrated



Article number: **01XX - XXX XX - X - XXX**

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.





0122 Coding: PIN 1+3



0124 Coding: PIN 1+4 (NO)



0124 Coding: PIN 1+2 (NC)



0110/0112/0114/0116/0118/0122/0124

Diaphragm pressure switches with integrated connector

- Setting ranges up to 50 bar (lower settings refer to page 25)
- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 300 bar¹⁾

Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	0110 - XXX XX - X - XXX	0110 - XXX XX - X - XXX
AMP Superseal 1.5®	0112 - XXX XX - X - XXX	0112 - XXX XX - X - XXX
Packard MetriPack 280®	0114 - XXX XX - X - XXX	0114 - XXX XX - X - XXX
Deutsch DT04-3P	0116 - XXX XX - X - XXX	0116 - XXX XX - X - XXX
AMP Junior Timer®	0118 - XXX XX - X - XXX	0118 - XXX XX - X - XXX
M12x1 DIN EN 61076-2-101-A (PIN 1+3)	0122 - XXX XX - X - XXX	0122 - XXX XX - X - XXX
M12x1 DIN EN 60947-5-2 (PIN 1+2 / PIN 1+4)	0124 - XXX XX - X - XXX	0124 - XXX XX - X - XXX

Adjustment range (tolerance at room temperature)	Male thread

Article number NO → :

Article number NC → :

Diaphragm pressure switches with integrated connector

10 - 20 (± 1) bar	G 1/4	XXXX - 411 03 - X - 043	XXXX - 412 03 - X - 047
	G 1/8	XXXX - 411 28 - X - 611	XXXX - 412 28 - X - 612
	M 10x1 cyl.	XXXX - 411 13 - X - 011	XXXX - 412 13 - X - 012
	M 10x1 con.	XXXX - 411 01 - X - 041	XXXX - 412 01 - X - 045
	M 12x1.5 cyl.	XXXX - 411 02 - X - 042	XXXX - 412 02 - X - 046
	NPT 1/8	XXXX - 411 04 - X - 044	XXXX - 412 04 - X - 048
20 - 50 (± 2) bar	G 1/4	XXXX - 415 03 - X - 059	XXXX - 416 03 - X - 063
	G 1/8	XXXX - 415 28 - X - 615	XXXX - 416 28 - X - 616
	M 10x1 cyl.	XXXX - 415 13 - X - 015	XXXX - 416 13 - X - 016
	M 10x1 con.	XXXX - 415 01 - X - 057	XXXX - 416 01 - X - 061
	M 12x1.5 cyl.	XXXX - 415 02 - X - 058	XXXX - 416 02 - X - 062
	NPT 1/8	XXXX - 415 04 - X - 060	XXXX - 416 04 - X - 064

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Article number:

01XX - XXX XX - X - XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0111/0113/0115/0117/0119/0123/0125

Piston pressure switches with integrated connector

- Setting range up to 150 bar
- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 600 bar¹⁾

M.1

hex 24 integrated



Plug-in types for piston pressure switches

Deutsch DT04-2P	0111 - XXX XX - X - XXX
AMP Superseal 1.5®	0113 - XXX XX - X - XXX
Packard MetriPack 280®	0115 - XXX XX - X - XXX
Deutsch DT04-3P	0117 - XXX XX - X - XXX
AMP Junior Timer®	0119 - XXX XX - X - XXX
M12x1 DIN EN 61076-2-101-A (PIN 1+3)	0123 - XXX XX - X - XXX
M12x1 DIN EN 60947-5-2 (PIN 1+2 / PIN 1+4)	0125 - XXX XX - X - XXX

Adjustment range (tolerance at room temperature)	Male thread	Article number NO → :	Article number NC → :
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Piston pressure switches with integrated connector

50 - 150 (\pm 5) bar	G 1/4	XXXX - 419 03 - X - 011	XXXX - 420 03 - X - 015
	G 1/8	XXXX - 419 28 - X - 603	XXXX - 420 28 - X - 604
	M 10x1 cyl.	XXXX - 419 13 - X - 003	XXXX - 420 13 - X - 004
	M 10x1 con.	XXXX - 419 01 - X - 009	XXXX - 420 01 - X - 013
	M 12x1.5 cyl.	XXXX - 419 02 - X - 010	XXXX - 420 02 - X - 014
	NPT 1/8	XXXX - 419 04 - X - 012	XXXX - 420 04 - X - 016
100 - 200 (\pm 5) bar	G 1/4 DIN 3852-2-A	XXXX - 493 60 - X - 011	XXXX - 494 60 - X - 015
	M12x1.5 DIN 3852-1-A	XXXX - 493 68 - X - 010	XXXX - 494 68 - X - 014

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.



Article number: 01XX - XXX XX - X - XXX



0123 Coding: PIN 1+3



0125 Coding: PIN 1+4 (NO)



0125 Coding: PIN 1+2 (NC)



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.1

hex 24 integrated

**Bayonet ISO 15170
(DIN 72585)**



0120

Diaphragm pressure switches with integrated bayonet connector

- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 300 bar¹⁾

Adjustment range (tolerance at room temperature)	male thread	Article number NO → :	Article number NC → :
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0120 Diaphragm pressure switches with integrated connector

0.1 - 1 (± 0.2) bar	G 1/4	0120 - X03 03 - X - 011	0120 - X04 03 - X - 015
	G 1/8	0120 - X03 28 - X - 603	0120 - X04 28 - X - 604
	M 10x1 cyl.	0120 - X03 13 - X - 003	0120 - X04 13 - X - 004
	M 10x1 con.	0120 - X03 01 - X - 009	0120 - X04 01 - X - 013
	M 12x1.5 cyl.	0120 - X03 02 - X - 010	0120 - X04 02 - X - 014
	NPT 1/8	0120 - X03 04 - X - 012	0120 - X04 04 - X - 016
0.5 - 3 (± 0.3) bar	G 1/4	0120 - X23 03 - X - 070	0120 - X24 03 - X - 070
	G 1/8	0120 - X23 28 - X - 070	0120 - X24 28 - X - 070
	M 10x1 cyl.	0120 - X23 13 - X - 070	0120 - X24 13 - X - 070
	M 10x1 con.	0120 - X23 01 - X - 070	0120 - X24 01 - X - 070
	M 12x1.5 cyl.	0120 - X23 02 - X - 070	0120 - X24 02 - X - 070
	NPT 1/8	0120 - X23 04 - X - 070	0120 - X24 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4	0120 - X07 03 - X - 027	0120 - X08 03 - X - 031
	G 1/8	0120 - X07 28 - X - 607	0120 - X08 28 - X - 608
	M 10x1 cyl.	0120 - X07 13 - X - 007	0120 - X08 13 - X - 008
	M 10x1 con.	0120 - X07 01 - X - 025	0120 - X08 01 - X - 029
	M 12x1.5 cyl.	0120 - X07 02 - X - 026	0120 - X08 02 - X - 030
	NPT 1/8	0120 - X07 04 - X - 028	0120 - X08 04 - X - 032

Coding

A1-2.1	4 XX	4 XX
A2-2.1	3 XX	3 XX
A3-2.1	2 XX	2 XX
A4-2.1	1 XX	1 XX

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Article number:

0120 - XXX XX - X - XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0120 / 0121

Diaphragm/piston pressure switches with integrated bayonet

- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Diaphragm variant: Overpressure safety up to 300 bar¹⁾
- Piston variant: Overpressure safety up to 600 bar¹⁾

Adjustment range (tolerance at room temperature)	male thread	Article number NO → :	Article number NC → :
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0120 Diaphragm pressure switches with integrated connector

10 - 20 (± 1) bar	G 1/4	0120 - X11 03 - X - 043	0120 - X12 03 - X - 047
	G 1/8	0120 - X11 28 - X - 611	0120 - X12 28 - X - 612
	M 10x1 cyl.	0120 - X11 13 - X - 011	0120 - X12 13 - X - 012
	M 10x1 con.	0120 - X11 01 - X - 041	0120 - X12 01 - X - 045
	M 12x1.5 cyl.	0120 - X11 02 - X - 042	0120 - X12 02 - X - 046
	NPT 1/8	0120 - X11 04 - X - 044	0120 - X12 04 - X - 048
20 - 50 (± 2) bar	G 1/4	0120 - X15 03 - X - 059	0120 - X16 03 - X - 063
	G 1/8	0120 - X15 28 - X - 615	0120 - X16 28 - X - 616
	M 10x1 cyl.	0120 - X15 13 - X - 015	0120 - X16 13 - X - 016
	M 10x1 con.	0120 - X15 01 - X - 057	0120 - X16 01 - X - 061
	M 12x1.5 cyl.	0120 - X15 02 - X - 058	0120 - X16 02 - X - 062
	NPT 1/8	0120 - X15 04 - X - 060	0120 - X16 04 - X - 064

0121 Piston pressure switches with integrated connector

50 - 150 (± 5) bar	G 1/4	0121 - X19 03 - X - 011	0121 - X20 03 - X - 015
	G 1/8	0121 - X19 28 - X - 603	0121 - X20 28 - X - 604
	M 10x1 cyl.	0121 - X19 13 - X - 003	0121 - X20 13 - X - 004
	M 10x1 con.	0121 - X19 01 - X - 009	0121 - X20 01 - X - 013
	M 12x1.5 cyl.	0121 - X19 02 - X - 010	0121 - X20 02 - X - 014
	NPT 1/8	0121 - X19 04 - X - 012	0121 - X20 04 - X - 016
100 - 200 (± 5) bar	G 1/4 DIN 3852-2-A	0121 - X93 60 - X - 011	0121 - X94 60 - X - 015
	M12x15 DIN 3852-1-A	0121 - X93 68 - X - 010	0121 - X94 68 - X - 014

Coding

A1-2.1	4XX	4XX
A2-2.1	3XX	3XX
A3-2.1	2XX	2XX
A4-2.1	1XX	1XX

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.



Article number:

012X - XXX XX - X - XXX

M.1

hex 24 integrated



Coding A1-2.1



Coding A2-2.1



Coding A3-2.1



Coding A4-2.1



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



Please note:
Mating plugs are not included in the delivery and can be ordered separately.

Technical details, contact assignment & accessories

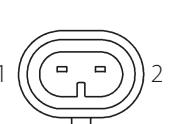
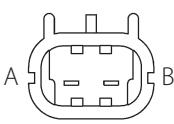
for hex 24 pressure switches with integrated connector

Mating plug accessories¹⁾

Mating plug type	Deutsch DT04-2P (for DT06-2S)	AMP Superseal 1.5®	Packard MetriPack 280®
Including 2 m cable			
Cable cross-section	2 x 0,5 mm ² Radox cables	2 x 0,5 mm ² Radox cables	2 x 0,5 mm ² Radox cables
Protection class	IP65	IP65	IP65
Article number	1-1-10-653-118	1-1-12-653-113	1-1-14-653-114

¹⁾ For the pin assignment of the wires please refer to chapter M.10 Accessories (page 91)

Plug-in types for hex 24 diaphragm and piston pressure switches

Model / Type	0110 / 0111	0112 / 0113	0114 / 0115
Connector			
Protection class	Deutsch DT04-2P	AMP Superseal 1.5®	Packard MetriPack 280®
Overall height	IP67, IP6K9K	IP67	IP67
Contact assignment	H ≈ 61 mm	H ≈ 61 mm	H ≈ 62 mm
			

Deutsch DT04-3P (for DT04-3P)	AMP Junior Timer®	Bayonet DIN 72585/ISO 15170 A1 - 2.1	M12x1 DIN EN 61076-2-101-LF (A)
2 x 0,5 mm ² PUR cables	2 x 0,5 mm ² Radox cables	2 x 0,5 mm ² Radox cables	4 x 0,34 mm ² PUR cables
IP67	IP65	IP65	IP67
1-1-36-653-160	1-1-18-653-116	1-1-20-653-112	1-1-00-653-162

0116 / 0117	0118 / 0119	0120 / 0121	0122 / 0123	0124 / 0125
Deutsch DT04-3P	AMP Junior Timer®	Bayonet DIN 72585/ISO 15170	M12x1 DIN EN 61076-2-101-A	M12x1 DIN EN 60947-5-2
IP67, IP6K9K	IP65, IPx4K	IP67, IP6K9K	IP67	IP67
H ≈ 63 mm	H ≈ 54 mm	H ≈ 49 mm	H ≈ 51 mm	H ≈ 51 mm
		Coding: A1-2.1	1: brown 3: blue	1: brown 2: black 4: white

Pressure switches hex 27 with integrated connector

Changeover switch with silver or gold contacts



- Large selection of electrical plug-in types for quick attachment and reliable connection
- Hysteresis adjustable at factory
- High protection class (to IP67 or IP6K9K)
- Compact and rugged design in industrial environments like construction and agricultural machinery or commercial vehicles
- Switching point can be set on site with adjusting screw¹⁾
- Very high overpressure safety
- Corresponding mating plugs are available as accessories (please refer to page 34)

¹⁾ Pressure switches can also be supplied preset at factory.
The switching point is embossed onto pressure switches preset at factory.

Pressure switches hex 27 with integrated connector

M.2
hex 27 integrated



Technical details

Types:	0132-0137	0184 / 0185	0194 / 0195
Rated working voltage:	10 ... 48 VAC/DC	10 ... 250 VAC/DC	5 ... 24 VDC
Rated current: (resistive load, DC12 / AC12)	10 mA ... 4 A	10 mA ... 4 A	3 ... 50 mA
Temperature resistance of sealing materials:	NBR (diaphragm pressure switch, $p_{max} = 400$ bar) NBR (diaphragm pressure switch, $p_{max} = 100$ bar) (piston pressure switch) EPDM FKM (diaphragm pressure switch) FKM (piston pressure switch) FFKM Silicone HNBR	-40 °C ... +100 °C -30 °C ... +100 °C -30 °C ... +120 °C -5 °C ... +120 °C -15 °C ... +120 °C -20 °C ... +120 °C -40 °C ... +120 °C -30 °C ... +120 °C	
Burst pressure (diaphragm pressure switch, overpressure resistance 100 bar)	200 bar		
Burst Pressure (diaphragm pressure switch, overpressure resistance 400 bar)	700 bar (for threads M10, G 1/8, R 1/8 and NPT 1/8 up to max. 600 bar)		
Burst pressure (Piston pressure switch)	1,000 bar (for threads M10, G 1/8, R 1/8 and NPT 1/8 up to max. 600 bar)		
Switching frequency:	200 / min		
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)		
Pressure rise rate:	$\leq 1,000$ bar/s		
Hysteresis: (can only be set at factory) ¹⁾ :	Adjustable average value 10 ... 30 % depending on type		
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6		
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27		
Weight:	approx. 100 g	approx. 130 g	approx. 130 g

Overview of maximum working voltage and current and contact materials

Type:	0132	0133	0134	0135	0136	0137	0184	0185	0194	0195
5 ... 24 VDC									●	●
10 ... 48 VAC/DC	●	●	●	●	●	●				
10 ... 250 VAC/DC							●	●		
3 ... 50 mA									●	●
10 mA ... 4 A	●	●	●	●	●	●	●	●		
Gold contacts	○	○	○	○	○	○			●	●
Silver contacts	●	●	●	●	●	●	●	●		
Adjustable hysteresis (can only be set at factory)	●	●	●	●	●	●	●	●	●	●
Connector type	AMP Superseal 1.5®		M12x1 DIN EN 61076-2-101-A		Deutsch DT04-3P		DIN EN 175301			
Protection class	IP67		IP67		IP67, IP6K9K		IP65			

○ Available as an option

¹⁾ see notes on hysteresis in the technical explanations (page 15-16)

M.2

hex 27 integrated

0132/0133/0134/0135/0136/0137

Diaphragm/piston pressure switches with integrated connector, maximum operating voltage up to 48 V

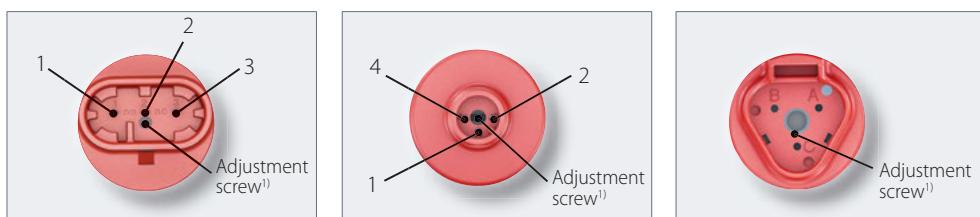
- Simple, quick and reliable electrical connection with easy-to-fit connectors
- Quick fitting with socket wrench (spanner)
- Changeover with silver contacts (gold contacts available as option)
- Hysteresis adjustable at factory
- Made of zinc-plated steel (CrVI-free, other housing materials available as option)

Model / type ►

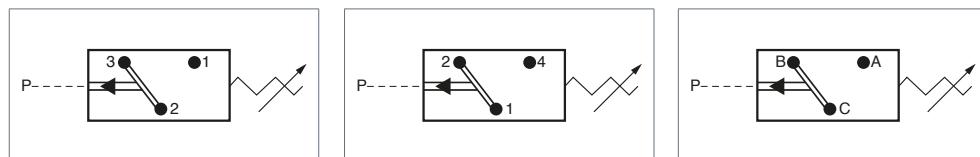
0132 / 0133	0134 / 0135	0136 / 0137
TE AMP Superseal 1.5® IP67	M12x1 EN 61076-2-101-A Contact assignment DIN 60947-5-2 IP67	Deutsch DT04-3P® IP67, IP6K9K
H ≈ 73 mm	H ≈ 65 mm	H ≈ 71 mm

Height without thread ►

Contact assignments ►



Circuit diagrams ►



¹⁾Blade of screwdriver max. 2 mm

Accessory ►

Not included
in the delivery.

Please order separately.

Mating plug with 2 m cable ²⁾

TE AMP Superseal 1.5®	M 12x1 EN 61076-2-101-LF	Deutsch DT06-3S®
3 x 0,5 mm ² Radox cable / IP65	4 x 0,34 mm ² PUR cable / IP67	3 x 0,5 mm ² PUR cable / IP67
1-1-32-653-158	1-1-00-653-162	1-1-36-653-160

²⁾ For the pin assignment of the wires please refer to chapter M.10 Accessories (page 91)

0132/0133/0134/0135/0136/0137

Diaphragm/piston pressure switches with integrated connector,
maximum operating voltage up to 48 V

M.2
hex 27 integrated



P_{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Thread	Article number
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0132 / 0134 / 0136 Diaphragm pressure switches

100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4	013X - 457 03 - X - 003
			M 10x1 con.	013X - 457 01 - X - 001
			M 12x1.5 cyl.	013X - 457 02 - X - 002
			NPT 1/8	013X - 457 04 - X - 318
			NPT 1/4	013X - 457 09 - X - 314
			7/16-20 UNF	013X - 457 20 - X - 301
			9/16-18 UNF	013X - 457 21 - X - 302
400 ¹⁾	1 - 10	± 0.5	G 1/4	013X - 458 03 - X - 042
			M 10x1 con.	013X - 458 01 - X - 040
			M 12x1.5 cyl.	013X - 458 02 - X - 041
			NPT 1/8	013X - 458 04 - X - 343
			NPT 1/4	013X - 458 09 - X - 340
			7/16-20 UNF	013X - 458 20 - X - 341
			9/16-18 UNF	013X - 458 21 - X - 342
400 ¹⁾	10 - 50	± 3.0	G 1/4	013X - 459 03 - X - 009
			M 10x1 con.	013X - 459 01 - X - 007
			M 12x1.5 cyl.	013X - 459 02 - X - 008
			NPT 1/8	013X - 459 04 - X - 320
			NPT 1/4	013X - 459 09 - X - 316
			7/16-20 UNF	013X - 459 20 - X - 305
			9/16-18 UNF	013X - 459 21 - X - 306
400 ¹⁾	10 - 100	$\pm 3.0 - 5.0$	G 1/4	013X - 461 03 - X - 012
			M 10x1 con.	013X - 461 01 - X - 010
			M 12x1.5 cyl.	013X - 461 02 - X - 011
			NPT 1/8	013X - 461 04 - X - 321
			NPT 1/4	013X - 461 09 - X - 317
			7/16-20 UNF	013X - 461 20 - X - 307
			9/16-18 UNF	013X - 461 21 - X - 308

0133 / 0135 / 0137 Piston pressure switches

700 ^{1) 2)}	50 - 200	5.0	G 1/4	013X - 460 03 - X - 003
			M 10x1 con.	013X - 460 01 - X - 001
			M 12x1.5 cyl.	013X - 460 02 - X - 002
			NPT 1/4	013X - 460 09 - X - 303
			7/16-20 UNF	013X - 460 20 - X - 301
			9/16-18 UNF	013X - 460 21 - X - 302

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR ³⁾	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 33 for the temperature range and application thresholds of sealing materials.



Article number:

013X - XXX XX - X - XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Excluding the thread sizes G 1/8, R 1/8, NPT 1/8 and M 10x1 cylindrical/conical.

³⁾ HNBR diaphragm not available for pressure ranges 0.3 - 1.5 bar.



0184

Diaphragm pressure switches up to 250 V

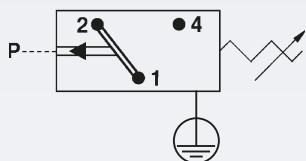
- Made of zinc-plated steel (CrVI-free, other housing materials available as option)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with silver contacts
- Overpressure safety up to 100 / 400 bar¹⁾
- Hysteresis adjustable at factory

p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0184 Diaphragm pressure switches



Socket device
included in the delivery



100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 - 457 03 - X - 003 0184 - 457 01 - X - 001 0184 - 457 02 - X - 002 0184 - 457 04 - X - 318 0184 - 457 09 - X - 314 0184 - 457 20 - X - 301 0184 - 457 21 - X - 302
	1 - 10	± 0.5	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 - 458 03 - X - 042 0184 - 458 01 - X - 040 0184 - 458 02 - X - 041 0184 - 458 04 - X - 343 0184 - 458 09 - X - 340 0184 - 458 20 - X - 341 0184 - 458 21 - X - 342
400 ¹⁾	10 - 50	± 3.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 - 459 03 - X - 009 0184 - 459 01 - X - 007 0184 - 459 02 - X - 008 0184 - 459 04 - X - 320 0184 - 459 09 - X - 311 0184 - 459 20 - X - 305 0184 - 459 21 - X - 306
	10 - 100	$\pm 3.0 - 5.0$	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 - 461 03 - X - 012 0184 - 461 01 - X - 010 0184 - 461 02 - X - 011 0184 - 461 04 - X - 321 0184 - 461 09 - X - 312 0184 - 461 20 - X - 307 0184 - 461 21 - X - 308

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR ²⁾	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 33 for the temperature range and application thresholds of sealing materials.



Article number:

0184 - XXX XX - X - XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ HNBR diaphragm not available for pressure ranges 0.3 - 1.5 bar.

0185

Piston pressure switches up to 250 V

- Made of zinc-plated steel (CrVI-free, other housing materials available as option)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with silver contacts
- Overpressure safety up to 700 bar¹⁾
- Hysteresis adjustable at factory

M.2

hex 27 integrated



p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0185 Piston pressure switches

700 ¹⁾²⁾	50 - 200	± 5.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/4 7/16-20 UNF 9/16-18 UNF
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0185 - 460 03 - X - 003
0185 - 460 01 - X - 001
0185 - 460 02 - X - 002
0185 - 460 09 - X - 303
0185 - 460 20 - X - 301
0185 - 460 21 - X - 302

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

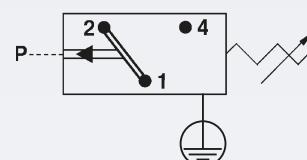
Refer to page 33 for the temperature range and application thresholds of sealing materials.

Article number:

0185 – 460 XX – X – XXX



Socket device
included in the delivery



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Excluding the thread sizes G 1/8, R 1/8, NPT 1/8 and M 10x1 cylindrical/conical.



- Made of zinc-plated steel (CrVI-free)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with gold contacts
- Overpressure safety up to 100 / 400 bar¹⁾
- Hysteresis adjustable at factory



p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0194 Diaphragm pressure switches

100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4	0194 - 457 03 - X - 003
			M 10x1 con.	0194 - 457 01 - X - 001
			M 12x1.5 cyl.	0194 - 457 02 - X - 002
			NPT 1/8	0194 - 457 04 - X - 318
			NPT 1/4	0194 - 457 09 - X - 314
			7/16-20 UNF	0194 - 457 20 - X - 301
			9/16-18 UNF	0194 - 457 21 - X - 302
1 - 10	± 0.5		G 1/4	0194 - 458 03 - X - 042
			M 10x1 con.	0194 - 458 01 - X - 040
			M 12x1.5 cyl.	0194 - 458 02 - X - 041
			NPT 1/8	0194 - 458 04 - X - 343
			NPT 1/4	0194 - 458 09 - X - 340
			7/16-20 UNF	0194 - 458 20 - X - 341
			9/16-18 UNF	0194 - 458 21 - X - 342
400 ¹⁾	10 - 50	± 3.0	G 1/4	0194 - 459 03 - X - 009
			M 10x1 con.	0194 - 459 01 - X - 007
			M 12x1.5 cyl.	0194 - 459 02 - X - 008
			NPT 1/8	0194 - 459 04 - X - 320
			NPT 1/4	0194 - 459 09 - X - 311
			7/16-20 UNF	0194 - 459 20 - X - 305
			9/16-18 UNF	0194 - 459 21 - X - 306
10 - 100	$\pm 3.0 - 5.0$		G 1/4	0194 - 461 03 - X - 012
			M 10x1 con.	0194 - 461 01 - X - 010
			M 12x1.5 cyl.	0194 - 461 02 - X - 011
			NPT 1/8	0194 - 461 04 - X - 321
			NPT 1/4	0194 - 461 09 - X - 312
			7/16-20 UNF	0194 - 461 20 - X - 307
			9/16-18 UNF	0194 - 461 21 - X - 308

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR ²⁾	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 33 for the temperature range and application thresholds of sealing materials.



Article number:

0194 – XXX XX – X – XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ HNBR diaphragm not available for pressure ranges 0.3 - 1.5 bar.

0195

Piston pressure switches up to 24 V with gold contacts

- Made of zinc-plated steel (CrVI-free)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with gold contacts
- Overpressure safety up to 700 bar ¹⁾
- Hysteresis adjustable at factory

p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0195 Piston pressure switches

700 ^{1),2)}	50 - 200	± 5.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/4 7/16-20 UNF 9/16-18 UNF
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0195 - 460 03 - X - 003
0195 - 460 01 - X - 001
0195 - 460 02 - X - 002
0195 - 460 09 - X - 303
0195 - 460 20 - X - 301
0195 - 460 21 - X - 302

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

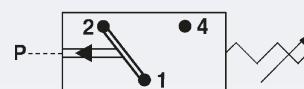
Refer to page 33 for the temperature range and application thresholds of sealing materials.

Article number:

0195 – 460 XX – X – XXX



Socket device
included in the delivery



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Excluding the thread sizes G 1/8, R 1/8, NPT 1/8 and M 10x1 cylindrical/conical.



Pressure switches hex 24

NC or NO, maximum voltage 42 V



- Most cost-effective solution for mechanical pressure monitoring
- Stable switching point even after long use and high load
- Switching point can be adjusted when fitted on site¹⁾
- High pressure resistance, compact, small switches, available as normally closed (NC) or normally open (NO)
- For solutions with integrated connectors, please refer to chapter M.1, starting at page 22
- For customized and ready-wired pressure switches, please refer to chapter M.5, starting at page 62.

¹⁾ Pressure switches can also be supplied preset at factory.

Our preset switches are sealed with lacquer paint, set points are embossed on the housing.

Pressure switches hex 24

Technical details

M.3
hex 24



Rated working voltage:	10 ... 42 VAC/DC	
Rated current range (resistive load, DC12 / AC12):	10 mA ... 4 A	
Switching power DC12 / AC12:	100 W / 100 VA	
Temperature resistance of sealing materials:	NBR (diaphragm pressure switch)	-40 °C ... +100 °C
	NBR (piston pressure switch)	-30 °C ... +100 °C
	EPDM	-30 °C ... +120 °C
	EPDM-TW (diaphragm pressure switch)	-20°C ... +100 °C
	FKM (diaphragm pressure switch)	-5 °C ... +120 °C
	FKM (piston pressure switch)	-15 °C ... +120 °C
	FFKM	-20 °C ... +120 °C
	Silicone (diaphragm pressure switch)	-40 °C ... +120 °C
	HNBR	-30 °C ... +120 °C
Burst pressure (diaphragm pressure switch):	400 bar	
Burst pressure (piston pressure switch)	700 bar (for threads M10, G 1/8, R 1/8 and NPT 1/8 up to max. 600 bar)	
Switching frequency:	200 / min	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures up to max. 50 bar)	
Pressure rise rate:	≤ 1,000 bar/s	
Hysteresis:	Average value 5 – 30 % depending on type, not adjustable	
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27	
Protection class:	IP65 with socket device, terminals IP00	
Weight:	approx. 90 g	

Overview of contact materials and maximum overpressure safety

Type:	0163	0164	0166	0167	0168	0169
Material:	Zinc-plated steel (CrVI-free)	●		●		●
	Stainless steel		●			
	Brass			●		
Overpressure safety up to:	35 bar			●		
	300 bar		●		●	
	600 bar	●	●			●



0163

Diaphragm pressure switches up to 42 V with spade terminal

- Made of zinc-plated steel (CrVI-free)
- Spade terminal
- Overpressure safety up to 600 bar¹⁾



Adjustment range (Tolerance at room temperature)	Male thread
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Article number NO → :

Article number NC → :

0163 Diaphragm pressure switches with spade terminal

0.1 - 1 (± 0.2) bar	G 1/4	0163 - 403 03 - X - 011	0163 - 404 03 - X - 015
	G 1/8	0163 - 403 28 - X - 603	0163 - 404 28 - X - 604
	M 10x1 cyl.	0163 - 403 13 - X - 003	0163 - 404 13 - X - 004
	M 10x1 con.	0163 - 403 01 - X - 009	0163 - 404 01 - X - 013
	M 12x1.5 cyl.	0163 - 403 02 - X - 010	0163 - 404 02 - X - 014
	NPT 1/8	0163 - 403 04 - X - 012	0163 - 404 04 - X - 016
0.5 - 3 (± 0.3) bar	G 1/4	0163 - 423 03 - X - 070	0163 - 424 03 - X - 070
	G 1/8	0163 - 423 28 - X - 070	0163 - 424 28 - X - 070
	M 10x1 cyl.	0163 - 423 13 - X - 070	0163 - 424 13 - X - 070
	M 10x1 con.	0163 - 423 01 - X - 070	0163 - 424 01 - X - 070
	M 12x1.5 cyl.	0163 - 423 02 - X - 070	0163 - 424 02 - X - 070
	NPT 1/8	0163 - 423 04 - X - 070	0163 - 424 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4	0163 - 407 03 - X - 027	0163 - 408 03 - X - 031
	G 1/8	0163 - 407 28 - X - 607	0163 - 408 28 - X - 608
	M 10x1 cyl.	0163 - 407 13 - X - 007	0163 - 408 13 - X - 008
	M 10x1 con.	0163 - 407 01 - X - 025	0163 - 408 01 - X - 029
	M 12x1.5 cyl.	0163 - 407 02 - X - 026	0163 - 408 02 - X - 030
	NPT 1/8	0163 - 407 04 - X - 028	0163 - 408 04 - X - 032
10 - 20 (± 1.0) bar	G 1/4	0163 - 411 03 - X - 043	0163 - 412 03 - X - 047
	G 1/8	0163 - 411 28 - X - 611	0163 - 412 28 - X - 612
	M 10x1 cyl.	0163 - 411 13 - X - 011	0163 - 412 13 - X - 012
	M 10x1 con.	0163 - 411 01 - X - 041	0163 - 412 01 - X - 045
	M 12x1.5 cyl.	0163 - 411 02 - X - 042	0163 - 412 02 - X - 046
	NPT 1/8	0163 - 411 04 - X - 044	0163 - 412 04 - X - 048
20 - 50 (± 2.0) bar	G 1/4	0163 - 415 03 - X - 059	0163 - 416 03 - X - 063
	G 1/8	0163 - 415 28 - X - 615	0163 - 416 28 - X - 616
	M 10x1 cyl.	0163 - 415 13 - X - 015	0163 - 416 13 - X - 016
	M 10x1 con.	0163 - 415 01 - X - 057	0163 - 416 01 - X - 061
	M 12x1.5 cyl.	0163 - 415 02 - X - 058	0163 - 416 02 - X - 062
	NPT 1/8	0163 - 415 04 - X - 060	0163 - 416 04 - X - 064

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number:

0163 – XXX XX – X – XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0163

Diaphragm pressure switches up to 42 V with M3 screw terminal

- Made of zinc-plated steel (CrVI-free)
- M3 screw terminal
- Overpressure safety up to 600 bar¹⁾

M.3
hex 24



Adjustment range (Tolerance at room temperature)	Male thread
---	----------------

Article number NO → :

Article number NC → :

0163 Diaphragm pressure switches with M3 screw terminal

0.1 - 1 (± 0.2) bar	G 1/4	0163 - 401 03 - X - 003
	G 1/8	0163 - 401 28 - X - 601
	M 10x1 cyl.	0163 - 401 13 - X - 001
	M 10x1 con.	0163 - 401 01 - X - 001
	M 12x1.5 cyl.	0163 - 401 02 - X - 002
	NPT 1/8	0163 - 401 04 - X - 004

0163 - 402 03 - X - 007
0163 - 402 28 - X - 602
0163 - 402 13 - X - 002
0163 - 402 01 - X - 005
0163 - 402 02 - X - 006
0163 - 402 04 - X - 008

0.5 - 3 (± 0.3) bar	G 1/4	0163 - 421 03 - X - 070
	G 1/8	0163 - 421 28 - X - 070
	M 10x1 cyl.	0163 - 421 13 - X - 070
	M 10x1 con.	0163 - 421 01 - X - 070
	M 12x1.5 cyl.	0163 - 421 02 - X - 070
	NPT 1/8	0163 - 421 04 - X - 070

0163 - 422 03 - X - 070
0163 - 422 28 - X - 070
0163 - 422 13 - X - 070
0163 - 422 01 - X - 070
0163 - 422 02 - X - 070
0163 - 422 04 - X - 070

1 - 10 (± 0.5) bar	G 1/4	0163 - 405 03 - X - 019
	G 1/8	0163 - 405 28 - X - 605
	M 10x1 cyl.	0163 - 405 13 - X - 005
	M 10x1 con.	0163 - 405 01 - X - 017
	M 12x1.5 cyl.	0163 - 405 02 - X - 018
	NPT 1/8	0163 - 405 04 - X - 020

0163 - 406 03 - X - 023
0163 - 406 28 - X - 606
0163 - 406 13 - X - 006
0163 - 406 01 - X - 021
0163 - 406 02 - X - 022
0163 - 406 04 - X - 024

10 - 20 (± 1.0) bar	G 1/4	0163 - 409 03 - X - 035
	G 1/8	0163 - 409 28 - X - 609
	M 10x1 cyl.	0163 - 409 13 - X - 009
	M 10x1 con.	0163 - 409 01 - X - 033
	M 12x1.5 cyl.	0163 - 409 02 - X - 034
	NPT 1/8	0163 - 409 04 - X - 036

0163 - 410 03 - X - 039
0163 - 410 28 - X - 610
0163 - 410 13 - X - 010
0163 - 410 01 - X - 037
0163 - 410 02 - X - 038
0163 - 410 04 - X - 040

20 - 50 (± 2.0) bar	G 1/4	0163 - 413 03 - X - 051
	G 1/8	0163 - 413 28 - X - 613
	M 10x1 cyl.	0163 - 413 13 - X - 013
	M 10x1 con.	0163 - 413 01 - X - 049
	M 12x1.5 cyl.	0163 - 413 02 - X - 050
	NPT 1/8	0163 - 413 04 - X - 052

0163 - 414 03 - X - 055
0163 - 414 28 - X - 614
0163 - 414 13 - X - 014
0163 - 414 01 - X - 053
0163 - 414 02 - X - 054
0163 - 414 04 - X - 056

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number:

0163 - XXX XX - X - XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0166

Diaphragm pressure switches up to 42 V with spade terminal

- Made of zinc-plated steel (CrVI-free)
- Spade terminal
- Overpressure safety up to 300 bar¹⁾



Adjustment range (Tolerance at room temperature)	Male thread
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Article number NO → :

Article number NC → :

0166 Diaphragm pressure switches with spade terminal

0.1 - 1 (± 0.2) bar	G 1/4	0166 - 403 03 - X - 011	0166 - 404 03 - X - 015
	G 1/8	0166 - 403 28 - X - 603	0166 - 404 28 - X - 604
	M 10x1 cyl.	0166 - 403 13 - X - 003	0166 - 404 13 - X - 004
	M 10x1 con.	0166 - 403 01 - X - 009	0166 - 404 01 - X - 013
	M 12x1.5 cyl.	0166 - 403 02 - X - 010	0166 - 404 02 - X - 014
	NPT 1/8	0166 - 403 04 - X - 012	0166 - 404 04 - X - 016
0.5 - 3 (± 0.3) bar	G 1/4	0166 - 423 03 - X - 070	0166 - 424 03 - X - 070
	G 1/8	0166 - 423 28 - X - 070	0166 - 424 28 - X - 070
	M 10x1 cyl.	0166 - 423 13 - X - 070	0166 - 424 13 - X - 070
	M 10x1 con.	0166 - 423 01 - X - 070	0166 - 424 01 - X - 070
	M 12x1.5 cyl.	0166 - 423 02 - X - 070	0166 - 424 02 - X - 070
	NPT 1/8	0166 - 423 04 - X - 070	0166 - 424 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4	0166 - 407 03 - X - 027	0166 - 408 03 - X - 031
	G 1/8	0166 - 407 28 - X - 607	0166 - 408 28 - X - 608
	M 10x1 cyl.	0166 - 407 13 - X - 007	0166 - 408 13 - X - 008
	M 10x1 con.	0166 - 407 01 - X - 025	0166 - 408 01 - X - 029
	M 12x1.5 cyl.	0166 - 407 02 - X - 026	0166 - 408 02 - X - 030
	NPT 1/8	0166 - 407 04 - X - 028	0166 - 408 04 - X - 032
10 - 20 (± 1.0) bar	G 1/4	0166 - 411 03 - X - 043	0166 - 412 03 - X - 047
	G 1/8	0166 - 411 28 - X - 611	0166 - 412 28 - X - 612
	M 10x1 cyl.	0166 - 411 13 - X - 011	0166 - 412 13 - X - 012
	M 10x1 con.	0166 - 411 01 - X - 041	0166 - 412 01 - X - 045
	M 12x1.5 cyl.	0166 - 411 02 - X - 042	0166 - 412 02 - X - 046
	NPT 1/8	0166 - 411 04 - X - 044	0166 - 412 04 - X - 048
20 - 50 (± 2.0) bar	G 1/4	0166 - 415 03 - X - 059	0166 - 416 03 - X - 063
	G 1/8	0166 - 415 28 - X - 615	0166 - 416 28 - X - 616
	M 10x1 cyl.	0166 - 415 13 - X - 015	0166 - 416 13 - X - 016
	M 10x1 con.	0166 - 415 01 - X - 057	0166 - 416 01 - X - 061
	M 12x1.5 cyl.	0166 - 415 02 - X - 058	0166 - 416 02 - X - 062
	NPT 1/8	0166 - 415 04 - X - 060	0166 - 416 04 - X - 064

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Article number:

0166 – XXX XX – X – XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0166

Diaphragm pressure switches up to 42 V with M3 screw terminal

- Made of zinc-plated steel (CrVI-free)
- M3 screw terminal
- Overpressure safety up to 300 bar¹⁾

M.3
hex 24



Adjustment range (Tolerance at room temperature)	Male thread	Article number NO → :	Article number NC → :
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0166 Diaphragm pressure switches with M3 screw terminal

0.1 - 1 (± 0.2) bar	G 1/4	0166 - 401 03 - X - 003	0166 - 402 03 - X - 007
	G 1/8	0166 - 401 28 - X - 601	0166 - 402 28 - X - 602
	M 10x1 cyl.	0166 - 401 13 - X - 001	0166 - 402 13 - X - 002
	M 10x1 con.	0166 - 401 01 - X - 001	0166 - 402 01 - X - 005
	M 12x1.5 cyl.	0166 - 401 02 - X - 002	0166 - 402 02 - X - 006
	NPT 1/8	0166 - 401 04 - X - 004	0166 - 402 04 - X - 008
0.5 - 3 (± 0.3) bar	G 1/4	0166 - 421 03 - X - 070	0166 - 422 03 - X - 070
	G 1/8	0166 - 421 28 - X - 070	0166 - 422 28 - X - 070
	M 10x1 cyl.	0166 - 421 13 - X - 070	0166 - 422 13 - X - 070
	M 10x1 con.	0166 - 421 01 - X - 070	0166 - 422 01 - X - 070
	M 12x1.5 cyl.	0166 - 421 02 - X - 070	0166 - 422 02 - X - 070
	NPT 1/8	0166 - 421 04 - X - 070	0166 - 422 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4	0166 - 405 03 - X - 019	0166 - 406 03 - X - 023
	G 1/8	0166 - 405 28 - X - 605	0166 - 406 28 - X - 606
	M 10x1 cyl.	0166 - 405 13 - X - 005	0166 - 406 13 - X - 006
	M 10x1 con.	0166 - 405 01 - X - 017	0166 - 406 01 - X - 021
	M 12x1.5 cyl.	0166 - 405 02 - X - 018	0166 - 406 02 - X - 022
	NPT 1/8	0166 - 405 04 - X - 020	0166 - 406 04 - X - 024
10 - 20 (± 1.0) bar	G 1/4	0166 - 409 03 - X - 035	0166 - 410 03 - X - 039
	G 1/8	0166 - 409 28 - X - 609	0166 - 410 28 - X - 610
	M 10x1 cyl.	0166 - 409 13 - X - 009	0166 - 410 13 - X - 010
	M 10x1 con.	0166 - 409 01 - X - 033	0166 - 410 01 - X - 037
	M 12x1.5 cyl.	0166 - 409 02 - X - 034	0166 - 410 02 - X - 038
	NPT 1/8	0166 - 409 04 - X - 036	0166 - 410 04 - X - 040
20 - 50 (± 2.0) bar	G 1/4	0166 - 413 03 - X - 051	0166 - 414 03 - X - 055
	G 1/8	0166 - 413 28 - X - 613	0166 - 414 28 - X - 614
	M 10x1 cyl.	0166 - 413 13 - X - 013	0166 - 414 13 - X - 014
	M 10x1 con.	0166 - 413 01 - X - 049	0166 - 414 01 - X - 053
	M 12x1.5 cyl.	0166 - 413 02 - X - 050	0166 - 414 02 - X - 054
	NPT 1/8	0166 - 413 04 - X - 052	0166 - 414 04 - X - 056

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number:

0166 – XXX XX – X – XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



0168

Diaphragm pressure switches up to 42 V

- Made of zinc-plated steel (CrVI-free)
- Spade or M3 screw terminal
- Overpressure safety up to 300 bar¹⁾
- With female thread with compression type fitting 6L to DIN EN ISO 8434-1 (former DIN 2353)

Adjustment range (Tolerance at room temperature)	Female thread	Article number NO → :	Article number NC → :
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0168 Diaphragm pressure switches with spade terminal

0.1 - 1 (± 0.2) bar	M 12x1.5 female DIN EN ISO 8434-1	0168 - 403 16 - X - 003	0168 - 404 16 - X - 004
0.5 - 3 (± 0.3) bar		0168 - 423 16 - X - 070	0168 - 424 16 - X - 070
1 - 10 (± 0.5) bar		0168 - 407 16 - X - 007	0168 - 408 16 - X - 008
10 - 20 (± 1) bar		0168 - 411 16 - X - 011	0168 - 412 16 - X - 012
20 - 50 (± 2) bar		0168 - 415 16 - X - 015	0168 - 416 16 - X - 016

0168 Diaphragm pressure switches with M3 screw terminal

0.1 - 1 (± 0.2) bar	M 12x1.5 female DIN EN ISO 8434-1	0168 - 401 16 - X - 001	0168 - 402 16 - X - 002
0.5 - 3 (± 0.3) bar		0168 - 421 16 - X - 070	0168 - 422 16 - X - 070
1 - 10 (± 0.5) bar		0168 - 405 16 - X - 005	0168 - 406 16 - X - 006
10 - 20 (± 1) bar		0168 - 409 16 - X - 009	0168 - 410 16 - X - 010
20 - 50 (± 2) bar		0168 - 413 16 - X - 013	0168 - 414 16 - X - 014

Seal material – Application areas

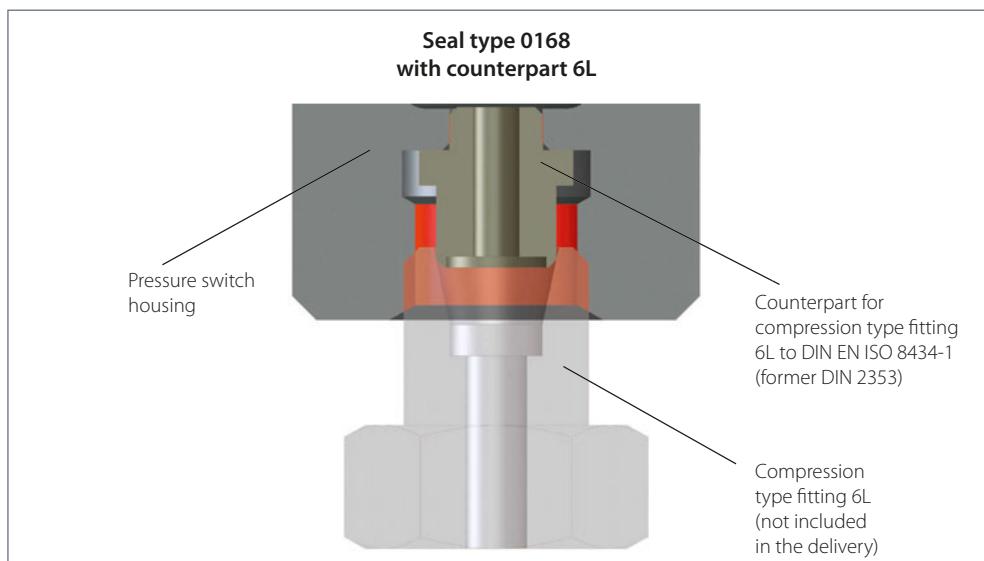
NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number:

0168 - XXX 16 - X - XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0169

Piston pressure switches up to 42 V

- Made of zinc-plated steel (CrVI-free)
- Spade or M3 screw terminal
- Overpressure safety up to 600 bar¹⁾

M.3
hex 24



Adjustment range (Tolerance at room temperature)	Male thread	Article number NO → :	Article number NC → :
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0169 Piston pressure switches with spade terminal

50 - 150 (\pm 5) bar	G 1/4	0169 - 419 03 - X - 011	0169 - 420 03 - X - 015
	G 1/8	0169 - 419 28 - X - 603	0169 - 420 28 - X - 604
	M 10x1 cyl.	0169 - 419 13 - X - 003	0169 - 420 13 - X - 004
	M 10x1 con.	0169 - 419 01 - X - 009	0169 - 420 01 - X - 013
	M 12x1.5 cyl.	0169 - 419 02 - X - 010	0169 - 420 02 - X - 014
	NPT 1/8	0169 - 419 04 - X - 012	0169 - 420 04 - X - 016
100 - 200 (\pm 5) bar ²⁾	G 1/4 DIN 3852-2-A	0169 - 493 60 - X - 011	0169 - 494 60 - X - 015
	M 12x1.5 DIN 3852-1-A	0169 - 493 68 - X - 010	0169 - 494 68 - X - 014



0169 Piston pressure switches with M3 screw terminal

50 - 150 (\pm 5) bar	G 1/4	0169 - 417 03 - X - 003	0169 - 418 03 - X - 007
	G 1/8	0169 - 417 28 - X - 601	0169 - 418 28 - X - 602
	M 10x1 cyl.	0169 - 417 13 - X - 001	0169 - 418 13 - X - 002
	M 10x1 con.	0169 - 417 01 - X - 001	0169 - 418 01 - X - 005
	M 12x1.5 cyl.	0169 - 417 02 - X - 002	0169 - 418 02 - X - 006
	NPT 1/8	0169 - 417 04 - X - 004	0169 - 418 04 - X - 008
100 - 200 (\pm 5) bar ²⁾	G 1/4 DIN 3852-2-A	0169 - 491 60 - X - 003	0169 - 492 60 - X - 007
	M 12x1.5 DIN 3852-1-A	0169 - 491 68 - X - 002	0169 - 492 68 - X - 006



Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number: 0169 - XXX XX - X - XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Further thread types are available from a minimum order quantity of 500 pieces.



0164

Diaphragm pressure switches up to 42 V with stainless steel housing

- Stainless steel housing (1.4305 / AISI 303)
- Spade terminal
- Overpressure safety up to 600 bar¹⁾
- EPDM-TW and silicone diaphragm max. up to 35 bar²⁾



Adjustment range (Tolerance at room temperature)	Male thread
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Article number NO → :	Article number NC → :
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0164 Diaphragm pressure switches with spade terminal

0.1 - 1 (± 0.2) bar	G 1/4-E	0164 - 403 41 - X - 003	0164 - 404 41 - X - 004
	R 1/8	0164 - 403 12 - X - 003	0164 - 404 12 - X - 004
	R 1/4	0164 - 403 46 - X - 003	0164 - 404 46 - X - 004
	NTP1/8	0164 - 403 04 - X - 003	0164 - 404 04 - X - 004
0.5 - 3 (± 0.3) bar	G 1/4-E	0164 - 423 41 - X - 070	0164 - 424 41 - X - 070
	R 1/8	0164 - 423 12 - X - 070	0164 - 424 12 - X - 070
	R 1/4	0164 - 423 46 - X - 070	0164 - 424 46 - X - 070
	NTP1/8	0164 - 423 04 - X - 070	0164 - 424 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4-E	0164 - 407 41 - X - 007	0164 - 408 41 - X - 008
	R 1/8	0164 - 407 12 - X - 007	0164 - 408 12 - X - 008
	R 1/4	0164 - 407 46 - X - 007	0164 - 408 46 - X - 008
	NTP1/8	0164 - 407 04 - X - 007	0164 - 408 04 - X - 008
10 - 20 (± 1) bar	G 1/4-E	0164 - 411 41 - X - 011	0164 - 412 41 - X - 012
	R 1/8	0164 - 411 12 - X - 011	0164 - 412 12 - X - 012
	R 1/4	0164 - 411 46 - X - 011	0164 - 412 46 - X - 012
	NTP1/8	0164 - 411 04 - X - 011	0164 - 412 04 - X - 012
20 - 50 (± 2) bar	G 1/4-E	0164 - 415 41 - X - 015	0164 - 416 41 - X - 016
	R 1/8	0164 - 415 12 - X - 015	0164 - 416 12 - X - 016
	R 1/4	0164 - 415 46 - X - 015	0164 - 416 46 - X - 016
	NTP1/8	0164 - 415 04 - X - 015	0164 - 416 04 - X - 016

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-TW ²⁾	Drinking water ($p_{max} \leq 35$ bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
Silicone ²⁾³⁾	Water, food products, air, etc. ($p_{max} \leq 35$ bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Article number:

0164 - XXX XX - X - XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Functional safety and reliability only up to 35 bar with seal materials EPDM-TW and silicone.

³⁾ The G 1/4-E thread has an EPDM sealing ring if the silicone membrane is selected.

0164

Diaphragm pressure switches up to 42 V with stainless steel housing

- Stainless steel housing (1.4305 / AISI 303)
- M3 screw terminal
- Overpressure safety up to 600 bar¹⁾
- EPDM-TW and silicone diaphragm up to max. 35 bar²⁾

Adjustment range (Tolerance at room temperature)	Male thread	Article number NO → :	Article number NC → :
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0164 Diaphragm pressure switches with screw terminal M3

0.1 - 1 (± 0.2) bar	G 1/4-E	0164 - 401 41 - X - 001	0164 - 402 41 - X - 002
	R 1/8	0164 - 401 12 - X - 001	0164 - 402 12 - X - 002
	R 1/4	0164 - 401 46 - X - 001	0164 - 402 46 - X - 002
	NTP1/8	0164 - 401 04 - X - 001	0164 - 402 04 - X - 002
0.5 - 3 (± 0.3) bar	G 1/4-E	0164 - 421 41 - X - 070	0164 - 422 41 - X - 070
	R 1/8	0164 - 421 12 - X - 070	0164 - 422 12 - X - 070
	R 1/4	0164 - 421 46 - X - 070	0164 - 422 46 - X - 070
	NTP1/8	0164 - 421 04 - X - 070	0164 - 422 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4-E	0164 - 405 41 - X - 005	0164 - 406 41 - X - 006
	R 1/8	0164 - 405 12 - X - 005	0164 - 406 12 - X - 006
	R 1/4	0164 - 405 46 - X - 005	0164 - 406 46 - X - 006
	NTP1/8	0164 - 405 04 - X - 005	0164 - 406 04 - X - 006
10 - 20 (± 1) bar	G 1/4-E	0164 - 409 41 - X - 009	0164 - 410 41 - X - 010
	R 1/8	0164 - 409 12 - X - 009	0164 - 410 12 - X - 010
	R 1/4	0164 - 409 46 - X - 009	0164 - 410 46 - X - 010
	NTP1/8	0164 - 409 04 - X - 009	0164 - 410 04 - X - 010
20 - 50 (± 2) bar	G 1/4-E	0164 - 413 41 - X - 013	0164 - 414 41 - X - 014
	R 1/8	0164 - 413 12 - X - 013	0164 - 414 12 - X - 014
	R 1/4	0164 - 413 46 - X - 013	0164 - 414 46 - X - 014
	NTP1/8	0164 - 413 04 - X - 013	0164 - 414 04 - X - 014

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-TW ²⁾	Drinking water ($p_{max} \leq 35$ bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
Silicone ²⁾³⁾	Water, food products, air, etc. ($p_{max} \leq 35$ bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number: 0164 - XXX XX - X - XXX

M.3

hex 24



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Functional safety and reliability only up to max. 35 bar with EPDM-TW and silicone diaphragm.

³⁾ The G 1/4-E thread has an EPDM sealing ring if the silicone membrane is selected.



0167

Diaphragm pressure switches up to 42 V with brass housing

- Brass housing
- Spade terminal
- Overpressure safety up to 35 bar¹⁾



Adjustment range (Tolerance at room temperature)	Male thread
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Article number NO → :

Article number NC → :

0167 Diaphragm pressure switches with spade terminal

0.1 - 1 (± 0.2) bar	G 1/4	0167 - 403 03 - X - 039	0167 - 404 03 - X - 040
	G 1/8	0167 - 403 28 - X - 003	0167 - 404 28 - X - 004
	R 1/8	0167 - 403 12 - X - 008	0167 - 404 12 - X - 011
	R 1/2	0167 - 403 07 - X - 009	0167 - 404 07 - X - 012
	M 10x1 con.	0167 - 403 01 - X - 007	0167 - 404 01 - X - 010
	NPT 1/8	0167 - 403 04 - X - 012	0167 - 404 04 - X - 016
0.5 - 3 (± 0.3) bar	G 1/4	0167 - 423 03 - X - 070	0167 - 424 03 - X - 070
	G 1/8	0167 - 423 28 - X - 070	0167 - 424 28 - X - 070
	R 1/8	0167 - 423 12 - X - 070	0167 - 424 12 - X - 070
	R 1/2	0167 - 423 07 - X - 070	0167 - 424 07 - X - 070
	M 10x1 con.	0167 - 423 01 - X - 070	0167 - 424 01 - X - 070
	NPT 1/8	0167 - 423 04 - X - 070	0167 - 424 04 - X - 070
1 - 10 (± 0.5) bar	G 1/4	0167 - 407 03 - X - 043	0167 - 408 03 - X - 044
	G 1/8	0167 - 407 28 - X - 007	0167 - 408 28 - X - 008
	R 1/8	0167 - 407 12 - X - 020	0167 - 408 12 - X - 023
	R 1/2	0167 - 407 07 - X - 021	0167 - 408 07 - X - 024
	M 10x1 con.	0167 - 407 01 - X - 019	0167 - 408 01 - X - 022
	NPT 1/8	0167 - 407 04 - X - 028	0167 - 408 04 - X - 032
10 - 20 (± 1.0) bar	G 1/4	0167 - 411 03 - X - 047	0167 - 412 03 - X - 048
	G 1/8	0167 - 411 28 - X - 011	0167 - 412 28 - X - 012
	R 1/8	0167 - 411 12 - X - 032	0167 - 412 12 - X - 035
	R 1/2	0167 - 411 07 - X - 033	0167 - 412 07 - X - 036
	M 10x1 con.	0167 - 411 01 - X - 031	0167 - 412 01 - X - 034
	NPT 1/8	0167 - 411 04 - X - 044	0167 - 412 04 - X - 048

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-TW	Drinking water ($p_{max} \leq 35$ bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
Silicone	Water, food products, air, etc. ($p_{max} \leq 35$ bar)	8

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number:

0167 - XXX XX - X - XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0167

Diaphragm pressure switches up to 42 V with brass housing

- Brass housing
- M3 screw terminal
- Overpressure safety up to 35 bar¹⁾

M.3

hex 24



Adjustment range (Tolerance at room temperature)	Male thread
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Article number NO → :

Article number NC → :

0167 Diaphragm pressure switches with M3 screw terminal

0.1 - 1 (± 0.2) bar	G 1/4
	G 1/8
	R 1/8
	R 1/2
	M 10x1 con.
	NPT 1/8

0167 - 401 03 - X - 037
0167 - 401 28 - X - 001
0167 - 401 12 - X - 002
0167 - 401 07 - X - 003
0167 - 401 01 - X - 001
0167 - 401 04 - X - 004
0167 - 402 03 - X - 038
0167 - 402 28 - X - 002
0167 - 402 12 - X - 005
0167 - 402 07 - X - 006
0167 - 402 01 - X - 004
0167 - 402 04 - X - 008

0.5 - 3 (± 0.3) bar	G 1/4
	G 1/8
	R 1/8
	R 1/2
	M 10x1 con.
	NPT 1/8

0167 - 421 03 - X - 070
0167 - 421 28 - X - 070
0167 - 421 12 - X - 070
0167 - 421 07 - X - 070
0167 - 421 01 - X - 070
0167 - 421 04 - X - 070
0167 - 422 03 - X - 070
0167 - 422 28 - X - 070
0167 - 422 12 - X - 070
0167 - 422 07 - X - 070
0167 - 422 01 - X - 070
0167 - 422 04 - X - 070

1 - 10 (± 0.5) bar	G 1/4
	G 1/8
	R 1/8
	R 1/2
	M 10x1 con.
	NPT 1/8

0167 - 405 03 - X - 041
0167 - 405 28 - X - 005
0167 - 405 12 - X - 014
0167 - 405 07 - X - 015
0167 - 405 01 - X - 013
0167 - 405 04 - X - 020
0167 - 406 03 - X - 042
0167 - 406 28 - X - 006
0167 - 406 12 - X - 017
0167 - 406 07 - X - 018
0167 - 406 01 - X - 016
0167 - 406 04 - X - 024

10 - 20 (± 1.0) bar	G 1/4
	G 1/8
	R 1/8
	R 1/2
	M 10x1 con.
	NPT 1/8

0167 - 409 03 - X - 045
0167 - 409 28 - X - 009
0167 - 409 12 - X - 026
0167 - 409 07 - X - 027
0167 - 409 01 - X - 025
0167 - 409 04 - X - 036
0167 - 410 03 - X - 046
0167 - 410 28 - X - 010
0167 - 410 12 - X - 029
0167 - 410 07 - X - 030
0167 - 410 01 - X - 028
0167 - 410 04 - X - 040



Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-TW	Drinking water ($p_{max} \leq 35$ bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
Silicone	Water, food products, air, etc. ($p_{max} \leq 35$ bar)	8

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Article number:

0167 - XXX XX - X - XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



Pressure switches hex 27

Changeover with silver or gold contacts



- Switching point can be adjusted when fitted on site¹⁾
- Factory adjustable hysteresis (except types 0140 and 0141)
- High overpressure safety and long service life under harsh conditions
- Operating voltage up to 250 V
- Series 0140 / 0141 with protective insulation
- For ready-wired customized versions refer to chapter M.5, starting at page 62
- For pressure switches with integrated connectors refer to chapter M.2, starting at page 32

¹⁾ Pressure switches can also be supplied preset at factory.
Our preset switches are sealed with lacquer paint, set points are embossed on the housing.

Pressure switches hex 27

Technical details

M.4
hex 27



Temperature resistance of sealing materials	NBR (diaphragm pressure switches, $p_{max} = 300 / 400$ bar)	-40 °C ... +100 °C
	NBR (diaphragm pressure switch, $p_{max} = 100$ bar) (piston pressure switch)	-30 °C ... +100 °C
	EPDM	-30 °C ... +120 °C
	EPDM-TW (diaphragm pressure switch)	-20 °C ... +100 °C
	FKM (diaphragm pressure switch)	-5 °C ... +120 °C
	FKM (piston pressure switch)	-15 °C ... +120 °C
	FFKM	-20 °C ... +120 °C
	Silicone (diaphragm pressure switch)	-40 °C ... +120 °C
	HNBR	-30 °C ... +120 °C
	Burst pressure (diaphragm pressure switch, overpressure resistance 100 bar)	200 bar
Burst Pressure (diaphragm pressure switch, overpressure resistance 400 bar)	700 bar (for threads M10, G 1/8, R 1/8, NPT 1/8 and type 0140 up to max. 600 bar)	
Burst pressure (Piston pressure switch)	1,000 bar (for threads M10, G 1/8, R 1/8, NPT 1/8 and type 0140 up to max. 600 bar)	
Switching frequency	200 / min	
Mechanical life expectancy	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)	
Pressure rise rate	$\leq 1,000$ bar/s	
Hysteresis (only adjustable at factory) ¹⁾	Adjustable average value 10 ... 30 % depending on type Types 0140 and 0141 cannot be adjusted	
Vibration resistance	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-6, DIN EN 60068-2-29	
Protection class	IP65 with socket device, terminals IP00	
Weight	approx. 100 g	

Switching performance and materials overview

Type	0140	0141	0170	0171	0180	0181	0183	0186	0187	0190	0191	0196	0197
5 ... 24 V DC										●	●	●	●
10 ... 42 V AC/DC			●	●									
10 ... 250 V AC/DC	●	●			●	●	●	●	●				
3 ... 50 mA										●	●	●	●
10 mA ... 2 A	●	●											
10 mA ... 4 A			●	●	●	●	●	●	●				
Gold contacts										●	●	●	●
Silver contacts	●	●	●	●	●	●	●	●	●				
Adjustable hysteresis			●	●	●	●	●	●	●	●	●	●	●
Zinc-plated steel (CrVI-free)	●	●	●	●	●	●	●	●		●	●		
Stainless steel 1.4305								●	●			●	●

¹⁾ see notes on hysteresis in the technical explanations (page 15-16)

Pressure switches hex 27

Electrical values

0140 / 0141

Rated working voltage U_e :	Rated working current I_e	Usage category ¹⁾
250 VAC 50 / 60 Hz	2 A	AC12
24 VDC	2 / 1 A	DC12 / DC13
50 VDC	1 / 0.5 A	DC12 / DC13
75 VDC	0.5 / 0.25 A	DC12 / DC13
125 VDC	0.2 / 0.1 A	DC12 / DC13
250 VDC	0.15 / 0.1 A	DC12 / DC13
Rated insulation voltage U_i :	300 V	
Rated impulse withstand voltage U_{imp} :	4 kV	
Conventional thermal current I_{the} :	5 A	
Switching overvoltage:	< 2.5 kV	
Rated frequency:	DC and 50 / 60 Hz	
Nominal current of short-circuit mechanism:	to 3.5 A	
Rated short-circuit current:	< 350 A	
IP class of protection according to DIN EN 60529:1991+A1:1999:	IP65 with socket device, terminals IP00	
Tightening torque of terminal screws:	< 0.35 Nm	
Connector cross-section:	0.5 - 1.5 mm ²	

0170 / 0171 / 0180 / 0181 / 0183 / 0186 / 0187 / 0190 / 0191 / 0196 / 0197

Rated working voltage U_e :	Rated working current I_e	Usage category ¹⁾
250 VAC 50 / 60 Hz	4 A	AC12
250 VAC 50 / 60 Hz	1 A	AC14
24 VDC	4 / 2 A	DC12 / DC13
50 VDC	2 / 1 A	DC12 / DC13
75 VDC	1 / 0.5 A	DC12 / DC13
125 VDC	0.3 / 0.2 A	DC12 / DC13
250 VDC	0.25 / 0.2 A	DC12 / DC13
Rated insulation voltage U_i :	300 V	
Rated impulse withstand voltage U_{imp} :	2.5 kV	
Conventional thermal current I_{the} :	5 A	
Switching overvoltage:	< 2.5 kV	
Rated frequency:	DC and 50 / 60 Hz	
Nominal current of short-circuit mechanism:	to 5 A	
Rated short-circuit current:	< 350 A	
IP class of protection according to DIN EN 60529:1991+A1:1999:	IP65 with socket device, terminals IP00	

¹⁾ For technical explanations refer to page 9

0140 / 0141

Diaphragm / piston pressure switches 250 V

- Protection class 2, protective insulation
- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 300 / 600 bar¹⁾
- Includes polyamide cap, protection class IP65

M.4
hex 27



p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0140 Diaphragm pressure switches with screw terminals

300 ¹⁾	0.3 - 1.5	± 0.2	G 1/4	0140 - 457 03 - X - 003
			NPT 1/8	0140 - 457 04 - X - 300
			NPT 1/4	0140 - 457 09 - X - 305
			7/16-20 UNF	0140 - 457 20 - X - 310
			9/16-18 UNF	0140 - 457 21 - X - 315
300 ¹⁾	1 - 10	± 0.5	G 1/4	0140 - 458 03 - X - 006
			NPT 1/8	0140 - 458 04 - X - 301
			NPT 1/4	0140 - 458 09 - X - 306
			7/16-20 UNF	0140 - 458 20 - X - 311
			9/16-18 UNF	0140 - 458 21 - X - 316
300 ¹⁾	10 - 20	± 1.0	G 1/4	0140 - 459 03 - X - 009
			NPT 1/8	0140 - 459 04 - X - 302
			NPT 1/4	0140 - 459 09 - X - 307
			7/16-20 UNF	0140 - 459 20 - X - 312
			9/16-18 UNF	0140 - 459 21 - X - 317
300 ¹⁾	20 - 50	± 2.0	G 1/4	0140 - 461 03 - X - 012
			NPT 1/8	0140 - 461 04 - X - 303
			NPT 1/4	0140 - 461 09 - X - 308
			7/16-20 UNF	0140 - 461 20 - X - 313
			9/16-18 UNF	0140 - 461 21 - X - 318



0141 Piston pressure switches with screw terminals

600 ¹⁾	50 - 150	± 5.0	G 1/4	0141 - 460 03 - X - 003
			NPT 1/8	0141 - 460 04 - X - 304
			NPT 1/4	0141 - 460 09 - X - 309
			7/16-20 UNF	0141 - 460 20 - X - 314
			9/16-18 UNF	0141 - 460 21 - X - 319

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.

Article number:

014X - XXX XX - X - XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



0170 / 0171

Diaphragm / piston pressure switches up to 42 V

- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 100 / 400 / 700 bar¹⁾
- Hysteresis adjustable at factory



p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
0170 Diaphragm pressure switches with spade terminal				

100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4	0170 - 457 03 - X - 003
			M 10x1 con.	0170 - 457 01 - X - 001
			M 12x1.5 cyl.	0170 - 457 02 - X - 002
			NPT 1/8	0170 - 457 04 - X - 318
			NPT 1/4	0170 - 457 09 - X - 314
			7/16-20 UNF	0170 - 457 20 - X - 301
			9/16-18 UNF	0170 - 457 21 - X - 302

1 - 10	± 0.5	G 1/4	0170 - 458 03 - X - 042
		M 10x1 con.	0170 - 458 01 - X - 040
		M 12x1.5 cyl.	0170 - 458 02 - X - 041
		NPT 1/8	0170 - 458 04 - X - 343
		NPT 1/4	0170 - 458 09 - X - 340
		7/16-20 UNF	0170 - 458 20 - X - 341
		9/16-18 UNF	0170 - 458 21 - X - 342

400 ¹⁾	10 - 50	± 3.0	G 1/4	0170 - 459 03 - X - 009
			M 10x1 con.	0170 - 459 01 - X - 007
			M 12x1.5 cyl.	0170 - 459 02 - X - 008
			NPT 1/8	0170 - 459 04 - X - 320
			NPT 1/4	0170 - 459 09 - X - 316
			7/16-20 UNF	0170 - 459 20 - X - 305
			9/16-18 UNF	0170 - 459 21 - X - 306

10 - 100	$\pm 3.0 - 5.0$	G 1/4	0170 - 461 03 - X - 012
		M 10x1 con.	0170 - 461 01 - X - 010
		M 12x1.5 cyl.	0170 - 461 02 - X - 011
		NPT 1/8	0170 - 461 04 - X - 321
		NPT 1/4	0170 - 461 09 - X - 317
		7/16-20 UNF	0170 - 461 20 - X - 307
		9/16-18 UNF	0170 - 461 21 - X - 308

0171 Piston pressure switches with spade terminal

700 ^{1,2)}	50 - 200	± 5.0	G 1/4	0171 - 460 03 - X - 003
			M 10x1 con.	0171 - 460 01 - X - 001
			M 12x1.5 cyl.	0171 - 460 02 - X - 002
			NPT 1/4	0171 - 460 09 - X - 303
			7/16-20 UNF	0171 - 460 20 - X - 301
			9/16-18 UNF	0171 - 460 21 - X - 302

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR ³⁾	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.



Article number:

017X - XXX XX - X - XXX



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Excluding the thread sizes G 1/8, R 1/8, NPT 1/8 and M 10x1 cylindrical/conical.

³⁾ HNBR diaphragm not available for pressure ranges between 0.3 - 1.5 bar.

0180 / 0181

Diaphragm / piston pressure switches up to 250 V

M.4
hex 27



- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 100 / 400 / 700 bar¹⁾
- Hysteresis adjustable at factory

p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0180 Diaphragm pressure switches with spade terminal

100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4	0180 - 457 03 - X - 003
			M 10x1 con.	0180 - 457 01 - X - 001
			M 12x1.5 cyl.	0180 - 457 02 - X - 002
			NPT 1/8	0180 - 457 04 - X - 318
			NPT 1/4	0180 - 457 09 - X - 314
			7/16-20 UNF	0180 - 457 20 - X - 301
			9/16-18 UNF	0180 - 457 21 - X - 302
400 ¹⁾	1 - 10	± 0.5	G 1/4	0180 - 458 03 - X - 042
			M 10x1 con.	0180 - 458 01 - X - 040
			M 12x1.5 cyl.	0180 - 458 02 - X - 041
			NPT 1/8	0180 - 458 04 - X - 343
			NPT 1/4	0180 - 458 09 - X - 340
			7/16-20 UNF	0180 - 458 20 - X - 341
			9/16-18 UNF	0180 - 458 21 - X - 342
700 ^{1),2)}	10 - 50	± 3.0	G 1/4	0180 - 459 03 - X - 009
			M 10x1 con.	0180 - 459 01 - X - 007
			M 12x1.5 cyl.	0180 - 459 02 - X - 008
			NPT 1/8	0180 - 459 04 - X - 320
			NPT 1/4	0180 - 459 09 - X - 311
			7/16-20 UNF	0180 - 459 20 - X - 305
			9/16-18 UNF	0180 - 459 21 - X - 306
700 ^{1),2)}	10 - 100	$\pm 3.0 - 5.0$	G 1/4	0180 - 461 03 - X - 012
			M 10x1 con.	0180 - 461 01 - X - 010
			M 12x1.5 cyl.	0180 - 461 02 - X - 011
			NPT 1/8	0180 - 461 04 - X - 321
			NPT 1/4	0180 - 461 09 - X - 312
			7/16-20 UNF	0180 - 461 20 - X - 307
			9/16-18 UNF	0180 - 461 21 - X - 308

0181 Piston pressure switches with spade terminal

700 ^{1),2)}	50 - 200	± 5.0	G 1/4	0181 - 460 03 - X - 003
			M 10x1 con.	0181 - 460 01 - X - 001
			M 12x1.5 cyl.	0181 - 460 02 - X - 002
			NPT 1/4	0181 - 460 09 - X - 303
			7/16-20 UNF	0181 - 460 20 - X - 301
			9/16-18 UNF	0181 - 460 21 - X - 302

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR ³⁾	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.

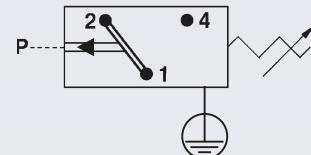
Article number:

018X - XXX XX - X - XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Excluding the thread sizes G 1/8, R 1/8, NPT 1/8 and M 10x1 cylindrical/conical.

³⁾ HNBR diaphragm not available for pressure ranges between 0.3 - 1.5 bar.



M.4
hex 27

0183

Piston pressure switches up to 250 V

- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 600 bar¹⁾, Hysteresis adjustable at factory
- Adjustment range: 100 – 400 bar
- Height only 51 mm

Thread similar to ISO 6149-3
(including O-ring for sealing)



p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0183 Piston pressure switches with spade terminal

600 ¹⁾	100 - 300	± 10.0	M 14x1.5	0183 - 462 45 - X - 051
	200 - 400		DIN 6149-3	0183 - 463 45 - X - 061

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.

Article number:

0183 – 46X 45 – X – XXX

Accessory ►

Not included in the delivery.
Please order separately.

Thread adapters

from M14 x 1.5		
to G 1/4	to M12 x 1.5	to NPT 1/8

Article number ►

1-1-83-420-006

1-1-83-420-007

1-1-83-420-008

0186 / 0187

Diaphragm / piston pressure switches up to 250 V
with stainless steel housing

- Stainless steel housing (1.4305 / AISI 303)
- Changeover with silver contacts
- Overpressure safety up to 100 / 400 / 600 / 700 bar¹⁾
EPDM-TW and silicone diaphragm up to max. 35 bar²⁾
- Hysteresis adjustable at factory

p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0186 Diaphragm pressure switches with spade terminal

100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4 DIN 3852-2-A	0186 - 446 60 - X - 001
	1 - 10	± 0.5		0186 - 458 60 - X - 050
400 ¹⁾	0.5 - 5	± 0.3	G 1/4	0186 - 457 03 - X - 003
	1 - 10	± 0.5		0186 - 458 03 - X - 006
	10 - 50	± 3.0		0186 - 459 03 - X - 009
	10 - 100	± 3.0 - 5.0		0186 - 461 03 - X - 012

0187 Piston pressure switches with spade terminal

700 ¹⁾	50 - 200	± 5.0	G 1/4	0187 - 460 03 - X - 003
			NPT 1/8	0187 - 460 04 - X - 304

Seal material – Application areas

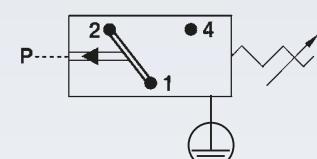
NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
EPDM-TW ²⁾	Drinking water (p _{max} ≤ 35 bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
Silicone ²⁾	Water, food products, air, etc. (p _{max} ≤ 35 bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.

Article number:

018X - XXX 03 - X - XXX

M.4
hex 27



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Functional safety and reliability only up to max. 35 bar with EPDM-TW and silicone diaphragm.

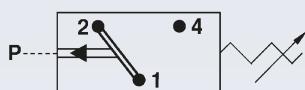
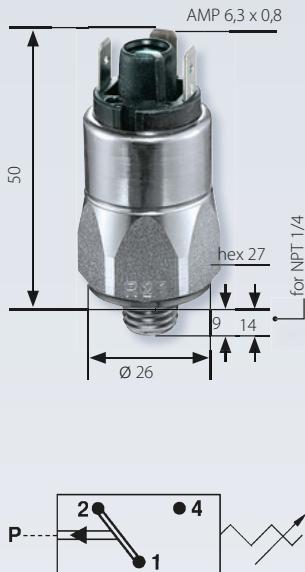
³⁾ Including the thread sizes G 1/8, R 1/8 and M 10x1 cylindrical/conical.



0190 / 0191

Diaphragm / piston pressure switches up to 24 V with gold contacts

- Zinc-plated steel (CrVI-free), with spade terminal
- Changeover with gold contacts
- Overpressure safety up to 100 / 400 / 700 bar¹⁾
- Hysteresis adjustable at factory



p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0190 Diaphragm pressure switches with spade terminal

100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4	0190 - 457 03 - X - 003
			M 10x1 con.	0190 - 457 01 - X - 001
			M 12x1.5 cyl.	0190 - 457 02 - X - 002
			NPT 1/8	0190 - 457 04 - X - 318
			NPT 1/4	0190 - 457 09 - X - 314
			7/16-20 UNF	0190 - 457 20 - X - 301
			9/16-18 UNF	0190 - 457 21 - X - 302

1 - 10	± 0.5	G 1/4	0190 - 458 03 - X - 042
		M 10x1 con.	0190 - 458 01 - X - 040
		M 12x1.5 cyl.	0190 - 458 02 - X - 041
		NPT 1/8	0190 - 458 04 - X - 343
		NPT 1/4	0190 - 458 09 - X - 340
		7/16-20 UNF	0190 - 458 20 - X - 341
		9/16-18 UNF	0190 - 458 21 - X - 342

400 ¹⁾	10 - 50	± 3.0	G 1/4	0190 - 459 03 - X - 009
			M 10x1 con.	0190 - 459 01 - X - 007
			M 12x1.5 cyl.	0190 - 459 02 - X - 008
			NPT 1/8	0190 - 459 04 - X - 320
			NPT 1/4	0190 - 459 09 - X - 316
			7/16-20 UNF	0190 - 459 20 - X - 305
			9/16-18 UNF	0190 - 459 21 - X - 306

10 - 100	$\pm 3.0 - 5.0$	G 1/4	0190 - 461 03 - X - 012
		M 10x1 con.	0190 - 461 01 - X - 010
		M 12x1.5 cyl.	0190 - 461 02 - X - 011
		NPT 1/8	0190 - 461 04 - X - 321
		NPT 1/4	0190 - 461 09 - X - 317
		7/16-20 UNF	0190 - 461 20 - X - 307
		9/16-18 UNF	0190 - 461 21 - X - 308

0191 Piston pressure switches with spade terminal

700 ²⁾	50 - 200	± 5.0	G 1/4	0191 - 460 03 - X - 003
			M 10x1 con.	0191 - 460 01 - X - 001
			M 12x1.5 cyl.	0191 - 460 02 - X - 002
			NPT 1/4	0191 - 460 09 - X - 303
			7/16-20 UNF	0191 - 460 20 - X - 301
			9/16-18 UNF	0191 - 460 21 - X - 302

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, ester's, alcohols	6
Hnbr ³⁾	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.



Article number:

019X – XXX XX – X – XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Excluding the thread sizes G 1/8, R 1/8, NPT 1/8 and M 10x1 cylindrical/conical.

³⁾ Hnbr diaphragm not available for pressure ranges between 0.3 - 1.5 bar.



0196 / 0197

Diaphragm / piston pressure switches up to 24 V with stainless steel housing

M.4
hex 27



- Stainless steel housing (1.4305 / AISI 303)
- Fitted with changeover contact and gold contacts
- Overpressure safety up to 100 / 400 / 600 / 700 bar¹⁾
EPDM-TW and silicone diaphragm up to max. 35 bar²⁾
- Hysteresis adjustable at factory

p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0196 Diaphragm pressure switches with spade terminal

100 ¹⁾	0.3 - 1.5	± 0.2	G 1/4 DIN 3852-2-A	0196 - 446 60 - X - 001
	1 - 10	± 0.5		0196 - 458 60 - X - 050

400 ¹⁾	0.5 - 5	± 0.3	G 1/4	0196 - 457 03 - X - 003
	1 - 10	± 0.5		0196 - 458 03 - X - 006
	10 - 50	± 3.0		0196 - 459 03 - X - 009
	10 - 100	± 3.0 - 5.0		0196 - 461 03 - X - 012

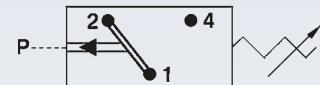
0197 Piston pressure switches with spade terminal

700 ¹⁾	50 - 200	± 5.0	G 1/4	0197 - 460 03 - X - 003
			NPT 1/8	0197 - 460 04 - X - 304

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-TW ²⁾	Drinking water (p _{max} ≤ 35 bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, ester's, alcohols	6
Silicone ²⁾	Water, food products, air, etc. (p _{max} ≤ 35 bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.



Article number: 019X - XXX 03 - X - XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Functional safety and reliability only up to max. 35 bar with EPDM-TW and silicone diaphragm.

³⁾ Including the thread sizes G 1/8, R 1/8 and M 10x1 cylindrical/conical.



Hex 24 / hex 27 Ready-wired pressure switches

Custom designs



- Available with all commercial plug-in types and individual cable length.
- Technical details of ready-wired pressure switch types correspond to those of the same standard pressure switch types¹⁾
- High protection classes IP67 or IP6K9K, required in particular in commercial vehicle construction, mobile hydraulics and similarly demanding applications
- With ready-wired pressure switches, the plug connections can be moved in climatically uncritical or low-vibration areas, if required.
- The modular layout also enables the production of lower volumes.
- The switching point is factory-set to a fixed value.²⁾

¹⁾ Different technical details will be agreed with the customer.

²⁾ Exception: The switching point of 0240 / 0241 can be adjusted on site even after the sealing process.

Hex 24 / hex 27

Custom designs

All hex 24 and hex 27 pressure switches can be individually wired according to customer needs.

Standard types suitable for ready-wiring

0163 / 0166
0164
0167
0169



Technical details
page 41

0168



Technical details
page 41

0170 / 0171
0180 / 0181
0190 / 0191
0196 / 0197



Technical details
page 53

0140 / 0141



Technical details
page 53

The switching point is adjustable even after sealing.

M.5
hex 24 / 27
Ready-wired



Please note our detailed information on

- CE marking
- protection class
- custom applications

in the general technical explanations on page 8, and the technical explanations on mechanical pressure switches on page 14.

For gas applications below 10 bar (145 PSI) we generally recommend venting the housing for encapsulated pressure switches.

Please contact us so we can offer you a suitable solution.

A selection from the wide variety of connectors we can supply

Connector to DIN 72585-A1-4.1	
AMP Junior Timer®	
Cannon connector	
AMP Superseal 1.5°	
Packard connector (Weather Pack® 2-wire)	
Packard connector (Weather Pack® 3-wire)	
Deutsch connector (DT 06 - 2S)	
Deutsch connector (DT 04 - 2P)	
Deutsch connector (DT 04 - 3P)	

M

0240 / 0241

Diaphragm / piston pressure switches, hex 27

Technical details

Refer to page 54 for electrical values

Rated working voltage:	max. 42 V / 250 V depending on connection	
Rated working current:	max. 2 A	
Protection class:	2, protective insulation <input checked="" type="checkbox"/>	
Temperature resistance of sealing materials:	NBR (diaphragm pressure switch)	-40 °C ... +100 °C
	NBR (piston pressure switch)	-30 °C ... +100 °C
	EPDM	-30 °C ... +120 °C
	FKM (diaphragm pressure switch)	-5 °C ... +120 °C
	FKM (piston pressure switch)	-15 °C ... +120 °C
	FFKM	-20 °C ... +120 °C
	Silicone	-40 °C ... +120 °C
	HNBR	-30 °C ... +120 °C
Switching frequency:	200 / min	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)	
Pressure rise rate:	$\leq 1,000 \text{ bar/s}$	
Hysteresis:	Average value 10 – 20 % (not adjustable)	
Vibration resistance:	10 g / 5 – 200 Hz sine wave, DIN EN 60068-2-6	
Shock resistance:	294 m/s ² ; 14 ms half sine wave, DIN EN 60068-2-6	
Materials:	Housing material: zinc-plated steel Protective cap: anodised aluminium	
Protection class: IP67	IP67	
Cable:	Standard length 2 m with wire end sleeves	
Weight:	approx. 120 g	

Options for 0240 / 0241

- Other cable lengths and plug-in systems
- Fixed switching point, factory-set, set point embossed on housing
- Alternative housing materials and connection threads
- Other sealing materials, such as silicone for diaphragm pressure switches

0240 / 0241

Diaphragm / piston pressure switches, hex 27

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 300 / 600 bar¹⁾
- Switching point can also be adjusted during use
- Protection class 2, protective insulation

p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0240 Diaphragm pressure switches

300 ¹⁾	0.3 – 1.5	± 0.2	G 1/4	0240 - 457 03 - X - 003
			NPT 1/8	0240 - 457 04 - X - 300
			NPT 1/4	0240 - 457 09 - X - 305
			7/16-20 UNF	0240 - 457 20 - X - 310
			9/16-18 UNF	0240 - 457 21 - X - 315
	1 – 10	± 0.5	G 1/4	0240 - 458 03 - X - 006
			NPT 1/8	0240 - 458 04 - X - 301
			NPT 1/4	0240 - 458 09 - X - 306
			7/16-20 UNF	0240 - 458 20 - X - 311
			9/16-18 UNF	0240 - 458 21 - X - 316
	10 – 20	± 1.0	G 1/4	0240 - 459 03 - X - 009
			NPT 1/8	0240 - 459 04 - X - 302
			NPT 1/4	0240 - 459 09 - X - 307
			7/16-20 UNF	0240 - 459 20 - X - 312
			9/16-18 UNF	0240 - 459 21 - X - 317
	20 – 50	± 2.0	G 1/4	0240 - 461 03 - X - 012
			NPT 1/8	0240 - 461 04 - X - 303
			NPT 1/4	0240 - 461 09 - X - 308
			7/16-20 UNF	0240 - 461 20 - X - 313
			9/16-18 UNF	0240 - 461 21 - X - 318

0241 Piston pressure switches

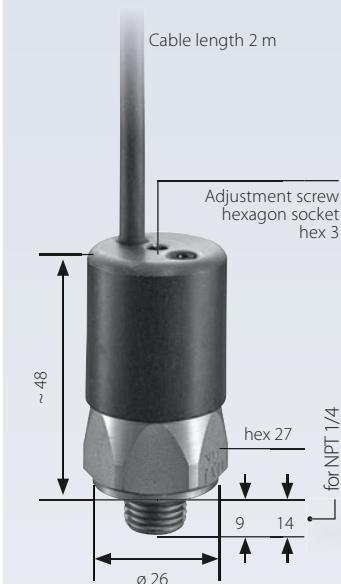
600 ¹⁾	50 – 150	± 5.0	G 1/4	0241 - 460 03 - X - 003
			NPT 1/8	0241 - 460 04 - X - 304
			NPT 1/4	0241 - 460 09 - X - 309
			7/16-20 UNF	0241 - 460 20 - X - 314
			9/16-18 UNF	0241 - 460 21 - X - 319

Seal material – Application areas²⁾

NBR	Hydraulic/machine oil, air, nitrogen ²⁾ , etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene ²⁾ etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 64 for the temperature range and application thresholds of sealing materials.

M.5
hex 27
Ready-wired



Contact assignment:

- 1 = black
- 2 = red
- 4 = white

Article number: 024X – XXX XX – X – XXX

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ For gas applications below 10 bar (145 PSI) we generally recommend venting the housing for encapsulated pressure switches. Please contact us so we can offer you a suitable solution.



Pressure switches *PLUS*

with integrated connector and supplementary functions

Hex 24, NC or NO, voltage up to 42 V



Intelligent, supplementary electronic functions broaden the capabilities of mechanical pressure switches by adding numerous features:

- NAMUR diagnostic function (fail-safe) with short-circuit and cable break detection
- Overvoltage protection for prolonging the contact service life
- Active reduction of EMC emissions
- Temperature-controlled switching function (e.g. cold start, i.e. inactive switching function until a certain temperature is reached)
- In-rush current limitation (overload limitation of the switching contacts when switching load is too high, e.g. lamp load, motor start-up)
- Display of the switching status with LED
- Overload protection with self-resetting electrical fuse
- High protection class up to IP67 and IP6K9K
- Switching point can be set on site with adjusting screw in the connector¹⁾

¹⁾ Pressure switches can also be supplied preset at factory.
The switching point is embossed onto pressure switches preset at factory.

Pressure switches **PLUS**

with integrated connector and supplementary functions

M.6
hex 24
PS PLUS



Overview of possible supplementary functions

Circuit	Symbol	Function	Application	Code for order number
Resistor Resistor circuit to NAMUR, refer to page 68		<ul style="list-style-type: none"> Diagnostic function (fail-safe) with short-circuit and cable break detection 	Safety systems such as brake systems, hydrostatic steering systems and fire extinguisher systems	04XX - R
Varistor Circuit with varistor for overvoltage limitation, refer to page 69		<ul style="list-style-type: none"> Ovvoltage protection for the prolonging of contact service life under conditions of inductive load and long connection length Active reduction of EMC emissions on switching of the pressure switch 	The flyback voltage is effectively limited if the pressure switch interrupts the current in circuits with magnetic valves, relays or motors	04XX - V
NTC thermistor		<ul style="list-style-type: none"> Temperature-controlled switch behaviour (e.g. filter monitoring) In-rush current limitation, e.g. for motors („soft start“) and in PSUs On-delay (in series) and dropout delay (in parallel) for relays 	For a cold start in a mobile hydraulic application, a pressure switch used for filter monitoring may activate due to the high viscosity of the oil at low temperatures, and signals a blocked filter. The NTC thermistor integrated in the pressure switch means the circuit remains interrupted until the pressure switch, and so also the thermistor, have warmed up; not until then does the circuit become low impedance.	04XX - N
PTC thermistor		<ul style="list-style-type: none"> Protection against overcurrent In-rush current limitation, such as for filament lamps and condenser load 	E.g. brake light monitoring in mobile hydraulics: The in-rush current can be up to 8 times the nominal current of a filament lamp. This high current is only reduced at the moment of switch-on, thereby protecting the contact system of the pressure switch from overload.	upon request ¹⁾
LED		<ul style="list-style-type: none"> Displays the switching status by an integrated LED 	Direct switching status display for applications in which the controller is physically remote; e.g. in an automation system or permanently installed extinguishing or gas systems.	upon request ¹⁾
Multifuse, PPTC		<ul style="list-style-type: none"> Protection against overcurrent Self-resetting: After removing the short-circuit (cooling the MF) the fuse resets 	In applications which need to be protected against overcurrent e.g. electronic applications	upon request ¹⁾

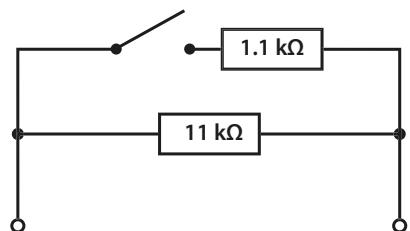
¹⁾ Available from a minimum order quantity of 2,000 pieces.

Pressure switches **PLUS**

Resistor circuit to NAMUR, with gold contacts
(pressure switches with part numbers 04XX-R)

The additional circuitry of the switching contact of the pressure switch enables not only the states to be shown enabled and disabled, it also enables interrogation for line breaks (standby current principle) and short-circuits in the electric circuit.

The resistor circuitry is designed such that the NAMUR specifications can be satisfied. An operating voltage of 8.2 VDC must be provided for NAMUR-compliant operation. A resistance of 11 kΩ is present in the circuit when the switch contact is open. The resistance is 1 kΩ when the switch contact is closed. Other resistance values can also be realised.



Switching status	Closed	Open	Short-circuit SC	Line Break LB
Contact				
Resistor				
Current				
Example: Supply voltage 12 VDC	$I = \frac{U_{cc}}{1 k\Omega} = \frac{12 V}{1 k\Omega} = 12 \text{ mA}$	$I = \frac{U_{cc}}{11 k\Omega} = \frac{12 V}{11 k\Omega} = 1,1 \text{ mA}$	$I \gg \frac{U_{cc}}{1 k\Omega}$	$I \gg \frac{12 V}{1 k\Omega}$

Technical details	
Rated working voltage Ucc:	8.2 VDC ... 30 VDC
Maximum rated operating current:	$\leq 30 \text{ mA}$
Switching capacity:	$< 1 \text{ W}$
Switching frequency:	200 / min.
Mechanical and electrical service life:	1,000,000 cycles
Permitted pressure rise rate:	$\leq 1,000 \text{ bar / s}$
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27
Protection class:	Refer to the table on the following pages: According to manufacturer specifications for the respective plug-in system (only when plugged in), otherwise IP00.

Pressure switches **PLUS**

Circuit with varistor for overvoltage limitation
(pressure switches with part numbers 04XX-V)

M.6
hex 24
PS PLUS



The switching off inductive consumers such as valves, relays and motors by a mechanical pressure switch generates a high voltage peak. The cause for this is the energy stored in the magnetic field of inductance, which entails an induction voltage when the current is changed.

The induction voltage (or flyback voltage) is defined as follows:

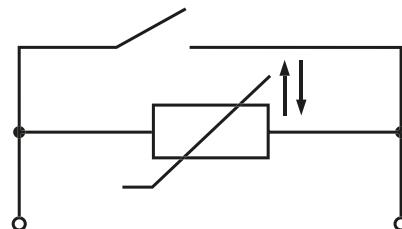
$$U_L = -L \frac{di}{dt}$$

where L = Inductance
 di/dt = Change of current over time

This induction voltage can result in discharge effects and the occurrence of arcs at the opening contacts. This gives rise to localised, very hot places on the contact surfaces which are able to fuse the contact material. Increasing load damages the contact surface and the contact transition resistance rises. This can result in sporadic interruption, adhesion and welding of the contacts, and so lead to complete failure of the pressure switch.

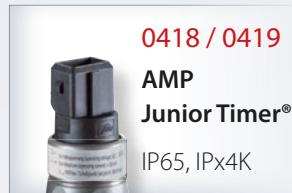
The effect of induction voltage is countered by means of a varistor – a resistor which reduces its ohmic resistance with increasing connection voltage. The induction voltage is limited to the responding value of the varistor, and the energy is converted to heat in the varistor.

Varistors are suitable for DC and AC in equal measure. In DC circuits, the response voltage of the varistor must be greater than the highest value of the supply voltage. In AC circuits, it must be 1.5 times the peak-to-peak value of the supply voltage.



Technical details

Rated operating voltage Ucc:	10 V ... 24 ... 30 VDC / 10 V ... 21 VAC
Rated operating current, ohmic load DC12 / AC12:	10 mA ... 4 A
Rated operating current, inductive load DC13 / AC13:	10 mA ... 1 A
AC / DC switching capacity:	< 100 W / 100 VA
Switching frequency:	200 / min.
Varistor response voltage:	41 VDC ± 10 % at 1 mA
Maximum varistor energy:	0.4 J (10/1000 µs); 0.3 J (2 ms)
Maximum varistor peak current:	120 A (8/20 µs, one-off loading), 60 A (8/20 µs, dual loading)
Mechanical service life:	1,000,000 cycles
Permitted pressure rise rate:	≤ 1,000 bar / s
Vibration resistance:	10 g; 5 – 200 Hz sine wave; DIN EN 60068-2-6
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27
Protection class:	Refer to the table on the following pages: According to manufacturer specifications for the respective plug-in system (only when plugged in), otherwise IP00.



0410/0412/0414/0416/0418/0422/0424

Diaphragm pressure switches, up to 42 V
with supplementary functions

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 300 bar¹⁾
- Burst pressure safety up to 400 bar¹⁾

Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	0410 – XXX XX – X – 001	0410 – XXX XX – X – 002
AMP Superseal 1.5°	0412 – XXX XX – X – 001	0412 – XXX XX – X – 002
Packard MetriPack 280	0414 – XXX XX – X – 001	0414 – XXX XX – X – 002
Deutsch DT04-3P	0416 – XXX XX – X – 001	0416 – XXX XX – X – 002
AMP Junior Timer®	0418 – XXX XX – X – 001	0418 – XXX XX – X – 002
M12x1 DIN EN 61076-2-101-A (PIN 1+3)	0422 – XXX XX – X – 001	0422 – XXX XX – X – 002
M12x1 DIN EN 60947-5-2 (PIN 1+2 / PIN 1+4)	0424 – XXX XX – X – 001	0424 – XXX XX – X – 002

Adjustment range (tolerance at room temperature)	Male thread	Article number NO → :	Article number NC → :
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04XX Diaphragm pressure switches

0.1 - 1 (± 0.2) bar	G 1/4	04XX – X 03 03 – X – 001	04XX – X 04 03 – X – 002
	G 1/8	04XX – X 03 28 – X – 001	04XX – X 04 28 – X – 002
	M 10x1 cyl.	04XX – X 03 13 – X – 001	04XX – X 04 13 – X – 002
	M 10x1 con.	04XX – X 03 01 – X – 001	04XX – X 04 01 – X – 002
	M 12x1.5	04XX – X 03 02 – X – 001	04XX – X 04 02 – X – 002
	NPT 1/8	04XX – X 03 02 – X – 001	04XX – X 04 02 – X – 002
0.5 - 3 (± 0.3) bar	G 1/4	04XX – X 23 03 – X – 001	04XX – X 24 03 – X – 002
	G 1/8	04XX – X 23 28 – X – 001	04XX – X 24 28 – X – 002
	M 10x1 cyl.	04XX – X 23 13 – X – 001	04XX – X 24 13 – X – 002
	M 10x1 con.	04XX – X 23 01 – X – 001	04XX – X 24 01 – X – 002
	M 12x1.5	04XX – X 23 02 – X – 001	04XX – X 24 02 – X – 002
	NPT 1/8	04XX – X 23 04 – X – 001	04XX – X 24 04 – X – 002
1 - 10 (± 0.5) bar	G 1/4	04XX – X 07 03 – X – 001	04XX – X 08 03 – X – 002
	G 1/8	04XX – X 07 28 – X – 001	04XX – X 08 28 – X – 002
	M 10x1 cyl.	04XX – X 07 13 – X – 001	04XX – X 08 13 – X – 002
	M 10x1 con.	04XX – X 07 01 – X – 001	04XX – X 08 01 – X – 002
	M 12x1.5	04XX – X 07 02 – X – 001	04XX – X 08 02 – X – 002
	NPT 1/8	04XX – X 07 04 – X – 001	04XX – X 08 04 – X – 002

Supplementary functions²⁾

Resistor	Diagnostics function	R XX XX
Varistor	Ovvoltage protection	V XX XX
NTC thermistor	Filter monitoring	N XX XX

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Article number:

04XX – XXX XX – X – 00X

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Other versions available depending on minimum order quantity (see p. 67)

0410/0412/0414/0416/0418/0422/0424

Diaphragm pressure switches, up to 42 V
with supplementary functions

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 300 bar¹⁾
- Burst pressure safety up to 400 bar¹⁾

Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	0410 – XXX XX – X – 001
AMP Superseal 1.5®	0412 – XXX XX – X – 001
Packard MetriPack 280	0414 – XXX XX – X – 001
Deutsch DT04-3P	0416 – XXX XX – X – 001
AMP Junior Timer®	0418 – XXX XX – X – 001
M12x1 DIN EN 61076-2-101-A (PIN 1+3)	0422 – XXX XX – X – 001
M12x1 DIN EN 60947-5-2 (PIN 1+2 / PIN 1+4)	0424 – XXX XX – X – 001
	0410 – XXX XX – X – 002
	0412 – XXX XX – X – 002
	0414 – XXX XX – X – 002
	0416 – XXX XX – X – 002
	0418 – XXX XX – X – 002
	0422 – XXX XX – X – 002
	0424 – XXX XX – X – 002

Adjustment range (tolerance at room temperature)	Male thread

Article number NO → :

Article number NC → :

04XX Diaphragm pressure switches

10 - 20 (± 1) bar	G 1/4	04XX – X 11 03 – X – 001	04XX – X 12 03 – X – 002
	G 1/8	04XX – X 11 28 – X – 001	04XX – X 12 28 – X – 002
	M 10x1 cyl.	04XX – X 11 13 – X – 001	04XX – X 12 13 – X – 002
	M 10x1 con.	04XX – X 11 01 – X – 001	04XX – X 12 01 – X – 002
	M 12x1.5	04XX – X 11 02 – X – 001	04XX – X 12 02 – X – 002
	NPT 1/8	04XX – X 11 04 – X – 001	04XX – X 12 04 – X – 002
20 - 50 (± 2) bar	G 1/4	04XX – X 15 03 – X – 001	04XX – X 16 03 – X – 002
	G 1/8	04XX – X 15 28 – X – 001	04XX – X 16 28 – X – 002
	M 10x1 cyl.	04XX – X 15 13 – X – 001	04XX – X 16 13 – X – 002
	M 10x1 con.	04XX – X 15 01 – X – 001	04XX – X 16 01 – X – 002
	M 12x1.5	04XX – X 15 02 – X – 001	04XX – X 16 02 – X – 002
	NPT 1/8	04XX – X 15 04 – X – 001	04XX – X 16 04 – X – 002

Supplementary functions²⁾

Resistor	Diagnostics function	R XX XX
Varistor	Oversupply protection	V XX XX
NTC thermistor	Filter monitoring	N XX XX

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM	Hot water, chemical acids, diluted alkalis, ketones, esters, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

M.6
hex 24
PS PLUS



Article number: **04XX – XXX XX – X – 00X**

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Other versions available depending on minimum order quantity (see p. 67)





0411/0413/0415/0417/0419/0423/0425

Piston pressure switches, up to 42 V with supplementary functions

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 600 bar¹⁾
- Burst pressure safety up to 700 bar¹⁾

Plug-in types for piston pressure switches

Deutsch DT04-2P	0411 – XXX XX – X – 001
AMP Superseal 1.5®	0413 – XXX XX – X – 001
Packard MetriPack 280	0415 – XXX XX – X – 001
Deutsch DT04-3P	0417 – XXX XX – X – 001
AMP Junior Timer®	0419 – XXX XX – X – 001
M12x1 DIN EN 61076-2-101-A (PIN 1+3)	0423 – XXX XX – X – 001
M12x1 DIN EN 60947-5-2 (PIN 1+2 / PIN 1+4)	0425 – XXX XX – X – 001

0411 – XXX XX – X – 002
0413 – XXX XX – X – 002
0415 – XXX XX – X – 002
0417 – XXX XX – X – 002
0419 – XXX XX – X – 002
0423 – XXX XX – X – 002
0425 – XXX XX – X – 002

Adjustment range (tolerance at room temperature)	Male thread
50 - 150 (± 5.0) bar	

Article number NO → :
NC → :

Article number NC → :
04XX – X 20 03 – X – 002

04XX Piston pressure switches

G 1/4	04XX – X 19 03 – X – 001
G 1/8	04XX – X 19 28 – X – 001
M 10x1 cyl.	04XX – X 19 13 – X – 001
M 10x1 con.	04XX – X 19 01 – X – 001
M 12x1.5	04XX – X 19 02 – X – 001
NPT 1/8	04XX – X 19 04 – X – 001

04XX – X 20 03 – X – 002
04XX – X 20 28 – X – 002
04XX – X 20 13 – X – 002
04XX – X 20 01 – X – 002
04XX – X 20 02 – X – 002
04XX – X 20 04 – X – 002

Supplementary functions²⁾

Resistor	Diagnostics function	R XX XX
Varistor	Overvoltage protection	V XX XX
NTC thermistor	Filter monitoring	N XX XX

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Article number:

04XX – XXX XX – X – 00X

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Other versions available depending on minimum order quantity (see p. 67)

Pressure switches **PLUS**

Plug-in types for diaphragm and piston pressure switches

M.6

hex 24

PS **PLUS**



Technical details of plug-in types

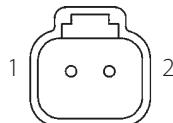
0410 / 0411



**Deutsch
DT04-2P**

IP67, IP6K9K

H ≈ 61 mm



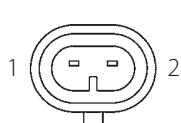
0412 / 0413



**AMP
Supershell 1.5°**

IP67

H ≈ 61 mm



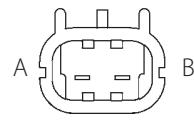
0414 / 0415



**Packard
MetriPack 280°**

IP67

H ≈ 62 mm



◀ Model / type

◀ Connector

◀ Protection class

◀ Overall height

◀ Contact assignment

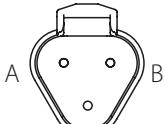
0416 / 0417



**Deutsch
DT04-3P**

IP67, IP6K9K

H ≈ 63 mm



0418 / 0419



**AMP
Junior Timer®**

IP65, IPx4K

H ≈ 54 mm

Not recommended
for new applications

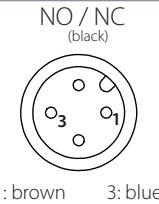
0422 / 0423



**M12x1 DIN EN
61076-2-101-A**

IP67

H ≈ 51 mm



0424 / 0425



**M12x1 DIN EN
60947-5-2**

IP67

H ≈ 51 mm



◀ Model / type

◀ Connector

◀ Protection class

◀ Overall height

◀ Contact assignment



Pressure switches 30 A/F

Changeover with silver contacts



- Attachment options for wall fitting and block style enable clearly structured, accessible, easy-maintenance installation
- Switching pressure can be adjusted easily by user
- High overpressure safety
- Socket devices enable simple installation on the machine

Pressure switches 30 A/F

Technical details

M.7

30 A/F



Temperature resistance of sealing materials:	NBR (diaphragm pressure switch)	-40 °C ... +100 °C
	NBR (piston pressure switch)	-30 °C ... +100 °C
	EPDM	-30 °C ... +120 °C
	FKM (diaphragm pressure switch)	-5 °C ... +120 °C
	FKM (piston pressure switch)	-15 °C ... +120 °C
Switching frequency:	200 / min	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures up to 50 bar)	
Pressure rise rate:	$\leq 1,000 \text{ bar} / \text{s}$	
Hysteresis:	Type 0159:	approx. 10 ... 30 % (not adjustable)
	Types 0161, 0162, 0175:	approx. 10 ... 30 % (factory adjustable)
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27	
Housing material:	Aluminium	
Protection class:	IP65 with Socket device fitted, otherwise IP00	
Weight	Types 0159, 0161, 0162: approx. 240 g	
	Type 0175:	approx. 310 g

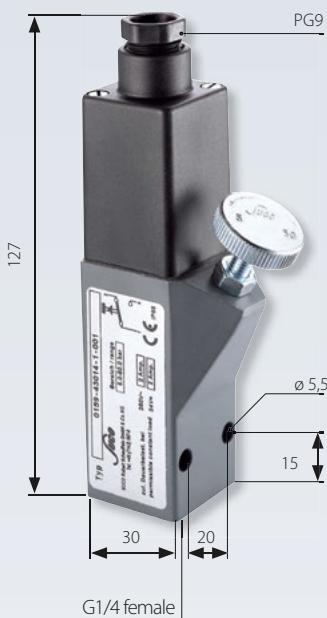
Electrical values	0159	0161 / 0162 / 0175
Rated working voltage U_e :	Rated working current I_e :	
250 V AC 50 / 60 Hz, AC 12	2.5 A	5 A
250 V AC 50 / 60 Hz, AC 14	1 A	1 A
24 V DC, DC 12 / DC 13	2 / 2 A	3.5 / 3.5 A
50 V DC, DC 12 / DC 13	1 / 0.5 A	2 / 1 A
75 V DC, DC 12 / DC 13	0.75 / 0.4 A	1 / 0.5 A
125 V DC, DC 12 / DC 13	0.3 / 0.2 A	0.3 / 0.2 A
250 V DC, DC 12 / DC 13	0.3 / 0.2 A	0.25 / 0.2 A
Rated insulation voltage U_i :	300 V	
Rated impulse withstand voltage U_{imp} :	2.5 kV	
Conventional thermal current I_{the} :	6 A	
Switching overvoltage:	< 2.5 kV	
Rated frequency:	DC and 50 / 60 Hz	
Nominal current of short-circuit mechanism:	to 2.5 A	to 6.3 A
Conditional short-circuit current:	< 350 A	
Tightening torque of terminal screws:	< 0.35 Nm	
Connector cross-section:	0.5 - 1.5 mm ²	



0159

Diaphragm / piston pressure switch up to 250 V

- Aluminium housing
- Changeover with silver contacts
- Overpressure safety up to 200 / 600 bar¹⁾
- Switching point continuously adjustable by turning knurled screw whilst system in operation



p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Thread	Article number
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With female G 1/4 thread

0159 Diaphragm pressure switches

200 ¹⁾	0.2 – 2	± 0.2 – 0.3	G 1/4 female	0159 - 426 14 - X - 001
	0.5 – 5	± 0.2 – 0.5		0159 - 427 14 - X - 001
	1 – 10	± 0.5		0159 - 428 14 - X - 001
	2 – 20	± 1.0		0159 - 429 14 - X - 001
	5 – 50	± 3.0		0159 - 430 14 - X - 001
	10 – 100	± 3.0 – 5.0		0159 - 431 14 - X - 001

0159 - 426 14 - X - 001
0159 - 427 14 - X - 001
0159 - 428 14 - X - 001
0159 - 429 14 - X - 001
0159 - 430 14 - X - 001
0159 - 431 14 - X - 001

0159 Piston pressure switches

600 ¹⁾	10 – 100	± 3.0 – 5.0	G 1/4 female	0159 - 432 14 - X - 001
	25 – 250	± 5.0 – 7.0		0159 - 433 14 - X - 001
	40 – 400	± 5.0 – 9.0		0159 - 434 14 - X - 001

0159 - 432 14 - X - 001
0159 - 433 14 - X - 001
0159 - 434 14 - X - 001

Seal material – Application areas

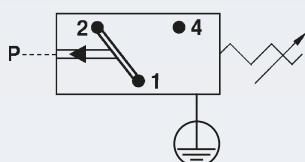
NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

Refer to page 75 for the temperature range and application thresholds of sealing materials.



Article number:

0159 – XXX 14 – X – 001

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0161 / 0162

Diaphragm / piston pressure switch up to 250 V

M.7

30 A/F



- Aluminium housing
- Changeover with silver contacts
- Overpressure safety up to 200 / 600 bar¹⁾
- Socket device similar to DIN EN 175301 (DIN 43650)
- Hysteresis adjustable at factory

P_{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Dimension A in mm	Article number
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With female G 1/4 thread

0161 Diaphragm pressure switches

200 ¹⁾	0.5 – 1	± 0.2
	0.5 – 5	$\pm 0.2 – 0.5$
	1 – 10	± 0.5
	10 – 50	± 1.0
	50 – 100	$\pm 3.0 – 5.0$

0161 - 436 14 - X - 001
0161 - 437 14 - X - 001
0161 - 438 14 - X - 001
0161 - 439 14 - X - 001
0161 - 440 14 - X - 001

0161 Piston pressure switches

600 ¹⁾	100 - 400	$\pm 5.0 - 9.0$	0161 - 441 14 - X - 001
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Block style (with O-ring NBR 5 x 1.5 mm)

0162 Diaphragm pressure switches

200 ¹⁾	0.5 – 1	± 0.2	15
	0.5 – 5	$\pm 0.2 – 0.5$	
	1 – 10	± 0.5	
	10 – 50	± 3.0	
	50 – 100	$\pm 3.0 – 5.0$	

0162 Piston pressure switches

600 ¹⁾	100 - 400	$\pm 5.0 - 9.0$	19.5	0162 - 441 14 - X - 001
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Seal material – Application areas

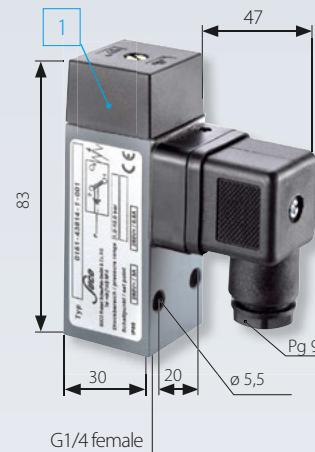
NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

Refer to page 75 for the temperature range and application thresholds of sealing materials.

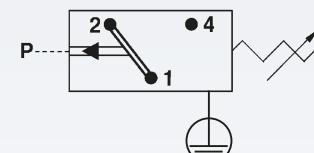
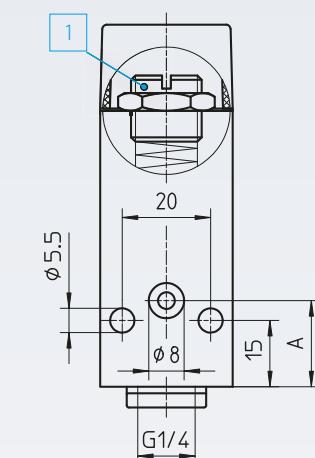


Article number: 016X - XXX 14 - X - 001

0161 with female thread



0162 Block style



1 Adjusting the set point

To adjust the set point, undo the locknut and adjust the set screw M16 using a screwdriver. Clockwise screwing increases the switching pressure. After adjusting, tighten the locknut again.

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



0175

Diaphragm pressure switches up to 250 V

- For low pressure, high accuracy
- Aluminium housing
- Changeover with silver contacts
- Overpressure safety up to 25 bar¹⁾
- Socket device similar to DIN EN 175301 (DIN 43650)
- Hysteresis adjustable at factory



p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Thread	Article number
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With female thread

0175 Diaphragm pressure switches

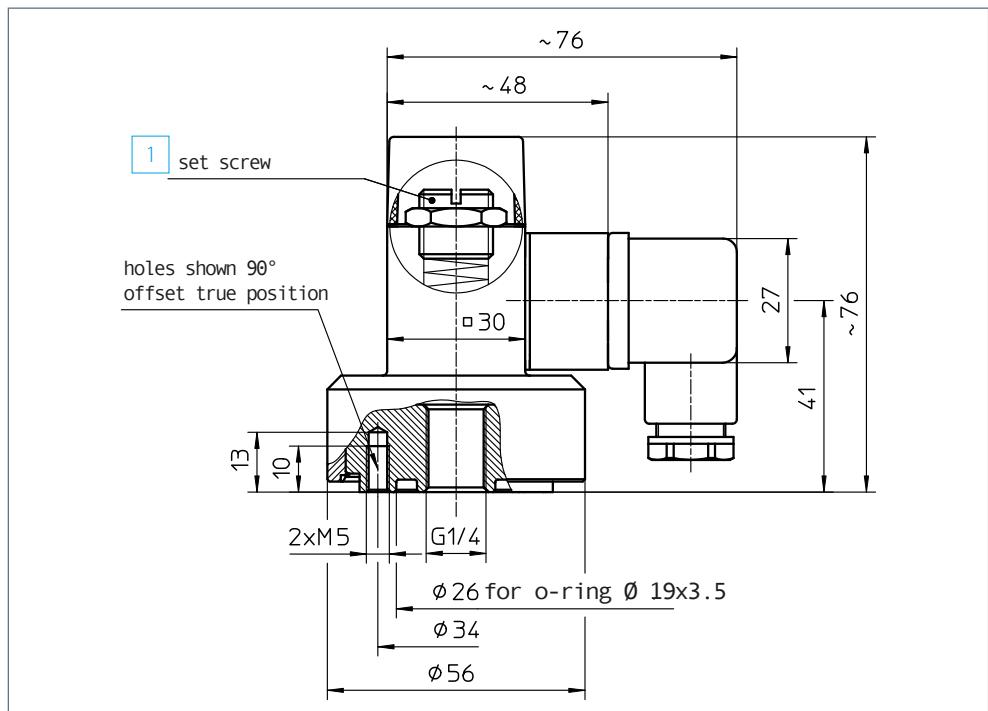
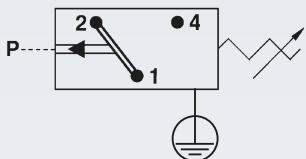
25 ¹⁾	0.1 – 1	± 0.1 – 0.2	G 1/4 female	0175 - 435 14 - 1 - 001
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Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc. Temperature resistance: -30 °C ... +100 °C
-----	--

Article number:

0175 - 435 14 - 1 - 001



1 Adjusting the set point

To adjust the set point, undo the locknut and adjust the set screw M16 using a screwdriver. Clockwise screwing increases the switching pressure. After adjusting, tighten the locknut again.



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

Explosion-protected pressure switches

according to ATEX directive 2014/34/EU and IECEx scheme



- ATEX certification for the Ex-protected zones:
 - 1 + 2 (Gases and vapours)
 - 21 + 22 (Dust)
 - M2 Mining (Methane / coal dust)
- Types 0342/0343 are certified according to IECEx scheme
- Switching point can be easily adjusted by the user while system in operation
- Compact design
- Excellent price-performance ratio

Explosion-protected pressure switches

Technical details

M.8
ATEX



Technical explanations

Explosion-protected pressure switches are classified according to the respective combustible material-type. This division is:

Gases and vapours 0165, 0342 / 0343	Dusts 0340 / 0341, 0342 / 0343	Methane / coal dust 0342 / 0343
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ATEX/IECEx marking for pressure switches

Our pressure switches are designed for gases and vapours (G), dust (D) and methane / coal dust (M) in mining:

Series	Flammable materials	Ex zones	Ex marking acc. to 2014/34/EU
0165	Gases and vapours	1 + 2	Ex II 2G Ex d II C T6/T5 X
0340 / 0341	Dusts	22	Ex II 3D Ex tc IIIC T90°C Dc
0342 / 0343	Gases and vapours	1 + 2	Ex II 2G Ex db IIC T6 / T5 Gb
	Dusts	21 + 22	Ex II 2D Ex tb IIIC T80°C/T100°C Db
	Methane / coal dust	M2 (Mining)	Ex I M2 Ex db I Mb

The following table shows an overview of the explosion protection zones, device groups and categories. The applications covered by our pressure switches (according to Ex zones) are highlighted in colour.

Conditions in potentially explosive atmosphere

Com-bustible materials	Temporary behaviour of com-bustible materials in potentially explosive area	Categori-sation of potentially explosive areas	Marking required on equipment to be used	
			Equipment group	Equipment category
Gases Vapours	are present continually, frequently or for long periods	Zone 0	II	1G
	occur occasionally	Zone 1	II	2G
	are unlikely to occur, and if so, are then only seldom or for short periods	Zone 2	II	2G
Dusts	are present continually, frequently or for long periods	Zone 20	III	1D
	occur occasionally	Zone 21	III	2D
	occur if accumulated dust is whirled up, and then only seldom or for short periods	Zone 22	III	3D or 2D
Methane / Coal dust	operation where there is a risk of explosions	-	I	M1
	disconnection where there is a risk of explosion	-	I	M2 or M1



Explosion-protected pressure switches

Technical details

Type	0165	0340 / 0341	0342 / 0343		
Ex zones:	1 + 2	22	1 + 2	21 + 22	Mining
Flammable materials:	Gases and vapours	Dusts	Gases and vapours	Dusts	Methan / coal dust
Temperature resistance:	NBR EPDM FKM (Diaphragm pressure switch) FKM (Piston pressure switch) FFKM (0340 + 0342 only) HNBR	-20 °C ... +80 °C -20 °C ... +80 °C -5 °C ... +80 °C -15 °C ... +80 °C -20°C ... +80 °C -20°C ... +80 °C			
Switching frequency:	200 / min				
Mechanical life expectancy:	1.000.000 cycles				
Pressure rise rate:	≤ 1.000 bar/s				
Hysteresis:	10 ... 30 % (depending on type, non-adjustable)				
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6				
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27				
Cable length:	Standard length approx. 2m with wire end sleeve, also available in lengths of approx. 5m as well as customer-specific lengths				
Protection class:	IP65				
Cable cross-section:	3 x 0,75 mm ²	3 x 0,5 mm ²			
Housing material:	Aluminium	Zinc-plated steel (CrVI-free), anodised aluminium			
Weight:	approx. 380 g	approx. 230 g			

Elektrische Werte

Rated working voltage U _e (usage category):	Rated working current I _e :	
250 VAC 50 / 60 Hz, AC 12	2 A	5 A
250 VAC 50 / 60 Hz, AC 14	1 A	1 A
24 VDC, DC 12 / DC 13	2 / 1 A	3,5 / 3,5 A
50 VDC, DC 12 / DC 13	1 / 0,5 A	2 / 1 A
75 VDC, DC 12 / DC 13	0,5 / 0,25 A	1 / 0,5 A
125 VDC, DC 12 / DC 13	0,2 / 0,1 A	0,3 / 0,2 A
250 VDC, DC 12 / DC 13	0,15 / 0,1 A	0,25 / 0,2 A
Rated insulation voltage U _i :	300 V	
Rated impulse withstand voltage U _{imp} :	4 kV	
Conventional thermal current I _{the} :	5 A	
Switching overvoltage:	< 2,5 kV	
Rated frequency:	DC und 50 / 60 Hz	
Nominal current of short-circuit mechanism:	bis 3,5 A	
Conditional short-circuit current:	< 350 A	

0165

Diaphragm / piston pressure switches up to 250 V

M.8
ATEX

ATEX 0102 C E II 2G Ex d II C T6 / T5 X (gas-protected zones 1 and 2)

- Aluminium housing
- Changeover with silver contacts
- Operating voltage up to 250 V
- Overpressure safety up to 200 / 600 bar¹⁾

p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Thread	Article number
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0165 Diaphragm pressure switches

200 ¹⁾	1 – 6	± 0.5	G 1/4 female	0165 - 448 14 - X - 001
	5 – 50	± 3.0		0165 - 449 14 - X - 001

0165 Piston pressure switches

600 ¹⁾	20 – 100	$\pm 3.0 – 5.0$	G 1/4 female	0165 - 450 14 - X - 001
	25 – 250	$\pm 5.0 – 7.0$		0165 - 452 14 - X - 001
	100 – 400	$\pm 5.0 – 9.0$		0165 - 451 14 - X - 001

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

Refer to page 82 for the temperature range and application thresholds of sealing materials.

Article number:

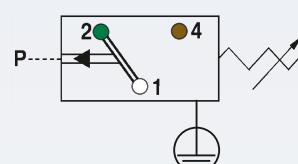
0165 – XXX 14 – X – 001

Piston pressure switches only have limited suitability for use with gases
(refer to Page 17 for explanations).



Contact assignment:

- 1 = white
- 2 = green
- 4 = brown



¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



0340 / 0341

Diaphragm / piston pressure switches up to 250 V

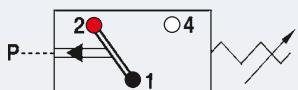
ATEX CE ☺ II 3D Ex tc IIIC T90°C Dc (dust-protected zone 22)

- Zinc-plated steel housing (CrVI-free), with anodised aluminium protective cap
- Changeover with silver contacts
- Operation voltage up to 250 V, protection class 2, protective insulation
- Overpressure safety up to 300 / 600 bar¹⁾



Contact assignment

- 1 = black
- 2 = red
- 4 = white



p_{\max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Thread	Article number
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0340 Diaphragm pressure switches

300 ¹⁾	0.3 – 1.5	± 0.2	G 1/4	0340 - 457 03 - X - 003
	1 – 10	$\pm 0.5 – 1.0$		0340 - 458 03 - X - 006
	10 – 20	± 1.0		0340 - 459 03 - X - 009
	20 – 50	± 2.0		0340 - 461 03 - X - 012

0341 Piston pressure switches

600 ¹⁾	50 – 150	± 5.0	G 1/4	0341 - 460 03 - X - 003
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Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM ²⁾	Hot water, chemical acids, diluted alkalis, ketones, ester's, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 82 for the temperature range and application thresholds of sealing materials.

Article number:

034X – XXX 03 – X – XXX

Piston pressure switches only have limited suitability for use with gases (refer to Page 17 for explanations).

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ Only suitable for diaphragm pressure switches (Type 0340).



0342 / 0343

Diaphragm / piston pressure switches up to 250 V acc. to IECEx scheme

ATEX CE II 2G Ex db IIC T6 / T5 Gb (gas-protected zones 1 + 2)

ATEX CE II 2D Ex tb IIIC T80°C / T100°C Db (dust-protected zones 21 + 22)

ATEX CE I M2 Ex db I Mb (mining)

- Operation voltage up to 250 V, protection class 2, protective insulation
- Overpressure safety up to 300 / 600 bar¹⁾
- Certification according to IECEx scheme

p _{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Thread	Article number
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0342 Diaphragm pressure switch

300 ¹⁾	0.3 – 1.5	± 0.2	G 1/4 DIN 3852-2-A	0342 - 457 60 - X - 020
	1 – 10	± 0.5 – 1.0		0342 - 458 60 - X - 020
	10 – 20	± 1.0		0342 - 459 60 - X - 020
	20 – 50	± 2.0		0342 - 461 60 - X - 020
300 ¹⁾	0.3 – 1.5	± 0.2	NPT 1/4 ²⁾	0342 - 457 09 - X - 020
	1 – 10	± 0.5 – 1.0		0342 - 458 09 - X - 020
	10 – 20	± 1.0		0342 - 459 09 - X - 020
	20 – 50	± 2.0		0342 - 461 09 - X - 020

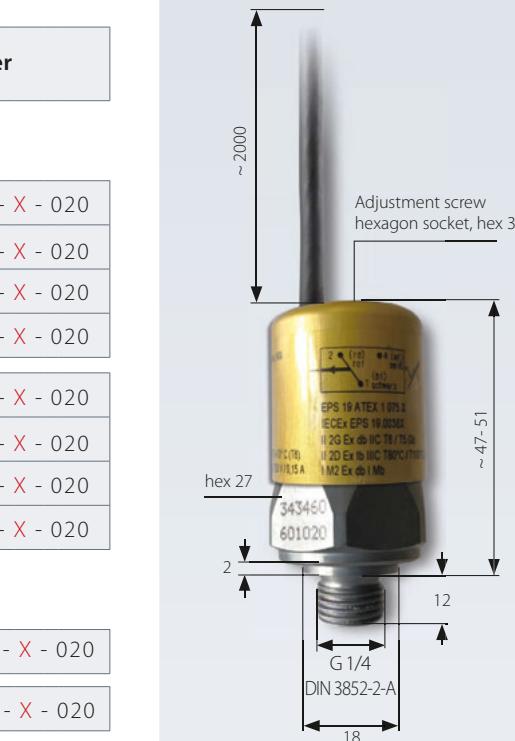
0343 Piston pressure switch

600 ¹⁾	50 – 150	± 5.0	G 1/4 (DIN 3852-2-A)	0343 - 460 60 - X - 020
600 ¹⁾	50 – 150	± 5.0	NPT 1/4	0343 - 460 09 - X - 020

Seal material – Application areas

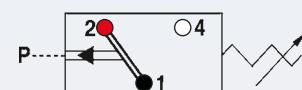
NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Brake fluid, water, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
FFKM ³⁾	Hot water, chemical acids, diluted alkalies, ketones, ester's, alcohols	6
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 82 for the temperature range and application thresholds of sealing materials.



Contact assignment

- 1 = black
- 2 = red
- 4 = white



Article number:

034X - XXX XX - X - 020⁴⁾

Piston pressure switches only have limited suitability for use with gases (refer to Page 17 for explanations).

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

²⁾ For small quantities only available with thread adapter (G1/4 to NPT1/4). Please consult SUCO for further information.

³⁾ Only suitable for diaphragm pressure switches (Type 0342).

⁴⁾ End number -020 corresponds to the standard cable length of 2 m.

For a cable length of 5 m, please specify end number -050.



Vacuum switches

for negative pressure from 950 mbar to 100 mbar



- Switching point can be adjusted when fitted on site¹⁾
- High overpressure resistance
- Long service life even under harsh conditions
- 0150 series available as changeover contacts up to 250 V
- 0151 series available as NC or NO up to 42 V

¹⁾ Pressure switches can also be supplied preset at factory.
Our preset switches are sealed with lacquer paint, set points are embossed on the housing.

Vacuum switches

Technical details

M.9

Vacuum



Type:	0150	0151
Operating voltage:	10 ... 250 VAC/DC	10 ... 42 VAC/DC
Rated current (resistive load):	Refer to electrical values below	10 mA ... 4 A
Switching power:	Refer to electrical values below	100 VA
Temperature resistance of sealing materials:	-20 °C ... +100 °C	-15 °C ... +120 °C
Switching frequency:	200 / min	
Mechanical life expectancy:	1,000,000 cycles	
Pressure rise rate:	≤ 1,000 bar / s	
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s ² ; 14 ms half sine wave; DIN EN 60068-2-27	
Housing material:	Aluminium	Brass
Protection class:	IP65 with socket device	IP65, terminals IP00
Weight:	approx. 270 g	approx. 140 g

0150 Electrical values (also refer to page 14 for technical explanations)

Rated working voltage U_e	Rated working current I_e (usage category)
250 VAC 50 / 60 Hz	5 A (AC 12)
250 VAC 50 / 60 Hz	1 A (AC 14)
24 VDC	3,5 / 3,5 A (DC 12 / DC 13)
50 VDC	2 / 1 A (DC 12 / DC 13)
75 VDC	1 / 0,5 A (DC 12 / DC 13)
125 VDC	0,3 / 0,2 A (DC 12 / DC 13)
250 VDC	0,25 / 0,2 A (DC 12 / DC 13)
Rated insulation voltage U_i	300 V
Rated impulse withstand voltage U_{imp} :	2,5 kV
Conventional thermal current I_{the} :	6 A
Switching overvoltage:	< 2,5 kV
Rated frequency:	DC and 50 / 60 Hz
Nominal current of short-circuit mechanism:	up to 6,3 A
Conditional short-circuit current:	< 350 A
Tightening torque of terminal screws:	< 0,35 Nm
Connector cross-section:	0,5 ... 1,5 mm ²

M

0150

Vacuum switch up to 250 V with changeover contact

- Aluminium housing
- Operating voltage up to 250 V
- Changeover with silver contacts
- Overpressure safety up to 20 bar¹⁾
- Socket device similar to DIN EN 175301 (DIN 43650)
- Hysteresis approx. 50 – 150 mbar (cannot be changed)



p_{\max} in bar	Adjustment range in mbar (relative)	Tolerance at room temperature in mbar	Thread	Article number
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0150 Vacuum switch

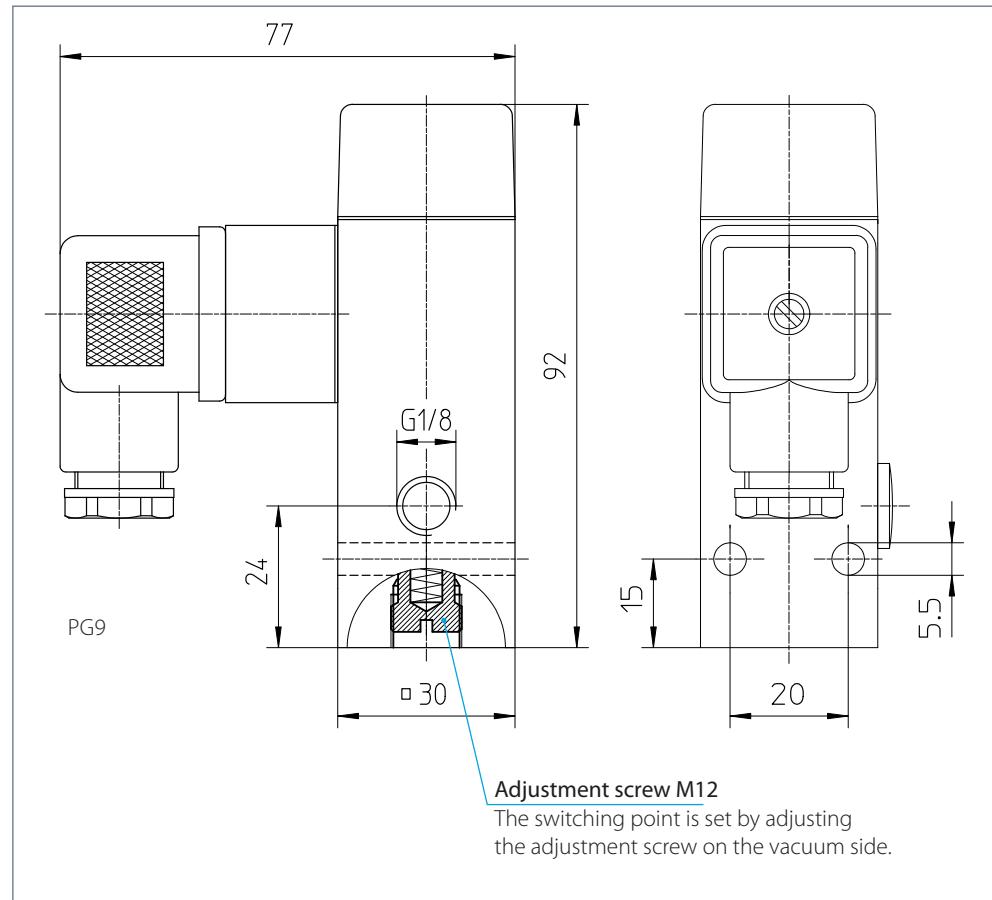
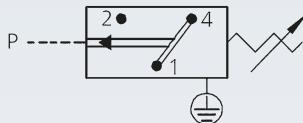
20 ¹⁾	100 – 950	± 50	G 1/8 female	0150 - 456 15 - 4 - 001
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Seal material – Application areas

ECO	Air, oils, greases, fuel/gasoline	4
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Temperature resistance: -20 °C ... +100 °C

Article number:

0150 - 456 15 - **4** - 001¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

0151

Vacuum switch up to 42 V, NO or NC

- Brass housing
- Spade or M3 screw terminal
- Operating voltage up to 42 V
- Overpressure safety up to 35 bar¹⁾

p_{\max} in bar	Adjustment range in mbar (relative)	Tolerance at room temperature in mbar	Thread	Article number
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0151 Vacuum switches with M3 screw terminal

35 ¹⁾	200 – 950	± 100	G 1/8 female	NO → : 0151 - 452 15 - 3 - 001
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NC → ::

0151 - 453 15 - **3** - 001

0151 Vacuum switches with spade terminal

35 ¹⁾	200 – 950	± 100	G 1/8 female	NO → : 0151 - 454 15 - 3 - 001
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NC → ::

0151 - 455 15 - **3** - 001

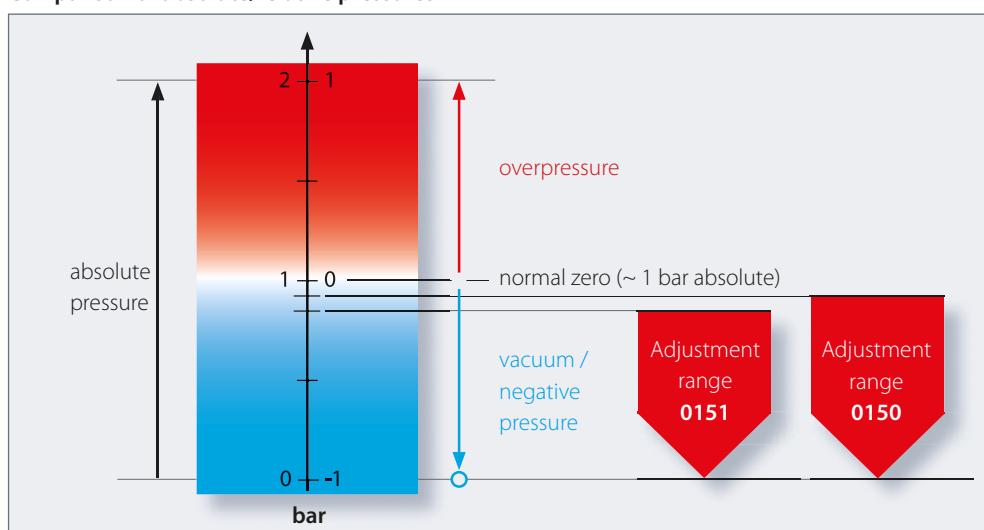
Seal material – Application areas

FKM	Air, oils, greases, fuel/gasoline	3
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Temperature resistance: -15 °C ... +120 °C

Article number: 0151 – 45X 15 – **3** – 001

Comparison of absolute/relative pressures



Note: Required set points in the vacuum range must be specified relative to atmospheric pressure (normal pressure) in the ordering process.

¹⁾ Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

M.9
Vacuum



Switches are also available on request with outer thread or integrated connector.



Accessories

Mating plugs, Socket devices and Thread adapters



- High-quality accessories
- Developed for our products
- Aligned to our products
- Originals from the manufacturer

Mating plugs

For pressure switches with integrated connector

M.10
Accessories



Deutsch DT06-2S (for DT04-2P) 2 x 0,5 mm ² Radox cable, IP65	suitable for series 0110 / 0111 0410 / 0411	Article number: 1-1-10-653-118	
Deutsch DT06-3S (for DT04-3P) 3 x 0,75 mm ² PUR cable, IP67	suitable for series 0116 / 0117 / 0136 / 0137 0416 / 0417	Article number: 1-1-36-653-160	
TE AMP Superseal 1.5°, 2-pin 2 x 0,5 mm ² Radox cable, IP65	suitable for series 0112 / 0113 0412 / 0413	Article number: 1-1-12-653-113	
TE AMP Superseal 1.5°, 3-pin 3 x 0,5 mm ² Radox cable, IP65	suitable for series 0132 / 0133	Article number: 1-1-32-653-158	
TE AMP Junior Timer, 2-pin 2 x 0,5 mm ² Radox cable, IP65	suitable for series 0118 / 0119 0418 / 0419	Article number: 1-1-18-653-116	
Packard MetriPack 280, 2-pin 2 x 0,5 mm ² Radox cable, IP65	suitable for series 0114 / 0115 0414 / 0415	Article number: 1-1-14-653-114	
Bayonet DIN 72585 A1-2.1 2 x 0,5 mm ² Radox cable, IP65	suitable for series 0120 / 0121	Article number: 1-1-20-653-112	
M 12x1 DIN EN 61076-2-101-LF, 4-pin 4 x 0,34 mm ² PUR cable, IP65	suitable for series 0122 / 0123 / 0124 / 0125 0134 / 0135 / 0424 / 0425	Article number: 1-1-00-653-162	

All mating plugs with 2 m cable

Socket devices and protective caps

- IP65 socket devices or IP54 rubber protective caps for increased protection
- Simple installation with plug-in socket devices

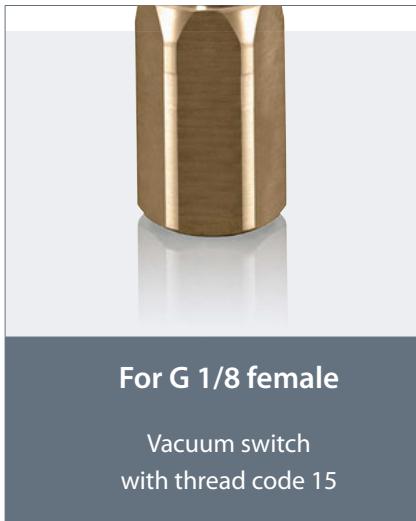
			
Rubber protective cap With central cable feed-through for 1.5 - 5 mm cable diameter	Rubber protective cap With two cable feed-throughs for 1.7 - 2,2 mm cable diameter	Rubber protective cap With two cable feed-throughs for 1.7 - 2,3 mm cable diameter	Socket device cCSAus approval Housing: Polyamide PG9 screw fitting (tightening range 6 - 9 mm)
With rubber protective cap fitted: IP54 Suitable for voltages up to 42 V	With rubber protective cap fitted: IP54 Suitable for voltages up to 42 V	With rubber protective cap fitted: IP54 Suitable for voltages up to 42 V	With socket device fitted: IP65 Suitable for voltages up to 250 V
suitable for series 0151 / 0163 / 0164 / 0166 0167 / 0168 / 0169	suitable for series 0151 / 0163 / 0164 / 0166 0167 / 0168 / 0169	suitable for series 0170 / 0171 / 0180* / 0181* / 0183* / 0186* / 0187* 0190 / 0191 / 0196 / 0197 (*up to 42 V)	suitable for series 0170 / 0171 / 0180 / 0181 0183 / 0186 / 0187 0190 / 0191 / 0196 / 0197
Article number: 1-1-66-621-010	Article number: 1-1-66-621-003	Article number: 1-1-70-621-007	Article number: 1-1-80-652-002

Socket device to DIN EN 175301-803-A (DIN 43650) PG9 screw fitting (tightening range 6 – 9 mm) terminals for wire cross- sections: 0.34 ... 1.5 mm ² (AWG 22 ... AWG 16), tightening torque for terminal screw 0.4 Nm With socket device fitted: IP65 Suitable for voltages up to 250 V	Socket device With indicator lamp to DIN EN 175301-803-A (DIN 43650) PG9 screw fitting (tightening range 6 – 9 mm) terminals for wire cross- sections: 0.34 ... 1.5 mm ² (AWG 22 ... AWG 16), tightening torque for terminal screw 0.4 Nm With socket device fitted: IP65 Suitable for voltages up to 24 or 250 V	Socket device M 12x1 DIN EN 61076-2-101 A straight, 4-pin Terminals for wire cross-section 0.75 mm ² (AWG 18), tightening torque for terminal screw 0.4 Nm With socket device fitted: IP65 Suitable for voltages up to 48 V	Socket device M 12x1 DIN EN 61076-2-101 A angled, 4-pin Terminals for wire cross-section 0.75 mm ² (AWG 18), tightening torque for terminal screw 0.4 Nm With socket device fitted: IP65 Suitable for voltages up to 48 V
suitable for series 0150 / 0161 / 0162 / 0175 0184 / 0185 / 0194 / 0195	suitable for series 0150 / 0161 / 0162 / 0175 0184 / 0185 / 0194 / 0195	suitable for series 0122 / 0123 / 0124 / 0125 0134 / 0135 / 0424 / 0425 and for all transmitters and electronic pressure switches with an M12 connector	suitable for series 0122 / 0123 / 0124 / 0125 0134 / 0135 / 0424 / 0425 and for all transmitters and electronic pressure switches with an M12 connector
Article number: 1-1-84-652-009	Article number: for 24 VDC: 1-1-84-652-011 for 250 VAC: 1-1-84-652-010	Article number: 1-6-00-652-016	Article number: 1-6-00-652-017

Thread adapters

For requirements at short notice and for realising custom solutions

- The materials and shapes of thread adapters are aligned perfectly to our switches and transmitters
- Thread adapters are supplied with seals



For G 1/8 female

Vacuum switch
with thread code 15



For G1/4 DIN EN ISO 1179-1 (DIN 3852-E)

All pressure switches and transmitters
with thread code 41

Dual nipple brass	
G 1/8 shape E DIN EN ISO 1179-2 includes sealing ring NBR	G 1/8 shape A DIN ISO 16030 includes sealing ring stainless steel / NBR
NPT 1/8-27	NPT 1/4-18
hex 15 h = 25 mm	hex 24 h = 28 mm
Article number:	Article number:
1-1-00-420-014	1-1-00-420-029

Thread adapters stainless steel (1.4305 / AISI 303)				
G 1/4 DIN EN ISO 1179-1 (DIN 3852-E) female thread				
M10 x 1 shape A DIN 3852-1	M14 x 1.5 shape E DIN 3852-E includes sealing ring FKM	NPT 1/4-18	9/16-18UNF includes O-ring FKM	
hex 22 h = 30,5 mm	hex 22 h = 35 mm	hex 22 h = 35,5 mm	hex 22 h = 33 mm	Article number:
Article number:	Article number:	Article number:	Article number:	Article number:
1-1-00-420-020	1-1-00-420-028	1-1-00-420-021	1-1-00-420-027	1-1-00-420-027



For G1/4

All hex 24 and hex 27 pressure switches with thread code 03



For M14x1.5 ISO 6149-3

Pressure switch series 0183 with thread code 45



For G1/4

All hex 24 and hex 27 pressure switches with thread code 03

Thread adapters zinc-plated steel (CrVI-free)

G 1/4

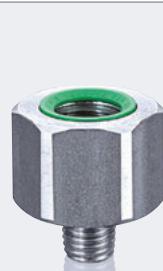
female thread

includes sealing ring FKM



R 1/4

hex 24
h = 30 mm



3/8-24 UNF-2A

hex 24
h = 26 mm

M14 x 1.5

DIN EN ISO 6149-1

female thread



G 1/4

hex 24
h = 26 mm



M12 x 1.5

hex 24
h = 26 mm



NPT 1/8-27

hex 24
h = 26 mm

Adapter Aluminium

G 1/4

female thread

includes copper sealing ring



Block style
includes
NBR O-ring

35 A/F
h = 22 mm

Article number:

1-1-00-420-009

Article number:

1-1-00-420-013

Article number:

1-1-83-420-006

Article number:

1-1-83-420-007

Article number:

1-1-83-420-008

Article number:

1-1-00-420-025

E. Electronic Pressure Switches



E. Overview of electronic pressure switches



Technical explanations

Electronic pressure

from page 100

Selection matrix

A guide to choosing the correct pressure switch

from page 105

Electronic pressure switches with ceramic measuring cell



Electronic pressure switches, Performance series, hex 24, adjustable at factory

from page 106

Switching point:	0 – 250 bar
Overpressure protection:	Up to 2 x
Transistor outputs:	Qty: 1, maximum output current 0.5 A
Variant:	PNP
Housing materials:	Stainless steel 1.4305 (AISI 303)
Sealing materials:	NBR, FKM, EPDM
Threads:	G 1/4, NPT 1/4
Types:	0500, 0501, 0502, 0503

Electronic pressure switches, Performance series, hex 24, adjustable by user

from page 110

Special feature:	Switching status display (LED)
Switching point:	0 – 250 bar
Overpressure protection:	Up to 2 x
Transistor outputs:	Qty: 1, output current: max. 0.5 A
Variant:	PNP
Housing materials:	Stainless steel 1.4305 (AISI 303)
Sealing materials:	NBR, FKM, EPDM
Threads:	G 1/4, NPT 1/4
Types:	0510, 0511, 0512, 0513



Electronic pressure switches hex 27 / A/F 30, adjustable by user

from page 114

Switching point:	0 – 250 bar
Overpressure protection:	Up to 2 x
Transistor outputs:	Qty: 1, output current: max. 1.4 A
Variant:	PNP
Housing materials:	Zinc-plated steel (CrVI-free)
Sealing materials:	NBR, FKM
Threads:	G 1/4 male or female thread
Type:	0520

E.4 Menu-controlled electronic pressure switches with display

from page 118

Special feature: All functions programmable from menu
Switching state LEDs, display, coding, etc.

Switching point: 0 – 400 bar
Overpressure protection: Up to 2 x
Transistor outputs: Qty: 2, output current: max. 1.4 A
Variant: PNP
Additional analogue output: 4 – 20 mA
Housing materials: Anodised aluminium and die-casted zinc
Sealing materials: NBR, FKM
Thread: Female thread
Type: 0570

Electronic pressure switches with SoS technology



E.5 Electronic pressure switches, High-Performance series, hex 22 with 1 switching output

from page 122

Special feature: Highest accuracy and long-term stability
Switching point: 0 – 600 bar
Overpressure protection: Up to 4 x
Transistor outputs: Qty: 1, maximum output current 0.5 A
Variants: PNP or NPN
Housing materials: Stainless steel 1.4305 (AISI 303)
Sealing materials: All welded, without elastomer seal
Threads: Different male threads
Types: 0530, 0531, 0532, 0533

E.6 Electronic pressure switches, High-Performance series, hex 22 with 2 switching outputs

from page 126

Special feature: Highest accuracy and long-term stability
Switching point: 0 – 600 bar
Overpressure protection: Up to 4 x
Transistor outputs: Qty: 2, maximum output current 0.5 A
Variants: PNP or NPN
Housing materials: Stainless steel 1.4305 (AISI 303)
Sealing materials: All welded, without elastomer seal
Threads: Different male threads
Types: 0540, 0541, 0542, 0544, 0545, 0546

E.7 Accessories

from page 130

- Mating plugs
- Thread adapters
- Programming device PPD05



Technical explanations for electronic pressure switches

What is an electronic pressure switch?

An electronic pressure switch converts the medium pressure which is present at the measuring cell into a digital, electrical switch signal (ON / OFF).

An electronic pressure switch is more complex than a mechanical pressure switch, and thus generally more expensive. As an electronic pressure switch has no moving parts (relative to each other), it usually has a much prolonged service life and provides a higher level of precision (depending on application).

The hysteresis can be set over a wide range and virtually independently of the switching point. Electronic pressure switches can also be equipped with additional functions, such as optical displays and menu control.

How does an electronic pressure switch work?

The pressure measuring cell fitted (1) has a membrane that is exposed to the pressure to be measured. Affixed to this membrane is a bridge circuit consisting of four ohmic resistors in the form of a Wheatstone bridge. The values of these resistors change proportionally to the pressure load present at the measuring cell or membrane. The bridge voltage of the measuring cell is amplified in the evaluation electronics (2) and processed digitally by a microcontroller (3).

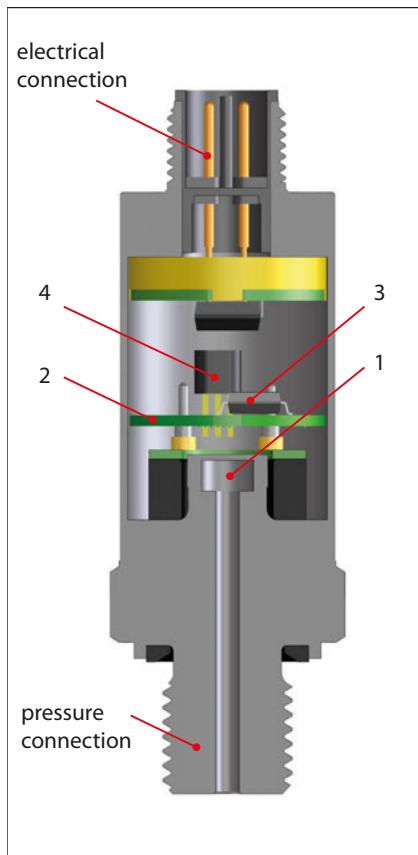
Once the switching point or switch-back point is reached, the output transistor (4) closes or opens depending on the output function (normally open / closed contact).

„Oil-filled“ stainless steel measuring cell

In this measuring cell technology, the piezo-resistive measuring cell is packaged within a metallic housing filled with fluorine oil. This means the measuring cell is virtually free of external mechanical stress. Fluorine oil has excellent characteristics in regards to temperature and ageing behaviour, and is not flammable and so fits perfectly for oxygen applications. It is not recommended for food applications.

Ceramic measuring cell / thick film technology

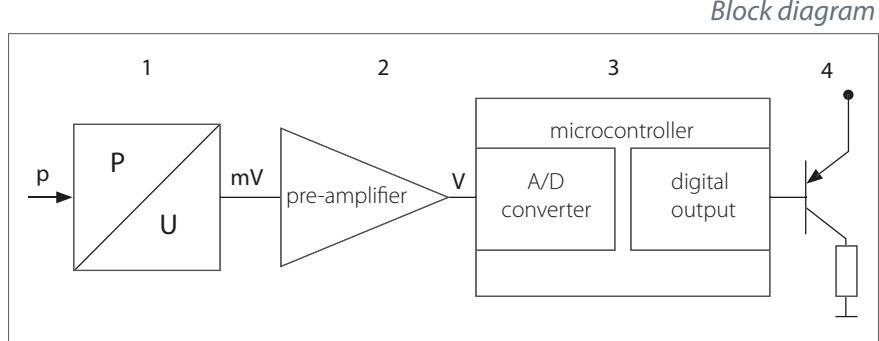
Ceramic thick film pressure measuring cells are made up of a sintered ceramic body. The ceramic body sleeve already has the key geometries for the subsequent pressure range. The membrane thickness required and thus, the pressure range required is established with grinding and lapping. The resistors are imprinted with thick film technology and interconnect to form a measuring bridge.



SoS technology

In the silicone-on-sapphire technology, the substrate of the thin film measuring cell is synthetic sapphire. This has excellent mechanical and temperature stable properties and prevents undesired parasitic effects, thereby having a positive effect on accuracy and stability. In conjunction with a titanium membrane, this results in virtually unique coaction between the temperature coefficients of sapphire and titanium.

This is because, unlike silicon and stainless steel, they are more closely matched and thus require only a low level of compensation. This also has a favourable effect on longterm stability.



Adjustment range of switching point

The pressure range within which the switching point of an electronic pressure switch can be set is called adjustment range. The switching point corresponds to the pressure value at which the electric circuit of the output is opened or closed.

Switching point accuracy and tolerances

The switching point accuracy of electronic pressure switches is specified by SUCO and relates to the full scale value (FS).

The switching point tolerances specified by us are valid at room temperature (RT) and new state. The values can change as a result of temperature, ageing and application specific conditions. Switching points can either be set at the factory or by the customer on site (depending on model).

Hysteresis

Rising/falling switching point

The difference between the rising (upper) and falling (lower) switching points (refer to the figure) is known as hysteresis (switchback difference).

Our electronic pressure switches are a perfect fit to extremely low or high hysteresis.

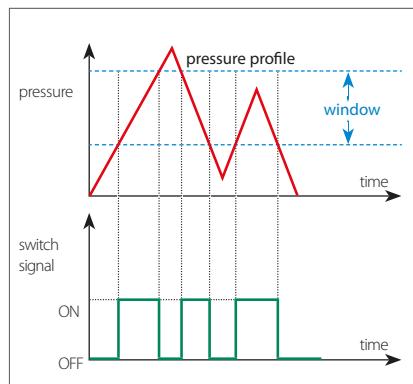
Hysteresis is either set at the factory or by the customer on site (only the 0570 series). The hysteresis or switch-back point of all pressure switches can be set over almost the entire adjustment range.

Please ask about the possible setting ranges you may require.

The hysteresis specified in the data sheet is set if nothing is specified in the order.

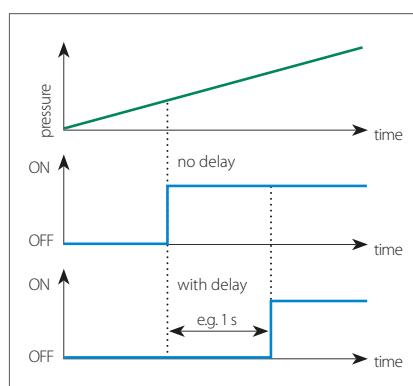
Window function

In the window function, the switch signal is programmed such that it remains ON or OFF between two values. This means a defined pressure range can be monitored. This function is only possible on the 053X series.

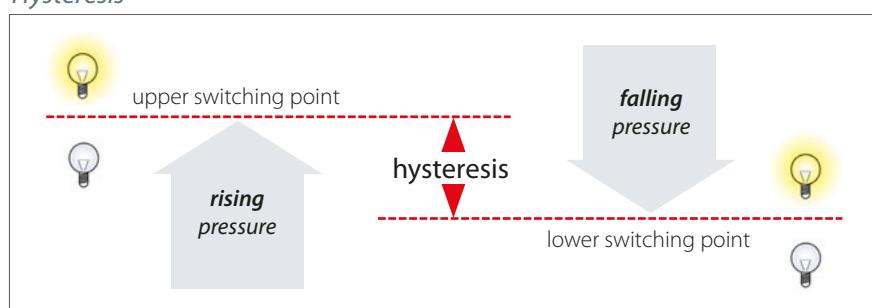


Switching delay

Switch outputs can be programmed with a delay separately for switch-on and switch-off (depending on model). Delays of up to several seconds are possible.



Hysteresis



Operating/supply voltage

All electronic pressure switches work with DC voltage and have no galvanic isolation. Within the thresholds specified in the relevant data sheet, the supply voltage may change without influencing the output signal. In order to guarantee the functionality of an electronic pressure switch, the minimum operating voltage must be respected. The maximum operating voltage may not be exceeded to avoid damage on the electronics.

Output current

Depending on the model, electronic pressure switches have a maximum output current of 0.5 A to 1.4 A and therefore are also suitable for applications requiring relatively high control and switching currents.

Load

The output transistor is an open collector, i.e. the output must be wired with a load. The load limits the switching current and is selected according to the application.

Electronic pressure switches have protection from voltage peaks at the output, and are short-circuit proof. When inductive loads are switched (relays, motors, etc.), provision may have to be made for an additional electronic snubber to eliminate high voltage peaks. This is realised e.g. with flyback diodes, or even better with suppressor diodes or varistors.

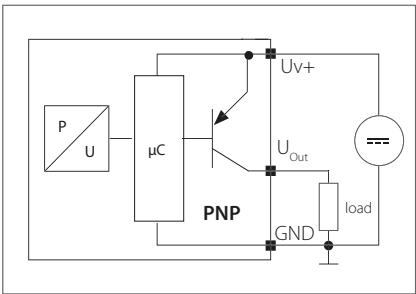
Technical explanations for electronic pressure switches

Connection types and output functions

There are essentially two different ways to connect the load or apparent ohmic resistance to electronic pressure switches:

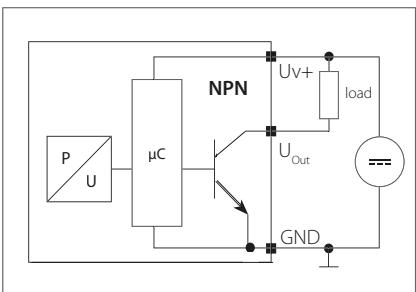
PNP output / high-side / plus-switching

PNP output (plus-switching) is the most popular variant in Europe. Here the load is connected to the output of the switch and ground (GND as reference potential).



NPN output / low-side / minus-switching

For an NPN output (minus-switching), the load is connected to the switching output and to the positive line of the supply voltage (Uv+ as reference potential).

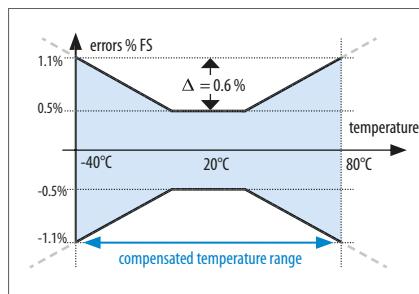


NO / NC

Electronic pressure switches are available as normally open (NO) or normally closed (NC) versions. Also refer to section M.0, page 14.

Temperature errors and ranges

The temperature (both of the medium and environment) generally has a significant influence on the accuracy of an electronic pressure switch. Electronic pressure switches are temperature compensated over a particular range corresponding to the typical application. This means that temperature errors within this temperature range are minimised by means of circuitry design and algorithms. The temperature error is added to the accuracy, and shown in the total error band of the electronic pressure switch, also called „butterfly graph“. Outside the compensated temperature range, the maximum error is not defined, however the electronic pressure switch still functions. To prevent mechanical and electrical damage, electronic pressure switches may not be used beyond the threshold temperature ranges specified in the data sheet.

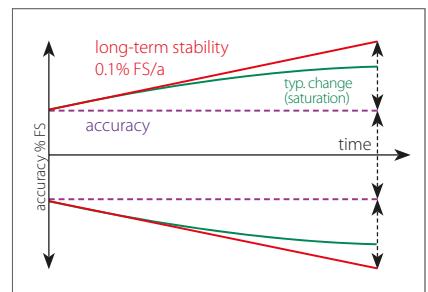


Service life and long-term stability

Service life information pertains to nominal conditions specified in the data sheet, and can vary considerably when a product is operated mechanically or electrically outside the specifications. Service life essentially depends on the used measuring cell technology.

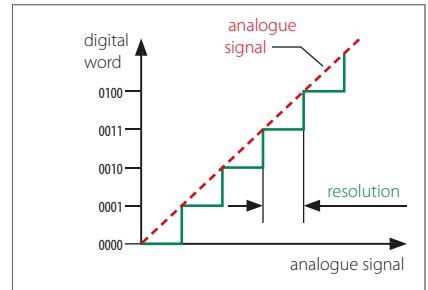
Ageing is accelerated (or slowed) due to different factors - such as temperature, temperature change and reduction of mechanical forces. The occurrence of ageing does effect the total accuracy.

SUCO specifies long-term stability in accordance with DIN 16086 in relation to one year. Typically the influence of aging on the accuracy reduces with increasing operating duration. The information in the data sheet corresponds to the worst case scenario.



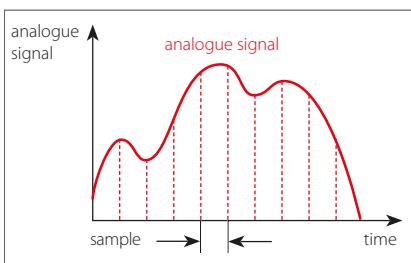
Resolution

The A/D resolution (analogue - digital) of an electronic pressure switch defines the smallest change of the analogue – digital – analogue conversion which takes place by the signal processing of an electronic pressure switch. If for example 13-bit resolution is used for an electronic pressure switch with a 100 bar setting range, the smallest signal change is 8192 steps (2^{13}). As state of the art a resolution of 12 bits and hence 4096 steps (2^{12}) is typical. Therefore pressure changes of 100 bar / 4096 = 0.024 bar can be recorded.



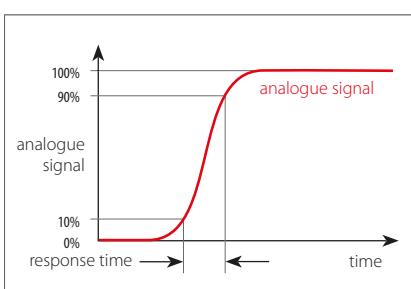
Sampling rate

The sampling rate (or sampling frequency) defines the number of samples per time unit (typically in seconds or milliseconds) taken from an analogue signal and converted to a digital signal. The sampling rate is an indicator of how fast the output signal of an electronic pressure switch responds to the pressure change at the input.



Response time

The response or circuit time is shorter than 2 to 4 milliseconds (depending on model). The sum of A/D and D/A conversions, and the analogue and digital filters in the signal chain from the measuring bridge to the output, make up the response time. Filtering is used to suppress unwanted pressure peaks and electrical interference signals and to ensure good EMC characteristics.



CE mark

Electronic pressure switches from SUCO fall under the 2014/30/EU EMC Directive. EC declarations of conformity have been issued for the electronic pressure switches available on request or can be downloaded from our website. The relevant devices are denoted by a CE mark in our catalogue.

Electromagnetic compatibility (EMC)

Electronic pressure switches from SUCO do comply to all important industrial EMC standards. The basis for the standards are the stricter thresholds for transient emissions in residential environments (EN 61000-6-3) and immunity for industrial environments (EN 61000-6-2).

The Machinery Directive 2006/42/EC is not applicable, because our products are classed as components.

Our products are designed for Group 2 fluids based upon good engineering practise in line with Pressure Equipment Directive 2014/68/EU, meaning neither a declaration of conformation may be issued nor a CE mark affixed.

Generic standard	Test standard	Parameter(s)
Radio disturbance and immunity	EN 55016-2-1 EN 55016-2-3	60 dBuV
Radiated, high-frequency electromagnetic field immunity test	EN 61000-4-3	10 V/m; 80-1000 MHz, 3 V/m; 1400-2000 MHz, 1 V/m; 2000-2700 MHz
Immunity to conducted disturbances, induced by radio-frequency fields	EN 61000-4-6	10 V; 0,15-80 MHz
Electrical fast transient / burst immunity test	EN 61000-4-4	± 2 kV
Surge immunity test	EN 61000-4-5	± 0.5 kV (common), ± 0.5 kV (differential)
Electrostatic discharge (ESD) immunity test	EN 61000-4-2	air: 8 kV with contact: 4 kV

Technical explanations for electronic pressure switches

Conversion chart for pressure units

Abbreviation for unit	Name of unit	Pa = N/m ²	bar	Torr	lbf/in ² , PSI
1 Pa = N/m ²	Pascal	1	0.00001	0.0075	0.00014
1 bar	Bar	100 000	1	750.062	14.5
1 Torr = 1 mmHg	Millimeters of mercury	133.322	0.00133	1	0.01934
1 lbf/in ² = 1 PSI	Pound-force per square inch	6894	0.06894	51.71	1

Conversion chart for temperature units

	K	°C	F
K	1	K - 273.15	9/5 K - 459.67
°C	°C + 273.15	1	9/5 °C + 32
F	5/9 (F + 459.67)	5/9 (F - 32)	1

Insulation strength

According to the latest specifications for immunity to surges and lightning protection, the following must be taken into account when testing insulation strength: With insulation test devices having an inner resistance exceeding 42 Ohm, the insulation strength of electronic pressure switches can be tested up to 500 VDC.

All contacts must be tested short-circuited against the housing. For a specific threshold value of test voltage, the protective circuit for surge protection is activated without any defects arising within the circuit.

In the process, the current may rise to a point at which an insulation strength fault is indicated. The recommendation therefore is to conduct the insulation test of the electronic pressure switch when it is removed, or independently of the overall system.

Medium compatibility

The specifications on medium compatibility in this catalogue pertain to the specific seal and housing materials as well as the used measuring cell technology and so cannot be generalised.

Titanium

Its high levels of mechanical resistance and the wide media compatibility – in particular to corrosive media – do make titanium the ideal material for measuring cells and membranes. It is not recommended for oxygen or hydrogen applications.

Stainless steel (1.4305 / AISI 303)

Stainless steel with broad level of media compatibility. Also suitable for oxygen and hydrogen applications.

Stainless steel (1.4404 / AISI 316L)

Stainless steel with broad level of media compatibility. Also suitable for chemical industry and sea water applications.

Oxygen and hydrogen

It is recommended to use an EPDM seal for the media oxygen / hydrogen to be monitored. The EPDM seal of the „Performance“ series (pp. 106-113) was successfully tested at the BAM (Federal Institute for Materials Testing) up to 250 bar by means of an oxygen pressure shock test at 60 °C.

EPDM must not come into contact with oil, as this results in swelling and softening of the material and thus the failure of the electronic pressure switch.

Country-specific safety requirements and application guidelines must be observed if the medium to be monitored is oxygen or hydrogen, such as DGUV accident prevention regulations (DGUV 500, Section 2.32 and BGI 617).

Please specify when ordering „for oxygen, oil and grease-free“ or order plasma cleaned and individually packaged electronic pressure switches (see also „Plasma cleaning for oxygen applications / LABS-free (PWIS-free)“ on page 9).

Pressure peak dampening

If required, our electronic pressure switches can also be fitted with a pressure snubber (pressure peak orifice) to protect the measuring cell against transient pressure loads such as pressure peaks due to the switching of valves, cavitation effects, etc. which can shorten life expectancy.

For liquid media, the hole of a pressure snubber cannot be chosen to be any small size. At low temperatures the viscosity of the media will increase. In a case of dropping pressure the media might remain in the cavity behind the snubber which might affect the functionality of the electronic pressure switch. Thus a bore diameter of 0.8 mm has been established.

Product information

The technical information in this catalogue is based upon fundamental testing during product development, as well as upon empirical values. The information cannot be used for all application scenarios.

Testing of the suitability of our products for a specific application (e.g. also the checking of material compatibilities) falls under the responsibility of the user. It may be the case that suitability can only be guaranteed with appropriate field testing.

Subject to technical changes.

Selection matrix for electronic pressure switches



Type / series	0500	0501	0510	0511	0520	0570	0530	0531	0532	0533	0540	0541	0542	0544	0545	0546
Page	109	109	113	113	117	120	125	125	125	125	129	129	129	129	129	129
Technology	ceramic / thick-film	■	■	■	■	■										
Measuring cell	titanium / SoS						■	■	■	■	■	■	■	■	■	■
Variants	NO	■		■		■	■		■		■		■	■	■	■
	NC		■		■			■		■		■	■	■	■	■
	1 switching output	■	■	■	■	■		■	■	■						
	2 switching outputs						■					■	■	■	■	■
	PNP (High Side)	■	■	■	■	■	■	■			■	■	■			
	NPN (Low Side)								■	■				■	■	■
	analogue output 4 - 20 mA						■									
Supply voltage	9.6 – 32 V	■	■	■	■			■	■	■	■	■	■	■	■	■
	12–30V						■									
	15–36V					■										
Adjustment range	0 – 2 bar	■	■	■	■											
	0 – 4 bar	■	■	■	■											
	0 – 10 bar	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
	0 – 16 bar	■	■	■	■			■	■	■	■	■	■	■	■	■
	0 – 25 bar							■	■	■	■	■	■	■	■	■
	0 – 40 bar	■	■	■	■											
	0 – 100 bar	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
	0 – 250 bar	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
	0 – 400 bar						■	■	■	■	■	■	■	■	■	■
	0 – 600 bar							■	■	■	■	■	■	■	■	■
Switch point adjustability	at factory	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
	by customer (on site)					■	■	■	■	■						
Hysteresis adjustability	at factory	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
	by customer (on site)						■									
	window mode (settable at factory)	■	■	■	■			■	■	■						
Max. over-pressure	up to 2x	■	■	■	■	■	■	■								
	up to 4x								■	■	■	■	■	■	■	■
Size	hex 22							■	■	■	■	■	■	■	■	■
	hex 24	■	■	■	■											
	A/F 30					■										
	A/F 32						■									
Housing material	zinc-plated steel															
	stainless steel 1.4305 / AISI 303	■	■	■	■			■	■	■	■	■	■	■	■	■
	aluminium / die-casted zinc							■								
Additional functions	7-segment and menu control							■								
	LED switching state indicator	■	■	■	■	■		■	■	■	■	■	■	■	■	■
	Programmable via PPD05	■	■													
Option	suitable for oxygen (on request)	■	■	■	■											

■ M12x1 DIN EN 61076-2 101 A connector only

E.1

hex 24

Performance

adjustable at factory

Electronic pressure switches, Performance series

adjustable at factory or programmable with programming device PPD05



- Very attractively priced electronic pressure switches, particularly for high volume deployment
- High overpressure protection (up to 2 x)
- Small, compact electronic switches with ceramic sensor
- Hysteresis adjustable within a wide range (2 % – 98 %, set at factory)
- Programming of switching points and switching delay time possible via PPD05 (see Chapter E.7, page 133)
- Monitoring of a pressure range due to window function
- High level of adaptability to your requirements (custom solutions)
- Available as 'plasma cleaned for oxygen applications'¹⁾

¹⁾ For oxygen applications, the EPDM diaphragm can only be used up to 250 bar and a media temperature of max. +60°C.

Electronic pressure switches, Performance series

Technical details



0500 NO 0501 NC													
Transistor output:	PNP output (High-Side N-channel)												
Supply voltage:	9.6 – 32 VDC with reverse voltage protection												
Output current:	0.5 A with (≤ 0.2 A at ≥ 50 °C) short-circuit and overvoltage protection												
Idle power consumption:	< 30 mA												
Adjustment range p_{nom} :	0 – 2 bar	0 – 4 bar	0 – 10 bar	0 – 16 bar	0 – 40 bar	0 – 100 bar	0 – 250 bar						
Max. overpressure ¹⁾ :	4 bar	10 bar	20 bar	40 bar	100 bar	150 bar	375 bar						
Burst pressure ¹⁾ :	8 bar	20 bar	35 bar	60 bar	140 bar	300 bar	500 bar						
Mechanical life expectancy:	5,000,000 switching cycles at rise rates to 1,000 bar/s at p_{nom}												
Pressure rise rate:	1,000 bar/s												
Accuracy:	± 0.5 % of adjustment range p_{nom} (full scale (FS)) at room temperature												
Switching point adjustment range:	3 ... 100 % of adjustment range p_{nom} (FS), set at factory												
Hysteresis ²⁾ :	2 ... 98 % FS, programmable at factory (max. tolerance ± 1.0 % of adjustment range p_{nom})												
Default-Hysteresis without order specification:	2 bar	4 bar	10 bar	16 bar	40 bar	100 bar	250 bar						
	0.1 bar	0.2 bar	0.5 bar	0.8 bar	2 bar	5 bar	10 bar						
Operating mode:	with hysteresis or window function (see page 101), programmable at factory												
Resolution:	0.2 % of adjustment range p_{nom} (FS)												
Long term stability:	± 0.1 % of adjustment range p_{nom} (FS) per year												
Repeatability ³⁾ :	± 0.1 % of adjustment range p_{nom} (FS)												
Switching time:	< 4 ms												
Switch-on / -off delay:	Adjustable between 0 and 2 s (please specify when ordering, otherwise default 0 s is set)												
Temperature error ³⁾ :	± 0.04 % of adjustment range p_{nom} (FS) / °C												
Compensated temperature range:	0 °C ... +70 °C (+32 °F ... +158 °F), total error ≤ 2 %												
Temperature range ambient:	-30 °C ... +100 °C (-22 °F ... +212 °F)												
Temperature range media:	with TPE seal: -30 °C ... +110 °C (-22 °F ... +230 °F)												
	with NBR seal: -30 °C ... +100 °C (-22 °F ... +212 °F)												
	with EPDM seal: -30 °C ... +125 °C (-22 °F ... +257 °F)												
	with FKM seal: ⁴⁾ -20 °C ... +125 °C (-4 °F ... +257 °F)												
Wetted parts material	Housing:	Stainless steel (1.4305 / AISI 303)											
	Messuring cell:	Ceramic											
	Seal material:	TPE, NBR, EPDM or FKM ⁴⁾											
Insulation resistance:	> 100 MΩ (35 VDC)												
Vibration resistance:	20 g; at 4 ... 2000 Hz sine wave, DIN EN 60068-2-6												
Shock resistance:	500 m/s ² , 11 ms half sine wave; DIN EN 60068-2-27												
Protection class:	IP65: DIN EN 175301-803-A												
	IP67: M12x1, AMP-Superseal®, cable connector												
	IP67 and IP6K9K: Bayonet ISO 15170-A1-4.1, Deutsch DT04-3P												
Electromagnetic compatibility:	EMV 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007												
Cable output thread size:	For DIN EN 175301: PG9 (outside diameter of cable 6 to 9 mm)												
Weight:	approx. 80 g (DIN EN 175301 approx. 110 g)												

¹⁾ Static pressure, dynamic pressure 30 to 50 % lower. Values refer to the hydraulic or pneumatic part of the electronic pressure switch.

²⁾ 3 ... 38 % with programming device PPD05 (see page 133).

³⁾ Within the compensated temperature range.

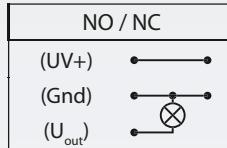
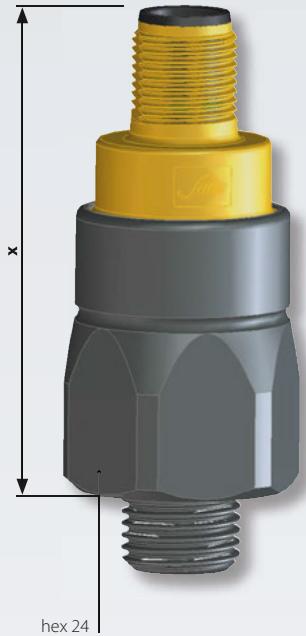
⁴⁾ FKM sealings are only suitable for pressure ranges up to 0-16 bar.

E.1

hex 24

Performance

adjustable at factory



0500 / 0501

Electrical connectors and threads

DIN EN 175301-803-A	
	PE
1	
2	
3	
Pin	Assignment
1	U _{v+}
2	Gnd
3	U _{out}
PE	
IP65	
x ~ 60 mm without socket device	
x ~ 77 mm with socket device	
Connection code: 013	

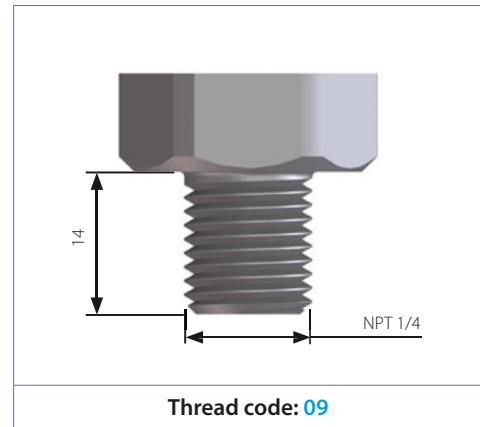
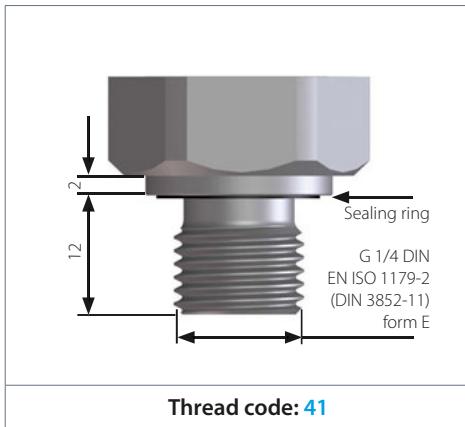
M12 – DIN EN 61076-2-101 A	
	1
2	
3	
4	
Pin	Assignment
1	U _{v+}
2	nc
3	Gnd
4	U _{out}
IP67	
x ~ 54 mm	
Connection code: 002	

ISO 15170-A1-4.1	
	1
4	
2	
3	
Pin	Assignment
1	U _{v+}
2	Gnd
3	U _{out}
4	nc
IP67, IP6K9K	
x ~ 56 mm	
Connection code: 004	

AMP Superseal 1.5 °	
	3
1	
2	
3	
Pin	Assignment
1	U _{out}
2	Gnd
3	U _{v+}
IP67	
x ~ 61 mm	
Connection code: 007	

Deutsch DT04-3P	
	A
B	
C	
Pin	Assignment
A	U _{v+}
B	Gnd
C	U _{out}
IP67, IP6K9K	
x ~ 61 mm	
Connection code: 010	

Cable connection	
Pin	Assignment
red	U _{v+}
white	U _{out}
black	Gnd
IP67	
x ~ 47 mm (+ 25 mm bend relief) Cable length ~ 2 m	
Connection code: 011	



0500 / 0501

Article matrix for electronic pressure switches

E.1

hex 24
Performance
adjustable at factory



	Type	Adjustment range	Pressure connection	Seal material	Electrical connection
--	------	------------------	---------------------	---------------	-----------------------

Type ↓ ↓ ↓ ↓ ↓

Normally open (NO), PNP, switching points programmed at factory ¹⁾	0500
Normally closed (NC), PNP, switching points programmed at factory ¹⁾	0501

Max. overpressure ²⁾	Burst pressure	Adjustment range	
4 bar	8 bar	0 - 2 bar (approx. 29 PSI)	200
10 bar	20 bar	0 - 4 bar (approx. 58 PSI)	400
20 bar	35 bar	0 - 10 bar (approx. 145 PSI)	101
40 bar	60 bar	0 - 16 bar (approx. 230 PSI)	161
100 bar	140 bar	0 - 40 bar (approx. 580 PSI)	401
150 bar	300 bar	0 - 100 bar (approx. 1,450 PSI)	102
375 bar	500 bar	0 - 250 bar (approx. 3,625 PSI)	252

Pressure connection ↓

G 1/4 – DIN EN ISO 1179-2 (DIN 3852-11), form E	41
NPT 1/4	09

Seal material – Application areas ↓

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Break fluid, ozone, acetylene, hydrogen, oxygen, etc.	2
FKM ³⁾	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
TPE	Hydraulic / machine oil, air, nitrogen, water, acetylene, etc.	7

Electrical connection ↓

DIN EN 175301-803-A (DIN 43650-A); socket device included	013
M12x1 - DIN EN 61076-2-101-A	002
Bayonet ISO 15170-A1-4.1 (DIN 72585-A1-4.1)	004
AMP Superseal 1.5	007
Deutsch DT04-3P	010
Cable connection (standard length = 2 m)	011

Article number **050X XXX XX X XXX**

¹⁾ Please state switching point and hysteresis when ordering.

²⁾ Static pressure, dynamic pressure 30 to 50 % lower. Values refer to the hydraulic or pneumatic part of the electronic pressure switch.

³⁾ FKM sealings are only suitable for pressure ranges up to 0-16 bar.



E.2

hex 24

Performance

adjustable by user

Electronic pressure switches, Performance series

hex 24, adjustable by user



- Very competitively priced electronic pressure switches
- High overpressure protection (up to 2 x)
- Small, compact electronic switches with ceramic sensor
- Easy adjustment of switching point from the outside using set screw
- Hysteresis adjustable within broad range (2 % – 98 %, set at factory)
- High level of adaptability to your requirements (custom solutions)
- Available as 'plasma cleaned for oxygen applications'¹⁾

¹⁾ For oxygen applications, the EPDM diaphragm can only be used up to 250 bar and a media temperature of max. +60°C.

Electronic pressure switches, Performance series

Technical details



0510 NO 0511 NC							
Transistor output:	PNP output (High-Side N-channel)						
Supply voltage:	9.6 – 32 VDC with reverse voltage protection						
Output current:	0.5 A with (≤ 0.2 A at ≥ 50 °C) short-circuit and overvoltage protection						
Idle power consumption:	< 30 mA						
Adjustment range p_{nom} :	0 – 2 bar	0 – 4 bar	0 – 10 bar	0 – 16 bar	0 – 40 bar	0 – 100 bar	0 – 250 bar
Max. overpressure ¹⁾ :	4 bar	10 bar	20 bar	40 bar	100 bar	150 bar	375 bar
Burst pressure ¹⁾ :	8 bar	20 bar	35 bar	60 bar	140 bar	300 bar	500 bar
Mechanical life expectancy:	5,000,000 switching cycles at rise rates to 1,000 bar/s at p_{nom}						
Pressure rise rate:	1,000 bar/s						
Accuracy:	± 0.5 % of adjustment range p_{nom} (full scale (FS)) at room temperature						
Switching point adjustment range:	3 ... 100 % of adjustment range p_{nom} (FS), set at factory						
Hysteresis ²⁾ :	2 ... 98 % FS, programmable at factory (max. tolerance ± 1.0 % of adjustment range p_{nom})						
Default-Hysteresis without order specification:	2 bar	4 bar	10 bar	16 bar	40 bar	100 bar	250 bar
	0.1 bar	0.2 bar	0.5 bar	0.8 bar	2 bar	5 bar	10 bar
Resolution:	0.2 % of adjustment range p_{nom} (FS)						
Long term stability:	± 0.1 % of adjustment range p_{nom} (FS) per year						
Repeatability ²⁾ :	± 0.1 % of adjustment range p_{nom} (FS)						
Switching time:	< 4 ms						
Switch-on / -off delay:	Adjustable between 0 and 2 s (please specify when ordering, otherwise default 0 s is set)						
Temperature error ²⁾ :	± 0.04 % of adjustment range p_{nom} (FS) / °C						
Compensated temperature range:	0 °C ... +70 °C (+32 °F ... +158 °F), total error ≤ 2 %						
Temperature range ambient:	-30 °C ... +100 °C (-22 °F ... +212 °F)						
Temperature range media:	with TPE seal: -30 °C ... +110 °C (-22 °F ... +230 °F)						
	with NBR seal: -30 °C ... +100 °C (-22 °F ... +212 °F)						
	with EPDM seal: -30 °C ... +125 °C (-22 °F ... +257 °F)						
	with FKM seal: -20 °C ... +125 °C (-4 °F ... +257 °F)						
Wetted parts material	Housing:	Stainless steel (1.4305 / AISI 303)					
	Messuring cell:	Ceramic					
	Seal material:	TPE, NBR, EPDM or FKM ³⁾					
Insulation resistance:		> 100 MΩ (35 VDC)					
Vibration resistance:		20 g; at 4...2000 Hz sine wave, DIN EN 60068-2-6					
Shock resistance:		500 m/s ² , 11 ms half sine wave; DIN EN 60068-2-27					
Protection class:		IP65: DIN EN 175301-803-A IP67: M12x1, AMP-Superseal®, cable connector IP67 and IP6K9K: Bayonet ISO 15170-A1-4.1, Deutsch DT04-3P					
Electromagnetic compatibility:		EMV 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007					
Cable output thread size:		For DIN EN 175301: PG9 (outside diameter of cable 6 to 9 mm)					
Weight:		approx. 80 g (DIN EN 175301 approx. 110 g)					

¹⁾ Static pressure, dynamic pressure 30 to 50 % lower. Values refer to the hydraulic or pneumatic part of the electronic pressure switch.

²⁾ Within the compensated temperature range.

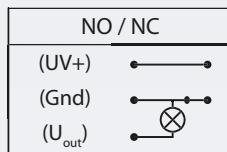
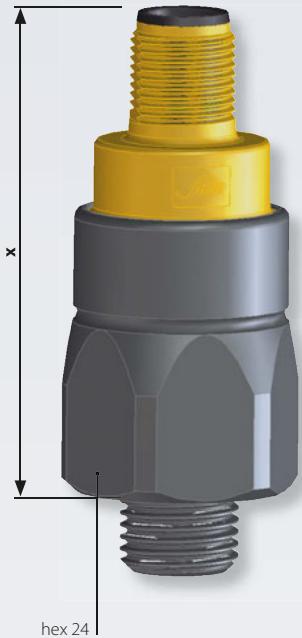
³⁾ FKM sealings are only suitable for pressure ranges up to 0-16 bar.

E.2

hex 24

Performance

adjustable by user



0510 / 0511

Electrical connectors and threads

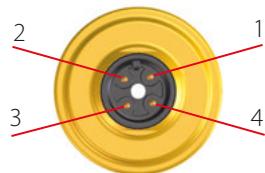
DIN EN 175301-803-A



Pin Assignment

Pin	Assignment
1	U _{V+}
2	Gnd
3	U _{out}
PE	
	IP65
	x ~ 60 mm without socket device
	x ~ 77 mm with socket device
	Connection code: 013

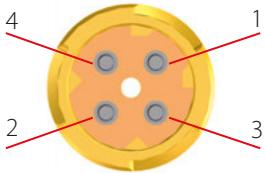
M12-DIN EN 61076-2-101 A



Pin Assignment

Pin	Assignment
1	U _{V+}
2	nc
3	Gnd
4	U _{out}
	IP67
	x ~ 54 mm
	Connection code: 002

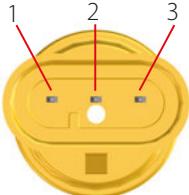
ISO 15170-A1-4.1



Pin Assignment

Pin	Assignment
1	U _{V+}
2	Gnd
3	U _{out}
4	nc
	IP67, IP6K9K
	x ~ 56 mm
	Connection code: 004

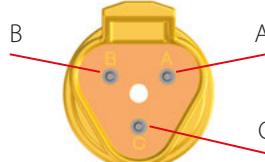
AMP Superseal 1.5 °



Pin Assignment

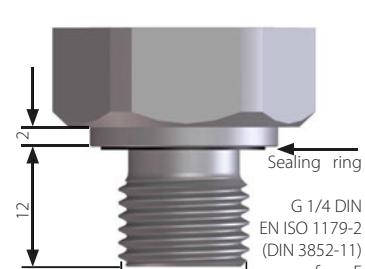
Pin	Assignment
1	U _{out}
2	Gnd
3	U _{V+}
	IP67
	x ~ 61 mm
	Connection code: 007

Deutsch DT04 - 3P

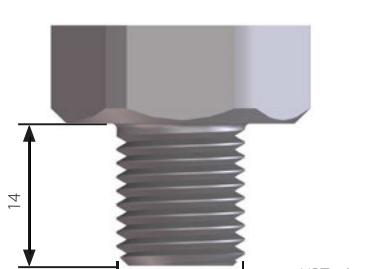


Pin Assignment

Pin	Assignment
A	U _{V+}
B	Gnd
C	U _{out}
	IP67, IP6K9K
	x ~ 61 mm
	Connection code: 010



Thread code: 41



Thread code: 09



0510 / 0511

Article matrix for electronic pressure switches

E.2

hex 24

Performance

adjustable by user



	Type	Adjustment range	Pressure connection	Seal material	Electrical connection
--	------	------------------	---------------------	---------------	-----------------------

Type ↓ ↓ ↓ ↓ ↓

Normally open (NO), PNP, switching points programmed at factory ¹⁾	0510
Normally closed (NC), PNP, switching points programmed at factory ¹⁾	0511

Max. overpressure ²⁾	Burst pressure	Adjustment range	
4 bar	8 bar	0 - 2 bar (approx. 29 PSI)	200
10 bar	20 bar	0 - 4 bar (approx. 58 PSI)	400
20 bar	35 bar	0 - 10 bar (approx. 145 PSI)	101
40 bar	60 bar	0 - 16 bar (approx. 230 PSI)	161
100 bar	140 bar	0 - 40 bar (approx. 580 PSI)	401
150 bar	300 bar	0 - 100 bar (approx. 1,450 PSI)	102
375 bar	500 bar	0 - 250 bar (approx. 3,625 PSI)	252

Pressure connection ↓

G 1/4 – DIN EN ISO 1179-2 (DIN 3852-11), form E	41
NPT 1/4	09

Seal material – Application areas ↓

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
EPDM	Break fluid, ozone, acetylene, hydrogen, oxygen, etc.	2
FKM ³⁾	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
TPE	Hydraulic / machine oil, air, nitrogen, water, acetylene, etc.	7

Electrical connection ↓

DIN EN 175301-803-A (DIN 43650-A); socket device included	013
M12x1 - DIN EN 61076-2-101-A	002
Bayonet ISO 15170-A1-4.1 (DIN 72585-A1-4.1)	004
AMP Superseal 1.5	007
Deutsch DT04-3P	010

Article number **051X** XXX XX X XXX

¹⁾ Switching points and hysteresis can also be adjusted at factory.

²⁾ Static pressure, dynamic pressure 30 to 50 % lower. Values refer to the hydraulic or pneumatic part of the electronic pressure switch.

³⁾ FKM sealings are only suitable for pressure ranges up to 0-16 bar.



E.3

hex 27 / 30 A/F
adjustable by user

Electronic pressure switches

hex 27 and 30 A/F, adjustable by user



- Ceramic sensor in thick film technology
- High overpressure protection to 500 bar
- Easy adjustment of switching point from the outside using set screw
- Hysteresis available within broad range (2 % – 95 %, set at factory)
- Very high switching currents (to 1.4 A)

Electronic pressure switches

Technical details



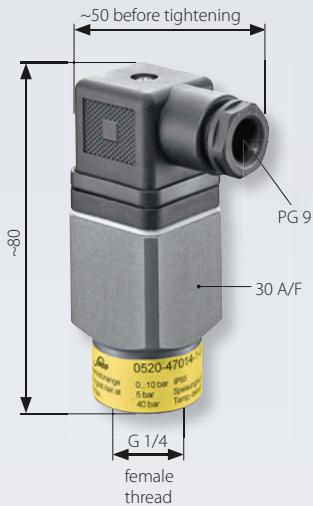
0520 NO / NC					
Transistor output:	PNP output (High-Side N-channel)				
Supply voltage:	15 – 36 VDC				
Output current:	1.4 A transistor output (PNP, DC12) with short-circuit and overvoltage protection				
Idle power consumption:	< 15 mA				
Adjustment range p_{nom} :	0 – 10 bar	0 – 100 bar	0 – 250 bar		
Max. overpressure $p_u^1)$:	20 bar	150 bar	500 bar		
Burst pressure ¹⁾ :	25 bar	175 bar	600 bar		
Mechanical life expectancy:	5,000,000 switching cycles at rise rates to 1,000 bar/s at p_{nom}				
Pressure rise rate:	1,000 bar/s				
Accuracy:	± 0.5 % of adjustment range p_{nom} full scale (FS) at room temperature				
Switching point adjustment range:	2 ... 100 % of adjustment range p_{nom} (FS), set from outside using set screw				
Hysteresis:	2 ... 95 % FS, programmable at factory (max. tolerance ± 1.0 % of adjustment range)				
Standard-Hysteresis without order specification:	approx. 0,5 bar	approx. 5 bar	approx. 10 bar		
Resolution:	0.15 % of adjustment range p_{nom} (FS)				
Long term stability:	± 0.1 % of adjustment range p_{nom} (FS) per year				
Repeatability ²⁾ :	± 0.1 % of adjustment range p_{nom} (FS)				
Switching time:	< 4 ms				
Temperature error ²⁾ :	± 0.04 % of adjustment range p_{nom} (FS) / °C				
Compensated temperature range:	0 °C ... +70 °C (+32 °F ... +158 °F), total error $\leq \pm 2$ %				
Temperature range ambient:	-30 °C ... +80 °C (-22 °F ... +178 °F)				
Temperature range media:	with NBR joint: -30 °C ... +100 °C (-22 °F ... +212 °F)				
	with FKM joint: -20 °C ... +125 °C (-4 °F ... +257 °F)				
Wetted parts material:	Housing:	zinc-plated steel			
	Measuring cell:	Ceramic			
	Seal material:	NBR or FKM			
Insulation resistance:	> 100 MΩ (35 VDC)				
Vibration resistance:	10 g at 4 ... 2000 Hz sine wave; DIN EN 60068-2-6				
Shock resistance:	294 m/s ² ; 11 ms half sine wave; DIN EN 60068-2-27				
Protection class:	IP65: (DIN EN 175301-803-A); IP67: (M12x1)				
Electromagnetic compatibility:	EMC 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007				
Weight:	approx. 240 g				

¹⁾ Static pressure, dynamic pressure 30 to 50 % lower. Values refer to the hydraulic or pneumatic part of the electronic pressure switch.

²⁾ Within the compensated temperature range.

E.3

hex 27 / 30 A/F
adjustable by user



NO / NC	
(UV+)	● — ●
(Gnd)	● — ○ ⊕
(U _{out})	● — ○ ⊖

0520

Electrical connectors and threads

DIN EN 175301 - 803 - A



Pin	Assignment
1	U _{V+}
2	Gnd
3	U _{out}
PE	PE

IP65
Cable output PG9
(outside diameter of cable 6 to 9 mm)

Connection code: 001

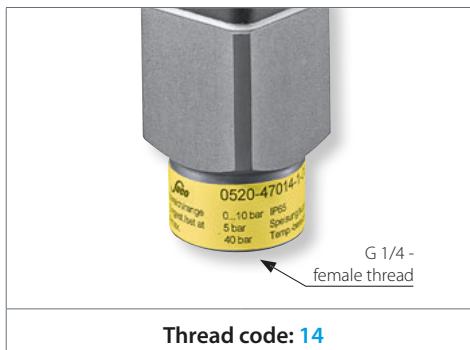
M12 – DIN EN 61076 - 2 - 101 A



Pin	Assignment
1	U _{V+}
2	nc
3	Gnd
4	U _{out}

IP67

Connection code: 002



Thread code: 14



Thread code: 41



0520

Article matrix for electronic pressure switches

E.3

hex 27 / 30 A/F
adjustable by user



	Type	Adjustment range	Pressure connection	Seal material	Electrical connection
--	------	------------------	---------------------	---------------	-----------------------

Type

Electronic pressure switch	0520
----------------------------	-------------

Adjustment range¹⁾ for NO

0 – 10 bar (approx. 145 PSI)	470
0 – 100 bar (approx. 1450 PSI)	472
0 – 250 bar (approx. 3620 PSI)	474

Adjustment range¹⁾ for NC

0 – 10 bar (approx. 145 PSI)	471
0 – 100 bar (approx. 1450 PSI)	473
0 – 250 bar (approx. 3620 PSI)	475

Pressure connection

G 1/4 – female thread	14
G 1/4 – DIN EN ISO 1179-2 (DIN 3852-11), form E	41

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

Electrical connection

DIN EN 175301-803-A (DIN 43650-A); socket device included	001
M12x1 - DIN EN 61076-2-101-A	002

Article number: **0520** **47X** **XX** **X** **XXX**

Also available factory adjusted. If you require factory adjustment, please state switching point and hysteresis when ordering.

¹⁾ Static pressure, dynamic pressure 30 to 50% lower. Value refers to the hydraulic or pneumatic part of the electronic pressure switch.



Menu-controlled electronic pressure switches with display



- Menu-controlled, simple programming of switching functions
- 2 switching outputs and 1 analogue output
- Numerous programming functions, such as
 - switching time delay
 - zero point reset
 - peak value memory
 - switching point counter
- Current pressure value and switching states shown on 3-digit display
- Very high switching currents up to 1.4 A

Menu-controlled electronic pressure switches

E.4
menu-controlled

Technical details

0570 Electronic pressure switches	
Switching function:	NC/NO, programmable, 2 switching points, switching time delay, zero point reset, peak value memory (within adjustment range), switching point counter
Settings:	Programmable using keypad on front
Outputs:	2 transistor outputs (each 1.4 A DC12 / PNP) 1 analogue output (4 – 20 mA)
Supply voltage U_B :	12 – 30 VDC
Switching status display:	2 LEDs (yellow)
Pressure display:	Current pressure displayable in bar or PSI on 3-digit LED (red)
Life expectancy:	5,000,000 switching cycles at rise rates to 1,000 bar/s at p_{nom}
Pressure rise rate:	$\leq 1,000$ bar/s
Switching time:	< 4 ms
Switching time delay:	Adjustable between 0 and 3.0 s
Hysteresis:	1 – 99 % FS, programmable from keypad
Accuracy:	± 0.5 % (FS at room temperature)
Display accuracy:	± 0.5 % (FS at room temperature) ± 2 digits
Temperature drift::	± 0.2 % / 10 °C
Temperature range:	NBR, FKM -20 °C ... +80 °C
Compensated temperature range:	0 °C ... +70 °C (32 °F ... 158 °F), total error ± 2 %
Housing material:	die-casted zinc
Wetted parts material	Housing: anodised aluminium
	Measuring cell: Ceramic
	Seal material: NBR or FKM
Vibration resistance:	10 g at 5 ... 2000 Hz sine wave; DIN EN 60068-2-6
Shock resistance:	294 m/s ² ; 11 ms half sine wave; DIN EN 60068-2-27
Protection class:	IP65
Electromagnetic compatibility:	acc. to EN 50081-1, EN 50081-2, EN 50082-2
Weight:	approx. 340 g
Access PIN:	The switch can be protected with a pin between 1 and 999



E.4

menu-controlled



0570

Electronic pressure switch

- Anodised aluminium and die-casted zinc
- Ceramic measuring cell in thick-film technology
- Supply voltage 12 ... 30 VDC
- Overpressure protection to 20 / 150 / 500 bar¹⁾
- Programmable using keypad on front
- Switching time delay (setting from 0 to 3 s)
- Peak value memory (within the measurement range)
- Pin protection possible to prevent misuse
- Socket device included

p max. in bar	Burst pressure in bar	Adjustment range in bar	Thread	Article number:
------------------	--------------------------	----------------------------	--------	-----------------

0570 Electronic pressure switches

20 ¹⁾	25	0 - 10	G 1/4 female thread	0570 - 467 14 - X - 001
150 ¹⁾	175	0 - 100		0570 - 468 14 - X - 001
500 ¹⁾	650	0 - 400		0570 - 469 14 - X - 001

Seal material – Application areas

NBR	Hydraulic/machine oil, air, nitrogen, etc.	1
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

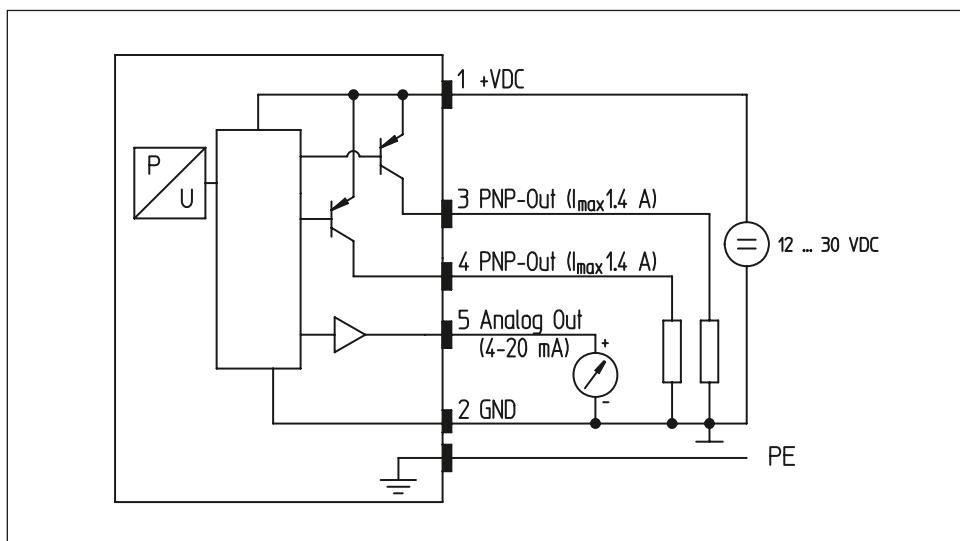
Refer to page 119 for the temperature range and application thresholds of sealing materials



Article number

0570 - 46X 14 - X - 001

Wiring chart



¹⁾ Static pressure, dynamic pressure 30 to 50% lower. Values refer to the hydraulic or pneumatic part of the electronic pressure switch.

Electronic pressure switches, High-Performance series

hex 22 with one switching output



- Outstanding overpressure protection (up to 4 x)
- Ideal choice for mobile hydraulic applications
- Long service life even under high pressure change rates
- Wetted parts made of stainless steel and titanium ensuring excellent media compatibility
- All welded design, no elastomeric seal
- Silicon-on-sapphire technology (SoS) for highest reliability, accuracy and reliable process monitoring
- Very low temperature error and very good long-term stability
- Adjustment of switching point and hysteresis at factory

For versions with 2 switching outputs,
please refer to chapter E.6, page 126

Electronic pressure switches, High-Performance series

Technical details

	0530 NO 0531 NC	0532 NO 0533 NC			
Number of transistor outputs:	1 PNP output (High Side N-channel MOSFET)	1 NPN output (Low Side N-channel MOSFET)			
Supply voltage:	9.6 - 32 VDC				
Idle power consumption:	< 15mA				
Standard adjustment range p_{nom} :	0 – 10 bar	0 – 25 bar	0 – 100 bar	0 – 250 bar	0 – 600 bar
Overpressure protection $p_u^{\text{1)}}:$	40 bar	100 bar	400 bar	1,000 bar	1,650 bar
Burst pressure ¹⁾ :	80 bar	200 bar	800 bar	2,000 bar	2,000 bar
Mechanical life expectancy:	10,000,000 switching cycles at rise rates to 5,000 bar/s at p_{nom}				
Permitted pressure change rate:	$\leq 5,000 \text{ bar/s}$				
Switching point adjustment range:	2 ... 100 % of the nominal pressure range Full Scale (FS), programmable at factory				
Hysteresis:	0.2 ... 99.8 % of the nominal pressure range (FS), programmable at factory (set to 5 % FS as standard)				
Accuracy:	± 0.5 % of the nominal pressure range (FS) at room temperature, ± 0.25 % BFSL				
Resolution:	0.1 % of the nominal pressure range (FS)				
Switching delay:	ON (0 ... 0.5 s) / OFF (0 ... 2 s) delay in increments of 1 ms, irrespective of switching point, programmable at factory (specify value when Ordering, otherwise default value of 0 s is set)				
Output:	0.5 A transistor output with short-circuit and overvoltage protection				
Operating mode:	with hysteresis or window function (see page 101), programmable at factory				
Long term stability:	± 0.1 % FS p. a.				
Repeatability ^{2)}} :	± 0.1 % FS				
Temperature error ^{2)}} :	± 0.02 % / 1 K FS				
Compensated temperature range:	-20 °C ... +80 °C (-4 °F ... +176 °F)				
Temperature range media:	-40 °C ... +125 °C (-40 °F ... +257 °F)				
Temperature range ambient:	-40 °C ... +100 °C (-40 °F ... +212 °F)				
Wetted parts material:	Stainless steel 1.4305 (AISI 303) and titanium				
Housing material:	Stainless steel 1.4305 (AISI 303)				
Insulation resistance:	> 100 MΩ (35 VDC)				
Switching time:	< 2 ms				
Vibration resistance:	20 g at 4 ... 2000 Hz sine wave; DIN EN 60068-2-6				
Shock resistance:	half sine wave 500 m/s ² ; 11 ms; DIN EN 60068-2-27				
Protection class:	Refer to the electrical connections (p. 124)				
EMC:	EMC 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007				
Protection against reverse polarity, short-circuit and over voltage surges:	built-in				
Weight:	approx. 80 g (DIN 175301 approx. 110 g, cable version approx. 135 g)				

¹⁾ Static pressure, dynamic value is 30 to 50 % lower. Values refer to the hydraulic/pneumatic part of the electronic pressure switch.

²⁾ Within the compensated temperature range.



E.5

hex 22

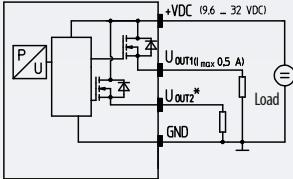
High Performance

1 switching output



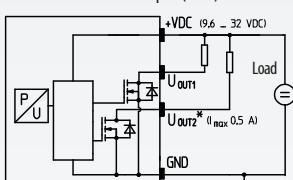
Connection diagrams

High Side Output (PNP)



Pin assignment depending on electrical connections
*U_{OUT2} only for series 054x

Low-Side Output (NPN)



Pin assignment depending on electrical connections
*U_{OUT2} only for series 054x

Technical modifications and errors excepted.



0530 / 0531 / 0532 / 0533

Electrical connectors and threads

DIN EN 175301-803 - A	
PE	2
	3
	1
	3
Pin	Assignment
1	U _{V+}
2	Gnd
3	U _{out}
PE	○
	IP65
x	~ 60 / 76 mm*
d	~ Ø 30 mm
	Connection code: 013

M12-DINEN 61076-2-101 A	
2	1
	LED
3	4
Pin	Assignment
1	U _{V+}
2	nc
3	Gnd
4	U _{Out}
	IP67
x	~ 54 mm
d	~ Ø 22 mm
	Connection code: 002

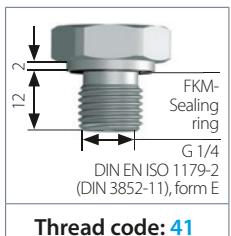
ISO 15170 - A1 - 4.1	
4	1
	2
	3
Pin	Assignment
1	U _{V+}
2	Gnd
3	U _{out}
4	nc
	IP67, IP6K9K
x	~ 65 mm
d	~ Ø 27 mm
	Connection code: 004

AMP Superseal 1.5 °	
1	2
	3
Pin	Assignment
1	U _{out}
2	Gnd
3	U _{V+}
	IP67
x	~ 73 mm
d	~ Ø 26 mm
	Connection code: 007

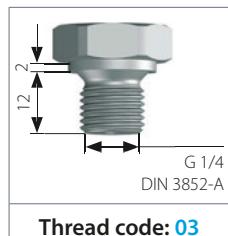
Deutsch DT04 - 4P	
4	1
	3
	2
Pin	Assignment
1	Gnd
2	U _{V+}
3	nc
4	U _{Out}
	IP67, IP6K9K
x	~ 74 mm
d	~ Ø 23 mm
	Connection code: 008

Deutsch DT04 - 3P	
B	A
	C
Pin	Assignment
A	U _{V+}
B	Gnd
C	U _{Out}
	IP67, IP6K9K
x	~ 74 mm
d	~ Ø 23 mm
	Connection code: 010

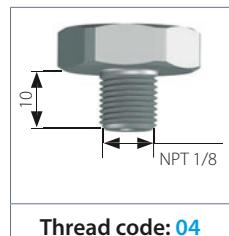
Cable connection	
red	U _{V+}
white	U _{Out}
black	Gnd
	IP67
x	~ 44 mm (+ 20 mm bend relief) cable length ~ 2 m
d	~ Ø 22 mm
	Connection code: 011



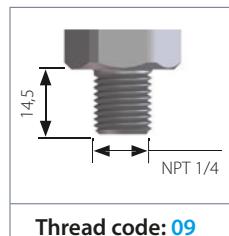
Thread code: 41



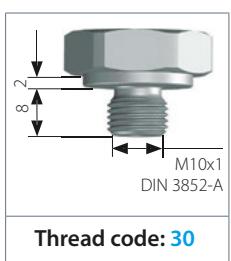
Thread code: 03



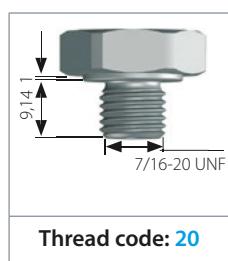
Thread code: 04



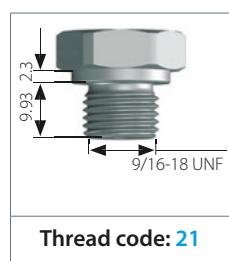
Thread code: 09



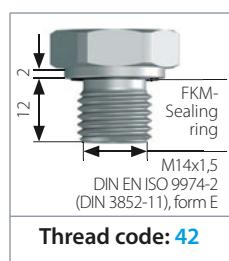
Thread code: 30



Thread code: 20



Thread code: 21



Thread code: 42

0530 / 0531 / 0532 / 0533

Article matrix for electronic pressure switches

E.5

hex 22

High Performance

1 switching output



	Type	Adjustment range	Pressure connection	Pressure unit	Electrical connection
Type	↓	↓	↓	↓	↓
PNP output (High Side), NO	0530				
PNP output (High Side), NC	0531				
NPN output (Low Side), NO	0532				
NPN output (Low Side), NC	0533				
Max. Overpressure ²⁾	Burst pressure	Adjustment range ¹⁾			
40 bar	80 bar	0 - 10 bar (approx. 145 PSI)	101		
100 bar	200 bar	0 - 25 bar (approx. 362 PSI)	251		
400 bar	800 bar	0 - 100 bar (approx. 1.450 PSI)	102		
1,000 bar	2,000 bar	0 - 250 bar (approx. 3.620 PSI)	252		
1,650 bar	2,000 bar	0 - 600 bar (approx. 8.700 PSI)	602		
Pressure connection		↓			
G 1/4 – DIN EN ISO 1179-2 (DIN 3852-11), form E			41		
G 1/4 – DIN 3852-A			03		
NPT 1/8 (max. 250 bar)			04		
NPT 1/4			09		
M10x1 zyl. DIN 3852-A (max. 250 bar)			30		
7/16 – 20 UNF (max. 250 bar)			20		
9/16 – 18 UNF			21		
M14x1,5 – DIN EN ISO 9974-2 (DIN 3852-11), form E			42		
Pressure unit		↓			
bar			B		
Electrical connection			↓		
DIN EN 175301-803-A (DIN 43650-A); socket device included				013	
M12 - DIN EN 61076-2-101-A				002	
Bayonet ISO 15170-A1-4.1 (DIN 72585-A1-4.1)				004	
AMP Superseal 1.5®				007	
Deutsch DT04-4P				008	
Deutsch DT04-3P				010	
Cable connection (length of cable 2 m standard)				011	
Article number	053X	XXX	XX	B	XXX

¹⁾ Please state switching point and hysteresis when ordering.

²⁾ Static pressure, dynamic pressure 30 to 50% lower. Value refers to the hydraulic or pneumatic part of the electronic pressure switch.



E.6
hex 22
High Performance
2 switching outputs

Electronic pressure switches, High-Performance series

hex 22 with two switching outputs



- Outstanding overpressure protection (up to 4 x)
- Ideal choice for mobile hydraulic applications
- Long service life even under high pressure change rates
- Wetted parts made of stainless steel and titanium ensuring excellent media compatibility
- All welded design, no elastomeric seal
- Silicon-on-sapphire technology (SoS) for highest reliability, accuracy and reliable process monitoring
- Very low temperature error and very good long-term stability
- Adjustment of switching point and hysteresis at factory

For versions with 1 switching output,
please refer to chapter E.5, page 122

Electronic pressure switches, High-Performance series

Technical details

	0540 NO / NO	0541 NC / NC	0542 NO / NC	0544 NO / NO	0545 NC / NC	0546 NO / NC
Number of transistor outputs:	2 PNP outputs (High Side N-channel MOSFET)			2 NPN outputs (Low Side N-channel MOSFET)		
Supply voltage:	9.6 - 32 VDC					
Idle power consumption:	< 15mA					
Standard adjustment range p_{nom} :	0 – 10 bar	0 – 25 bar	0 – 100 bar	0 – 250 bar	0 – 600 bar	
Overpressure protection $p_u^{1)}$:	40 bar	100 bar	400 bar	1,000 bar	1,650 bar	
Burst pressure ¹⁾ :	80 bar	200 bar	800 bar	2,000 bar	2,000 bar	
Mechanical life expectancy:	10,000,000 switching cycles at rise rates to 5,000 bar/s at p_{nom}					
Permitted pressure change rate:	$\leq 5,000$ bar/s					
Switching point adjustment range:	2 ... 100 % of the nominal pressure range (Full Scale, FS), programmable at factory					
Hysteresis:	0.2 ... 99.8 % of the nominal pressure range (FS), programmable at factory (set to 5% FS as standard)					
Accuracy:	± 0.5 % of the nominal pressure range (FS) at room temperature, ± 0.25 % BFSL					
Resolution:	0.1 % of the nominal pressure range (FS)					
Switching delay:	ON (0 ... 0.5 s) / OFF (0 ... 2 s) delay in increments of 1 ms, irrespective of switching point, programmable at factory (specify value when Ordering, otherwise default value of 0 s is set)					
Output:	0.5 A transistor output with short-circuit and overvoltage protection					
Operating mode:	with hysteresis or window function (see page 101), programmable at factory					
Long term stability:	± 0.1 % FS p. a.					
Repeatability ²⁾ :	± 0.1 % FS					
Temperature error ²⁾ :	± 0.02 % / 1 K FS					
Compensated temperature range:	-20 °C ... +80 °C (-4 °F ... +176 °F)					
Temperature range media:	-40 °C ... +125 °C (-40 °F ... +257 °F)					
Temperature range ambient:	-40 °C ... +100 °C (-40 °F ... +212 °F)					
Wetted parts material:	Stainless steel 1.4305 (AISI 303) and titanium					
Housing material:	Stainless steel 1.4305 (AISI 303)					
Insulation resistance:	> 100 MΩ (35 VDC)					
Switching time:	< 2 ms					
Vibration resistance:	20 g at 4 ... 2000 Hz sine wave; DIN EN 60068-2-6					
Shock resistance:	half sine wave 500 m/s ² ; 11 ms; DIN EN 60068-2-27					
Protection class:	Refer to the electrical connections (p. 128)					
EMC:	EMC 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007					
Protection against reverse polarity, short-circuit and over voltage surges:	built-in					
Weight:	approx. 80 g (DIN 175301 approx. 110 g, cable version approx. 135 g)					

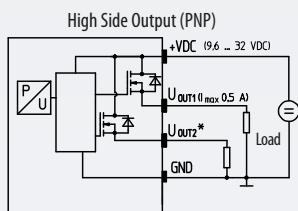
¹⁾ Within the compensated temperature range.

²⁾ Static pressure, dynamic value is 30 to 50 % lower. Values refer to the hydraulic/pneumatic part of the electronic pressure switch.

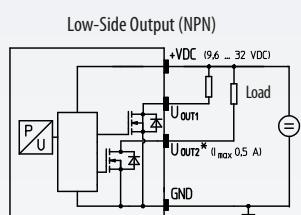
E.6
hex 22
High Performance
2 switching outputs



Connection diagrams



Pin assignment depending on electrical connections
* U_{out2} only for 054x



Pin assignment depending on electrical connections
* U_{out2} only for 054x

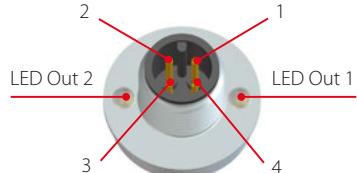
Technical modifications and errors excepted.



0540 / 0541 / 0542 / 0544 / 0545 / 0546

Electrical connectors and threads

M12 – DIN EN 61076 - 2 - 101 A



Pin	Assignment
1	U_{V+}
2	U_{out2}
3	Gnd
4	U_{out1}

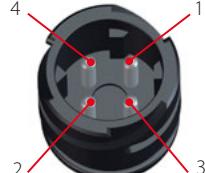
IP67

$x \sim 54$ mm

$d \sim \varnothing 22$ mm

Connection code: 002

ISO 15170 - A1 - 4.1



Pin	Assignment
1	U_{V+}
2	Gnd
3	U_{out1}
4	U_{out2}

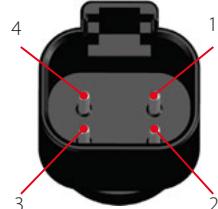
IP67, IP6K9K

$x \sim 65$ mm

$d \sim \varnothing 27$ mm

Connection code: 004

Deutsch DT04 - 4P



Pin	Assignment
1	Gnd
2	U_{V+}
3	U_{out2}
4	U_{out1}

IP67, IP6K9K

$x \sim 74$ mm

$d \sim \varnothing 23$ mm

Connection code: 008

Cable connection



Pin	Assignment
red	U_{V+}
white	U_{out2}
black	U_{out1}
blue	Gnd

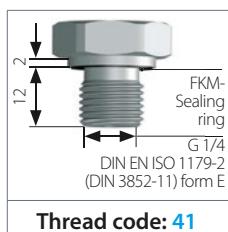
IP67

$x \sim 44$ mm (+ 20 mm bend relief)

Cable length ~ 2 m

$d \sim \varnothing 22$ mm

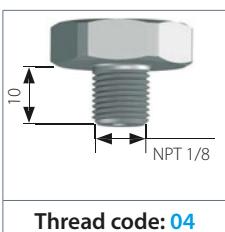
Connection code: 011



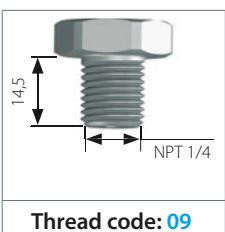
Thread code: 41



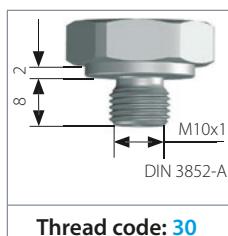
Thread code: 03



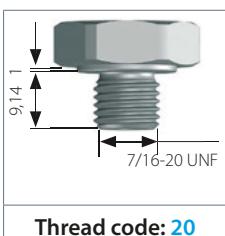
Thread code: 04



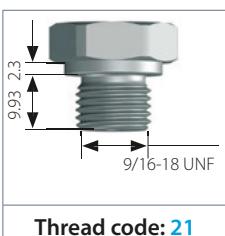
Thread code: 09



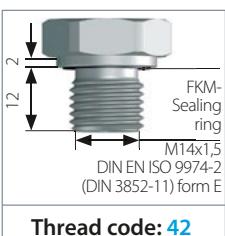
Thread code: 30



Thread code: 20



Thread code: 21



Thread code: 42

0540 / 0541 / 0542 / 0544 / 0545 / 0546

Article matrix for electronic pressure switches

E.6

hex 22

High Performance

2 switching outputs



	Type	Adjustment range	Pressure connection	Pressure unit	Electrical connection
Type					
PNP output (High Side), NO / NO	0540				
PNP output (High Side), NC / NC	0541				
PNP output (High Side), NO / NC	0542				
NPN output (Low Side), NO / NO	0544				
NPN output (Low Side), NC / NC	0545				
NPN output (Low Side), NO / NC	0546				
Max. Overpressure²⁾	Burst pressure	Adjustment range¹⁾			
40 bar	80 bar	0 - 10 bar (approx. 145 PSI)	101		
100 bar	200 bar	0 - 25 bar (approx. 362 PSI)	251		
400 bar	800 bar	0 - 100 bar (approx. 1.450 PSI)	102		
1,000 bar	2,000 bar	0 - 250 bar (approx. 3.620 PSI)	252		
1,650 bar	2,000 bar	0 - 600 bar (approx. 8.700 PSI)	602		
Pressure connection					
G 1/4 – DIN EN ISO 1179-2 (DIN 3852-11), form E		41			
G 1/4 – DIN 3852-A		03			
NPT 1/8 (max. 250 bar)		04			
NPT 1/4		09			
M10x1 zyl. DIN 3852-A (max. 250 bar)		30			
7/16 – 20 UNF (max. 250 bar)		20			
9/16 – 18 UNF		21			
M14x1,5 – DIN EN ISO 9974-2 (DIN 3852-11), form E		42			
Pressure unit					
bar			B		
Electrical connection					
M12x1 - DIN EN 61076-2-101-A			002		
Bayonet ISO 15170-A1-4.1 (DIN 72585-A1-4.1)			004		
Deutsch DT04-3P			008		
Cable connection (length of cable 2 m standard)			011		
Article number	054X	XXX	XX	B	XXX

¹⁾ Please state switching point and hysteresis when ordering.

²⁾ Static pressure, dynamic pressure 30 to 50% lower. Values refer to the hydraulic or pneumatic part of the electronic pressure switch.



Accessories

Mating plugs, thread adapters and programming devices



- High-quality accessories
- Developed for our products
- Aligned to our products
- Direct from the manufacturer

Mating plugs

For requirements at short notice and realising customized solutions

E.7

Accessories



Deutsch DT06-3S (for DT04-3P) 3 x 0.5 mm ² PUR cable (2 m), IP67	Suitable for connection code 010 Deutsch DT04-3P	Article number: 1-1-36-653-160	A black cylindrical mating plug with three red wires protruding from its rear.
TE AMP Superseal 1.5°, 3-pin 3 x 0.5 mm ² Radox Kabel (2 m), IP65	Suitable for connection code 007 AMP Superseal 1.5°	Article number: 1-1-32-653-158	A black cylindrical mating plug with three wires protruding from its rear.
M 12x1 DIN EN 61076-2-LF, 4-pin 4 x 0.34 mm ² PUR cable (2 m), IP65	Suitable for connection code 002 M 12x1 DIN EN 61076-2-101 A	Article number: 1-1-00-653-162	A black cylindrical mating plug with four wires protruding from its rear. A note below specifies a hex thread ring with a tightening torque of 0.6 Nm.
For the pin assignment of the wires please refer to chapter M.10 Accessories (page 91)			
Socket device M 12x1 DIN EN 61076-2-101 A straight, 4-pin Terminals for wire diameter 0.75 mm ² (AWG 18)	Suitable for connection code 002 M 12x1 DIN EN 61076-2-101-LF	Article number: 1-6-00-652-016	A black cylindrical socket device with a straight orientation. Technical dimensions shown: height 54 mm, outer diameter Ø 20 mm.
Socket device M 12x1 DIN EN 61076-2-101 A angled, 4-pin Terminals for wire diameter 0.75 mm ² (AWG 18)	Suitable for connection code 002 M 12x1 DIN EN 61076-2-101-LF	Article number: 1-6-00-652-017	A black cylindrical socket device with an angled orientation. Technical dimensions shown: height 35 mm, outer diameter Ø 20 mm, and a side dimension of approximately 40 mm.

Thread adapters

For requirements at short notice and realising customized solutions

- The materials and shapes of thread adapters are aligned perfectly to our electronic pressure switches and transmitters
- Thread adapters are provided together with seals to ensure safe and easy installation of our electronic pressure switches and transmitters



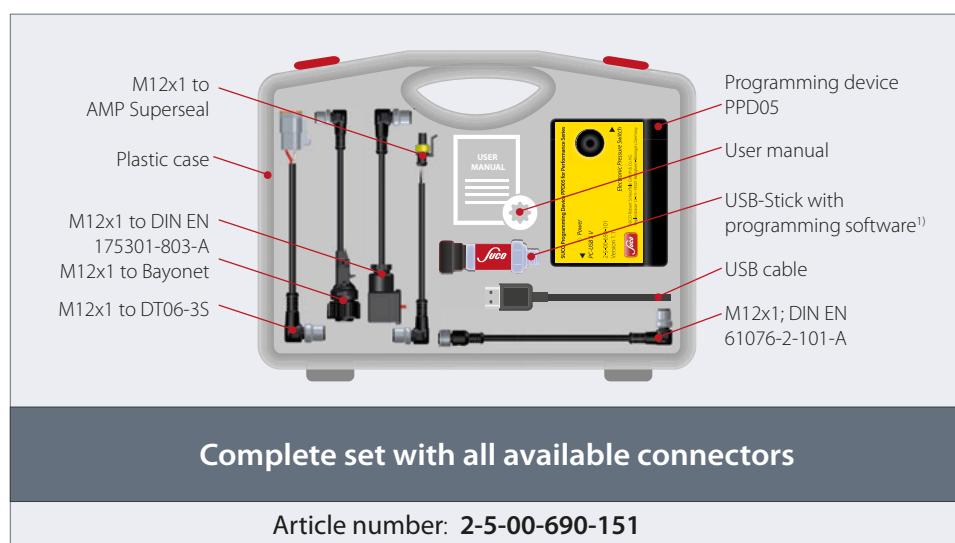
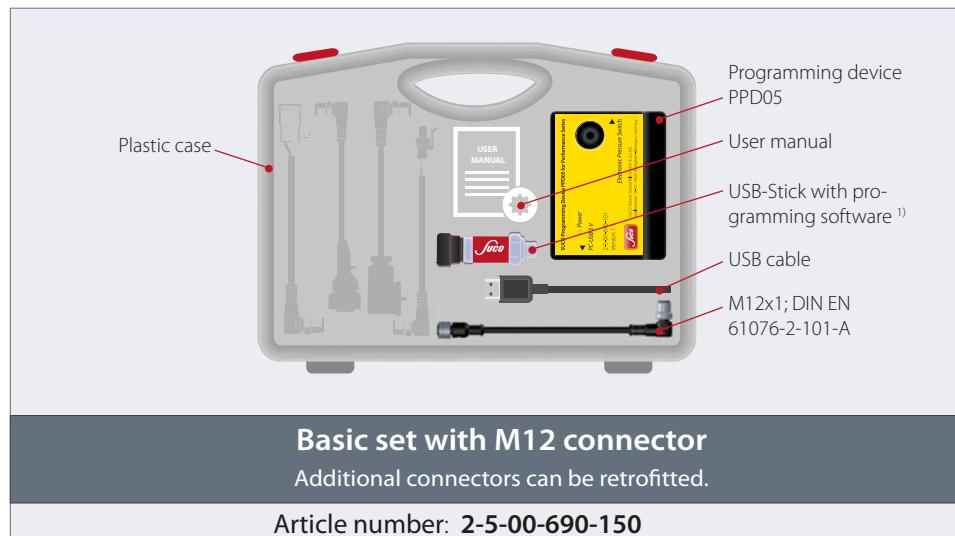
Stainless steel 1.4305 / AISI 303 thread adapters			
G 1/4 DIN EN ISO 1179-1 (DIN 3852-E) female thread			
M10 x 1 form A DIN 3852-1	M14 x 1,5 form E DIN 3852-E incl. sealing ring FKM	NPT 1/4-18	9/16 -18UNF incl. O-ring FKM
hex 22 h = 30,5 mm	hex 22 h = 35 mm	hex 22 h = 35,5 mm	hex 22 h = 33 mm
Article number:	Article number:	Article number:	Article number:
1-1-00-420-020	1-1-00-420-028	1-1-00-420-021	1-1-00-420-027

Programming device PPD05

for electronic pressure switches of the SUCO „Performance“ series

0500 / 0501

- simple connection to the PC / laptop via USB enables an easy and quick adjustment of technical parameters onsite
- individual programming of the switching points and the switch delay time (0 ... 2 s); readout of max. pressure change rate as well as switching and overpressure cycles



¹⁾ System requirements: min. Windows Vista OS.



M12x1 – DT06-3S (für DT04-3P) Adapter cable, 1 m	Article number: 1-0-00-653-214
M12x1 – DIN EN 175301-803-A Adapter cable, 1 m	Article number: 1-0-00-653-210
M12x1 – Bayonet (DIN 72585) Adapter cable, 1 m	Article number: 1-0-00-653-212
M12x1 – AMP Supurseal 1.5° Adapter cable, 1 m	Article number: 1-0-00-653-213



For the pin assignment of the wires please refer to chapter M.10 Accessories (page 91)

T. Transmetteurs de pression



T. Vue d'ensemble des transmetteurs de pression



T.1



T.2



T.3

Explications techniques

Transmetteurs de pression

page 138 et suivantes

Matrice de sélection

Aide pour sélectionner le transmetteur de pression adéquat

page 143 et suivantes

Transmetteurs de pression à cellule céramique

T.1 Transmetteurs de pression, série Performance, hex. 24

page 144 et suivantes

Plages de pression standards: 0 – 2 bar, 0 – 4 bar, 0 – 10 bar, 0 – 16 bar,

0 – 40 bar, 0 – 100 bar, 0 – 250 bar

Tenue en surpression: jusqu'x2

Sortie analogique (au choix): 0 – 10 V ou

4 – 20 mA

Corps: acier inox 1.4305 (AISI 303)

NBR, EPDM, FKM

Filetage:

G 1/4, NPT 1/4

Types:

0601, 0602

Transmetteurs de pression avec cellule à remplissage d'huile

T.2 Transmetteurs de pression robuste, hex. 22, acier inox 303

page 148 et suivantes

Plages de pression standards: **-1 – 0 bar (vide), -1 – 1 bar (composé)**

0 – 1 bar, 0 – 4 bar, 0 – 6 bar, 0 – 10 bar,

0 – 16 bar, 0 – 40 bar, 0 – 100 bar

jusqu'x2

Sortie analogique (au choix): 0,5 – 4,5 V ratiométrique ou

0 – 10 V ou

4 – 20 mA

Corps: acier inox 1.4305 (AISI 303)

NBR, EPDM, FKM

Filetage:

G 1/4 E

Types:

0645, 0650, 0660

T.3 Transmetteurs de pression robuste, hex. 22, acier inox 316L

page 152 et suivantes

Plages de pression standards: **-1 – 0 bar (vide), -1 – 1 bar (composé)**

0 – 1 bar, 0 – 4 bar, 0 – 6 bar, 0 – 10 bar,

0 – 16 bar, 0 – 40 bar, 0 – 100 bar

jusqu'x2

Sortie analogique (au choix): 0,5 – 4,5 V ratiométrique ou

0 – 10 V ou 4 – 20 mA

Corps: acier inox 1.4404 (AISI 316L)

NBR, EPDM, FKM

Filetage:

G 1/4 E

Types:

0675, 0680, 0690

Transmetteurs de pression à technologie SoS



T.4 Transmetteurs de pression, série High Performance, hex. 22

page 156 et suivantes

Plages de pression standards: 0 – 10 bar, 0 – 16 bar, 0 – 25 bar, 0 – 40 bar, 0 – 60 bar, 0 – 100 bar, 0 – 160 bar, 0 – 250 bar, 0 – 400 bar, **0 – 600 bar**

Tenue en surpression: jusqu'x4

Sortie analogique (au choix): 0,5 - 4,5 V ratiométrique ou 0 – 10 V ou 4 – 20 mA

Corps: acier inox 1.4305 (AISI 303)

Étanchéité: **soudage total, aucun élastomère**

Filetage: plusieurs filetages disponibles

Types: 0705, 0710, 0720



Transmetteurs de pression avec interface CAN

CAN J1939

CANopen

T.5 Transmetteurs de pression numérique, protocole CANopen / J1939, hex 22

page 160 et suivantes

Plages de pression standards: 0 – 1 bar, 0 – 2,5 bar, 0 – 4 bar, 0 – 6 bar, 0 – 10 bar, 0 – 16 bar, 0 – 25 bar, 0 – 40 bar, 0 – 60 bar, 0 – 100 bar, 0 – 160 bar, 0 – 250 bar, 0 – 400 bar, 0 – 600 bar

Tenue en surpression: justique x2

Protocole de sortie: **CANopen** DIN EN 50325-4,

CAN J1939 SAE J1939

Corps: acier inox 1.4305

Étanchéité: **soudage total, aucun élastomère**

Connexion électrique: M12 DIN EN 61076 - 2-101 A,

Cia-DR303-1

Filetage: G 1/4 E, NPT 1/4

Types: 0630, 0631



Accessoires

page 164 et suivantes

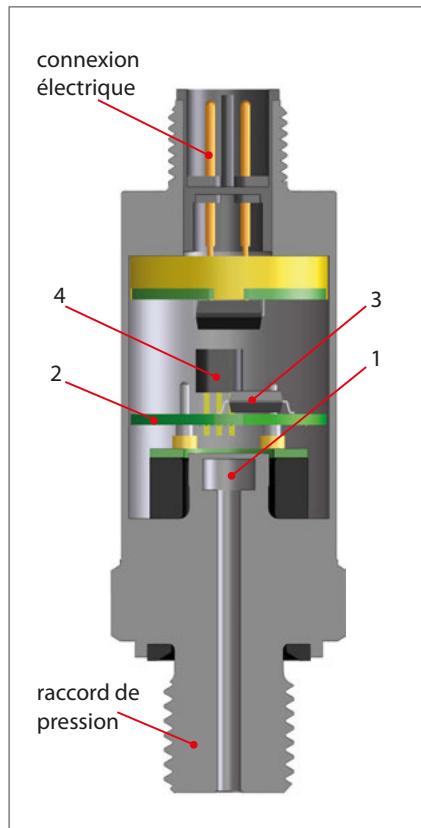
- Connecteurs et câbles équipés
- Raccords filetés
- Afficheurs



Explications techniques à propos des transmetteurs de pression

Qu'est-ce qu'un transmetteur de pression ?

Un transmetteur de pression (également appelé transducteur ou convertisseur de pression) convertit la pression pneumatique ou hydraulique en signal électrique, tel qu'un courant ou une tension.



Comment fonctionne un transmetteur de pression ?

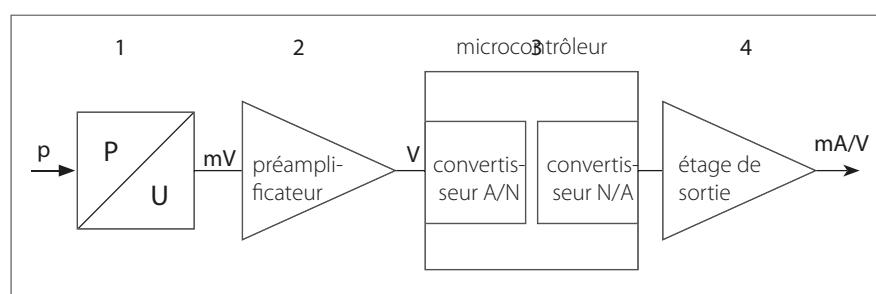
La cellule de mesure de pression possède une membrane (1) exposée à la pression à mesurer. Cette membrane comporte un circuit ohmique constitué de quatre résistances formant un pont de Wheatstone. Les valeurs de ces résistances varient proportionnellement en fonction de la pression s'exerçant sur la cellule de mesure ou membrane. La tension du pont de la cellule de mesure est amplifiée dans le circuit électronique (2) et traitée numériquement par un microcontrôleur (3).

L'étage de sortie (4) convertit cette tension en signal analogique (par ex. 4 - 20 mA ou 0 - 10 V).

Technologie SoS

Dans la technologie silicone-on-saphir, le substrat de la couche mince de la cellule de mesure est du saphir synthétique. Cette technologie apporte une excellente stabilité mécanique et thermique, et protège des effets de parasitage indésirables, améliorant ainsi grandement la précision et la stabilité. En association à une membrane en titane ayant un coefficient thermique très proche de celui du saphir, il en résulte une interaction virtuellement commune des deux matériaux.

Diagramme



En effet, contrairement par ex. au couple silicium et acier inox, l'association silicium et titane ne requiert qu'une très faible compensation. Ceci a également un effet positif sur la stabilité à long terme.

Cellule de mesure acier inox à remplissage d'huile

Cette technologie utilise une cellule de mesure piézorésistive encapsulée dans un compartiment métallique rempli d'huile fluorée. En d'autres termes, la cellule de mesure n'est théoriquement exposée à aucune contrainte mécanique. L'huile fluorée présente un excellent comportement en température et au vieillissement, et est ininflammable, ce qui est parfait pour les applications avec de l'oxygène. En revanche, cette technologie n'est pas recommandée pour les applications agroalimentaires.

Technologie à cellule de mesure céramique / couche épaisse

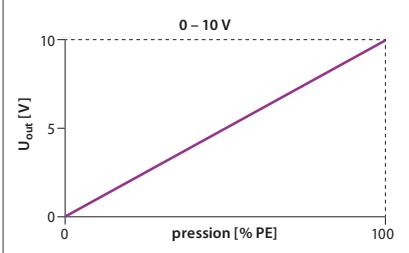
Les cellules céramiques à couche épaisse sont constituées d'un corps en céramique fritté. L'enrobage du corps céramique est de géométrie adéquate en fonction de la plage de pression. L'épaisseur de membrane requise, et par conséquent la plage de pression désirée, est obtenue par rectification et recouvrement. Les résistances sont imprimées avec la technique des couches épaisses afin de constituer un pont de mesure.

Sorties analogiques

Les sorties analogiques 4 -20 mA, 0 - 10 V et 0,5 - 4,5 V ratiométrique se sont imposées au fil du temps dans l'industrie. En complément, SUKO propose également des signaux de sorties spécifiques (tel que 1 - 5 V).

Sortie tension 0 - 10 V

Les transmetteurs avec sortie analogique 0 - 10 V sont fréquemment employés du fait de leur simplicité de mise en œuvre et de la mise à l'échelle directe du signal (0 V pour 0 bar). La résistance de la charge de sortie doit être élevée (valeur recommandée minimale 4,7 kΩ). Les transmetteurs SUCO avec sortie tension ont une connexion 3 fils. La longueur maxi de câblage ne devrait pas excéder 30 m afin d'éviter toute chute de tension du signal trop importante.



Formule de conversion pression/tension:

$$U_{\text{out}} = \frac{\text{pression en ligne}}{\text{plage de pression}} \times 10 \text{ V}$$

Sortie tension

0,5 - 4,5 V ratiométrique

Les transmetteurs SUCO avec sortie ratiométrique fonctionnent avec une tension d'alimentation de 5 V et possèdent une connexion 3 fils.

Le signal de sortie est directement proportionnel et dépendant de la tension d'alimentation; on parle de comportement ratiométrique.

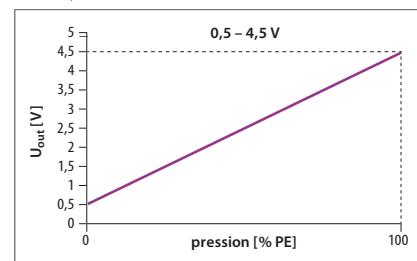
On définit la sortie tension selon une plage 0,5 - 4,5 V car beaucoup de convertisseurs A/N fonctionnent avec une tension de référence U_{v+} de 5 V. La sortie tension 0,5 V correspond à 10%, et 4,5 V correspond à 90% de la tension d'alimentation. L'étendue correspond donc à 80% de la tension d'alimentation.

Ce signal est utilisé par ex. lorsque le transmetteur et le convertisseur A/N servant d'électronique d'acquisition sont alimentés par la même source de tension.

Formule de conversion pression/tension:

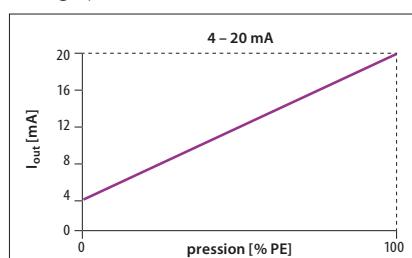
$$U_{\text{out}} = 0,1 \times U_{v+} + \frac{\text{pression en ligne}}{\text{plage de pression}} \times 0,8 \times U_{v+}$$

avec U_{v+} = tension d'alimentation



Sortie courant 4 - 20 mA

La sortie courant 4 - 20 mA (configuration 2 fils) est la sortie analogique la plus couramment utilisée. L'avantage d'une sortie courant 4 - 20 mA est le décalage de 4 mA qui permet la détection d'une rupture de ligne ou d'un court-circuit (signal à zéro). Le signal peut également être transmis sur de longues distances sans perte de précision. Par ailleurs, ce type de signal est le moins sensible aux effets CEM. Enfin, la connexion 2 fils rend le câblage plus facile.

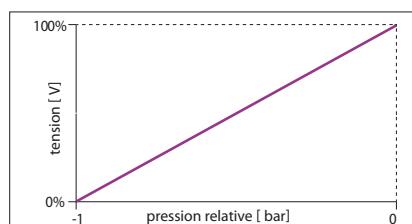


Formule de conversion pression/courant:

$$I_{\text{out}} = 4 \text{ mA} + \frac{\text{pression en ligne}}{\text{plage de pression}} \times 16 \text{ mA}$$

Sortie analogique des transmetteurs pour vide

Comme le montre le schéma ci-dessous, la sortie analogique est à son maximum lorsque la pression est nulle. Par conséquent, lorsque la valeur de vide est maximale, la sortie analogique est à son minimum.



Charge (résistance) ohmique apparente des transmetteurs de pression

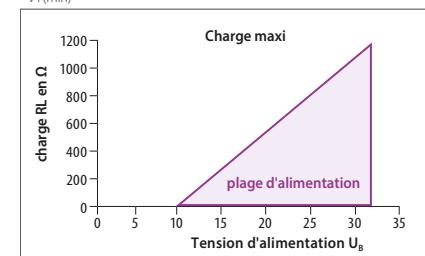
Une charge ohmique appropriée doit être connectée pour garantir le bon fonctionnement du transmetteur de pression.

Pour les transmetteurs à sortie tension (V), la charge devrait être d'au moins 4,7 kΩ.

Pour les transmetteurs à sortie courant (4 - 20 mA), la charge maximale est à calculer en utilisant la formule suivante :

$$R_L = \frac{U_{v+} - U_{v+(min)}}{20 \text{ mA}}$$

$U_{v+(min)}$ est la tension d'alimentation minimale indiquée dans les fiches produits. Ainsi, si $U_{v+(min)} = 10 \text{ V}$, on obtient l'exemple suivant:



Tension d'alimentation U_B

Tous les transmetteurs sont alimentés en tension continue (DC) et n'ont pas d'isolation galvanique. À condition de rester dans les valeurs limites indiquées dans les fiches produits, toute fluctuation de la tension d'alimentation n'aura aucune influence sur le signal de sortie (sauf pour les versions ratiométriques).

Afin de garantir un fonctionnement correct du transmetteur, la tension d'alimentation ne doit pas être inférieure à la tension mini tolérée. La tension maxi tolérée ne doit pas être dépassée sous peine d'endommager les composants électroniques.

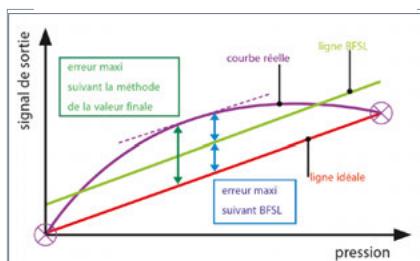
Explications techniques à propos des transmetteurs de pression

Précision (suivant EN 61298)

La précision de mesure des transmetteurs de pression est de $\pm 0,5\%$ ou $\pm 1\%$ de l'étendue de mesure totale (ou pleine échelle PE). Cette précision comprend le décalage du point zéro, la non-linéarité, l'hystérésis et la non-répétabilité, et est définie à température ambiante et pour un transmetteur neuf. Cette méthode définit la déviation maximale par rapport à une ligne idéale (à la différence de la méthode BFSL dans laquelle est donnée la déviation moyenne). Les autres facteurs influançant la précision totale tels que la température ou le vieillissement sont indiqués séparément.

Non-linéarité (suivant EN 61298)

La non-linéarité définit la déviation de la courbe réelle de sortie par rapport à une ligne théorique idéale.

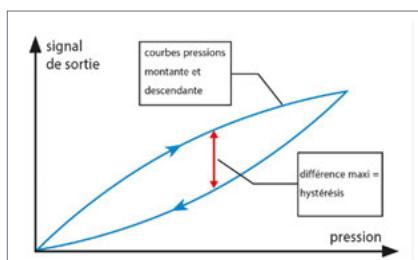


SUCO indique l'erreur maximale par rapport à l'étendue de mesure totale (ou pleine échelle PE) de la plage de pression.

La non-linéarité suivant BFSL (Best Fit Straight Line) est celle indiquée dans les fiches techniques. Généralement, la non-linéarité constitue la part d'erreur la plus importante sur l'erreur totale. Concrètement, la non-linéarité suivant BFSL correspond à la moitié de la non-linéarité pour la pleine échelle (1% PE $\sim 0,5\%$ BFSL).

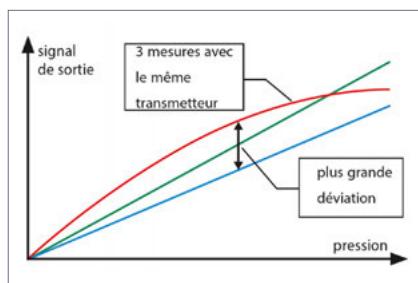
Hystérésis (suivant EN 61298)

L'hystérésis d'un transmetteur de pression définit la différence entre les pressions montante et descendante pour le signal de sortie. Cette valeur est très faible dans le cas des transmetteurs de pression SUCO, et donc négligeable.



Non-répétabilité (suivant EN 61298)

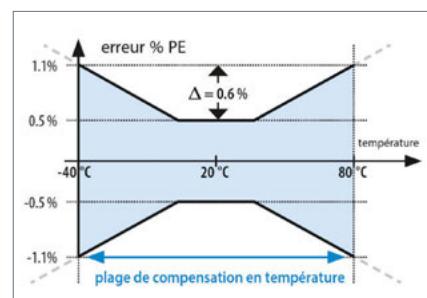
La non-répétabilité définit la reproductivité du signal de sortie. Si par ex. une pression est atteinte trois fois, alors la non-répétabilité est la variance maximale entre ces trois valeurs.



Erreurs et plages de température

La température (ambiente et fluide) a généralement une influence non négligeable sur la précision du transmetteur de pression. Les transmetteurs de pression sont compensés en température sur une plage définie en fonction de l'application. En d'autres termes, les erreurs de température sont minimisées pour une plage de température donnée, et ce grâce à l'emploi de circuits et algorithmes dédiés. L'erreur de température est ajoutée à la précision, et montrée dans la bande d'erreur totale du transmetteur de pression, souvent appelée "graphe-papillon". En dehors de la plage compensée en température, l'erreur maximale n'est pas définie, bien que le transmetteur de pression soit apte à fonctionner encore. Afin d'éviter tout dommage mécanique et électrique,

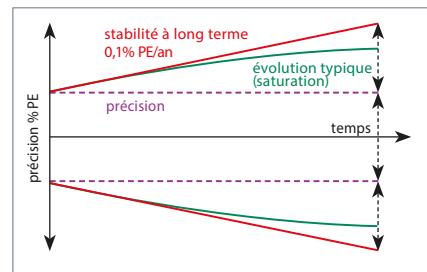
les transmetteurs de pression ne doivent pas être utilisés au-delà des limites de la plage de température indiquée dans la fiche technique.



Durée de vie et stabilité à long terme

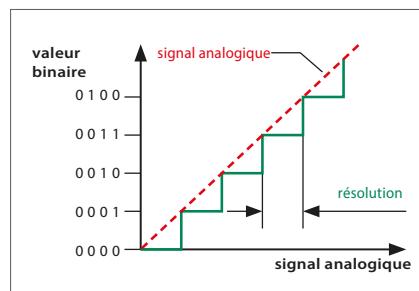
La durée de vie dépend des conditions normales indiquées dans la fiche produit, et peut varier considérablement lorsque le composant est utilisé en dehors de ses caractéristiques mécaniques et électriques. La durée de vie est essentiellement liée à celle de la cellule de mesure.

Le vieillissement est accéléré (ou ralenti) suivant plusieurs facteurs tels que la température, les variations de température ou la réduction des efforts mécaniques. Le vieillissement a des effets sur la précision totale. SUCO a choisi de spécifier la stabilité à long terme selon la norme DIN 16086 en se basant sur une période d'un an. L'influence du vieillissement diminue dans le temps au fur et à mesure de la durée d'utilisation du composant. Les informations données dans la fiche produit correspondent aux situations les plus défavorables.



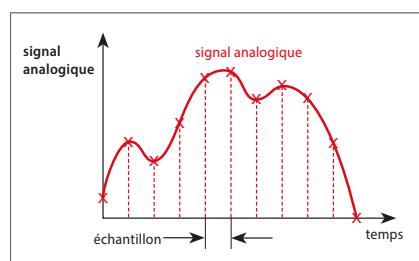
Résolution

La résolution A/N (analogique/numérique) d'un transmetteur de pression correspond à la plus petite valeur d'échantillonnage de conversion analogique - numérique effectuée par l'électronique de traitement du signal intégrée. Si, par ex., une résolution de 13 bit est utilisée pour un transmetteur de pression d'une plage de réglage de 100 bar, alors la plus petite valeur est 8192 pas (2^{13}). La référence admise étant de 12 bit, on obtient 4096 pas (2^{12}). Aussi, on obtiendra ici une résolution maxi de 100 bar / 4096 = 0,024 bar.



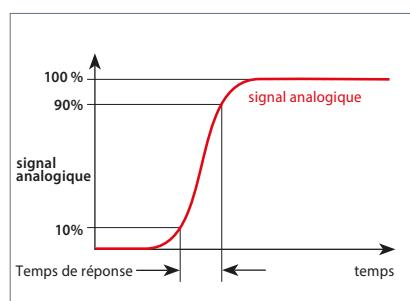
Taux d'échantillonnage

Le taux d'échantillonnage (ou fréquence d'échantillonnage) correspond au nombre d'échantillons par unité de temps (généralement seconde ou milliseconde) générés à partir d'un signal analogique pour conversion en signal numérique. Le taux d'échantillonnage renseigne sur la vitesse à laquelle le signal de sortie d'un transmetteur de pression répond à toute variation de pression.



Temps de réponse

Le temps de réponse est meilleur que 2 à 4 millisecondes (selon le modèle). La somme des conversions A/N et N/A, et les filtres analogiques et numériques de la chaîne du signal entre le pont de mesure et la sortie, constituent le temps de réponse. Le filtrage permet de supprimer les pics de pression indésirables et les interférences électriques du signal, tout en garantissant de bonne caractéristiques CEM.



Compatibilité électromagnétique (CEM)

Les transmetteurs de pression SUCO répondent à toutes les normes industrielles majeures CEM.

La base de calcul repose sur les seuils les plus stricts concernant les émissions transitoires en environnement résidentiel (EN 61000-6-3) et l'immunité pour les environnements industriels (EN 61000-6-2).

Marquage CE

Les transmetteurs de pression SUCO sont concernés par la Directive CEM 2014/30/EU. Les déclarations de conformité CE ont été établis pour les transmetteurs de pression et sont disponibles sur demande ou téléchargeables sur notre site internet. Un sigle CE apparaît sur les pages des produits concernés.

Nos produits étant considérés comme composants, ils n'entrent pas dans le cadre de la Directive Machines 2006/42/CE.

Nos produits sont conçus pour des fluides Groupe 2 en utilisant les bonnes pratiques définies par la Directive des Équipements sous Pression 2014/68/EU, ce qui signifie qu'aucune déclaration de conformité ne sera délivrée et qu'aucun marquage CE ne sera apposé.

Intitulé	Norme d'essai	Paramètre(s)
Perturbations radioélectriques et immunité	EN 55016-2-1 EN 55016-2-3	60 dBuV
Essai d'immunité aux champs électromagnétiques rayonnés aux fréquences radioélectriques	EN 61000-4-3	10 V/m; 80-1000 MHz, 3 V/m; 1400-2000 MHz, 1 V/m; 2000-2700 MHz
Immunité aux perturbations conduites, induites par les champs radioélectriques	EN 61000-4-6	10 V; 0,15-80 MHz
Essais d'immunité aux transitoires électriques rapides en salves	EN 61000-4-4	±2 kV
Essai d'immunité aux ondes de choc	EN 61000-4-5	±0,5 kV (commun) ±0,5 kV (différentiel)
Essai d'immunité aux décharges électrostatiques (DES)	EN 61000-4-2	air: 8 kV avec contact: 4 kV

Explications techniques à propos des transmetteurs de pression

Table de conversion des unités de pression

Symbol	Unité	Pa = N/m ²	bar	Torr	lbf/in ² , PSI
1 Pa = N/m ²	Pascal	1	0,00001	0,0075	0,00014
1 bar	Bar	100 000	1	750,062	14,5
1 Torr = 1 mmHg	Millimètres, colonne de Mercure	133,322	0,00133	1	0,01934
1 lbf/in ² = 1 PSI	Livre-force par pouce carré	6894	0,06894	51,71	1

Table de conversion des unités de température

	K	°C	F
K	1	K - 273,15	9/5 K - 459,67
°C	°C + 273,15	1	9/5 °C + 32
F	5/9 (F + 459,67)	5/9 (F - 32)	1

Résistance d'isolation

Considérant les dernières recommandations pour l'immunité contre les ondes de choc et la protection aux éclairs, il est impératif de respecter les points suivants lors de l'essai de la résistance d'isolation: avec un appareil d'essai d'isolation ayant une résistance interne supérieure à 42 Ω, la résistance d'isolation des transmetteurs de pression peut être testée jusque 500 VDC.

Tous les contacts doivent être testés en court-circuit contre le corps. Pour une valeur seuil spécifique de tension d'essai, le circuit de protection contre les ondes de choc est activé sans qu'un défaut n'intervienne dans le circuit. Dans le processus, le courant peut atteindre un niveau déclaré tel que un défaut de résistance d'isolation. Aussi, il est recommandé de conduire l'essai d'isolation une fois le transmetteur de pression démonté, ou rendu indépendant du système complet.

Compatibilité avec le fluide

Les spécifications de ce catalogue relatives à la compatibilité avec le fluide ne peuvent être généralisées puisqu'elles dépendent des matériaux utilisés pour l'étanchéité et le corps, ainsi que de la technologie de la cellule de mesure.

Aacier inox (1.4301 / AISI 304)

Aacier inox compatible avec un grand nombre de fluides, par ex. à l'eau, à la vapeur, à l'humidité, aux acides comestibles et aux acides organiques et inorganiques faibles.

Aacier inox (1.4305 / AISI 303)

Aacier inox compatible avec un grand nombre de fluides. Convient également pour les applications avec de l'oxygène ou de l'hydrogène.

Aacier inox (1.4404 / AISI 316L)

Aacier inox compatible avec un grand nombre de fluides. Convient également pour les applications chimiques et avec de l'eau de mer.

Titane

Grâce à sa très grande résistance mécanique ainsi que le large spectre des fluides compatibles - en particulier les fluides corrosifs -, le titane s'avère être un excellent matériau pour les cellules de mesure et membranes. Il n'est pas recommandé pour les applications avec de l'oxygène ou de l'hydrogène.

Oxygène et hydrogène

Il est recommandé d'utiliser un joint EPDM pour les fluides à contrôler, l'oxygène ou l'hydrogène. Le joint EPDM de la série „Performance“ a été testé avec succès au BAM (Institut Fédéral d'Essais des Matériaux) jusqu'à 250 bar au moyen d'un test de choc de pression d'oxygène à 60 °C. Le joint EPDM est approprié pour le contrôle du milieu oxygène ou hydrogène.

L'EPDM ne doit pas entrer en contact avec l'huile, car cela provoque le gonflement et le ramollissement du matériau et donc la défaillance du transmetteur.

Si le fluide à contrôler est de l'oxygène ou de l'hydrogène, il est impératif de respecter les règles de sécurité et d'application en vigueur dans le pays concerné, telles que les régulations DGUV pour la prévention des accidents (DGUV 500, Section 2.32 et BGI 617).

Veuillez SVP préciser sur vos commandes: „exempt d'huile et graisse, application oxygène“ ou commander des transmetteurs nettoyés au plasma et emballés individuellement (voir aussi „Nettoyage au plasma pour l'oxygène / sans LABS“ à la page 9).

Amortissement des pics de pression

En cas de besoin, nos transmetteurs de pression peuvent être équipés d'un amortisseur de pression afin de protéger la cellule de mesure contre les pressions transitoires telles que les pics de pression générés par la fermeture/ouverture de valves, les effets de cavitation etc. risquant de réduire la durée de vie.

Pour les liquides, la taille de l'orifice de l'amortisseur de pression ne doit pas être la plus petite possible. En effet, à basse température, la viscosité du fluide va augmenter. En cas de chute brutale de pression, le fluide risque de rester dans la cavité derrière l'amortisseur, et affecter le bon fonctionnement du transmetteur de pression. Aussi, un orifice de 0,8 mm est idéal.

Information produits

Les informations techniques contenues dans ce catalogue sont issues de résultats d'essais fondamentaux durant les phases de développement, ainsi que de valeurs empiriques. Ces informations ne peuvent être prises en compte pour l'ensemble des types d'applications.

Les essais de compatibilité de nos produits pour une application donnée (tel que le choix des matériaux) sont de la seule responsabilité de l'utilisateur. Dans certains cas, seuls des essais en conditions réelles permettent de valider le choix des produits.

Sous réserve de modifications techniques.

Matrice de sélection des transmetteurs de pression

Type / Série	0601	0602	0645	0650	0660	0675	0680	0690	0705	0710	0720	0630	0631
Page	147	147	151	151	151	155	155	155	159	159	159	163	163
Technologie Cellule de mesure	acier inox, remplissage d'huile, piézorésistif			■	■	■	■	■					
	acier inox, piézorésistif											■	■
	céramique / couche épaisse	■	■										
	SoS / titane								■	■	■		
Fonction	pression	■	■	■	■	■	■	■	■	■	■	■	■
	vide			■	■	■	■	■					
Sortie	0,5 - 4,5 V ratiométrique			■			■		■				
	0 - 10 V	■			■			■		■			
	4 - 20 mA		■			■			■		■		
	CAN											■	■
Tension d'alimentation	5 VDC ± 10 %			■			■		■				
	(9,6 ... 12) - 32 VDC	■	■		■	■		■		■	■	■	■
Plage de pression	-1 - 0 bar			■	■	■	■	■	■				
	-1 - 1 bar (composé)			■	■	■	■	■	■				
	0 - 1 bar			■	■	■	■	■	■			■	■
	0 - 2 bar	■	■										
	0 - 2,5 bar											■	■
	0 - 4 bar	■	■	■	■	■	■	■	■			■	■
	0 - 6 bar			■	■	■	■	■	■			■	■
	0 - 10 bar	■	■	■	■	■	■	■	■	■	■	■	■
	0 - 16 bar	■	■	■	■	■	■	■	■	■	■	■	■
	0 - 25 bar									■	■	■	■
	0 - 40 bar	■	■	■	■	■	■	■	■	■	■	■	■
	0 - 60 bar									■	■	■	■
	0 - 100 bar	■	■	■	■	■	■	■	■	■	■	■	■
	0 - 160 bar									■	■	■	■
	0 - 250 bar	■	■							■	■	■	■
Tenue en surpression	0 - 400 bar									■	■	■	■
	0 - 600 bar									■	■	■	■
	jusque 2x	■	■	■								■	■
Plage de compensation en température	jusque 3x			■	■	■	■	■	■				
	jusque 4x									■	■	■	
	0 ... +70 °C	■	■										
Taille	-10 ... +70 °C			■	■	■	■	■	■				
	-20 ... +85 °C											■	■
	-40 ... +80 °C									■	■	■	
	hex. 22			■	■	■	■	■	■	■	■	■	■
Matériau du corps	hex. 24	■	■										
	acier inox 1.4201 / AISI 304											■	■
	acier inox 1.4305 / AISI 303	■	■	■	■	■			■	■	■		
Version spécifique	acier inox 1.4404 / AISI 316L						■	■	■				
	compatibilité avec oxygène (sur demande)	■	■	■	■	■	■	■					

Transmetteurs de pression Série Performance

hex. 24



- Transmetteurs de pression à prix très compétitif
- Haute tenue en surpression (jusque x 2)
- Compacts et légers
- Très facilement personnalisables en fonction du cahier des charges
- Capteur à technologie couche épaisse
- Corps en acier inox (1.4305), autres nuances sur demande
- Disponible en version „Nettoyage par plasma pour applications à l'oxygène“¹⁾

¹⁾ Pour les applications à oxygène, la membrane en EPDM ne peut être utilisée que jusqu'à 250 bar et une température du fluide de max. +60°C.

Transmetteurs de pression

Série Performance

Caractéristiques techniques

	0601	0602
Sortie analogique:	0 - 10 V (3 fils)	4 - 20 mA (2 fils)
Tension d'alimentation U_{V+} :	11 - 32 VDC (protection contre l'inversion de polarité)	9,6 - 32 VDC (protection contre l'inversion de polarité)
Résistance ohmique apparente admissible:	$\geq 4,7 \text{ k}\Omega$	$\leq (U_{V+} - 10 \text{ V}) / 20 \text{ mA}$
Courant consommé à vide:	5 mA env.	< 4 mA

	0601 / 0602
Plage de pression p_{nom} :	0 - 2 bar 0 - 4 bar 0 - 10 bar 0 - 16 bar 0 - 40 bar 0 - 100 bar 0 - 250 bar
Surpression maxi $p_U^{1)}$:	4 bar 10 bar 20 bar 40 bar 100 bar 150 bar 375 bar
Pression d'éclatement ¹⁾ :	8 bar 20 bar 35 bar 60 bar 140 bar 300 bar 500 bar
Durée de vie mécanique théorique:	5.000.000 impulsions avec taux de 1.000 bar/s à p_{nom}
Taux de montée en pression:	1.000 bar/s
Précision:	$\pm 1\%$ pleine échelle (PE) à température ambiante, $\pm 0,5\%$ BFSL
Stabilité à long terme:	0,3 % PE par an
Répétabilité ²⁾ :	0,1 % PE
Erreur en température ²⁾ :	0,04 % PE / °C
Compensated temperature range:	Plage de compensation en température: 0 °C ... +70 °C (32 °F ... 158 °F)
Temperature range ambient:	Plage de température ambiante: -30 °C ... +100 °C (-22 °F ... 212 °F)
Plage de température fluide:	avec joint TPM: -30 °C ... +110 °C (-22 °F ... +230 °F)
	avec joint NBR: -30 °C ... +100 °C (-22 °F ... +212 °F)
	avec joint EPDM: -30 °C ... +125 °C (-22 °F ... +257 °F)
	avec joint FKM: -20 °C ... +125 °C (-4 °F ... +257 °F)
Matériau des parties en contact avec le fluide	Corps: Acier inox 1.4305 (AISI 303)
	Cellule de mesure: Céramique
	Matériau d'étanchéité: TPE, NBR, EPDM ou FKM ³⁾
Résistance d'isolation:	> 100 MΩ (35 VDC)
Temps de réponse 10 - 90 %:	≤ 2 ms
Tenue aux vibrations:	20 g; 4...2000 Hz sinus; EN 60068-2-6
Tenue aux chocs:	500 m/s ² ; 11 ms demi-sinus; EN 60068-2-27
Indice de protection:	IP65: EN 175301-803-A
	IP67: M12x1, AMP-Superseal®, câble
	IP67 et IP6K9K: Baïonnette ISO 15170-A1-4.1, Deutsch DT04-3P
Compatibilité électromagnétique:	CEM 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007
Longueur de câble maxi:	30 m
Protection contre les inversions de polarité, courts-circuits et surtensions:	Intégrée
Taille du câble:	Pour EN 175301: Pg 9 (diamètre de câble de 6 à 9 mm)
Masse:	80 g env. (EN 175301: 110 g env.)

¹⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques / pneumatiques du transmetteur de pression.

²⁾ Dans la plage de compensation en température.

³⁾ Les joints FKM ne conviennent que pour des plages de pression allant jusqu'à 0-16 bar.

T.1

Hex. 24
Performance

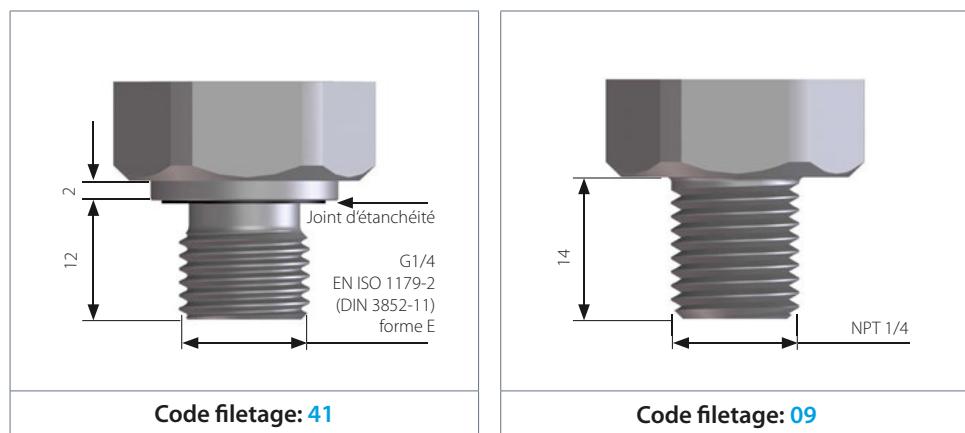


0601 / 0602

Connecteurs et raccords

EN 17530 - 803 - A			M12 – EN 61076 - 2 - 101 A			ISO 15170 - A1 - 4.1		
1	2	3	1	2	3	4	1	2
Broche	0601	0602	Broche	0601	0602	Broche	0601	0602
1	U_{V+}	U_{V+}	1	U_{V+}	U_{V+}	1	U_{V+}	U_{V+}
2	Gnd	I_{out}	2	U_{out}	non racc.	2	Gnd	I_{out}
3	U_{out}	non racc.	3	Gnd	I_{out}	3	U_{out}	non racc.
PE			4	non racc.	non racc.	4	non racc.	non racc.
	IP65			IP67			IP67, IP6K9K	
	$x \sim 60$ mm sans connecteur			$x \sim 54$ mm			$x \sim 56$ mm	
	$x \sim 77$ mm avec connecteur							
	Code connexion: 013			Code connexion: 002			Code connexion: 015	

AMP Superseal 1.5 °			Deutsch DT04 - 3P		
1	2	3	B	A	C
Broche	0601	0602	Broche	0601	0602
1	U_{out}	non racc.	A	U_{V+}	U_{V+}
2	Gnd	I_{out}	B	Gnd	I_{out}
3	U_{V+}	U_{V+}	C	U_{out}	non racc.
	IP67			IP67, IP6K9K	
	$x \sim 61$ mm			$x \sim 61$ mm	
	Code connexion: 007			Code connexion: 014	



	Type	Plage de pression	Raccord	Matériau d'étanchéité	Connexion électrique
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0 - 10 V (3 fils)	0601
4 - 20 mA (2 fils)	0602

Surpression maxi¹⁾ Pression d'éclatement Plage de pression

4 bar	8 bar	0 - 2 bar (29 PSI env.)	200
10 bar	20 bar	0 - 4 bar (58 PSI env.)	400
20 bar	35 bar	0 - 10 bar (145 PSI env.)	101
40 bar	60 bar	0 - 16 bar (230 PSI env.)	161
100 bar	140 bar	0 - 40 bar (580 PSI env.)	401
150 bar	300 bar	0 - 100 bar (1.450 PSI env.)	102
375 bar	500 bar	0 - 250 bar (3.625 PSI env.)	252



Raccord

G1/4 – EN ISO 1179-2 (DIN 3852-11), forme E	41
NPT 1/4	09



Matériau d'étanchéité - Secteurs d'application

NBR	Hydraulic/machine oil, air, nitrogen, water, etc.	1
EPDM	Liquide de freinage, eau, acétylène, hydrogène, oxygène etc.	2
FKM²⁾	Liquides hydrauliques (HFA, HFB, HFD), pétrole/carburant etc.	3
TPE	Huile hydraulique/machine, air, azote, eau, acétylène etc.	7



Connexion électrique

EN 175301-803-A (DIN 43650-A); connecteur inclus	013
M 12x1 - EN 61076-2-101-A	002
Baïonnette ISO 15170-A1-4.1 (DIN 72585-A1-4.1)	015
AMP Superseal 1.5®	007
Deutsch DT04-3P	014



Code article	060X	XXX	XX	X	XXX
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¹⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques / pneumatiques du transmetteur de pression.

²⁾ Les joints FKM ne conviennent que pour des plages de pression allant jusqu'à 0-16 bar.



T.2

Hex. 22

Acier inox

1.4305 / AISI 303

Transmetteurs de pression robustes

Corps en acier inox 1.4305 / AISI 303, hex. 22



- Parfaits pour applications basses pressions ou vide
- Haute tenue en surpression (jusque x 3)
- Très longue durée de vie, même en cas de fortes variations de pression
- Toutes les pièces en contact avec le fluide sont en acier inox, procurant une excellente compatibilité
- Compatibles avec les applications hydrogène ou oxygène¹⁾
- Le capteur piézorésistif à haute sensibilité dans la cellule de mesure à remplissage d'huile garantie une grande précision, une excellente répétabilité et une stabilité à long terme
- Les différentes nuances d'élastomères disponibles permettent de travailler dans de larges plages de température avec une vaste palette de fluides

¹⁾ Pour les applications à oxygène, la membrane en EPDM ne peut être utilisée que jusqu'à 10 bar et une température du fluide de max. +60°C.

Transmetteurs de pression robustes

Caractéristiques techniques



	0645	0650	0660
Sortie analogique:	0,5 - 4,5 V ratiométrique	0 - 10 V (3 fils)	4 - 20 mA (2 fils)
Tension d'alimentation U_{V+} :	5 VDC $\pm 10\%$ maxi 6,5 VDC	12 - 32 VDC	10 - 32 VDC
Résistance ohmique apparente admissible:	$\geq 4,7 \text{ k}\Omega$	$\geq 4,7 \text{ k}\Omega$	$\leq (U_{V+} - 10 \text{ V}) / 20 \text{ mA}$
Courant consommé à vide:	5 mA env.		< 4 mA

	0645 / 0650 / 0660																
Plage de pression p_{nom} :	-1 - 0 bar (vide)	-1 - 1 bar (composé)	0 - 1 bar	0 - 4 bar	0 - 6 bar	0 - 10 bar	0 - 16 bar	0 - 40 bar	0 - 100 bar								
Surpression maxi $p_u^{\text{1)}$:	3 bar	3 bar	3 bar	8 bar	12 bar	20 bar	32 bar	80 bar	200 bar								
Pression d'éclatement ¹⁾ :	10 bar	10 bar	10 bar	20 bar	30 bar	35 bar	40 bar	100 bar	250 bar								
Durée de vie mécanique théorique:	10.000.000 impulsions avec taux de 1.000 bar/s à p_{nom}																
Taux de montée en pression:	$\leq 1.000 \text{ bar/s}$																
Précision:	$\leq \pm 0,5\%$ pleine échelle (PE) à température ambiante, $\pm 0,25\%$ BFSL																
Stabilité à long terme:	0,2 % PE par an																
Répétabilité ²⁾ :	0,1 % PE																
Erreurs en température ²⁾ :	0,02 % (PE) / °C; -1 ... 1 bar $\pm 0,03\%$ (PE) / °C																
Plage de compensation en température:	-10 °C ... +70 °C (14 °F ... 158 °F)																
Plage de température ambiante:	-40 °C ... +100 °C (-40 °F ... 212 °F)																
Plage de température fluide:	avec joint NBR: -30 °C ... +100 °C (-22 °F ... +212 °F)																
	avec joint EPDM: -30 °C ... +125 °C (-22 °F ... +257 °F)																
	avec joint FKM: -20 °C ... +125 °C (-4 °F ... +257 °F)																
Matériau des parties en contact avec le fluide	Corps:	Acier inox 1.4305 (AISI 303)															
	Cellule de mesure:	Acier inox 1.4404 (AISI 316L)															
	Matériau d'étanchéité:	NBR, EPDM ou FKM															
Huile remplissage cellule:	Huile fluorée ³⁾																
Résistance d'isolation:	> 100 MΩ (35 VDC)																
Temps de réponse 10 - 90 %:	$\leq 2 \text{ ms}$																
Tenue aux vibrations:	20 g; 4... 2000 Hz sinus; EN 60068-2-6																
Tenue aux chocs:	500 m/s ² ; 11 ms demi-sinus; EN 60068-2-27																
Indice de protection:	En fonction de la connexion électrique retenue																
Compatibilité électromagnétique:	CEM 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007																
Longueur de câble maxi:	30 m																
Protection contre les inversions de polarité, courts-circuits et surtensions:	Intégrée																
Masse:	80 g env. (EN 175301: 110 g env., sortie câble: 135 g env.)																

¹⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques/pneumatiques du transmetteur de pression.

²⁾ Dans la plage de compensation en température.

³⁾ Ne convient pas aux applications alimentaires

T.2

Hex. 22

Acier inox

1.4305 / AISI 303



0645 / 0650 / 0660

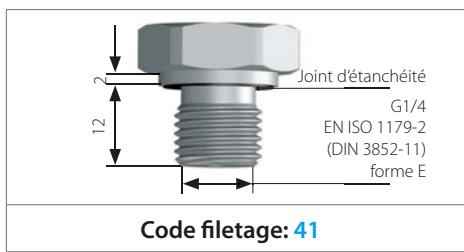
Connecteurs et raccords

EN 175301 - 803 - A		
Broche	0645 / 0650	0660
1	U_{V+}	U_{V+}
2	Gnd	I_{out}
3	U_{out}	non racc.
PE		
IP65		
$x \sim 60$ mm sans connecteur		
$x \sim 76$ mm avec connecteur		
$d \sim \varnothing 30$ mm		
Code connexion: 013		

M12 – EN 61076 - 2 - 101 A		
Broche	0645 / 0650	0660
1	U_{V+}	U_{V+}
2	U_{out}	non racc.
3	Gnd	I_{out}
4	non racc.	non racc.
IP67		
$x \sim 54$ mm		
$d \sim \varnothing 22$ mm		
Code connexion: 002		

ISO 15170-A1-4.1		
Broche	0645 / 0650	0660
1	U_{V+}	U_{V+}
2	Gnd	non racc.
3	U_{out}	I_{out}
4	non racc.	non racc.
IP67		
$x \sim 65$ mm		
$d \sim \varnothing 27$ mm		
Code connexion: 004		

Câble		
Broche	0645 / 0650	0660
1	U_{V+}	U_{V+}
2	U_{out}	non racc.
3	Gnd	I_{out}
IP67		
$x \sim 44$ mm (+ 20 mm protège câble) Longueur de câble ~ 2 m		
$d \sim \varnothing 22$ mm		
Code connexion: 011		



0645 / 0650 / 0660

Matrice des références des transmetteurs de pression

T.2

Hex. 22
Acier inox
1.4305 / AISI 303



	Type	Plage de pression	Raccord	Matériau d'étanchéité	Connexion électrique
0,5 - 4,5 V ratiométrique	0645				
0 - 10 V (3 fils)	0650				
4 - 20 mA (2 fils)	0660				

Surpression maxi¹⁾

Plage de pression		
-1 - 0 bar (vide, -29,6 inHg env.)	3 bar	000
-1 - 1 bar (14,5 PSI env. ²⁾)	3 bar	V01
0 - 1 bar (14,5 PSI env.)	3 bar	100
0 - 4 bar (58 PSI env.)	8 bar	400
0 - 6 bar (87 PSI env.)	12 bar	600
0 - 10 bar (145 PSI env.)	20 bar	101
0 - 16 bar (232 PSI env.)	32 bar	161
0 - 40 bar (580 PSI env.)	80 bar	401
0 - 100 bar (1.450 PSI env.)	200 bar	102



Raccord

G1/4 – ISO 1179-2 (DIN 3852-11), forme E, mâle	41
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Matériau d'étanchéité - Secteurs d'application

NBR	Huile hydraulique/machine, air, azote, eau etc.	-30 °C ... +100 °C (-22 °F ... +212 °F)	1
EPDM ³⁾	Liquide de freinage, hydrogène, oxygène, acétylène etc.	-30 °C ... +125 °C (-22 °F ... +257 °F)	2
FKM	Liquides hydrauliques (HFA, HFB, HFD), pétrole/carburant etc.	-20 °C ... +125 °C (-4 °F ... +257 °F)	3



Connexion électrique

EN 175301-803-A (DIN 43650-A); connecteur inclus	013
M12x1 - EN 61076-2-101-A	002
Bâïonnette ISO 15170-A1-4.1 (DIN 72585-A1-4.1)	004
Câble (longueur 2 m en standard)	011



Code article	06XX	XXX	41	X	XXX

¹⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques pneumatiques du transmetteur de pression.

²⁾ Autres gammes de pressions composés sur demande

³⁾ Pour les applications à oxygène, la membrane en EPDM ne peut être utilisée que jusqu'à 10 bar et une température du fluide de max. +60°C.



T.3

Hex. 22

Acier inox

1.4404 / AISI 316L

Transmetteurs de pression robustes

Corps en acier inox 1.4404 / AISI 316L, hex. 22



- Parfaits pour applications basses pressions ou vide
- Très longue durée de vie, même en cas de fortes variations de pression
- Corps et pièces en contact avec le fluide en acier inox 1.4404 procurant une excellente compatibilité pour les applications eau de mer, chimiques et process
- Le capteur piézorésistif à haute sensibilité dans la cellule de mesure à remplissage d'huile garantie une grande précision, une excellente répétabilité et une stabilité à long terme
- Les différentes nuances d'élastomères disponibles permettent de travailler dans de larges plages de température et avec une vaste palette de fluides

Transmetteurs de pression robustes

Caractéristiques techniques

	0675	0680	0690
Sortie analogique:	0,5 - 4,5 V ratiométrique	0 - 10 V (3 fils)	4 - 20 mA (2 fils)
Tension d'alimentation U_{V+} :	5 VDC $\pm 10\%$ maxi 6,5 VDC	12 - 32 VDC	10 - 32 VDC
Résistance ohmique apparente admissible:	$\geq 4,7 \text{ k}\Omega$	$\geq 4,7 \text{ k}\Omega$	$\leq (U_{V+} - 10 \text{ V}) / 20 \text{ mA}$
Courant consommé à vide:	5 mA env.		< 4 mA

	0675 / 0680 / 0690																
Plage de pression p_{nom} :	-1 - 0 bar (vide)	-1 - 1 bar (composé)	0 - 1 bar	0 - 4 bar	0 - 6 bar	0 - 10 bar	0 - 16 bar	0 - 40 bar	0 - 100 bar								
Surpression maxi $p_u^{1)}$:	3 bar	3 bar	3 bar	8 bar	12 bar	20 bar	32 bar	80 bar	200 bar								
Pression d'éclatement ¹⁾ :	10 bar	10 bar	10 bar	20 bar	30 bar	35 bar	40 bar	100 bar	250 bar								
Durée de vie mécanique théorique:	10.000.000 impulsions avec taux de 1.000 bar/s à p_{nom}																
Taux de montée en pression:	$\leq 1.000 \text{ bar/s}$																
Précision:	$\leq \pm 0,5\%$ pleine échelle (PE) à température ambiante, $\pm 0,25\%$ BFSL																
Stabilité à long terme:	0,2 % PE par an																
Répétabilité ²⁾ :	0,1 % PE																
Erreur en température ²⁾ :	0,02 % (PE) / °C; -1 ... 1 bar $\pm 0,03\%$ (PE) / °C																
Plage de compensation en température:	-10 °C ... +70 °C (14 °F ... 158 °F)																
Plage de température ambiante:	-40 °C ... +100 °C (-40 °F ... 212 °F)																
Plage de température fluide:	avec joint NBR: -30 °C ... +100 °C (-22 °F ... +212 °F)																
	avec joint EPDM: -30 °C ... +125 °C (-22 °F ... +257 °F)																
	avec joint FKM: -20 °C ... +125 °C (-4 °F ... +257 °F)																
Matériau des parties en contact avec le fluide	Corps:	Acier inox 1.4404 / AISI 316L															
	Cellule de mesure:	Acier inox 1.4404 / AISI 316L															
	Matériau d'étanchéité:	NBR, EPDM ou FKM															
Huile remplissage cellule:	Huile fluorée ³⁾																
Résistance d'isolation:	> 100 MΩ (35 VDC)																
Temps de réponse 10 - 90 %:	$\leq 2 \text{ ms}$																
Tenue aux vibrations:	20 g; 4...2000 Hz sinus; EN 60068-2-6																
Tenue aux chocs:	500 m/s ² ; 11 ms demi-sinus; EN 60068-2-27																
Indice de protection:	En fonction de la connexion électrique retenue																
Compatibilité électromagnétique:	CEM 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3:2007																
Longueur de câble maxi:	30 m																
Protection contre les inversions de polarité, courts-circuits et surtensions:	Intégrée																
Masse:	80 g env. (EN 175301: 110 g env., sortie câble: 135 g env.)																

¹⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques/pneumatiques du transmetteur de pression.

²⁾ Dans la plage de compensation en température.

³⁾ Ne convient pas aux applications alimentaires

T.3

Hex. 22

Acier inox

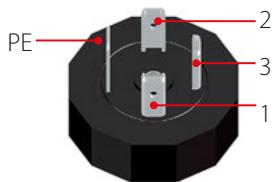
1.4404 / AISI 316L



0675 / 0680 / 0690

Connecteurs et raccords

EN 175301 - 803 - A



Broche	0675 / 0680	0690
1	U_{V+}	U_{V+}
2	Gnd	I_{out}
3	U_{out}	non racc.
PE		

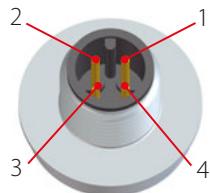
IP65

$x \sim 60$ mm sans connecteur
 $x \sim 76$ mm avec connecteur

$d \sim \varnothing 30$ mm

Code connexion: 013

M12 – EN 61076 - 2 -101 A



Broche	0675 / 0680	0690
1	U_{V+}	$UV+$
2	U_{out}	non racc.
3	Gnd	I_{out}
4	non racc.	non racc.

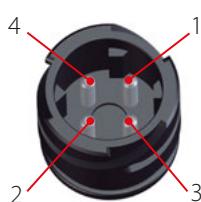
IP67

$x \sim 54$ mm

$d \sim \varnothing 22$ mm

Code connexion: 002

ISO 15170-A1-4.1



Broche	0675 / 0680	0690
1	U_{V+}	U_{V+}
2	Gnd	non racc.
3	U_{out}	I_{out}
4	non racc.	non racc.

IP67

$x \sim 65$ mm

$d \sim \varnothing 27$ mm

Code connexion: 004

Câble



1: rouge
 2: blanc
 3: noir

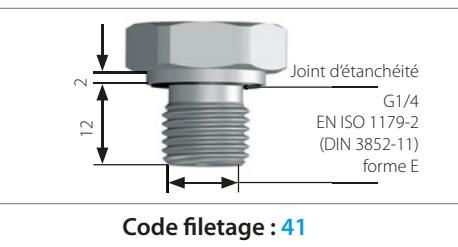
Broche	0675 / 0680	0690
1	U_{V+}	$UV+$
2	U_{out}	non racc.
3	Gnd	I_{out}

IP67

$x \sim 44$ mm (+ 20 mm protège câble)
 Longueur de câble ~ 2 m

$d \sim \varnothing 22$ mm

Code connexion: 011



Code filetage : 41



0675 / 0680 / 0690

Matrice des références des transmetteurs de pression

T.3

Hex. 22

Acier inox

1.4404 / AISI 316L



	Type	Plage de pression	Raccord	Matériau d'étanchéité	Connexion électrique
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0,5 - 4,5 V ratiométrique	0675
0 - 10 V (3 fils)	0680
4 - 20 mA (2 fils)	0690

Surpression maxi¹⁾

Plage de pression		
-1 – 0 bar (vide, -29,6 inHg env.)	3 bar	000
-1 – 1 bar (14,5 PSI env.) ²⁾	3 bar	V01
0 – 1 bar (14,5 PSI env.)	3 bar	100
0 – 4 bar (58 PSI env.)	8 bar	400
0 – 6 bar (87 PSI env.)	12 bar	600
0 – 10 bar (145 PSI env.)	20 bar	101
0 – 16 bar (232 PSI env.)	32 bar	161
0 – 40 bar (580 PSI env.)	80 bar	401
0 – 100 bar (1.450 PSI env.)	200 bar	102



Raccord

G1/4 – ISO 1179-2 (DIN 3852), forme E, mâle	41
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Matériau d'étanchéité - Secteurs d'application

NBR	Huile hydraulique/machine, air, azote, eau etc.	-30 °C ... +100 °C (-22 °F ... +212 °F)	1
EPDM ³⁾	Liquide de freinage, hydrogène, oxygène, acétylène etc.	-30 °C ... +125 °C (-22 °F ... +257 °F)	2
FKM	Liquides hydrauliques (HFA, HFB, HFD), pétrole/carburant etc.	-20 °C ... +125 °C (-4 °F ... +257 °F)	3



Connexion électrique

EN 175301-803-A (DIN 43650-A); connecteur inclus	013
M12x1 - EN 61076-2-101-A	002
Bâïonnette ISO 15170-A1-4.1 (DIN 72585-A1-4.1)	004
Câble (longueur 2 m en standard)	011



Code article	06XX	XXX	41	X	XXX
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¹⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques / pneumatiques du transmetteur de pression.

²⁾ Autres gammes de pressions composés sur demande

³⁾ Pour les applications à oxygène, la membrane en EPDM ne peut être utilisée que jusqu'à 10 bar et une température du fluide de max. +60°C.





Transmetteurs de pression Série High Performance

Silicon-on-Sapphire technologie (SoS), hex. 22



- Exceptionnelle tenue en surpression (jusque x 4)
- Parfaits pour les applications hydraulique mobile
- Très longue durée de vie, même en cas de fortes variations de pression
- Toutes les pièces en contact avec le fluide sont en acier inox, procurant une excellente compatibilité
- Conception "tout soudé", aucun joint élastomère
- Technologie Silicon-on-Sapphire (SoS) pour une fiabilité, une précision et une régulation de process maximales
- Très faible erreur de température et excellente stabilité à long terme
- Solutions personnalisables sur demande

Transmetteurs de pression

Série High Performance

Caractéristiques techniques

	0705	0710	0720
Sortie analogique:	0,5 - 4,5 V ratiométrique	0 - 10 V (3 fils)	4 - 20 mA (2 fils)
Tension d'alimentation U_{V+} :	5 VDC $\pm 10\%$ maxi 6,5 VDC	12 - 32 VDC	10 - 32 VDC
Résistance ohmique apparente admissible:	$\geq 4,7 \text{ k}\Omega$	$\geq 4,7 \text{ k}\Omega$	$\leq (U_{V+} - 10 \text{ V}) / 20 \text{ mA}$
Courant consommé à vide:		5 mA env.	< 4 mA

	0705 / 0710 / 0720									
Plage de pression en bar										
Plage de pression p_{nom} :	0 - 10	0 - 16	0 - 25	0 - 40	0 - 60	0 - 100	0 - 160	0 - 250	0 - 400	0 - 600
Surpression maxi $p_U^{1)}$:	40	64	100	160	240	400	640	1.000	1.600	1.650
Pression d'éclatement ¹⁾ :	80	128	200	320	480	800	1.280	2.000	2.000	2.000

	Plage de pression en PSI									
Plage de pression p_{nom} :	0 - 150	0 - 200	0 - 300	0 - 600	0 - 1.000	0 - 1.500	0 - 2.500	0 - 3.000	0 - 6.000	0 - 8.700
Surpression maxi $p_U^{1)}$:	300	580	580	1.450	2.900	2.900	5.800	5.800	10.870	12.180
Pression d'éclatement ¹⁾ :	450	870	870	2.175	4.350	4.350	8.700	8.700	14.500	15.230

	Paramètres techniques									
Durée de vie mécanique théorique:	10.000.000 impulsions avec taux de 5.000 bar/s à p_{nom}									
Taux de montée en pression:	$\leq 5.000 \text{ bar/s}$									
Précision:	$\leq \pm 0,5\%$ pleine échelle (PE) à température ambiante, $\pm 0,25\%$ BFSI									
Stabilité à long terme:	0,1 % PE par an									
Répétabilité ²⁾ :	0,1 % PE									
Erreur en température ²⁾ :	0,01 % (PE) / °C									
Plage de compensation en température:	-40 °C ... +80 °C (-40 °F ... 176 °F)									
Plage de température ambiante:	-40 °C ... +100 °C (-40 °F ... 212 °F)									
Plage de température fluide:	-40 °C ... +125 °C (-40 °F ... +257 °F)									
Matériau des parties en contact avec le fluide:	Acier inox 1.4305 / AISI 303, titane									
Résistance d'isolation:	> 100 MΩ (35 VDC)									
Temps de réponse 10 - 90 %:	$\leq 2 \text{ ms}$									
Tenue aux vibrations:	20 g; 4...2000 Hz sinus; DIN EN 60068-2-6									
Tenue aux chocs:	500 m/s ² ; 11 ms demi- sinus; DIN EN 60068-2-27									
Indice de protection:	IP67 pour connecteurs M12x1, DIN 72585 (baïonnette) et câble IP65 pour connecteur EN 175301-803									
Compatibilité électromagnétique:	CEM 2014/30/EU, EN 61000-6-2:2005, EN 61000-6-3									
Longueur de câble maxi:	30 m									
Protection contre les inversions de polarité, courts-circuits et surtensions:	Intégrée									
Masse:	80 g env. (EN 175301: 110 g env., sortie câble: 135 g env.)									

¹⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques/pneumatiques du transmetteur de pression.

²⁾ Dans la plage de compensation en température.

Connecteurs et raccords



* $x \sim 60$ mm sans connecteur, $x \sim 76$ mm avec connecteur

Broche	0705 / 0710	0720
1	U_{out}	non racc.
2	Gnd	I_{out}
3	U_{V+}	U_{V+}
PE		

IP65

$x \sim 60 / 76 \text{ mm}^*$

$d \sim \varnothing 30 \text{ mm}$

Code connexion: 001

Broche	0705 / 0710	0720
1	U_{V+}	U_{V+}
2	U_{out}	non racc.
3	Gnd	I_{out}
4	non racc.	non racc.

IP67

$x \sim 54$ mm

$d \sim \emptyset 22$ mm

Code connexion: 002

The diagram shows a circular black connector with four pins. Pin 1 is at the top left, pin 2 is at the bottom left, pin 3 is at the bottom right, and pin 4 is at the top right. Red lines point from the labels 1, 2, 3, and 4 to their respective pins.

Broche	0705 / 0710	0720
1	U_{V+}	U_{V+}
2	Gnd	non racc.
3	U_{out}	I_{out}
4	non racc.	non racc.

IP67, IP6K9K

x ~ 65 mm

d ~ Ø 27 mm

Code connexion: 004

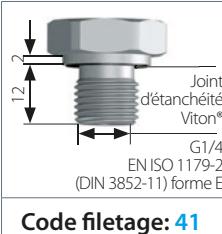
The diagram shows a black cylindrical AMP Superseal 1.5 ° connector. Three red vertical lines point from the text labels '1', '2', and '3' to the three pins located at the bottom of the connector's housing.

The image shows a Deutsch DT04-4P connector with four pins. Pin 1 is at the top right, Pin 2 is at the bottom right, Pin 3 is at the bottom left, and Pin 4 is at the top left. Red lines connect the labels to their respective pins. Below the connector is a table with dimensions:

Broche	0705 / 0710	0720
1	Gnd	I_{out}
2	U_{V+}	U_{V+}
3	non racc.	non racc.
4	U_{out}	non racc.

Below the table are two dimensions: $x \sim 74 \text{ mm}$ and $d \sim \varnothing 23 \text{ mm}$. At the bottom, the text "Code connexion: 008" is displayed.

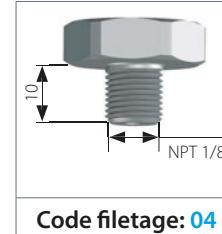
Câble			
		1: rouge	
		2: blanc	
		3: noir	
Broche	0705 / 0710	0720	
1	U_{V+}	U_{V+}	
2	U_{out}	non racc.	
3	Gnd	I_{out}	
		IP67	
$x \sim 44 \text{ mm}$			
(+ 20 mm protège câble)			
Longueur de câble $\sim 2\text{m}$			
$d \sim \varnothing 22 \text{ mm}$			
Code connexion: 011			



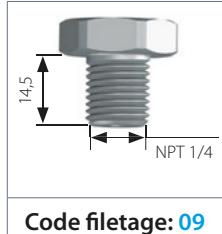
Code filetage: 41



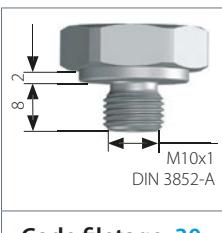
Code filetage: 03



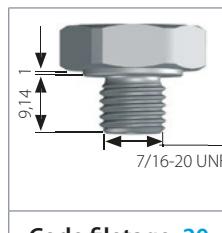
Code filetage: 04



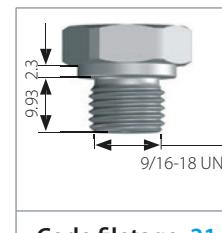
Code filetage: 09



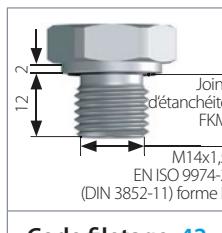
Code filetage: 30



Code filetage: 20



Code filetage: 21



Code filetage: 42



	Type	Plage de pression	Raccord	Matériaux d'étanchéité	Connexion électrique
0,5 - 4,5 V ratiométrique	0705				
0 - 10 V (3 fils)	0710				
4 - 20 mA (2 fils)	0720				

Plage de pression en bar¹⁾

0 - 10 bar	101
0 - 16 bar	161
0 - 25 bar	251
0 - 40 bar	401
0 - 60 bar	601
0 - 100 bar	102
0 - 160 bar	162
0 - 250 bar	252
0 - 400 bar	402
0 - 600 bar	602

Plage de pression en PSI¹⁾

0 - 150 PSI	152
0 - 200 PSI	202
0 - 300 PSI	302
0 - 600 PSI	602
0 - 1.000 PSI	103
0 - 1.500 PSI	153
0 - 2.500 PSI	253
0 - 3.000 PSI	303
0 - 6.000 PSI	603
0 - 8.700 PSI	873

B

P

Raccord

G1/4 – EN ISO 1179-2 (DIN 3852-11), forme E	41
G1/4 – DIN 3852-A	03
NPT 1/8 (250 bar maxi)	04
NPT 1/4	09
M10x1 conique DIN 3852-A (250 bar maxi)	30
7/16–20 UNF (250 bar maxi)	20
9/16–18 UNF	21
M 14x1,5 – EN ISO 9974-2 (DIN 3852-11), forme E	42

Unité de pression²⁾

bar	B
PSI	P

Connexion électrique

EN 175301-803-A (DIN 43650-A); connecteur inclus	001
M12x1 - EN 61076-2-101-A	002
Baïonnette ISO 15170-A1-4.1 (DIN 72585-A1-4.1)	004
AMP Superseal 1.5®	007
Deutsch DT04-4P	008
Deutsch DT04-3P	010
Câble (longueur 2 m en standard)	011

B

P

↓

Code article: **07XX XXX / XXX XX X XXX**¹⁾ Les valeurs respectives de surpression et de pression d'éclatement des différentes plages de pression (en bar et en PSI) se trouvent dans les „Caractéristiques techniques“ à la page 157.²⁾ L'unité de pression doit correspondre à la plage de pression sélectionnée (en bar ou PSI).

T.5

Hex. 22
Acier inoxTransmetteur de pression numérique
avec CANopen / CAN J1939 Interface

Hex. 22

CAN J1939**CANopen®**

- Type 0630 : Protocole CANopen selon CiA DS-301,
Profil de l'appareil selon CiA DS-404
- Type 0631 : protocole CAN J1939 selon SAE J1939.
- Construction robuste en acier inoxydable avec une grande fiabilité,
même dans des environnements très rudes
- La cellule de mesure entièrement soudée en acier inoxydable
1.4542 assure une excellente compatibilité avec les fluides¹⁾
- Plages de mesure de 0 - 1 bar à 0 - 600 bar

¹⁾ exclut plage de pression 0 - 1 bar. Cette configuration se compose d'une cellule de mesure entièrement soudée remplie d'huile, en acier inoxydable 1.4404 / AISI 316L.

Transmetteur de pression numérique avec CANopen / CAN J1939 Interface

Caractéristiques techniques

	0630	0631
Protocole de sortie:	CANopen DIN EN 50325-4 ¹⁾²⁾	SAE J1939 ¹⁾
Tension d'alimentation U _B :	10 V - 32 VDC	10 V - 32 VDC
Consommation d'énergie au ralenti:	< 30 mA	< 30 mA
Interface CAN:	d'après DIN ISO 11898-2 CAN 2.0 A	d'après DIN ISO 11898-2 CAN 2.0 B

	0630 / 0631																						
Plage de pression en bar																							
Plage de pression p _{nom} :	0 - 1	0 - 2,5	0 - 4	0 - 6	0 - 10	0 - 16	0 - 25	0 - 40	0 - 60	0 - 100	0 - 160	0 - 250	0 - 400	0 - 600									
Surpression maxi p _U ³⁾ :	5	6	10	20	20	40	100	100	200	200	400	750	750	840									
Pression d'éclatement ³⁾ :	2	9	15	30	30	60	150	150	300	300	600	1.000	1.000	1.050									
Plage de pression en PSI																							
Plage de pression p _{nom} :	0-15	0-150	0-200	0-300	0-600	0-1.000	0-1.500	0-2.500	0-3.000	0-6.000	0-8.700												
Surpression maxi p _U ³⁾ :	30	300	580	580	1.450	2.900	2.900	5.800	5.800	10.870	12.180												
Pression d'éclatement ³⁾ :	75	450	870	870	2.175	4.350	4.350	8.700	8.700	14.500	15.230												
Paramètres techniques																							
Durée de vie mécanique théorique:	10.000.000 impulsions avec taux de 1.000 bar/s à p _{nom}																						
Taux de montée en pression:	≤ 1.000 bar/s																						
Précision:	±0,5 % pleine échelle (PE) à température ambiante ⁴⁾ , ±0,25 % BFSL																						
Stabilité à long terme:	< ±0,1 % pleine échelle (PE) par an																						
Répétabilité ⁵⁾ :	±0,1 % pleine échelle (PE)																						
Erreur en température ⁵⁾ :	1,0 % pleine échelle (PE) / °C																						
Plage de compensation en température:	-20 °C ... +85 °C																						
Plage de température ambiante:	-40 °C ... +105 °C																						
Plage de température fluide:	-40 °C ... +125 °C																						
Matériau des parties en contact avec le fluide	Corps:	Acier inoxydable 1.4301 / AISI 304 (0 - 1 bar à 0 - 400 bar) Acier inoxydable 1.4542 / AISI 630 (0 - 600 bar)																					
	Cellule de mesure:	Acier inoxydable 1.4404 / AISI 316L (0 - 1 bar) Acier inoxydable 1.4542 / AISI 630 (0 - 2.5 bar à 0 - 600 bar)																					
Résistance d'isolation:	100 MΩ (50 VDC)																						
Temps de réponse 10 - 90 %:	< 1 ms																						
Tenue aux vibrations:	20 g d'après IEC 68-2-6 and IEC 68-2-36																						
Tenue aux chocs:	1000 g d'après IEC 68-2-32																						
Indice de protection:	IP67 (IP00 sans bouchon d'accouplement)																						
Compatibilité électromagnétique:	EN 61326-2-3																						
Masse:	90 g																						

¹⁾ Vous trouverez de plus amples informations et le réglage standard dans la documentation technique CANopen (1-6-30-628-628-058) ainsi que dans CAN J1939 (1-6-30-628-628-059) sur notre page d'accueil à l'adresse suivante : <https://www.suco.de/en/downloads>.

²⁾ L'EDS (Electronic Data Sheet) de notre appareil CANopen peut être téléchargé à partir de notre page d'accueil : <https://www.suco.de/en/downloads>.

³⁾ Valeur statique. La valeur dynamique est inférieure de 30 à 50 %. Ces valeurs concernent les parties hydrauliques / pneumatiques du transmetteur de pression.

⁴⁾ Y compris la non-linéarité, l'hystérisis, la répétabilité, l'erreur zéro et la pleine échelle (FS) selon CEI 61298-2.

⁵⁾ Dans la plage de température compensée. Avec plage de pression < 3 bar: 1,5 % pleine échelle (PE).

T.5

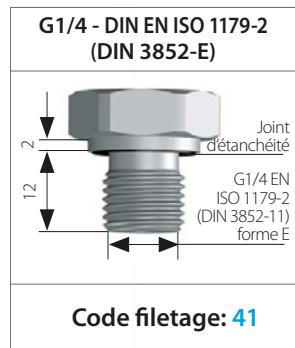
Hex. 22
Acier inox

0630 / 0631

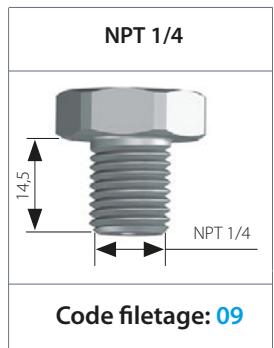
Connecteurs et raccords



M12 DIN EN 61076 - 2-101 A CiA-DR303-1	
Broche	0630 / 0631
1	nc
2	U_{V+}
3	Gnd
4	CAN-High
5	CAN-Low
IP67	
$x \sim 60$ mm	
$d \sim \varnothing 22$ mm	
Code connexion: 032	



Code filetage: 41



Code filetage: 09

CAN J1939

CANopen



0630 / 0631

Matrice des références des transmetteurs de pression

T.5

Hex. 22
Acier inox



	Type	bar	Plage de pression / PSI	Raccord	Matériau d'étanchéité	Connexion électrique
CANopen, CAN 2.0 A	0630					
CAN J1939, CAN 2.0 B	0631					

Plage de pression en bar^{1) 2)}

0 - 1,0 bar	100
0 - 2,5 bar	250
0 - 4,0 bar	400
0 - 6,0 bar	600
0 - 10 bar	101
0 - 16 bar	161
0 - 25 bar	251
0 - 40 bar	401
0 - 60 bar	601
0 - 100 bar	102
0 - 160 bar	162
0 - 250 bar	252
0 - 400 bar	402
0 - 600 bar	602

B

Plage de pression en PSI^{1) 2)}

0 - 15 PSI	151
0 - 150 PSI	152
0 - 200 PSI	202
0 - 300 PSI	302
0 - 600 PSI	602
0 - 1.000 PSI	103
0 - 1.500 PSI	153
0 - 2.500 PSI	253
0 - 3.000 PSI	303
0 - 6.000 PSI	603
0 - 8.700 PSI	873

P

Raccord

G 1/4 - DIN 3852, forme E, filetage mâle	41
NPT 1/4	09

Unité de pression³⁾

bar	B
PSI	P

Connexion électrique

M12x1 - DIN EN 61076-2-101 A, CiA-DR303-1	032
---	------------

Code **063X XXX / XXX XX X 032**

¹⁾ Les PGN et SPN propriétaires de la plage de pression respective se trouvent dans la documentation technique CAN J1939 (1-6-30-628-059) sur notre page d'accueil : <https://www.suco.de/en/downloads>.

²⁾ Les valeurs respectives de surpression et de pression d'éclatement des différentes plages de pression (en bar et en PSI) se trouvent dans les „Caractéristiques techniques“ à la page 161.

³⁾ L'unité de pression doit correspondre à la plage de pression sélectionnée (en bar ou PSI).

CAN J1939

CANopen

SUCO
RoHSIII
2020-209
conforme



T

Accessoires

Câbles équipés, Raccords filetés et Afficheurs pour transmetteurs



- Accessoires de haute qualité
- Conçus pour nos produits
- Intégration parfaite avec nos produits
- Approvisionnement direct du fabricant

Câbles équipés

Pour s'adapter rapidement à toutes les configurations

T.6

Accessoires



Deutsch DT06-3S (pour DT04-3P) 3 x 0,5 mm ² câble PUR (2 m), IP67	Convient pour code connexion 010 Deutsch DT04-3P	Code article: 1-1-36-653-160	
--	---	--	--

TE AMP Superseal 1.5®, 3 broches 3 x 0,5 mm ² câble Radox (2 m), IP65	Convient pour code connexion 007 AMP Superseal 1.5®	Code article: 1-1-32-653-158	
--	--	--	--

M 12x1 EN 61076-2-LF, 4 broches 4 x 0,34 mm ² câble PUR (2 m), IP65	Convient pour code connexion 002 M 12x1 EN 61076-2-101 A	Code article: 1-1-00-653-162	 Bague filetée hexagonal (Couple: 0,6 Nm)
--	---	--	--

Pour l'affectation des broches des fils, veuillez vous référer au chapitre M.10 Accessoires (page 91)

Connecteur M 12x1 EN 61076-2-101 A droit, 4 broches Bornes pour fil diamètre 0,75 mm ² (AWG 18)	Convient pour code connexion 002 M 12x1 DIN EN 61076-2-101-LF	Code article: 1-6-00-652-016	 Dimensions: H 54, Ø 20
---	--	--	----------------------------

Connecteur M 12x1 EN 61076-2-101 A coudé, 4 broches Bornes pour fil diamètre 0,75 mm ² (AWG 18)	Convient pour code connexion 002 M 12x1 DIN EN 61076-2-101-LF	Code article: 1-6-00-652-017	 Dimensions: H 35, Ø 20, ~40
---	--	--	---------------------------------

T

Raccords filetés

Pour s'adapter rapidement à toutes les configurations

- Le matériau et la forme de chaque raccord s'intègrent parfaitement avec nos pressostats électroniques et transmetteurs
- Les raccords filetés sont livrés avec les joints adéquats pour assurer un montage sain et aisément de nos pressostats électroniques et transmetteurs



Raccords filetés en acier inox 1.4305 / AISI 303			
G 1/4 EN ISO 1179-1 (DIN 3852-E) femelle			
M10 x 1 forme A DIN 3852-1	M14 x 1.5 forme E DIN 3852-E joint FKM inclus	NPT 1/4-18	9/16 -18UNF joint FKM inclus
hex 22 h = 30,5 mm	hex 22 h = 35 mm	hex 22 h = 35,5 mm	hex 22 h = 33 mm
Code article	Code article	Code article	Code article
1-1-00-420-020	1-1-00-420-028	1-1-00-420-021	1-1-00-420-027

Afficheurs STD pour transmetteurs

- Pour transmetteurs avec sortie analogique 4 - 20 mA
- Adapté à l'indication de pression, de température, de niveau, de force ou de débit
- Connexion suivant EN 175301-803-A (DIN 43650)
- Option sortie commutation (NO)

Caractéristiques techniques

Afficheur:	LED, rouges, 4 digits, orientable (4x90°)
Affichage:	-999 ... 9999
Entrée signal:	4 ... 20 mA, 2 fils
Affichage standard:	4,00 ... 20,00 (paramétré en usine)
Précision:	0,2 % PE ±1 digit
Tension d'alimentation:	17 ... 32 VDC
Boucle de courant maxi:	60 mA
Taux d'échantillonnage:	300 ms ... 25,5 s (paramétrable par filtres)
Sortie de commutation (pour STD1 et STD3):	Sortie transistor PNP 90 mA (P-MOSFET) Protection intégrée contre les surintensités
Hystérésis (pour STD1 et STD3):	fixe la valeur de réglage de 3 chiffres (p. ex.: Point de commutation = 20,0 psi, Hystérésis = 0,3 psi)
Programmation:	2 boutons de programmation sont localisés sous la façade amovible
Options programmables:	
Réglage du point zéro:	-999 ... 9999
Plage:	0 ... 9999
Virgule:	3 positions ou suppression
Filtres:	0,3 ... 25,5 s
Overrun (dépassemement):	On / Off
Point de commutation (pour STD1 et STD3):	999 ... 9999
Contact (pour STD1 et STD3):	NO (normalement ouvert)
Enregistrement paramètres:	Dans EEPROM
Messages d'erreur:	Si la fonction overrun est active, "HI" est affiché lorsqu'un courant de 20 mA est dépassé. "LO" est affiché lorsque le courant est inférieur à 4 mA. Lorsque la fonction overrun est inactive, "ErC6" est affiché dès que la valeur est en dehors de la plage -999 ... 9999.
Plage de température:	-10 °C ... +60 °C
Matériau boîtier:	ABS / acrylique (fenêtre d'affichage)
Indice de protection:	IP65 une fois monté
Connexion:	EN 175301-803-A (DIN 43650)
Vis de fixation:	Fournies

Code article

1-6-20-656-007	STD0 Afficheur (pour 0720)
1-6-20-656-008	STD1 Afficheur avec sortie commutation (pour 0720)
1-6-20-656-013	STD2 Afficheur(pour 0602 / 0660 / 0690)
1-6-20-656-014	STD3 Afficheur avec sortie commutation (pour 0602 / 0660 / 0690)

T.6

Accessoires



Assignation des broches:

Broche	Afficheur (STD0)
1	non racc.
2	I_{out}
3	U_{V+}
PE	

Broche	Afficheur avec sortie commutation (STD1)
1	PNP
2	I_{out}
3	U_{V+}
PE	

Broche	Afficheur (STD2)
1	U_{V+}
2	I_{out}
3	non racc.
PE	

Broche	Afficheur avec sortie commutation (STD3)
1	U_{V+}
2	I_{out}
3	PNP
PE	

S.

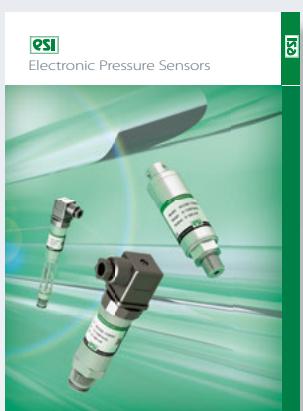
ESI Sensor Technology





ESI Technology Ltd

The worldwide specialist for customised high precision electronic Pressure sensors



For decades, ESI Technology with headquarters in Wrexham (UK) has served its customers with consistent product development, special engineered solutions and outstanding technical service and sales support.

In 2009 ESI Technology Ltd was acquired by SUCO. Since then ESI stands for Electronics, Sensors and Instruments. By forming part of a bigger organisation, yet keeping its own independence, ESI has gained the strength to expand its sales efforts and services worldwide.

ESI Technology has become one of the leading suppliers for specialised Pressure sensors by offering bespoke solutions for specific applications.

With a dedicated manufacturing and engineering facility in Wrexham, ESI serves an extensive range of major industries such as Oil and Gas, Subsea, Aerospace, Process, Test and Calibration.

Being one of the key suppliers to these industries requires high performance not only of its products. From design and sourcing through to shipment and customer service, ESI's Management System is approved to ISO 9001:2008.

ATEX, IECEx and DNV-GL approvals are also available for a wide range of products.

Throughout the product range, ESI uses a variety of state of the art sensor technologies to make each product a perfect fit to the desired application.

Though, the jewel of ESI's sensor technologies is Silicon-on-Sapphire which has redefined the performance capability of Pressure monitoring products.

Additional services, such as tailoring of the existing product range to suit application requirements, product conditioning such as ESS (Environmental Stress Screening) and product documentation packaging, make ESI the perfect partner for customers who need a bespoke service.

With a wide sales network, ESI Technology is able to deliver its' special services globally.

If you can't find the suitable solution on the following pages, please do not hesitate to contact the ESI Technology sales team or one of its partners which is worldwide at your site.

We are looking forward to supporting you!

Pressure Sensors Overview

For full information, please ask for our brochure
ESI - Electronic Pressure Sensors

S.01 High-Pressure Transmitter

Pressure Ranges:	0 – 600 bar; 0 – 1,000 bar; 0 – 1,500 bar; 0 – 2,000 bar; 0 – 3,000 bar; 0 – 4,000 bar; 0 – 5,000 bar (other ranges possible)
Sensor Technology:	Silicon-on-Sapphire (SoS)
Accuracy:	$\leq \pm 0.25\% \text{ FS typ. max., BFSL}$
Output Signal:	10 mV/V or 0 – 5 V or 0 – 10 V or 4 – 20 mA
Wetted Parts:	All titanium, machined from a single piece
Process Connection:	Autoclave F250-C female; M16 x 1.5 female
Option:	ATEX / IECEx (available only for 4 – 20mA), includes mining areas (Group I M1), DNV-GL certified option
Types:	HP1000; HP1001; HP1002; HP1003; HP1011; HP1012; HP1100; HP1101; HP1102; HP1103; HP1111; HP1112



S.02 Low-Pressure Transmitter

Pressure Ranges:	0 – 50 mbar; 0 – 100 mbar; 0 – 250 mbar; 0 – 500 mbar 0 – 1,000 mbar (other ranges possible)
Sensor Technology:	Piezoresistive Silicon Sensor
Accuracy:	$\leq \pm 0.5\% \text{ FS typ. max., BFSL}$
Output Signal:	10 mV/V (typ.) or 0 – 5 V or 0 – 10 V or 4 – 20 mA
Wetted Parts:	Stainless steel (SAE 316L) with O-ring
Process Connection:	1/4" BSP (G 1/4); 1/2" BSP; 1/4" NPT; 1/2" NPT; (all male) (others on request)
Types:	LP1000; LP1001; LP1002; LP1003; LP1011; LP1012



S.03 High-Precision Pressure Transducer

Pressure Ranges:	0 – 500 mbar to 0 – 1,500 bar
Sensor Technology:	Silicon-on-Sapphire (SoS)
Accuracy:	$\leq \pm 0.1\% \text{ FS typ. max., BFSL}$
Temperature Effects:	$\pm 1.0\% \text{ FS max. thermal error band over } -20^\circ\text{C} \dots +70^\circ\text{C}$
Output Signal:	10 mV/V (typ.) or 0 – 5 V or 0 – 10 V or
Wetted Parts:	All Titanium
Process Connection:	1/4" BSP (G 1/4); 1/4" NPT; (all male)
Electrical Connection:	MIL-C-26482 6 pin Bayonet or 1 m PTFE cable
Option:	ATEX / IECEx (available only for mV output), includes mining areas (Group I M1)
Types:	HI2000; HI2001; HI2002; HI2010; HI2011; HI2012



Pressure Sensors Overview



S.0 High-Temperature Pressure Transmitter

Temperature Ranges:

Pressure Ranges:

Output Signal:

Process Connection:

Electrical Connection:

Option:

Types:

Media temperature up to 250 °C

0 – 1 bar up to 0 – 1,500 bar

10 mV or 4 – 20 mA

1/4" BSP (G 1/4); 1/4" NPT; (all male)

or 1/2" BSP flush diaphragm

MIL-C26482 6 pin Bayonet;

1 m PTFE cable; DIN EN 175301

ATEX / IECEx, includes mining areas (Group I M1)

HI2200; HI2210; HI2300; HI2310; HI6000; HI6001; HI6002;

HI6003; HI6301; HI6302; HI6010; HI6011; HI6012; HI6013;

HI6311; HI6312; PR3860; PR3861; PR3862

S.05 USB-Transducer

Pressure Ranges:

-1 – 2.5 bar; 0 – 16 bar; 0 – 100 bar; 0 – 400 bar;

0 – 1,500 bar; 0 – 2,000 bar; 0 – 4,000 bar; 0 - 5,000 bar

Silicon-on-Sapphire (SoS)

≤ ±0.15 % of span BFSL

USB-Interface, power supply and data transfer via USB Mini B

All titanium

1/4" BSP (G 1/4); 1/4" NPT; (all male) or

Autoclave F-250-C female;

up to 1,000 Hz

GS4200-USB; GD4200-USB

S.06 Submersible Depth / Level Pressure Transmitter

Pressure Ranges:

0 – 1 mWG up to 0 – 500 mWG

(other Pressure ranges available)

≤ ±0.3 % of span BFSL

4 – 20 mA (other options on request)

Vented Cable

ATEX/IECEx, includes mining areas (Group I M1),

DNV-GL certified option

PR3420; PR3441; PR3442

S.07 Flush Diaphragm Pressure Transmitter

Pressure Ranges:

0 – 200 mbar up to 0 – 400 bar

Thick Film Ceramic Sensor

≤ ±0.3 % of span BFSL

4 – 20 mA (other options on request)

Stainless steel 316

1/2" BSP; Pipe-clamp; DIN 11851; (other options on request)

ATEX / IECEx, includes mining areas (Group I M1)

PR3800; PR3801; PR3802; PR3820; PR3821; PR3822;

PR3850; PR3851; PR3852; PR3860; PR3861; PR3862

S.08 Intrinsically Safe Pressure Transmitter

Certification:	ATEX / IECEx approved for explosion protection for flammable gases (zone 0), dusts (zone 20) and mining areas (group I M1)
Pressure Ranges:	0 – 100 mbar up to 0 – 1,500 bar
Output Signal:	4 – 20 mA
Prozess Connection:	1/4" NPT (female standard) or 1/2" BSP male (G 1/2")
Options:	DNV-GL certified option
Types:	PR3900; PR3110EX



S.09 Special and Customised Solutions

Application Specific Design Solutions
 Customised Housing Design
 Choice of Output Signals and Pressure Ranges
 Specialised Process Connections
 Various Electrical Connectors
 Special Housing Materials



S.10 Oil, Gas and Subsea Solutions

Dual Redundancy (Pressure Sensors and Electronics)
 Hyperbaric Testing to 3,300 m Depth
 Environmental Stress Screening (ESS)
 Bespoke Process Connections
 Extended Service life
 Special Housing Materials
 Comprehensive Documentation Package and Certification



S.11 Differential Pressure Transmitter

Pressure Ranges:	0 – 5 mbar up to 0 – 200 bar
Accuracy:	±0.3 % of span BFSL
Output Signal:	4 – 20 mA (other options on request)
Wetted Parts:	Suitable for liquids or gases
Option:	ATEX / ECEx, includes mining areas (Group I M1)
Types:	PR3200; PR3210; PR3220; PR3230; PR3240; PR3202; PR3203; PR3204



S.12 Accessories

Panel Meter
 High Temperature Pressure Adapter
 Adapters for Process Connectors





			Output signal	No. of wires	Silicon-on-Sapphire (SoS)	Bonded Foil Strain Gauge	Ceramic Thick Film	Isolated Piezoresistive	Piezoresistive Silicon
Hispec High Specification	HI2000	High-precision Pressure Transmitter (ATEX/IECEx option), cable outlet	10 mV/V	4	■				
	HI2001	High-precision Pressure Transmitter (0 - 1,500 bar), cable outlet	0-5 V	4	■				
	HI2004	High-precision Pressure Transmitter (0 - 1,500 bar), cable outlet	0-5 V	3	■				
	HI2002	High-precision Pressure Transmitter (0 - 1,500 bar), cable outlet	0-10 V	4	■				
	HI2005	High-precision Pressure Transmitter (0 - 1,500 bar), cable outlet	0-10 V	3	■				
	HI2010	High-precision Pressure Transmitter (ATEX/IECEx option), MIL-C-26482	10 mV/V	4	■				
	HI2011	High-precision Pressure Transmitter (0 - 1,500 bar), MIL-C-26482	0-5 V	4	■				
	HI2014	High-precision Pressure Transmitter (0 - 1,500 bar), MIL-C-26482	0-5 V	3	■				
	HI2012	High-precision Pressure Transmitter (0 - 1,500 bar), MIL-C-26482	0-10 V	4	■				
	HI2015	High-precision Pressure Transmitter (0 - 1,500 bar), MIL-C-26482	0-10 V	3	■				
Hispec High Temperature	HI2200	High temperature Pressure Transmitter up to 200 °C, cable outlet ¹⁾	10-20 mV/V	4	■				
	HI2210	High temperature Pressure Transmitter up to 200 °C, MIL-C-26482 ¹⁾	10-20 mV/V	4	■				
	HI2300	High temperature Pressure Transmitter up to 200 °C, cable outlet ²⁾	10 mV/V	4	■				
	HI2310	High temperature Pressure Transmitter up to 200 °C, MIL-C-26482 ²⁾	10 mV/V	4	■				
	HI6000	High temperature Pressure Transmitter up to 150 °C, cable outlet	0.5-4.5 V ratiometric	4	■				
	HI6001	High temperature Pressure Transmitter up to 150 °C, cable outlet	0-5 V	4	■				
	HI6002	High temperature Pressure Transmitter up to 150 °C, cable outlet	0-10 V	4	■				
	HI6003	High temperature Pressure Transmitter up to 150 °C, cable outlet	4-20 mA	2	■				
	HI6301	High temperature Pressure Transmitter up to 150 °C, cable outlet	0-5 V	3	■				
	HI6302	High temperature Pressure Transmitter up to 150 °C, cable outlet	0-10 V	3	■				
	HI6010	High temperature Pressure Transmitter up to 150 °C, D38999 (6-pin)	0.5-4.5 V ratiometric	4	■				
	HI6011	High temperature Pressure Transmitter up to 150 °C, D38999 (6-pin)	0-5 V	4	■				
Genspec General Purpose	GS4201	Multi-purpose Pressure Transmitter, socket device EN 175301-803-A	4-20 mA	2	■				
	GS4201	Multi-purpose Pressure Transmitter, socket device EN 175301-803-A	10 mV/V	4	■				
	GS4202	Multi-purpose Pressure Transmitter, socket device EN 175301-803-A	0-5 V	4	■				
	GS4212	Multi-purpose Pressure Transmitter, socket device EN 175301-803-A	0-5 V	3	■				
	GS4203	Multi-purpose Pressure Transmitter, socket device EN 175301-803-A	0-10 V	4	■				
	GS4213	Multi-purpose Pressure Transmitter, socket device EN 175301-803-A	0-10 V	3	■				
Genspec USB	GS4200-USB	USB Pressure Transmitter GenSpec „Standard“ (5 Hz, 0 - 4,000 bar)	USB 2.0	n/a	■				
	GD4200-USB	USB Pressure Transmitter GenSpec „Dynamic“ (1,000 Hz, 0 - 5,000 bar)	USB 2.0	n/a	■				
Genspec Standard Industrial	GS4000	Compact Pressure Transmitter, socket device EN 175301-803-C	2 mV/V	4		■			
	GS4001	Compact Pressure Transmitter, socket device EN 175301-803-C	0-5 V	4		■			
	GS4011	Compact Pressure Transmitter, socket device EN 175301-803-C	0-5 V	3		■			
	GS4002	Compact Pressure Transmitter, socket device EN 175301-803-C	0-10 V	4		■			
	GS4012	Compact Pressure Transmitter, socket device EN 175301-803-C	0-10 V	3		■			
	GS4003	Compact Pressure Transmitter, socket device EN 175301-803-C	4-20 mA	2		■			
	GS4100	Compact Pressure Transmitter, socket device EN 175301-803-C	2 mV/V	4			■		
	GS4101	Compact Pressure Transmitter, socket device EN 175301-803-C	0-5 V	4			■		
	GS4111	Compact Pressure Transmitter, socket device EN 175301-803-C	0-5 V	3			■		
	GS4102	Compact Pressure Transmitter, socket device EN 175301-803-C	0-10 V	4			■		
	GS4112	Compact Pressure Transmitter, socket device EN 175301-803-C	0-10 V	3			■		
	GS4103	Compact Pressure Transmitter, socket device EN 175301-803-C	4-20 mA	2			■		
	PR3100	Standard industrial Pressure Transmitter (0 - 1,000 bar)	4-20 mA	2		■	■		
Protran Process	PR3101	Standard industrial Pressure Transmitter (0 - 1,000 bar)	2 mV/V	4		■	■		
	PR3102	Standard industrial Pressure Transmitter (0 - 1,000 bar)	0-5 V	4		■	■		
	PR3103	Standard industrial Pressure Transmitter (0 - 1,000 bar)	0-10 V	4		■	■		
	PR3110EX	ATEX/IECEx low Pressure Transmitter, socket device EN 175301-803-A	4-20 mA	2				■	

¹⁾ uncompensated and uncalibrated output

²⁾ compensated and calibrated output



Selection Matrix



			Output signal	No. of wires	Silicon-on-Sapphire (SoS)	Bonded Foil Strain Gauge	Ceramic Thick Film	Isolated Piezoresistive	Piezoresistive Silicon
Protran Differential	PR3200	High Pressure Transmitter up to 200 bar for liquid media, DIN EN 175301-803-A	4-20 mA	2	■				
	PR3210	High Pressure Transmitter up to 200 bar for liquid media, DIN EN 175301-803-A	0-5 V	4	■				
	PR3230	High Pressure Transmitter up to 200 bar for liquid media, DIN EN 175301-803-A	0-5 V	3	■				
	PR3220	High Pressure Transmitter up to 200 bar for liquid media, DIN EN 175301-803-A	0-10 V	4	■				
	PR3240	High Pressure Transmitter up to 200 bar for liquid media, DIN EN 175301-803-A	0-10 V	3	■				
	PR3202	Low Pressure Transmitter for air/non-corrosive gas with screw terminals	4-20 mA	2					■
	PR3203	Low Pressure Transmitter for air/non-corrosive gas with screw terminals	0-5 V	3				■	
	PR3204	Low Pressure Transmitter for air/non-corrosive gas with screw terminals	0-10 V	3				■	
Protran Flush Diaphragm	PR3800	Flush diaphragm Pressure Transmitter (pipe clamp), DIN EN 175301-803-A	4-20 mA	2		■	■		
	PR3801	Flush diaphragm Pressure Transmitter (pipe clamp), DIN EN 175301-803-A	0-5 V	4		■	■		
	PR3802	Flush diaphragm Pressure Transmitter (pipe clamp), DIN EN 175301-803-A	0-10 V	4		■	■		
	PR3820	Flush diaphragm Pressure Transmitter (DIN11851 / SMS / RJT), DIN EN 175301-803-A	4-20 mA	2		■	■		
	PR3821	Flush diaphragm Pressure Transmitter (DIN11851 / SMS / RJT), DIN EN 175301-803-A	0-5 V	4		■	■		
	PR3822	Flush diaphragm Pressure Transmitter (DIN11851 / SMS / RJT), DIN EN 175301-803-A	0-10 V	4		■	■		
	PR3850	Flush diaphragm Pressure Transmitter (1/2" BSP), DIN EN 175301-803-A	4-20 mA	2		■			
	PR3851	Flush diaphragm Pressure Transmitter (1/2" BSP), DIN EN 175301-803-A	0-5 V	4		■			
	PR3852	Flush diaphragm Pressure Transmitter (1/2" BSP), DIN EN 175301-803-A	0-10 V	4		■			
	PR3860	Flush diaphragm Pressure Transmitter up to 250 °C, DIN EN 175301-803-A	4-20 mA	2		■			
	PR3861	Flush diaphragm Pressure Transmitter up to 250 °C, DIN EN 175301-803-A	0-5 V	4		■			
	PR3862	Flush diaphragm Pressure Transmitter up to 250 °C, DIN EN 175301-803-A	0-10 V	4		■			
Protran Submersible Depth / Level	PR3420	Submersible depth/level Pressure Transmitter, sludge platform, cable outlet	4-20 mA	2				■	
	PR3441	Submersible depth/level Pressure Transmitter, Ø 25 mm, cable outlet	4-20 mA	2				■	
	PR3442	Submersible depth/level Pressure Transmitter, Ø 16 mm, cable outlet	4-20 mA	2				■	
Protran Oil & Gas	HI5000	Downhole Pressure Transmitter up to 2,000 bar, NACE-certified	4-20 mA	2	■				
	PR3900	Hazardous area Pressure Transmitter, ATEX / IECEx, cable outlet	4-20 mA	2	■				
	PR3913	Control valve Pressure Transmitter down to 3,000 m depth, cable outlet	4-20 mA	2	■				
	PR3914	Subsea Pressure Transmitter down to 6,000 m depth, cable outlet	4-20 mA	2	■				
	PR3915	Dual redundant subsea Pressure Transmitter down to 3,000 m depth, cable outlet	4-20 mA	2	■				
	PR3920	DP control valve subsea Pressure Transmitter down to 3,000 m depth, cable outlet	4-20 mA	2	■				
Protran Heavy Duty	PR9000	Process Pressure Transmitter up to 1,500 bar, screw terminal / P68 cable gland	4-20 mA	2	■			■	
	PR9500	Wireless Pressure Transmitter up to 1,500 bar, screw terminal / P68 cable gland	4-20 mA	2	■			■	
Hipres High Pressure	HP1000	High Pressure Transmitter up to 2,000 bar, DIN EN 175301-803-A	10 mV/V	4	■				
	HP1001	High Pressure Transmitter up to 2,000 bar, DIN EN 175301-803-A	0-5 V	4	■				
	HP1011	High Pressure Transmitter up to 2,000 bar, DIN EN 175301-803-A	0-5 V	3	■				
	HP1002	High Pressure Transmitter up to 2,000 bar, DIN EN 175301-803-A	0-10 V	4	■				
	HP1012	High Pressure Transmitter up to 2,000 bar, DIN EN 175301-803-A	0-10 V	3	■				
	HP1003	High Pressure Transmitter up to 2,000 bar, DIN EN 175301-803-A	4-20 mA	2	■				
	HP1100	High Pressure Transmitter from 2,500 to 5,000 bar, DIN EN 175301-803-A	10 mV/V	4	■				
	HP1101	High Pressure Transmitter from 2,500 to 5,000 bar, DIN EN 175301-803-A	0-5 V	4	■				
	HP1111	High Pressure Transmitter from 2,500 to 5,000 bar, DIN EN 175301-803-A	0-5 V	3	■				
	HP1102	High Pressure Transmitter from 2,500 to 5,000 bar, DIN EN 175301-803-A	0-10 V	4	■				
	HP1112	High Pressure Transmitter from 2,500 to 5,000 bar, DIN EN 175301-803-A	0-10 V	3	■				
	HP1103	High Pressure Transmitter from 2,500 to 5,000 bar, DIN EN 175301-803-A	4-20 mA	2	■				
Lopres Low Pressure	LP1000	Low Pressure Transmitter for air and liquid, DIN EN 175301-803-A	10 mV/V	4				■	■
	LP1001	Low Pressure Transmitter for air and liquid, DIN EN 175301-803-A	0-5 V	4				■	■
	LP1011	Low Pressure Transmitter for air and liquid, DIN EN 175301-803-A	0-5 V	3				■	■
	LP1002	Low Pressure Transmitter for air and liquid, DIN EN 175301-803-A	0-10 V	4				■	■
	LP1012	Low Pressure Transmitter for air and liquid, DIN EN 175301-803-A	0-10 V	3				■	■
	LP1003	Low Pressure Transmitter for air and liquid, DIN EN 175301-803-A	4-20 mA	2				■	■

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ARGENTINIA

Meditecna S.R.L.
Phone: +54-11 4585 7005
Fax: +54-11 4585 7005
www.mediatecna.com.ar
meditecna@mediatecna.com.ar

BRAZIL

Pressure Comercial Ltda.
Phone: +55-11-46882113
Fax: +55-11-42084028
www.pws.com.br
pressure@pws.com.br

DENMARK

OEM Automatic Klitsø A/S
Phone: +45-70106400
Fax: +45-70106410
www.oemklitso.dk
info@oemklitso.dk

GERMANY

SUCO Robert Scheuffele
Phone: +49-7142-597-0
Fax: +49-7142-597-19
www.suco.de info@suco.de

AUSTRALIA

ANZ Controls Pty. Ltd.
Phone: +61-7-55358700
Fax: +61-7-55358744
www.anzcontrols.com.au
sales@anzcontrols.com.au

BULGARIA

BIBUS Bulgaria OOD
Phone: +359-2 971 98 08
Fax: +359-2 927 32 64
www.bibus.bg
info@ibus.bg

EGYPT

JORDAN
LEBANON
SAUDI ARABIA

GREECE

NRG System
Phone: +30-25310-83366
Fax: +30-25310-83367
www.nrgsystem.gr
info@nrgsystem.gr

AUSTRIA

BIBUS Austria GmbH
Phone: +43-2242-33388
Fax: +43-2242-3338810
www.bibus.at
info@ibus.at

CHILE

MX CHILE
Phone +56-995-460-974
Fax: +56-412-911-400
www.mxchile.com
contacto@mxchile.com

HUNGARY

Megawatt Villamosipari Kft
Phone: +36-33-454000
Fax: +36-33-454494
www.megawatt.hu
megawatt@megawatt.hu

BELARUS

ESTONIA

LATVIA

LITHUANIA

UAB Lintera
Phone: +375-17-3870240
Fax: +375-17-3870250
www.lintera.info
minsk@lintera.info

CHINA

Mintai Hydraulics Shanghai
Phone: +86-21-68393909
Fax: +86-21-68393955
www.mintaigroup.com
sales@mintaigroup.com

FINLAND

OEM Finland Oy
Phone: +358-207-499499
Fax: +358-207-499456
www.oem.fi info@oem.fi

BELGIUM

LUXEMBOURG

Bintz Technics NV
Phone: +32-2-7204916
Fax: +32-2-7203750
www.bintz.be
info@bintz.be

COLOMBIA

Instrumatic S.A.S.
Phone +57-1616 4169
Fax: +57-1257 2005
www.instrumatic.com.co
ventas@instrumatic.com.co

FRANCE

SUCO VSE France
Phone: +33 2 43 14 14 21
Fax: +33 2 43 14 14 25
info@sucovse.fr
www.sucovse.fr

INDIA

NORTH INDIA
(Maharashtra, Chhattisgarh, Orissa)

BEDA Flow Systems Pvt. Ltd.
Phone: +91-120-432 99 90
Fax: +91-120-4 08 00 22
www.bedaflow.com
info@bedaflow.com

SOUTH INDIA

Adroit Technologies
Phone: +91-9663395186
Fax: +91-1147619422
adroittechnology@gmail.com

BOSNIA AND HERZEGOVINA

SERBIA
BIBUS doo
Phone: +38-755-423-444
Fax: +38-755-423-444
www.bibus.ba
info@ibus.ba

CROATIA

BIBUS Zagreb d.o.o.
Phone: +385-1-3818004
Fax: +385-1-3818005
www.bibus.hr
bibus@ibus.hr

GERMANY

Ifaug GmbH
Phone: +49-2151-300478
www.ifaug.de
ifaug@web.de

INDONESIA

PT Surya Sarana Dinamika
Phone: +62-21-65835077 / 78
Fax: +62-21-65835079 / 80
www.suryasarana.com
sales@suryasarana.com

CZECH REPUBLIC

BIBUS s.r.o.
Phone: +420-547 125 300
Fax: +420-547 125 310
www.tlakovespinace.cz
bibus@ibus.cz

Helmut Rossmanith GmbH

Phone: +49-7161-30900
www.rossmanith.de
info@rossmanith.de

SUKU Druck- und Temperaturmesstechnik GmbH

Phone: +49-37208-2717
www.suku.de
contact@suku.de

ISRAEL

Ilan & Gavish
Automation Service Ltd.
Phone: +972-3-9221824
Fax: +972-3-9240761
www.ilan-gavish.co.il
asaf@ilan-gavish.com


ITALY

Ma.In.A. Srl
Phone: +39-02-55300732 / 762
Fax: +39-02-55300762
www.mainasrl.it
mainami@iol.it

JAPAN

Japan Flow Controls Co., Ltd.
Phone: +81-3-5209 3393
Fax: +81-3-5256 8838
www.flow-jfc.com
yamanaka@flow-jfc.com

KOREA

CONTINENTAL GLOBAL LTD.
Phone: +82-2-4221615
Fax: +82-2-4146977
www.suco.co.kr
info@suco.co.kr

MALAYSIA

Active Control Asiatech (M) Sdn Bhd
Phone: +603-777 31 633
Fax: +603-777 31 669
www.activecontrol.com.my
gary.aca@gmail.com

NETHERLANDS

Solar Nederland BV
Phone: +31-88-7652700
Fax: +31-72-5192790
www.solarnederland.nl
industrie@solarnederland.nl

NEW ZEALAND

ANZ Controls Pty. Ltd.
Phone: +64-3-3435904
Fax: +64-3-3435906
www.anzcontrols.com.au
sales@anzcontrols.com.au

RUSSIA

BIBUS o.o.o.
Phone: +7-812-3094151
+7-499-7030442
Fax: +7-812-3094151
+7-499-7030442
www.bibus.ru
info@bus.ru

THAILAND

CNS Engineering Service Co., Limited
Phone: +662-157 2407-8
Fax: +662-583 5449
www.cns-universal.co.th
wichai@cns-universal.co.th

TURKEY

Mert Teknik Fabrika Malzemeleri Tic. ve San. A.Ş.
Phone: +90-216 526 43 40
Fax: +90-216 526 43 45
www.mert.com
info@mert.com

UK
IRELAND

OEM Automatic Ltd
Phone: +44-800-7313187
+44-116-2849900
Fax: +44-116-2841721
www.oem.co.uk
information@uk.oem.se

UKRAINE

BIBUS Ukraine TOV
Phone: +380-44-5454404
Fax: +380-44-5455483
www.bibus.ua
info@bus.ua

BAHRAIN
UNITED ARAB EMIRATES
KUWAIT
OMAN
QATAR
YEMEN

Synergies Tech
Phone: +971-4-4275069
Fax: +971-4-4324256
www.synergies-group.com
info@synergies-group.com

USA
CANADA

SUCO Technologies Inc.
Phone: +1-561-989-8499
Fax: +1-561-989-8816
www.suco-tech.com
info@suco-tech.com

VIETNAM

BIBUS VIETNAM E&C Co. Ltd.
Tel: +84 (0) 8 378 534 31
Fax: +84 (0) 4 356 834 29
www.bibus.vn
info@bus.vn

QUYNH ENGINEERING CORP.
Phone: +84-8-3771 5330
Fax: +84-8-3771 5320
www.quynh.vn
info@quynh.vn

NORWAY

OEM Automatic AS
Phone: +47-32-210500
Fax: +47-32-210501
www.oem.no
post@oem.no

PERU

EGLOMIN
Phone: +51-1 2856248
www.eglomin.com
ventas@eglomin.com

PHILIPPINES

ACTIVE CONTROL ENGINEERING AND SUPPLIES
Phone: +632 871-0273
Fax: +632 781-3964
www.activecontrolengineering.com
sales@activecontrol.com.ph

POLAND

BIBUS Menos Sp. z o.o
Phone: +48-58-6609570
Fax: +48-58-6617132
www.bibusmenos.pl
info@bibusmenos.pl

PORTUGAL

BIBUS Portugal, Lda
Phone: +351-22-906-50-50
Fax: +351-22-906-50-53
www.bibus.pt
info@bibus.pt

ROMANIA

BIBUS SES srl
Phone: +40-356-446500
Fax: +40-356-446660
www.bibus.ro
office@bibus.ro

SINGAPORE

Elshin International Pte Ltd
Phone: +65-6286 7707
Fax: +65-6747 2477
www.elshin.com
elshin@singnet.com.sg

SLOVAKIA

BIBUS SK, s.r.o.
Phone: +421-37-7777-957
Fax: +421-37-7777-969
www.bibus.sk
sale@bibus.sk

SLOVENIA

INOTEH d.o.o.
Phone: +386-2-6730134
Fax: +386-2-6652081
www.inoteh.si
info@inoteh.si

SOUTH AFRICA

Remag (Pty) Ltd.
Phone: +27-11-3155672
Fax: +27-11-3155570/1
www.remag.co.za
sales@remag.co.za

SPAIN

BIBUS Spain, S.L.
Phone: +34-986 24 72 86
Fax: +34-986 20 92 47
www.bibus.es
info@bibus.es

SWEDEN

OEM Automatic AB
Phone: +46-75-2424100
Fax: +46-75-2424210
www.oemautomatic.se
info@aut.oem.se

SWITZERLAND

BIBUS AG
Phone: +41-44 877 50 11
Fax: +41-44 877 58 51
www.bibus.ch
info@bibus.ch

TAIWAN

Daybreak Int'l (Taiwan) Corp.
Phone: +886-2-88661234
Fax: +886-2-88661239
www.daybreak.com.tw
day11@ms23.hinet.net

Order correctly - it's quite simple

Explanation of SUCO article numbers

p_{max} in bar	Adjustment range in bar	Tolerance at room temperature in bar	Male thread	Article number
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0170 Diaphragm pressure switches with spade terminals

100 ¹⁾	0.3 – 1.5	± 0.2	G 1/4	0170 – 457 03 – X – 003 – YZ
			M 10x1 con.	0170 – 457 01 – X – 001 – YZ
			M 12x1.5 cyl.	0170 – 457 02 – X – 002 – YZ
			NPT 1/8	0170 – 457 04 – X – 318 – YZ
			NPT 1/4	0170 – 457 09 – X – 314 – YZ
			7/16-20 UNF	0170 – 457 20 – X – 301 – YZ
			9/16-18 UNF	0170 – 457 21 – X – 302 – YZ

Article number:

0170 – 457 04 – X – 318 – YZ

The first four digits indicate the type number:

Our example: **Diaphragm pressure switch with spade terminals, type 0170**

By these three digits, the type of construction and the setting range are determined.

Our example: **Overpressure safe up to 100 bar, adjustment range 0.3 – 1.5 bar.**

These two digits provide information about the desired thread.

Our example: **NPT 1/8.**

Important - Code for the seal material:

- 1 = **NBR** (Buna-N): hydraulic fluid, machine oil, etc.
- 2 = **EPDM**: water, brake fluid, ozone, acetylene, etc.
- 3 = **FKM**: hydraulic fluid, petrol/gasoline, etc.
- 4 = **ECO** (epichlorhydrin): air, oils, fats, fuels (used only in SUCO vacuum switches).
- 5 = **EPDM-TW**: drinking water (only in diaphragm, $p_{max} \leq 35$ bar).
- 6 = **FFKM**: acids, diluted alkalis, ketones, esters, alcohols, fuels and hot water.
- 7 = **TPE**: hydraulic fluid, water, machine oil, heating oil, etc.
- 8 = **Silicone**: water, food products, air, etc. (only in diaphragm, $p_{max} 35$ bar).
- 9 = **HNBR**: hydraulic / machine oil, ester-based bio-oils.

The last three digits are reserved for further differentiation of the switch.

Our example: **318**

New - Code for the cleaning process (optional):

- C = **Plasma cleaning** (e.g. oxygen applications)
- L = **LABS-free** (PWIS-free)
- X = **no** cleaning process

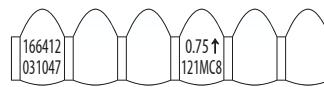
New - Diameter of the pressure snubber (optional):

- 5 = Pressure snubber Ø 0.5 mm
- 8 = Pressure snubber Ø 0.8 mm
- S = **Sinter filter**
- X = **no** pressure snubber

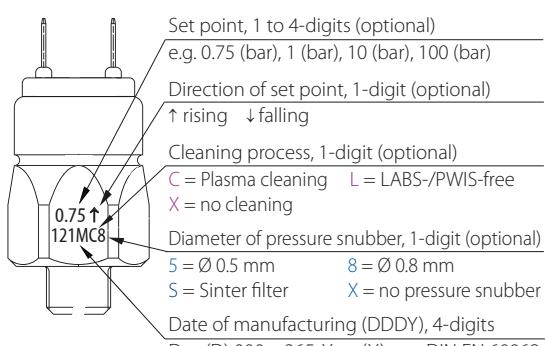
Abbreviated coding explanation is embossed on the hex surface areas of the pressure switches.

Coding or way of short embossment on the switch body. Example: 0166 41203-1-047-C8, adjusted on rising 0.75 bar

Face front side:



Face back side:



0166-41203-1-047

valid from July 2020

Questionnaire for Mechanical Pressure Switches

This questionnaire should be helpful to show, which information are important to give you a fast and detailed answer to your inquiry. Please fulfil as much points as you can; not all variations are implementable!

Contact data

Company / customer:					
Address:			ZIP Code / City:		
Contact person:	Division:				
Email:	Telephone:		Telefax:		
Business field:	<input type="checkbox"/> manufacture of components	<input type="checkbox"/> service	<input type="checkbox"/> OEM	<input type="checkbox"/> dealer	<input type="checkbox"/> customer:
Project:	<input type="checkbox"/> new	<input type="checkbox"/> redesign	<input type="checkbox"/> replaces competitor:		
Quantity:	<input type="checkbox"/> annual	<input type="checkbox"/> one-time	<input type="checkbox"/>	<input type="checkbox"/>	sample till:
Target price:					

Operating conditions

Function / application:					
Media:					
Media temperature:	Environment temp.:				
Set point:	<input type="checkbox"/> mbar	<input type="checkbox"/> bar	<input type="checkbox"/> PSI	<input type="checkbox"/> rising	<input type="checkbox"/> falling
Reset point:	<input type="checkbox"/> mbar	<input type="checkbox"/> bar	<input type="checkbox"/> PSI	<input type="checkbox"/> rising	<input type="checkbox"/> falling
Set points:	<input type="checkbox"/> adjusted at works	<input type="checkbox"/> adjustable from	<input type="text"/>		to: <input type="text"/>
Pressure range	<input type="checkbox"/> mbar	<input type="checkbox"/> bar	<input type="checkbox"/> PSI		
Pressure frequency:	Hz	Life time:		cycles	
Switching frequency:	<input type="checkbox"/> continuous	<input type="checkbox"/> irregularly	<input type="checkbox"/>	cycles per day	<input type="checkbox"/> one-time
Max. working pressure:	Min. working pressure:				
Profile of pressure:	<input type="checkbox"/> static	<input type="checkbox"/> dynamic	Pressure ramp rate::		bar/ms
Shock load:	g	Vibrations:		m/s ²	

Electrical data

Working voltage U _b :	Working current I _b :				
Load:	<input type="checkbox"/> resistive	<input type="checkbox"/> inductive	<input type="checkbox"/> capacitive	<input type="checkbox"/> inrush	
Utilization category:	<input type="checkbox"/> AC12	<input type="checkbox"/> AC14	<input type="checkbox"/> DC12	<input type="checkbox"/> DC13	
Switching function:	<input type="checkbox"/> SPDT (NO)	<input type="checkbox"/> SPDT (NC)	<input type="checkbox"/> SPDT (changeover)		
Output signal:	<input type="checkbox"/> 0-10 V	<input type="checkbox"/> 4-20 mA	<input type="checkbox"/> 0.5 - 4.5 V ratiometric	<input type="checkbox"/> other:	<input type="text"/>

General data

Media connection	IP protection class:				
Electrical connection:	<input type="checkbox"/> screw terminal	<input type="checkbox"/> spade terminal	<input type="checkbox"/> integrated plug	<input type="checkbox"/> other:	
	<input type="checkbox"/> cable + lenght	mm	<input type="checkbox"/> incl. socket device (EN 175301-803-A)		
Connector- / cable:	<input type="text"/> Housing:		<input type="checkbox"/> steel	<input type="checkbox"/> stainless steel	<input type="checkbox"/> brass
Remarks:					

Questionnaire for Electronic Pressure Switches

This questionnaire should be helpful to show, which information are important to give you a fast and detailed answer to your inquiry. Please fulfil as much points as you can; not all variations are implementable!

Contact data

Company / customer:					
Address:	ZIP Code / City:				
Contact person:	Division:				
Email:	Telephone:		Telefax:		
Business field:	<input type="checkbox"/> manufacture of components	<input type="checkbox"/> service	<input type="checkbox"/> OEM	<input type="checkbox"/> dealer	<input type="checkbox"/> customer:
Project:	<input type="checkbox"/> new	<input type="checkbox"/> redesign	<input type="checkbox"/> replaces competitor:		
Quantity:	<input type="checkbox"/> annual	<input type="checkbox"/> one-time	<input type="checkbox"/>	<input type="checkbox"/> sample till:	
Target price:					

Operating conditions

Function / application:					
Media:					
Media temperature:			Environment temp.:		
Pressure range:	<input type="checkbox"/>	mbar	<input type="checkbox"/> bar	<input type="checkbox"/> PSI	
Pressure frequency:	Hz		Life time:		cycles
Switching frequency:	<input type="checkbox"/> continuous	<input type="checkbox"/> irregularly	<input type="checkbox"/>	cycles per day	
Max. working pressure:	Min. working pressure:				
Profile of pressure:	<input type="checkbox"/> static	<input type="checkbox"/> dynamic	Pressure ramp rate::		
Shock load:	g	Vibrations:			bar/ms
Hysteresis	bar / % FS	Switching Function:			<input type="checkbox"/> NO <input type="checkbox"/> NC

Electrical data

Working voltage U _b :			Working current I _b :		
Output(s):	<input type="checkbox"/> 4-20 mA	<input type="checkbox"/> 1 switching output	<input type="checkbox"/> 2 switching outputs	<input type="checkbox"/> other:	
Switch. output current:	A	Output Function:			<input type="checkbox"/> PNP <input type="checkbox"/> NPN

General data

IP protection class:	<input type="checkbox"/> IP65	<input type="checkbox"/> IP67	<input type="checkbox"/> IP6K9K	<input type="checkbox"/> other:	
Media connection (thread):	<input type="checkbox"/> G 1/4 -E male	<input type="checkbox"/> NPT 1/4	<input type="checkbox"/> M 10x1 cyl.	<input type="checkbox"/> 7/16-20 UNF	<input type="checkbox"/> other:
	<input type="checkbox"/> G 1/4 -E female	<input type="checkbox"/> NPT 1/8	<input type="checkbox"/> M 14x1.5 -E	<input type="checkbox"/> 9/16-18 UNF	
	<input type="checkbox"/> G 1/4 -A				
Electrical connection:	<input type="checkbox"/> M 12x1 EN 61076-2-101-A	<input type="checkbox"/> DEUTSCH DT04-3P		<input type="checkbox"/> AMP Superseal 1.5	
	<input type="checkbox"/> EN 175301-803-A socket device	<input type="checkbox"/> DEUTSCH DT04-4P		<input type="checkbox"/> DIN 72585 (Bayonet)	
	<input type="checkbox"/> Cable socket with PG 7 cable gland	<input type="checkbox"/> Electronic display		<input type="checkbox"/> other:	
	<input type="checkbox"/> Cable connection 2 m				
Seal material:	<input type="checkbox"/> NBR	<input type="checkbox"/> EPDM	<input type="checkbox"/> FKM	<input type="checkbox"/> TPE	
Remarks:					

Questionnaire for Pressure Transmitters

This questionnaire should be helpful to show, which information are important to give you a fast and detailed answer to your inquiry. Please fulfil as much points as you can; not all variations are implementable!

Contact data

Company / customer:					
Address:		ZIP Code / City:			
Contact person:		Division:			
Email:	Telephone:		Telefax:		
Business field:	<input type="checkbox"/> manufacture of components	<input type="checkbox"/> service	<input type="checkbox"/> OEM	<input type="checkbox"/> dealer	<input type="checkbox"/> customer:
Project:	<input type="checkbox"/> new	<input type="checkbox"/> redesign	<input type="checkbox"/> replaces competitor:		
Quantity:	<input type="checkbox"/> annual	<input type="checkbox"/> one-time	<input type="checkbox"/>	<input type="checkbox"/> sample till:	
Target price:					

Operating conditions

Function / application:					
Media:					
Media temperature:		Environment temp.:			
Set point:	<input type="checkbox"/> mbar	<input type="checkbox"/> bar	<input type="checkbox"/> PSI	<input type="checkbox"/> rising	<input type="checkbox"/> falling
Reset point:	<input type="checkbox"/> mbar	<input type="checkbox"/> bar	<input type="checkbox"/> PSI	<input type="checkbox"/> rising	<input type="checkbox"/> falling
Set points:	<input type="checkbox"/> adjusted at works	<input type="checkbox"/> adjustable from	to:		
Pressure range	<input type="checkbox"/> mbar	<input type="checkbox"/> bar	<input type="checkbox"/> PSI		
Pressure frequency:	Hz	Life time:	cycles		
Switching frequency:	<input type="checkbox"/> continuous	<input type="checkbox"/> irregularly	<input type="checkbox"/>	cycles per day	<input type="checkbox"/> one-time
Max. working pressure:				Min. working pressure:	
Profile of pressure:	<input type="checkbox"/> static	<input type="checkbox"/> dynamic	Pressure ramp rate::	bar/ms	
Shock load:	g	Vibrations:	m/s ²		

Electrical data

Working voltage U _b :		Working current I _b :		
Output signal:	<input type="checkbox"/> 4 - 20 mA (U _b 10-32 VDC)	<input type="checkbox"/> 0 - 10 V (U _b 12-32 VDC)	<input type="checkbox"/> 0.5 - 4.5 V ratiometric (U _b 5 VDC +/- 10%, max. 6.5 V)	<input type="checkbox"/> other: <input type="text"/>

General data

IP protection class:	<input type="checkbox"/> IP65	<input type="checkbox"/> IP67	<input type="checkbox"/> IP6K9K	<input type="checkbox"/> other: <input type="text"/>
Media connection (thread):	<input type="checkbox"/> G 1/4 -E	<input type="checkbox"/> G 1/4 -A	<input type="checkbox"/> NPT 1/8	<input type="checkbox"/> NPT 1/4
	<input type="checkbox"/> M 10x1 cyl.	<input type="checkbox"/> 7/16-20 UNF	<input type="checkbox"/> 9/16-18 UNF	<input type="checkbox"/> M 14x1.5 - E
	<input type="checkbox"/> other: <input type="text"/>			
Electrical connection:	<input type="checkbox"/> M12x1	<input type="checkbox"/> DIN 175301-803 -A	<input type="checkbox"/> DIN 72585 (Bayonet)	<input type="checkbox"/> AMP Superseal 1.5
	<input type="checkbox"/> DEUTSCH DT0-4P	<input type="checkbox"/> DEUTSCH DT04-3P	<input type="checkbox"/> Cable Connection 2m	<input type="checkbox"/> other: <input type="text"/>
Accessories:	<input type="checkbox"/> Display STD, model <input type="text"/>	<input type="checkbox"/> M12x1 connector / cable, model: <input type="text"/>		
Remarks:				



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74321 Bietigheim-Bissingen, Germany

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