OPTIMISING CONTROLS



VACUSTAT, 2/2 NO (AUTOMATIC ENERGY SAVING)



- ► Independent pneumatic air-saving device for vacuum pumps.
- ▶ Adjustable vacuum controlled 2/2 NO valve.
- ► Available with large hysteresis for object handling and small hysteresis for process applications.
- ► The Vacustat is recommended for vacuum pumps in non-leaking systems.
- ► The vacuum pump must be fitted with a nonreturn valve.

TECHNICAL DATA

Description	Unit	Value
Feed pressure, range	MPa	0.17–0.7
Feed pressure, max @ vacuum connection	MPa	0.6
Material		AI, NBR, PA, SS, CuZn
Temperature range	°C	0–60
Weight	g	89
Connection, compressed air		2x Ø8 mm / 2x 1/8"NPSF
Connection, vacuum		2 x M5
Signal range	-kPa	15–99
Function		2/2 NO
Flow @ P_1 =6 bar and Δp =0.5 bar	NI/s	7.3
Life span	cycles	>10,000,000
Dimension, WxDxH	mm	44x16,5x89

For dimensions, please go to data sheet for vacuum pumps P3010 and P5010.

TECHNICAL DATA, SPECIFIC

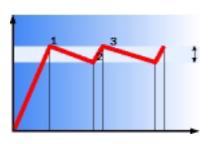
Description	Unit	Value	
		0118100	0118200
Hysteresis	kPa	1–6	5–10

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Function

A vacuum-controlled valve shuts off the flow of compressed air to the pump when the pre-set vacuum level is reached (1). The vacuum level is set by a knob. Because of minor leakage in a vacuum system the vacuum level drops, and after a while the start-up level of the valve is reached (2). Then the pump will start and work until the shut-off level is reached again (3), etc.



Connection

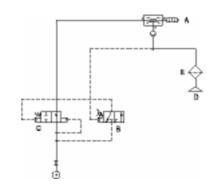
A = Vacuum pump with non-return valve

B = Vacuum switch

C = Feed valve

D = Suction cup

E = Vacuum filter

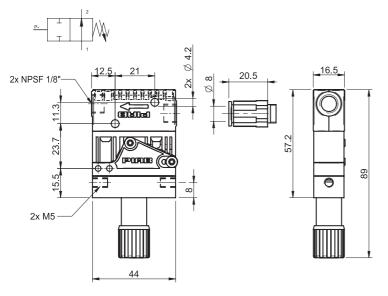


OPTIMISING CONTROLS



ORDERING INFORMATION

Description	Art. No.
Vacustat 1 with small hysteresis	0118100
Vacustat 2 with large hysteresis	0118200



ORDERING INFORMATION, ACCESSORIES

Description	Art. No.
Connection kit for Vacustat	0100750