

## FLAT SUCTION CUP WITH CLEATS

- Suitable for flat objects.
- Good stability and little inherent movement.
- Recommended when the lifting force is parallel to the surface of the object.
- Cleats prevent thin, sensitive objects from being deformed and gives extra friction when the lifting force is parallel.


## LIFTING FORCES \& TECHNICAL DATA

| Lifting force vertical to the surface, N , at vacuum level |  |  | Lifting force parallel to the surface, N , at vacuum level |  |  | Volume | Min. curve radius | Max. vertical | Weight rubber |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $20-\mathrm{kPa}$ | $60-\mathrm{kPa}$ | $90-\mathrm{kPa}$ | $20-\mathrm{kPa}$ | $60-\mathrm{kPa}$ | $90-\mathrm{kPa}$ | $\mathrm{cm}^{3}$ | mm | mm | g |
| 80 | 200 | 270 | 60 | 110 | 140 | 20 | 150 | 3.0 | 23 |

MATERIAL SPECIFICATIONS

| Material | Colour | Hardness <br> ${ }^{\circ}$ Shore $\boldsymbol{A}$ | Temperature range <br> ${ }^{\circ}$ C |
| :--- | :---: | :---: | :---: |
| Nitrile-PVC, NPV | Black | 50 | $0-90$ |
| Silicone, SIL | Red | 50 | $-40-200$ |
| HNBR | Grey-blue | 75 | $-30-140^{*}$ |

* For a shorter period of time up to $+160^{\circ} \mathrm{C}$

MATERIAL RESISTANCE

| Material | Wear <br> resistance | Oil | Weather <br> $\boldsymbol{\&}$ ozone | Hydrolysis | Petrol | Concentrated <br> acids | Alcohol | 0xidation |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nitrile-PVC, NPV | Excellent | Excellent | Good | Good | Excellent | Fair | Good | Good |
| Silicone, SIL | Good | Poor | Excellent | Fair | Poor | Poor | Good | Excellent |
| HNBR | Excellent | Excellent | Excellent | Good | Excellent | Fair | Good | Excellent |

## ORDERING INFORMATION

| Complete suction cups | Art. No. |
| :--- | :---: |
| Suction cup F75 Nitrile-PVC, 1/8" NPSF female, with mesh filter | 0101873 |
| Suction cup F75 Nitrile-PVC, G3/8" female, with mesh filter | 0101874 |
| Suction cup F75 Nitrile-PVC, G3/8" female, with cone valve | 0101877 |
| Suction cup F75 Nitrile-PVC, 3/8" NPSF female, with mesh filter | 0101875 |
| Suction cup F75 Nitrile-PVC, G1/2" female, with mesh filter | 0101876 |
| Suction cup F75 Nitrile-PVC, G1/2" female, with cone valve | 0101879 |
| Suction cup F75 Silicone, 1/8" NPSF female, with mesh filter | 0101866 |
| Suction cup F75 Silicone, G3/8" female, with mesh filter | 0101867 |
| Suction cup F75 Silicone, G3/8" female, with cone valve | 0101870 |
| Suction cup F75 Silicone, 3/8" NPSF female, with mesh filter | 0101868 |
| Suction cup F75 Silicone, G1/2" female, with mesh filter | 0101869 |
| Suction cup F75 Silicone, G1/2" female, with cone valve | 0101872 |
| Suction cup F75 HNBR, 1/8" NPSF female, with mesh filter | 0108184 |
| Suction cup F75 HNBR, G3/8" female, with mesh filter | 0108185 |
| Suction cup F75 HNBR, 3/8" NPSF female, with mesh filter | 0108186 |
| Suction cup F75 HNBR, G1/2" female, with mesh filter | 0108187 |



| Rubber parts | Art. No. |
| :--- | :--- | :--- |
| Suction cup F75 Nitrile-PVC | 3150131P |
| Suction cup F75 Silicone | 3150131S |
| Suction cup F75 HNBR | 3150131T |



| Fittings | Art. No. |
| :--- | :--- |
| Fitting 75, 1/8" NPSF female, with mesh filter | 0100548 |
| Fitting 75, G3/8" female, with mesh filter | 0100551 |
| Fitting 75, G3/8" female, with cone valve | 0100552 |
| Fitting 75, 3/8" NPSF female, with mesh filter | 0100553 |
| Fitting 75, G1/2" female, with mesh filter | 0100555 |
| Fitting 75, G1/2" female, with cone valve | 0100556 |

For further information and dimensioned drawings, see SUCTION CUPS FITTINGS chapter.

