## **SUCTION CUPS BX-P**



#### **BX52P**



#### SUCTION CUP WITH 21/2 BELLOWS

- ➤ Suitable for level adjustment and for uneven and porous surfaces such as cardboard, etc.
- ▶ In the two-coloured suction cup the bellows and the sealing lip are of different hardnesses, which makes the suction cup strong and stable and, at the same time, soft and flexible.
- ▶ DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane.
- ► The material DURAFLEX® is mark free.

#### **LIFTING FORCES & TECHNICAL DATA**

| Material  | Lifting force vertical to the surface, N, at vacuum level |         | Lifting force parallel to the surface, N, at vacuum level |         |         | Volume  | Min.<br>curve<br>radius | Max.<br>vertical<br>movement | Weight<br>rubber<br>part |    |
|-----------|---|---------|---|---------|---------|---------|-------------------------|------------------------------|--------------------------|----|
|           | 20 -kPa   | 60 -kPa | 90 -kPa   | 20 -kPa | 60 -kPa | 90 -kPa | cm³                     | mm                           | mm                       | g  |
| PU30°/60° | 32  | 56      | 75  | 28*     | 44*     | 54*     | 30                      | 32                           | 19.0                     | 24 |
| PU60°     | 37  | 59      | 80  | 27*     | 49*     | 56*     | 30                      | 32                           | 19.0                     | 24 |

<sup>\*</sup>The suction cup is not intended for handling shear lifts. The values are given as a dimensioning guide to be used when, e.g., the acceleration/retardation causes shear forces.

#### **MATERIAL SPECIFICATIONS**

| Material           | Colour             | Hardness<br>°Shore A | Temperature range<br>°C |
|--------------------|--------------------|----------------------|-------------------------|
| Polyurethane, PU30 | Yellow transparent | 30                   | 10–50                   |
| Polyurethane, PU60 | Green transparent  | 60                   | 10–50                   |

### **MATERIAL RESISTANCE**

| Wear<br>resistance | Oil       | Weather & ozone | Hydrolysis | Petrol | Concentrated acids | Ethanol | Methanol | Oxidation |
|--------------------|-----------|-----------------|------------|--------|--------------------|---------|----------|-----------|
| Excellent          | Excellent | Excellent       | Fair**     | Fair   | Fair**             | Fair    | Poor     | Poor      |

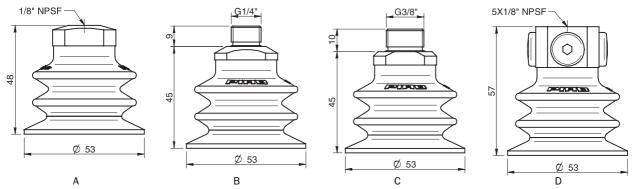
<sup>\*\*</sup>Please contact Piab.

#### **ORDERING INFORMATION**

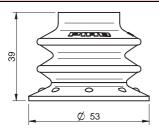
|   | Complete suction cups  | Art. No. |
|---|--|----------|
| Α | Suction cup BX52P Polyurethane 30/60 with filter, 1/8" NPSF female                                 | 0104727  |
| Α | Suction cup BX52P Polyurethane 30/60 with filter, 1/8" NPSF female, with mesh filter               | 0106044  |
| Α | Suction cup BX52P Polyurethane 30/60 with filter, 1/8" NPSF female, with dual flow control valve   | 0106019  |
| В | Suction cup BX52P Polyurethane 30/60 with filter, G1/4" male, with mesh filter                     | 0106045  |
| В | Suction cup BX52P Polyurethane 30/60 with filter, G1/4" male, with dual flow control valve         | 0106739  |
| С | Suction cup BX52P Polyurethane 30/60 with filter, G3/8" male, with mesh filter                     | 0106740  |
| С | Suction cup BX52P Polyurethane 30/60 with filter, G3/8" male, with dual flow control valve         | 0106741  |
| D | Suction cup BX52P Polyurethane 30/60 with filter, 5x1/8" NPSF female                               | 0106046  |
| D | Suction cup BX52P Polyurethane 30/60 with filter, 5x1/8" NPSF female, with dual flow control valve | 0106742  |
| Α | Suction cup BX52P Polyurethane 60 with filter, 1/8" NPSF female                                    | 0107383  |
| Α | Suction cup BX52P Polyurethane 60 with filter, 1/8" NPSF female, with mesh filter                  | 0107382  |
| В | Suction cup BX52P Polyurethane 60 with filter, G1/4" male, with mesh filter                        | 0107385  |
| В | Suction cup BX52P Polyurethane 60 with filter, G1/4" male, with dual flow control valve            | 0107386  |
| С | Suction cup BX52P Polyurethane 60 with filter, G3/8" male, with mesh filter                        | 0107387  |
| С | Suction cup BX52P Polyurethane 60 with filter, G3/8" male, with dual flow control valve            | 0107388  |
| D | Suction cup BX52P Polyurethane 60 with filter, 5x1/8" NPSF female                                  | 0107389  |
| D | Suction cup BX52P Polyurethane 60 with filter, 5x1/8" NPSF female, with dual flow control valve    | 0107390  |

# **SUCTION CUPS BX-P**





| Rubber parts                                      | Art. No. |
|---|----------|
| Suction cup BX52P Polyurethane 30/60, with filter | 0104729  |
| Suction cup BX52P Polyurethane 60, with filter    | 0108039  |
| Suction cup BX52P Polyurethane 30/60              | 0104529  |
| Suction cup BX52P Polyurethane 60                 | 0107381  |



| Fittings   | Art. No |
|--|---------|
| Fitting 1/8" NPSF female, 50   | 3250017 |
| Fitting 1/8" NPSF female, 50, with mesh filter                       | 0101154 |
| Fitting 1/8" NPSF female, 50, with dual flow control valve           | 3251012 |
| Fitting G1/4" male, 50, with mesh filter                             | 3250092 |
| Fitting G1/4" male, with mesh filter and dual flow control valve     | 3251013 |
| Fitting G3/8" male, 50, with mesh filter                             | 3250087 |
| Fitting G3/8" male, 50, with mesh filter and dual flow control valve | 3251015 |
| Fitting 5x1/8" NPSF female, 50                                       | 0100262 |
| Fitting 5x1/8" NPSF female, 50, with dual flow control valve         | 3251017 |

For further information and dimensioned drawings, see SUCTION CUPS FITTINGS chapter.

| Spare Part       | Material      | Temperature range °C | Art. No. |
|------------------|---------------|----------------------|----------|
| Filter for BX52P | Polyester/TPE | -40–90               | 0104726  |